Installation instructions

Door control

TS 971

Automatic control panel with radio

Version: 51171521

-en-

Version: h / 03.2017

0000000 0000 51171521 XXXXX

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Contents

Symbols

Warning - Risk of injury or danger to life!

Warning - Danger to life from electrical current!

Note - Important information!

▶ **Prompt** - Required action!

Illustrations show example products. Differences from the delivered product are possible.

1 General safety information

Specified use

The door control is intended for a power-operated door with a drive unit (NES/DES GfA limit switch system).
The safe operation is only guaranteed with specified normal use. The drive unit is to be protected from rain, moisture and aggressive ambient conditions. No liability for damage caused by other applications or non-observance of the information in the manual.
Modifications are only permitted with the agreement of the manufacturer. Otherwise the Manufacturer’s Declaration shall be rendered null and void.

Safety information

Installation and commissioning are to be performed by skilled personnel only.
Only trained electrical craftsmen are permitted to work on electrical equipment. They must assess the tasks assigned to them, recognise potential danger zones and be able to take appropriate safety measures.
Installation work is only to be carried out with the supply off.
Observe the applicable regulations and standards.

Coverings and protective devices

Only operate with corresponding coverings and protective devices.
Ensure that gaskets are fitted correctly and that cable glands are correctly tightened.

Spare parts

Only use original spare parts.

2 Technical data

Series	TS 971	
Dimensions W x H x D	155 x 386 x 90	mm
Installation	Vertical, free of vibration	
Operating frequency	50 / 60	Hz
Supply voltage (+/- 10%)	1 N~220-230 V, PE 3 N~220-400 V, PE 3~220-400 V, PE	
Output power for drive unit, maximum	3	kW
Protection per phase, on-site	10-16	A
External mains supply: (internal electronic protection)	24	V DC
	0.35	A
External mains supply: X1/L, X1/N (protection via F1 micro-fuse)	1 N~230 V	
	1.6	A time-lag
Control inputs	24	V DC
	Type 10	mA
Relay contacts	2 potential-free changeover contacts	
Loading of relay contacts, ohmic/inductive	230 V AC, 1 A	
	24 V DC, 0,4 A	
Control power consumption	18	W
Temperature range	Operation: -10..+50 Storage: +0..+50	°C
Air humidity	up to 93 % non-condensing	
Protection class of housing	IP54	
Compatible GfA - limit switch	NES (mechanical limit switch) DES (digital limit switch)	
Integrated radio receiver WSD (Wireless Safety Device) Handheld transmitter	 2.4 434	 GHz MHz

3 Mechanical installation

Control installation!

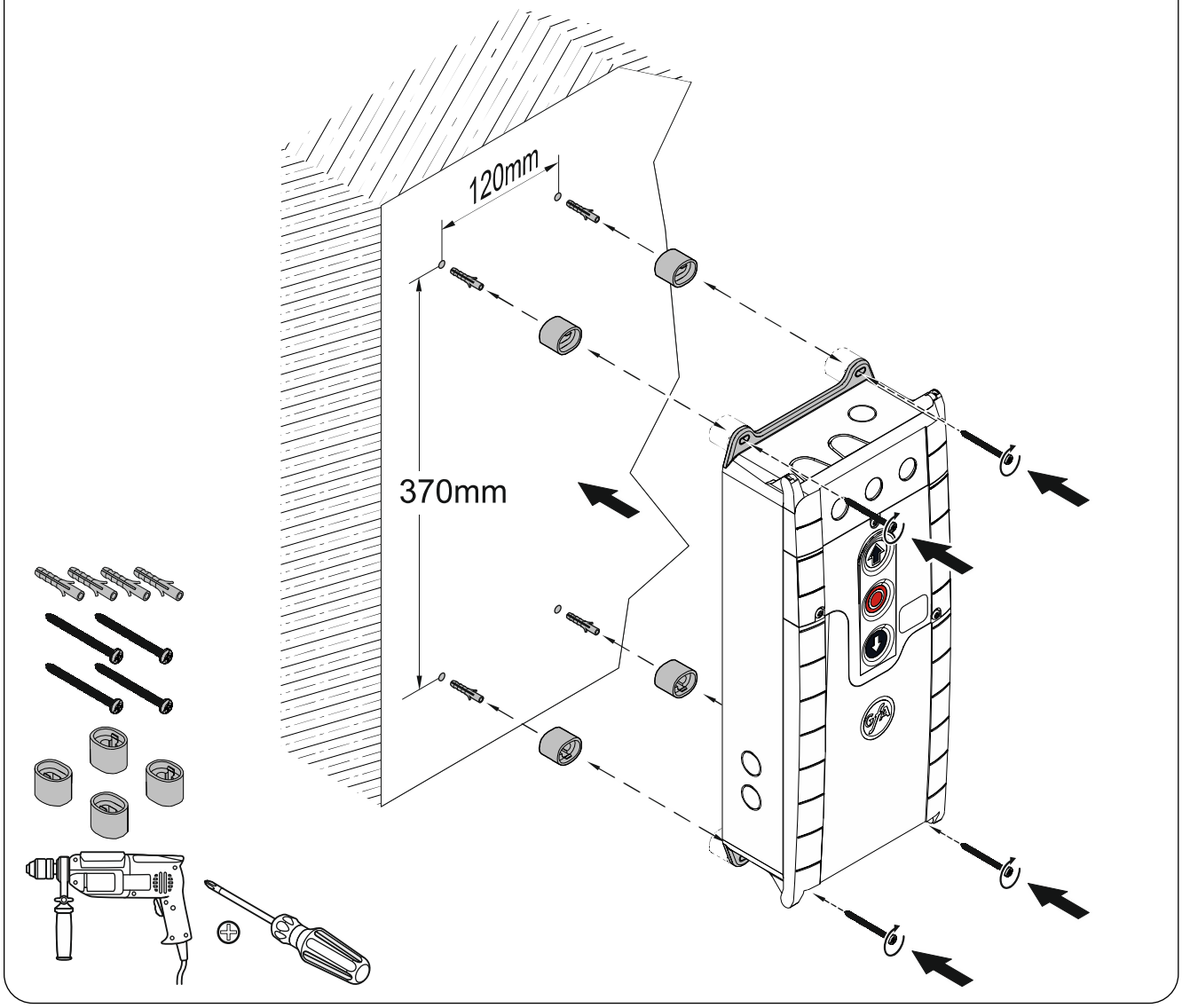
- Indoor use only
- Mounting only on even ground that is free of vibration
- Only vertical mounting position allowed
- Door must be in clear view from place of installation

Requirements

The permissible loads on walls, mountings, connection and transmission elements must not be exceeded.

Mounting

The control is mounted via 4 elongated holes



4 Electrical installation

Warning - Danger to life due to electrical current!

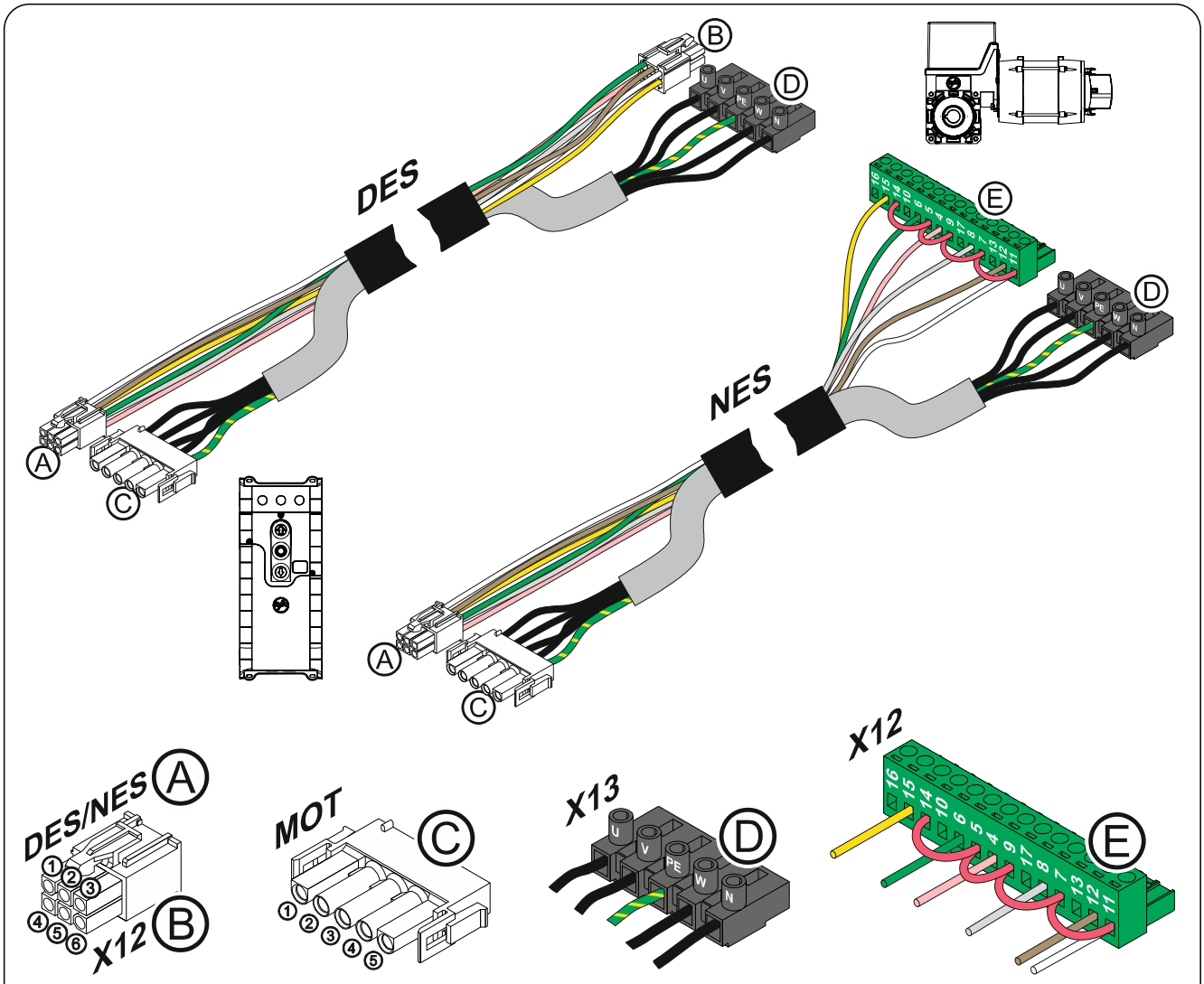
- Disconnect the cables (mains OFF) and check that the supply is off
- Observe the applicable regulations and standards
- Ensure proper electrical connection
- Use suitable tools

On-site backup fuse and mains disconnector!

- Only use all current sensitive earth leakage circuit breakers type B for FI-drive units
- Connection to the indoor installation via an all-pole disconnector unit, with current ≥ 10 A as per EN 12453 (e.g. CEE plug connector, main switch)

Observe the installation instructions of the drive unit!

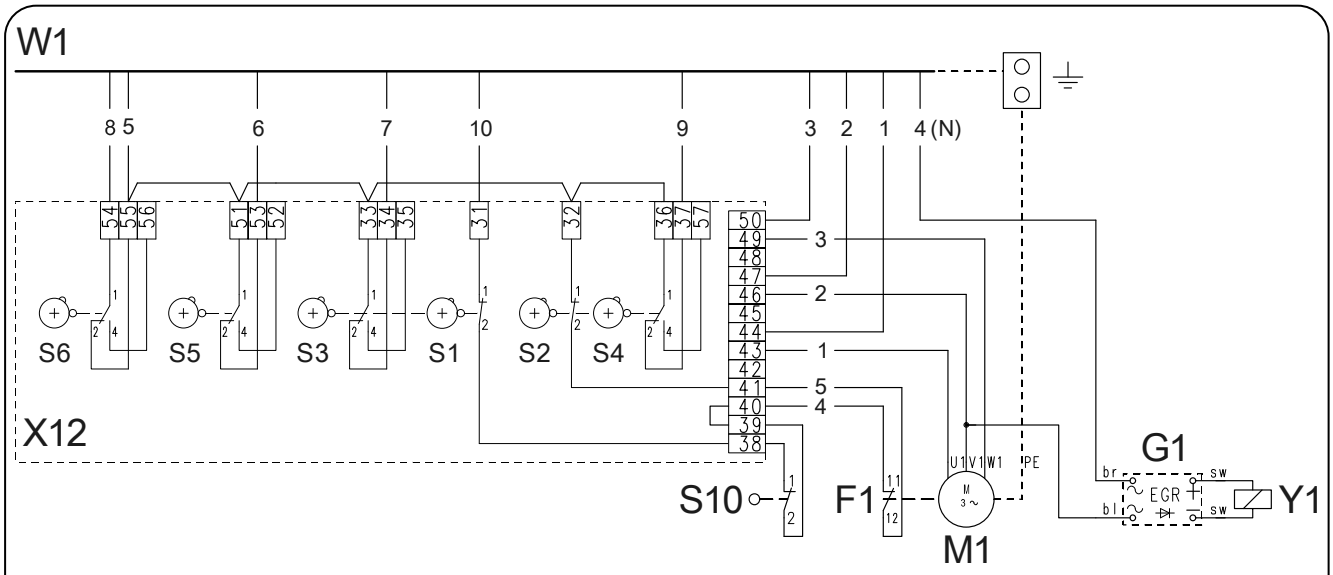
Connection cable connection overview



Ⓐ DES →		Ⓑ X12 DES		Ⓒ MOT →	Ⓓ X13		
Pin	**Core**	**Pin**	**Description:**	**Pin**	**Core**	**Term.**	**Description:**
①	5/wh	①	+24 V safety circuit	①	3	**W**	Phase W
②	6/bn	②	Channel B (RS485)	②	2	**V**	Phase V
③	7/gn	③	Ground	③	1	**U**	Phase U
④	8/ye	④	Channel A (RS485)	④	4	**N**	Neutral conductor (N)
⑤	9/gy	⑤	Safety circuit	⑤	PE	**PE**	
⑥	10/pk	⑥	8 V DC supply voltage				

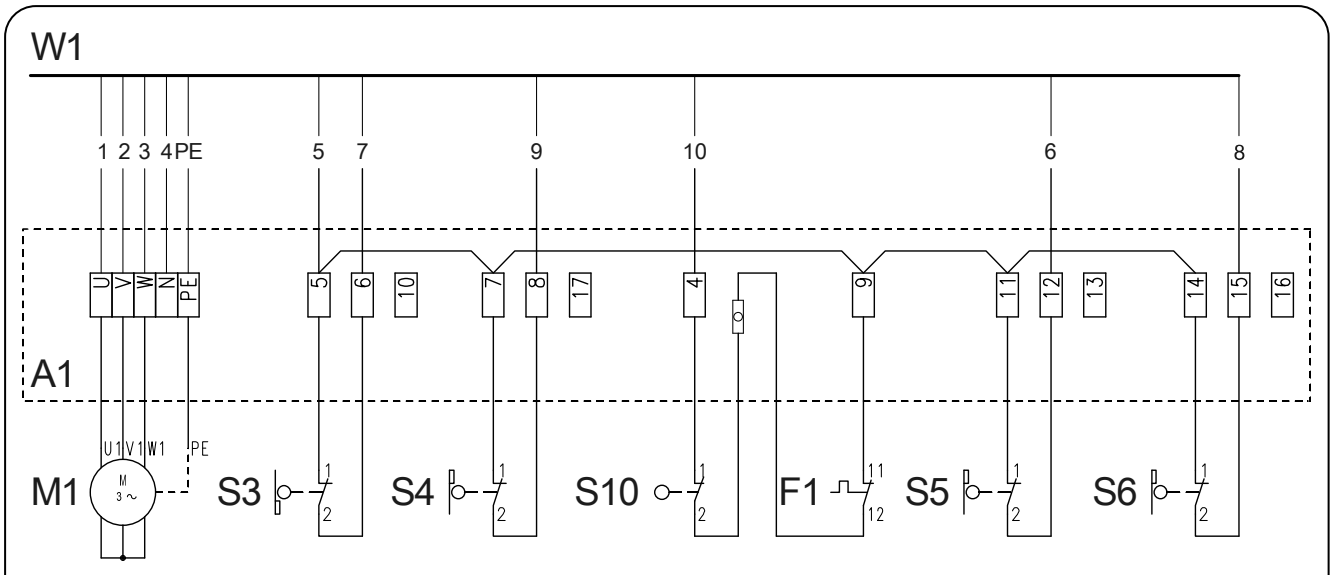
Ⓐ NES →		Ⓔ X12 NES	
Pin	**Core**	**Term.**	**Description:**
①	5/wh	**11**	Limit switch common +24 V, wire link to: 7, 9, 5, 14
②	6/bn	**12**	S5 Auxiliary limit switch
③	7/gn	**6**	S3 Open limit switch
④	8/ye	**15**	S6 Auxiliary limit switch
⑤	9/gy	**8**	S4 CLOSE limit switch
⑥	10/pk	**4**	Safety circuit

Limit switch configuration, screwable version up to year of construction in 1997



F1	Thermal contact	**X12**	Limit switch board
G1	Rectifier	**S1**	Emergency OPEN limit switch
M1	Motor	**S2**	Emergency CLOSE limit switch
S10	Emergency manual operation	**S3**	OPEN limit switch
W1	Connection cable	**S4**	CLOSE limit switch
Y1	Spring-loaded brake	**S5**	Auxiliary limit switch
		S6	Auxiliary limit switch

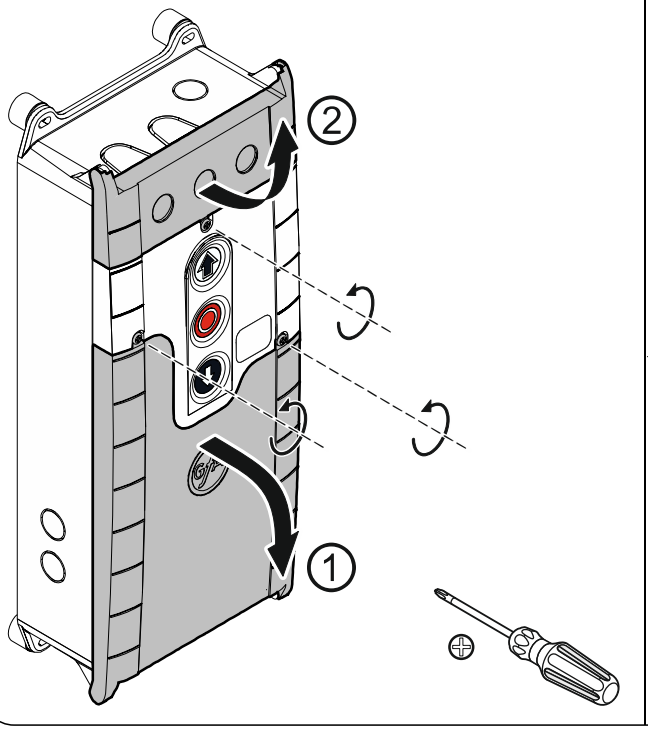
Limit switch configuration, single limit switches



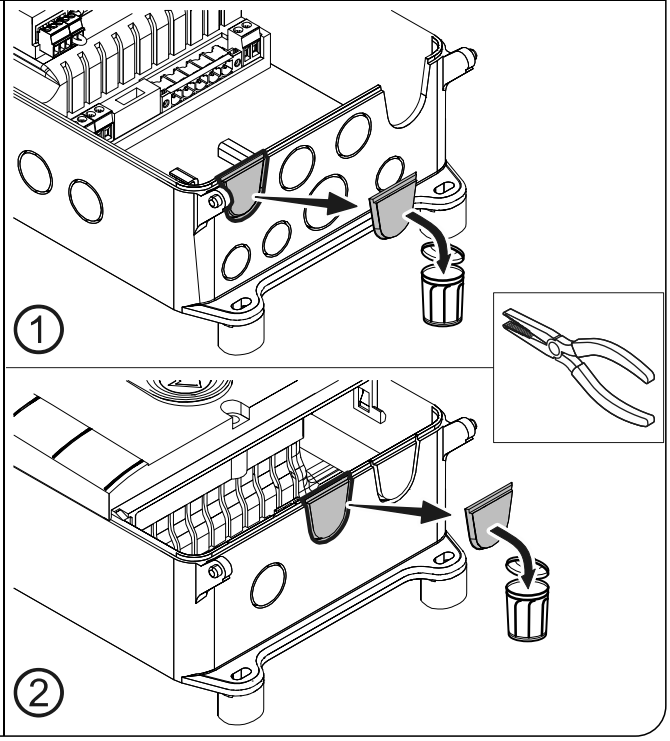
A1	Terminal box	**S3**	OPEN limit switch
F1	Thermal contact	**S4**	CLOSE limit switch
M1	Motor	**S5**	Auxiliary limit switch
S10	Emergency manual operation	**S6**	Auxiliary limit switch
W1	Connection cable		

Carrying out the electrical installation

▸ Remove covers.

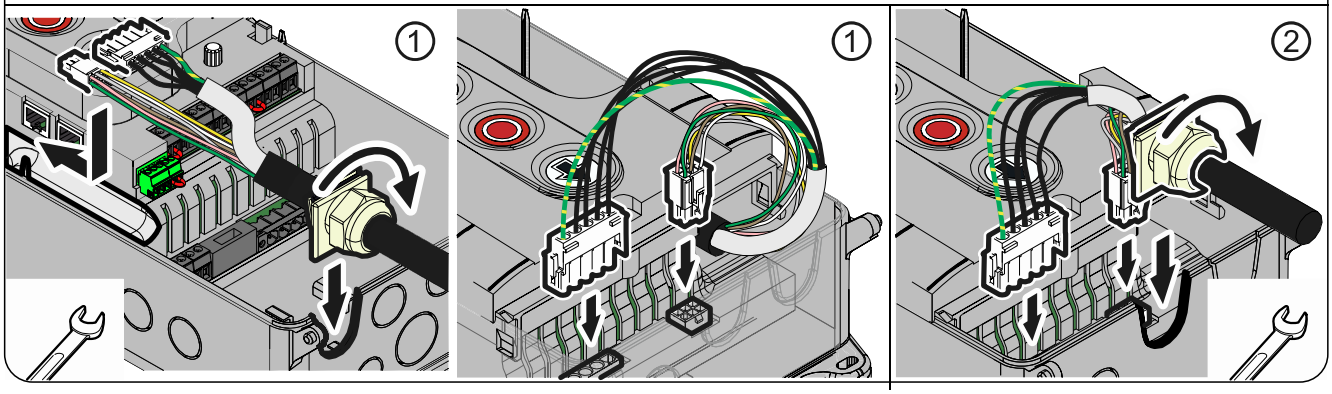


▸ Open cable entry ① or ②.



▸ Insert and connect connection cable in the open cable entry ① (from below) or ② (from above).

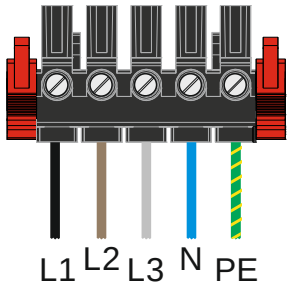
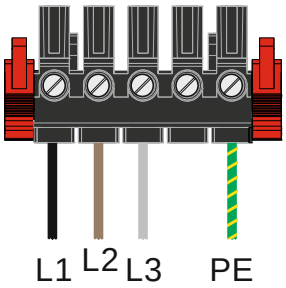
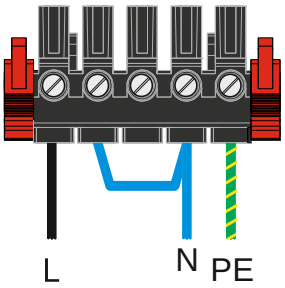
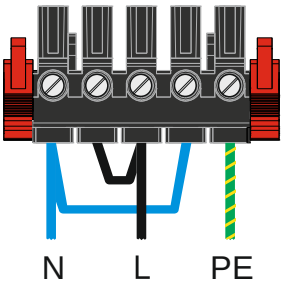
▸ Properly tighten cable glands.



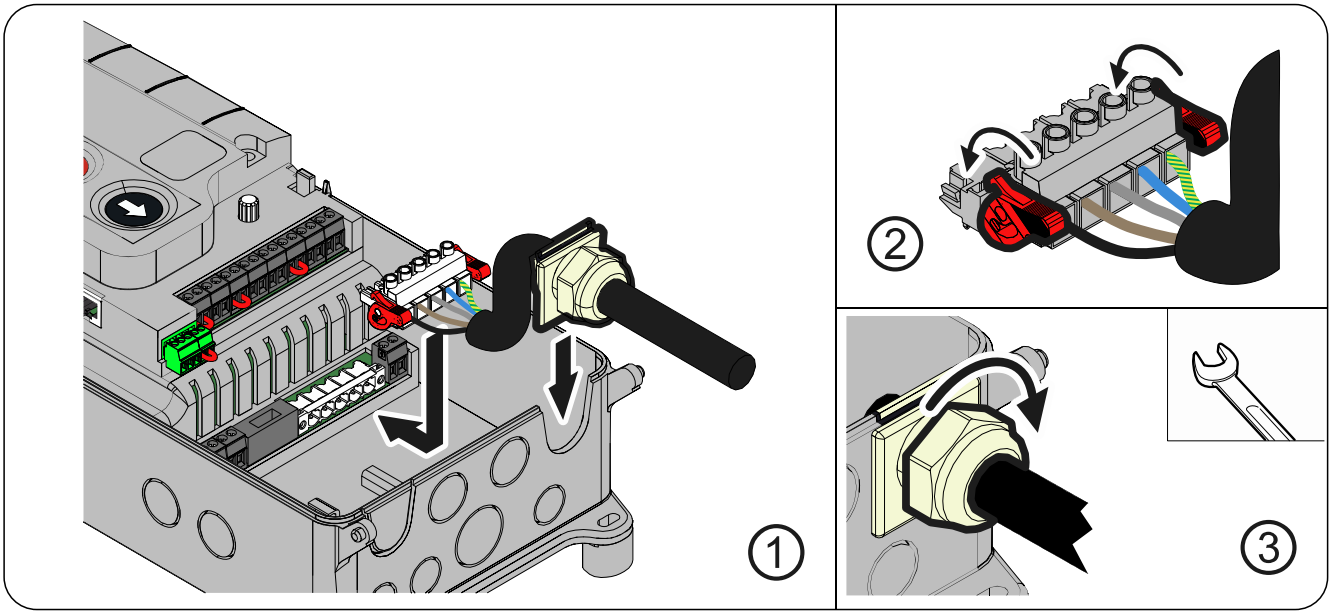
Avoid damage to parts!

- Open cable entry with suitable tool

Mains supply

3~, N, PE 220 – 400 V 50 - 60 Hz	3~, PE 220 – 400 V 50 - 60 Hz	1~, N, PE, sym. 220 – 230 V 50 - 60 Hz	1~, N, PE, asym. 220 – 230 V 50 - 60 Hz
		 ≠ SI 25.15 WS, SI 45.7 WS	 = SI 25.15 WS, SI 45.7 WS

Mains supply to control

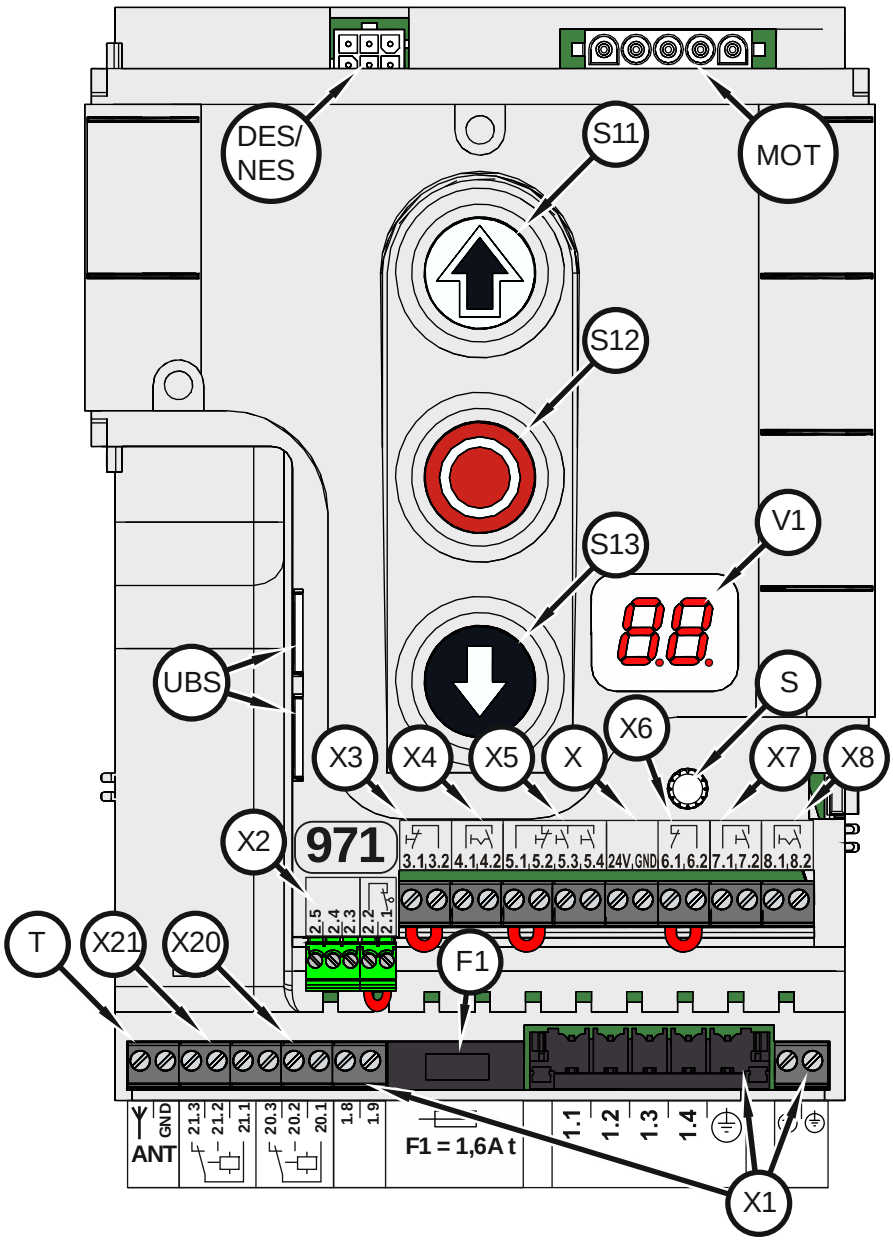


Completing the electrical installation

Install and tighten cable entries and/or cable glands.

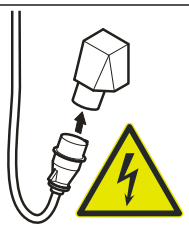
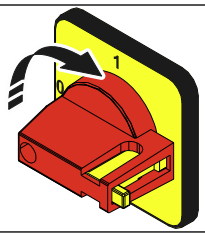
For commissioning of the control, leave the covers open.

Overview of control



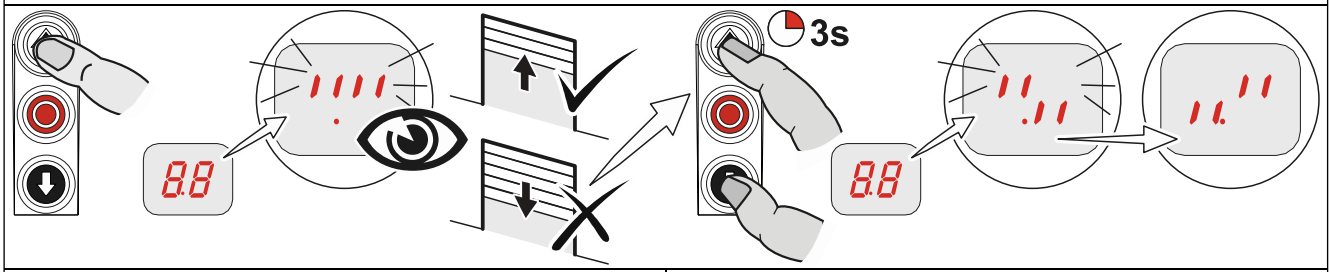
DES/ NES	DES or NES limit switch socket	**X**	24 V mains supply, external devices
		X1	Mains supply
F1	Micro-fuse 1.6 A time-lag	**X2**	Safety edge and door safety switch
MOT	Motor socket		
S	Selector switch	**X3**	Emergency STOP control device
S11	OPEN push-button	**X4**	Automatic closing On/Off
S12	STOP push-button	**X5**	Control device, external three push-button
S13	CLOSE push-button	**X6**	Through / reflective photo cell
T	Internal aerial, 434 MHz	**X7**	Pull switch, external radio receiver
UBS	Universal command sensor socket	**X8**	Intermediate open On/Off
V1	Display	**X20**	Potential-free relay contact 1
		X21	Potential-free relay contact 2

5 Starting up the control

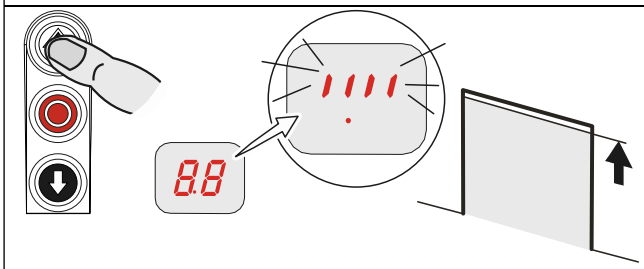
▸ Supply cables Insert / switch on		

DES: Rapid adjustment of final limit positions

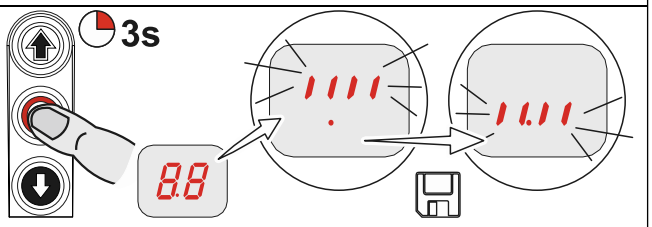
1. Check output rotating direction



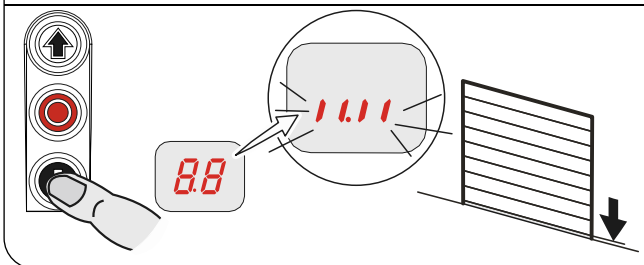
2. Move to OPEN final limit position



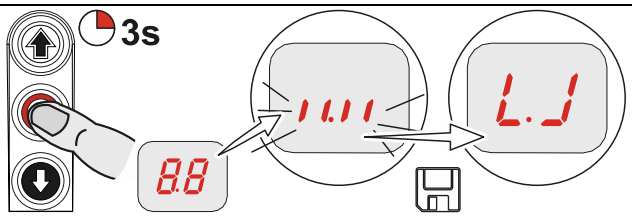
3. Save OPEN final limit position



4. Move to CLOSE final limit position



5. Save CLOSE final limit position



Note!

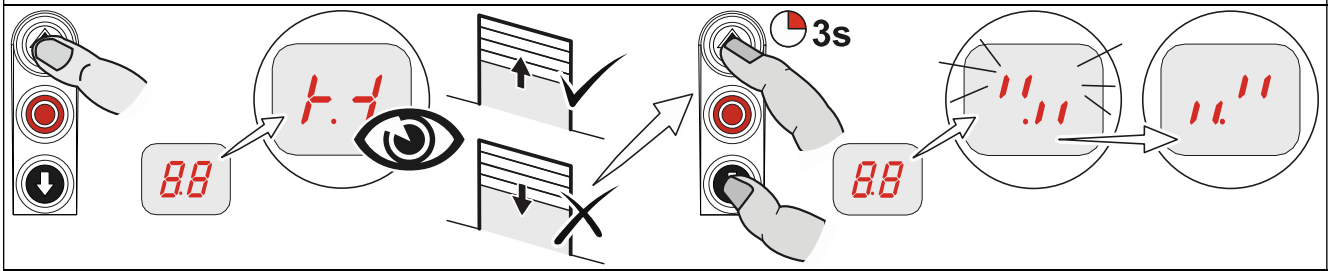
- The rapid adjustment is complete, "Hold-to-run" door operating mode is active
- Change of OPEN/CLOSE final limit positions via menu items "1.1" to "1.4"
- Pre-limit switch Safety edge is set automatically
- Changing the pre-limit position is possible via menu item "1.5"

Observe the installation instructions of the drive unit!

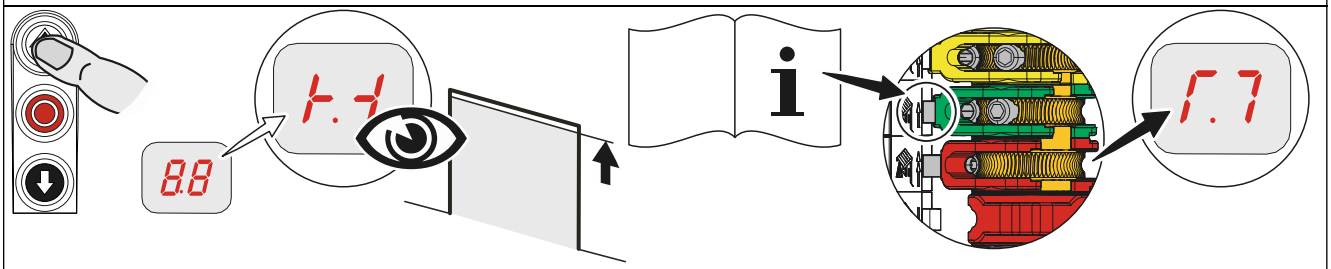
- For adjusting the mechanical limit switch, see the drive unit installation instructions

NES: Rapid adjustment of final limit positions

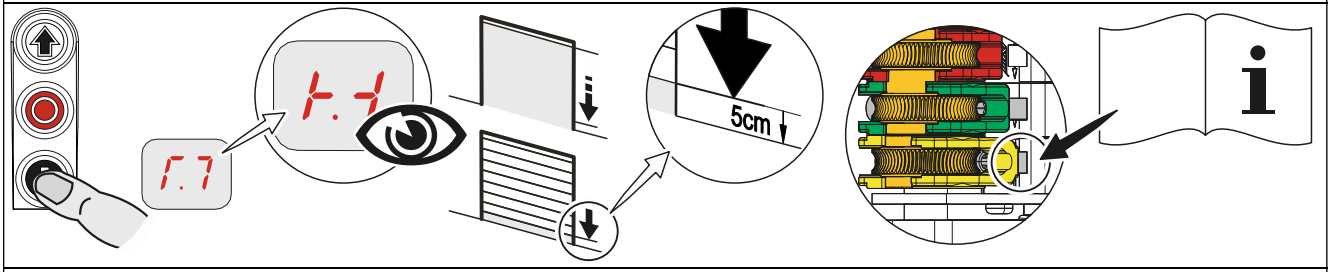
1. Check output rotating direction



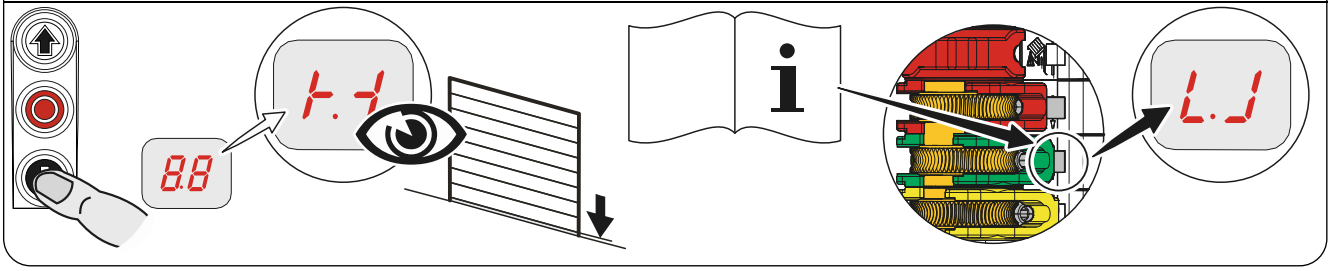
2. Move to OPEN final limit position and adjust S3 OPEN limit switch



3. Move to CLOSE final limit position 5cm above the ground and adjust S5 pre-limit switch

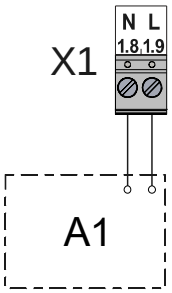


4. Move to CLOSE final limit position and adjust S4 CLOSE limit switch



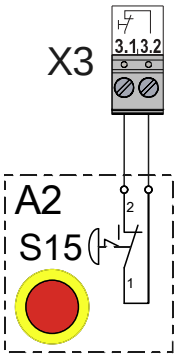
6 Advanced electrical installation

External supply X1



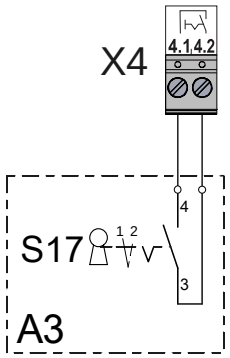
A1	External device

Emergency stop X3



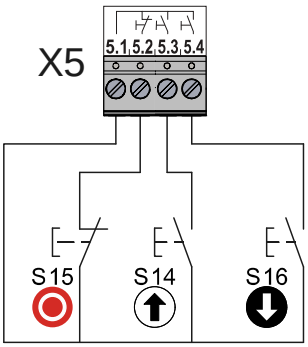
A2	Control device Emergency stop

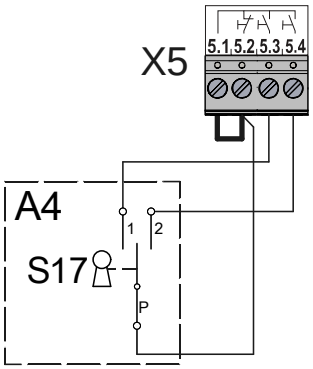
Automatic closing, On/Off X4



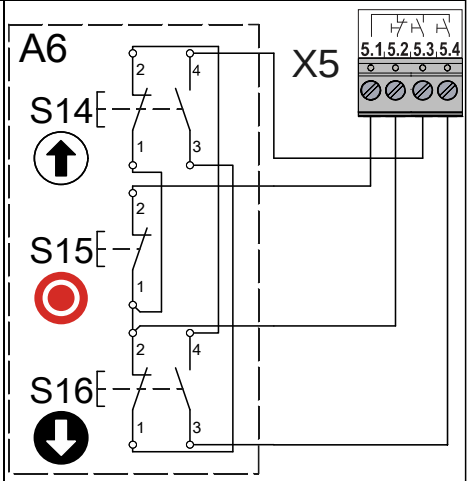
A3	Control device Key switch

External Control device X5



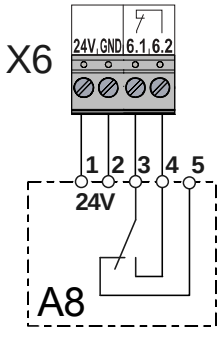


A4	Key push-button

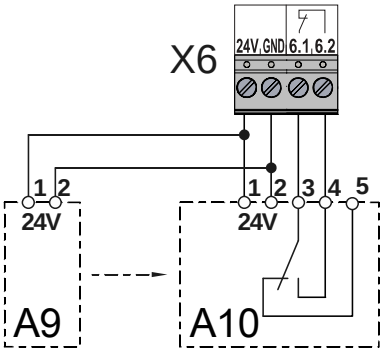


A6	Three push button

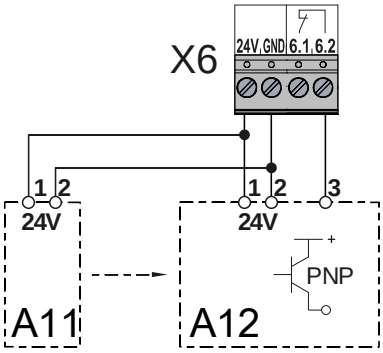
Photo cell X6



A8	Reflective photo cell

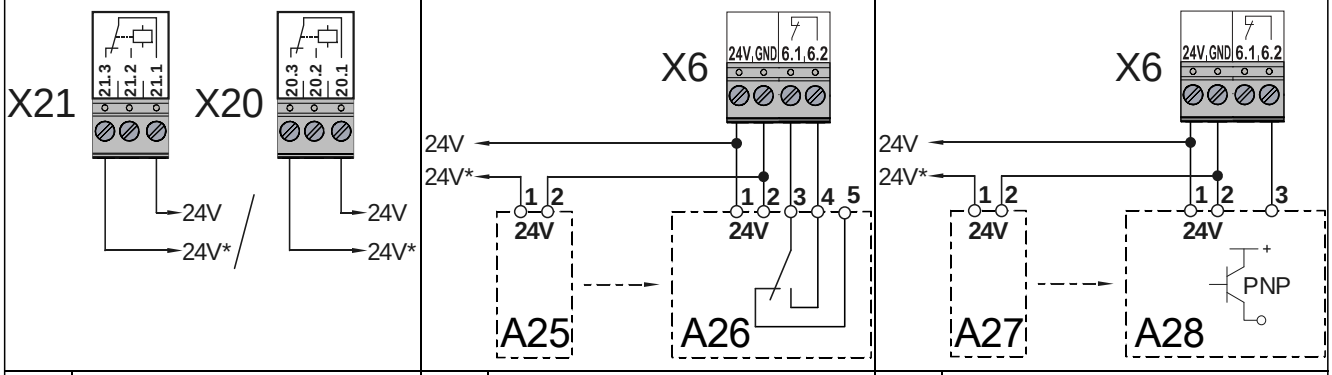


	Through-beam photo cell
A9	Transmitter
A10	Receiver



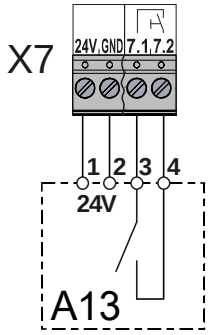
	Through-beam photo cell
A11	Transmitter
A12	Receiver

Light curtain X6

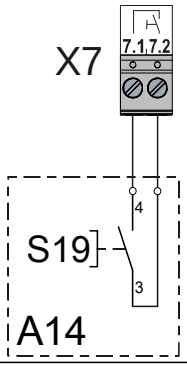


X20	Function relay		Light curtain		Light curtain
X21	Function relay	**A25**	Transmitter	**A27**	Transmitter
	Test light curtain	**A26**	Receiver	**A28**	Receiver

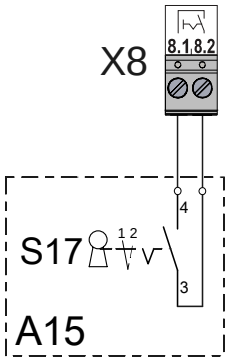
Radio receiver X7



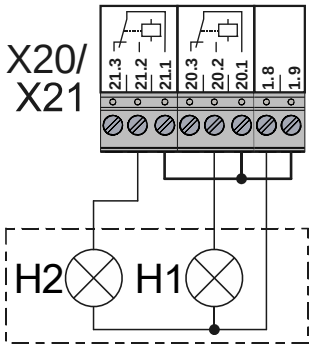
Pull switch X7



Intermediate open X8

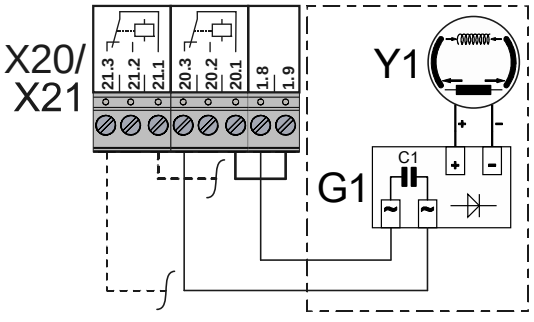


Red/green traffic lights X20 / X21



H1	Traffic light, green
H2	Traffic light, red

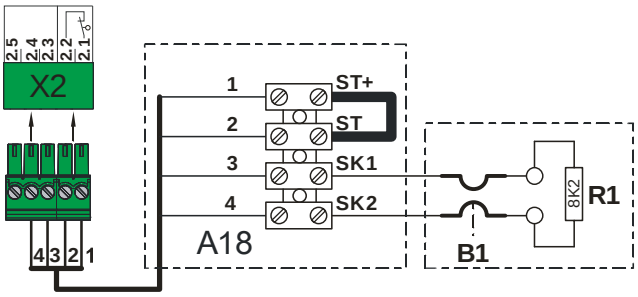
Magnetic brake X20 / X21



G1	Rectifier
Y1	Magnetic brake

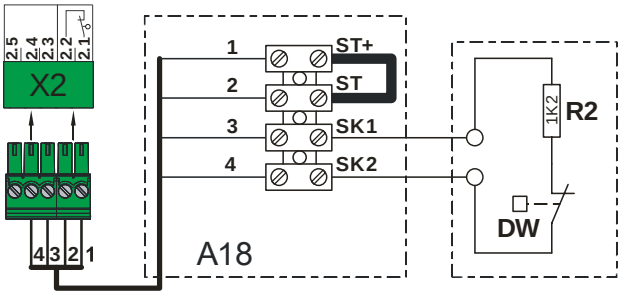
Connection of spiral cable

Electrical safety edge



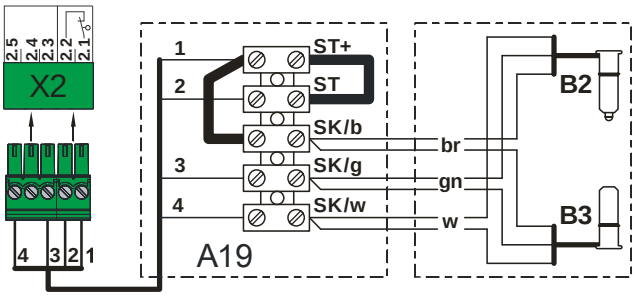
A18	Junction box
ST+	Mains supply
ST	Input for door safety switch
SK1 SK2	Input electrical safety edge
B1	Electrical safety edge
R1	End of line resistor (8k2)
X2	Door control socket

Pneumatic safety edge



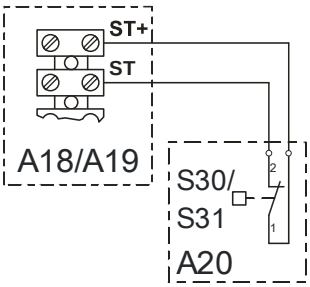
A18	Junction box
ST+	Mains supply
ST	Input for door safety switch
SK1 SK2	Input pneumatic safety edge
DW	Pneumatic switch
R2	End of line resistor (1k2)
X2	Door control socket

Optical safety edge system



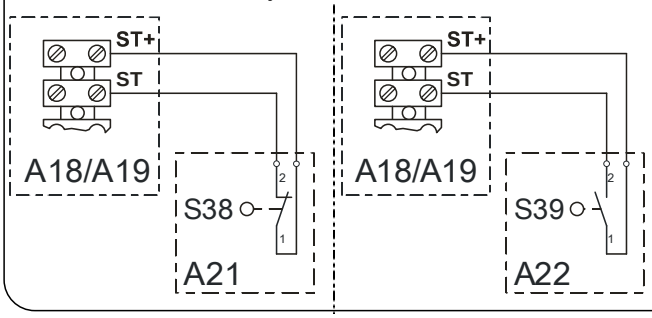
A19	Junction box
ST+	Mains supply
ST	Input for door safety switch
SK/b	Mains supply (brown)
SK/g	Output (green)
SK/w	Earth (white)
B2	Optical transmitter
B3	Optical receiver
X2	Door control socket

Door safety switch



A18 **A19**	Junction box
A20	Junction box switch
S30	Pass-door switch (NC contact)
S31	Slack-rope switch (NC contact)

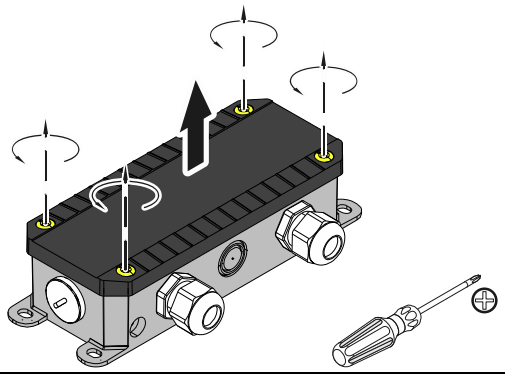
Door safety switch, crash switch

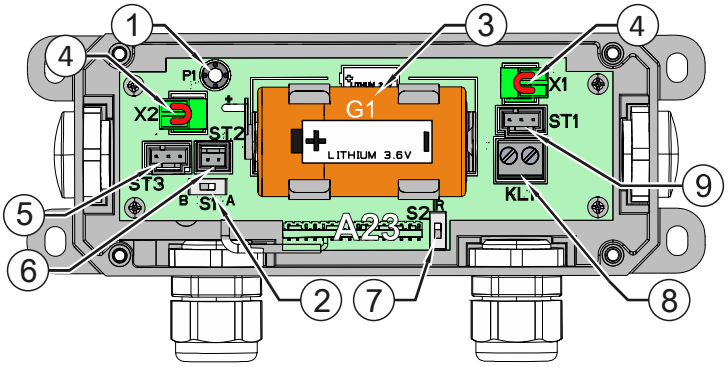


A18 **A19**	Junction box
A21	Junction box switch
S38	Crash switch (NC contact)
A22	Junction box switch
S39	Crash switch (NO contact)

WSD door-module (Wireless Safety Device)

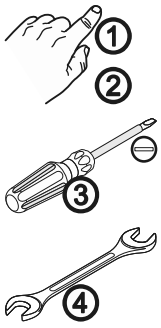
Direction for opening

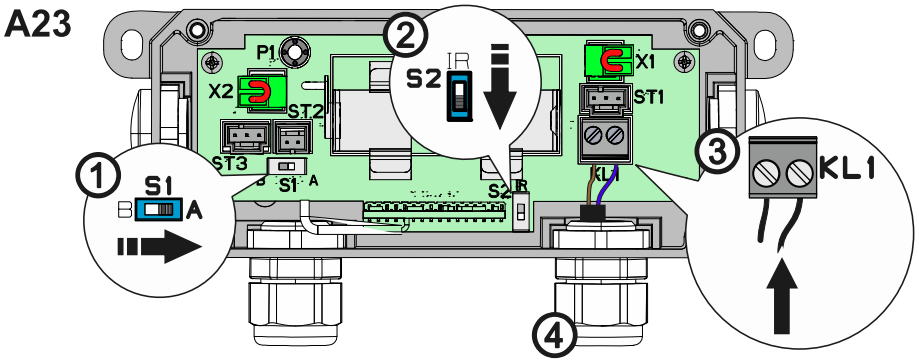




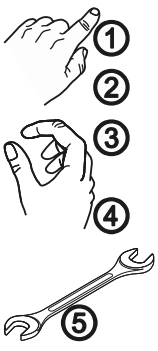
	A23	WSD door module
①	**P1**	WSD door-module push-button
②	**S1**	Switch “A” for system 1, switch “B” for system 2
③	**G1**	Lithium battery, 9000 mAh
④	**X1/2**	Connection point for door safety switch
⑤	**ST3**	Socket for optical sensor / System-2 connection cable
⑥	**ST2**	Socket for system-2 connection cable
⑦	**S2**	Safety edge evaluation switch: • Optical (upper changeover position, “IR”) • Electrical (lower changeover position)
⑧	**KL1**	Terminal for: • Electrical safety edge
⑨	**ST1**	Socket for optical sensor

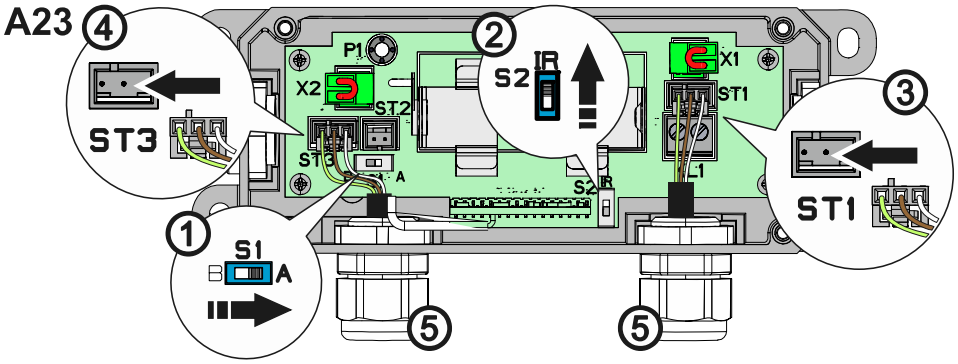
Electrical safety edge 8K2 to WSD door-module



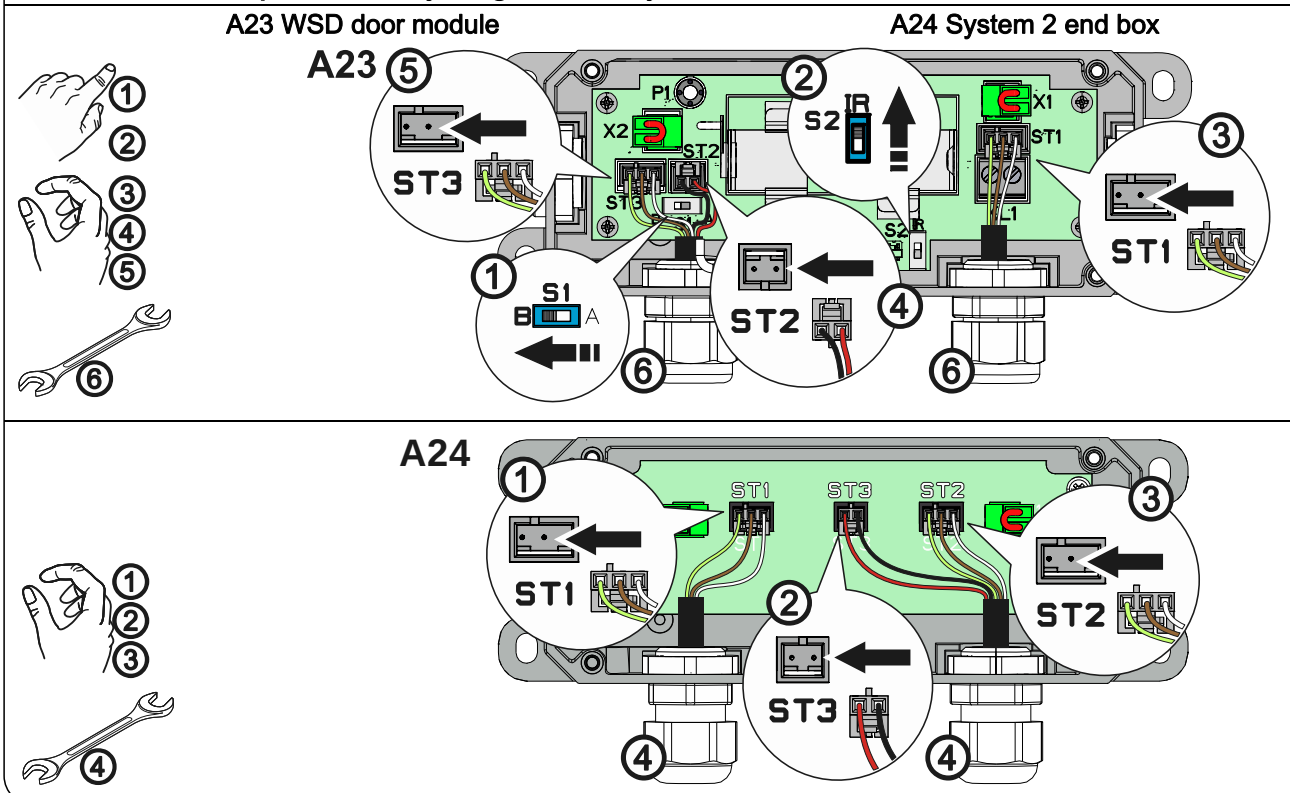


Optical safety edge OSE System 1 to WSD door-module

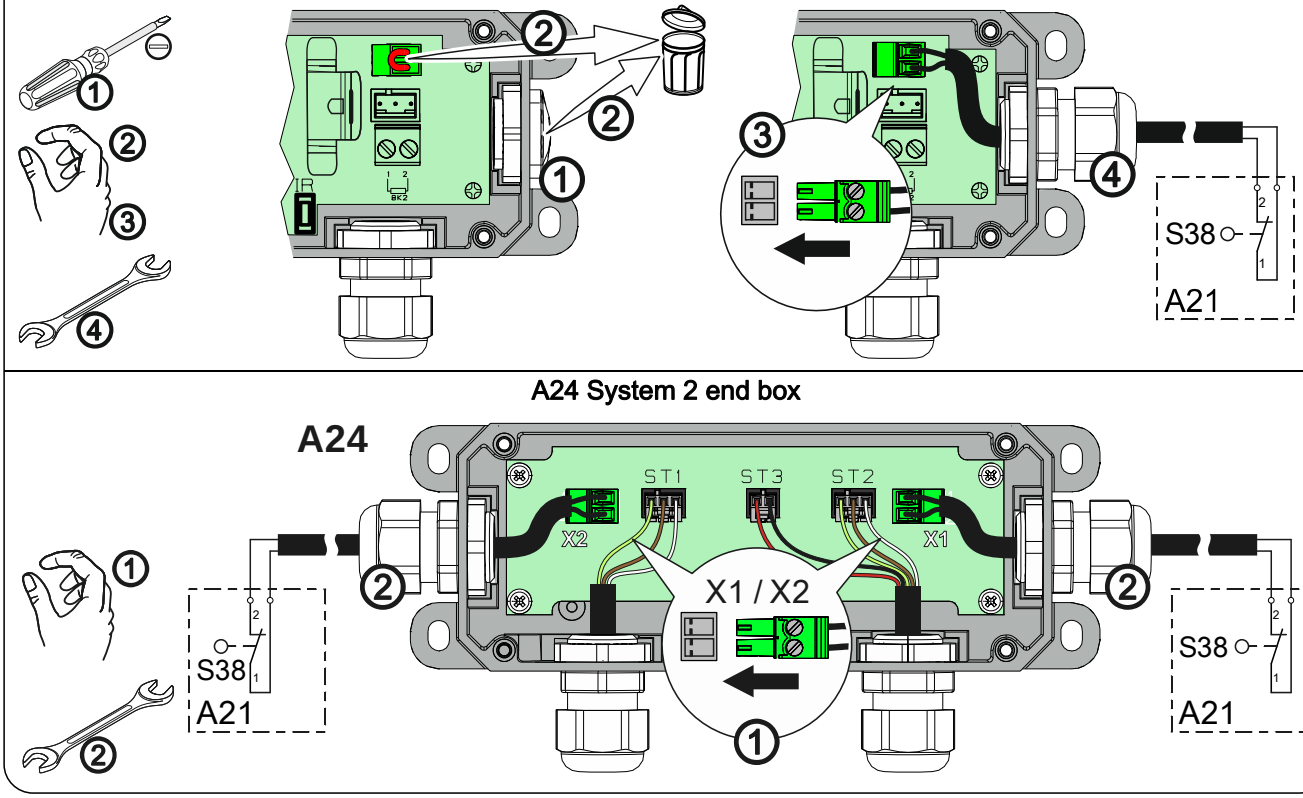




Optical safety edge OSE System 2 to WSD door-module

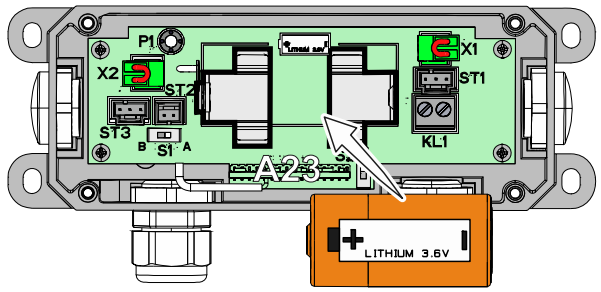


Door safety switch on "WSD" door module

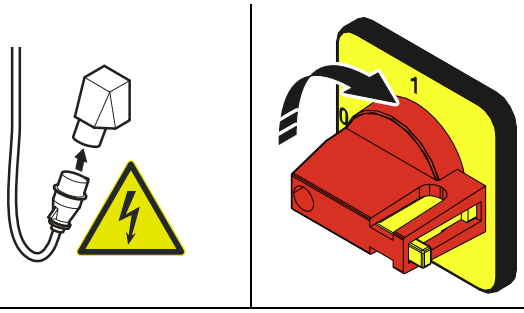


Teach-in of WSD door-module

Insert battery

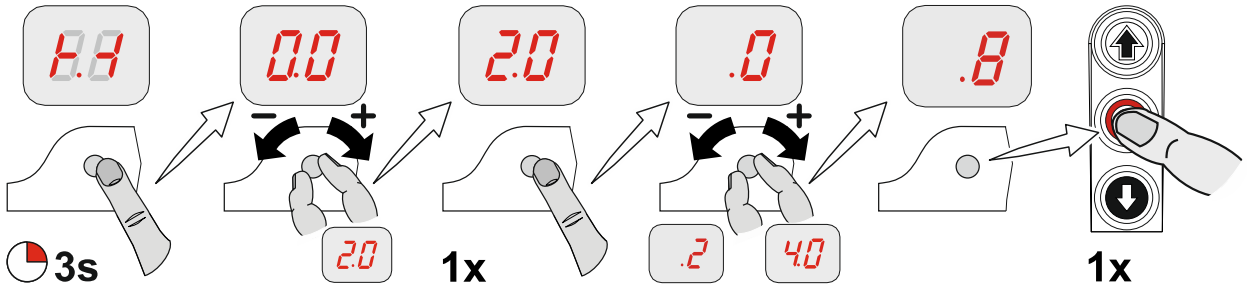


Supply cables insert / switch on



Activate

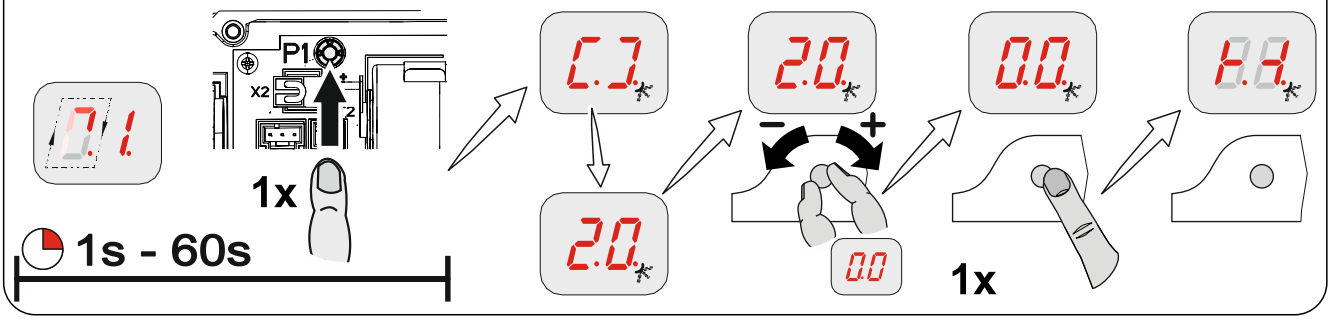
Channel 8, for example



Available channels

Teach in

WSD door-module connected, dot on right is lit



Note!

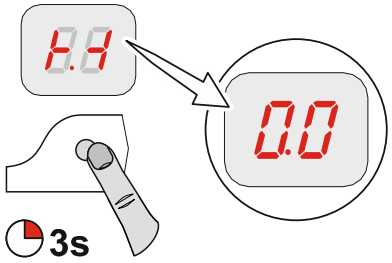
- Use of a safety edge only possible via menu item "0.1", door operating mode “.3”, “.4” or “.6”

Completing the advanced electrical installation

If required, connect other electrical equipment and/or safety devices. Install and tighten cable entries and/or cable glands.

7 Control programming

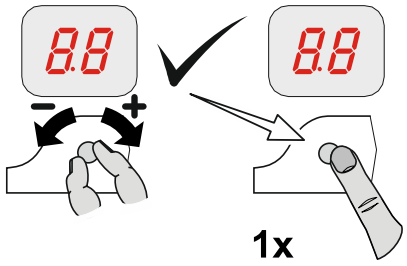
1. Start programming



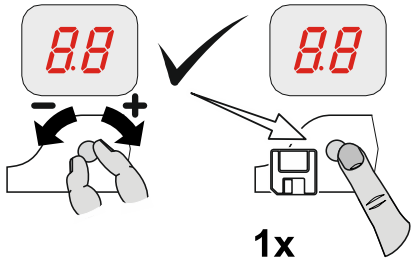
Note!

- Possible after rapid adjustment of final limit positions

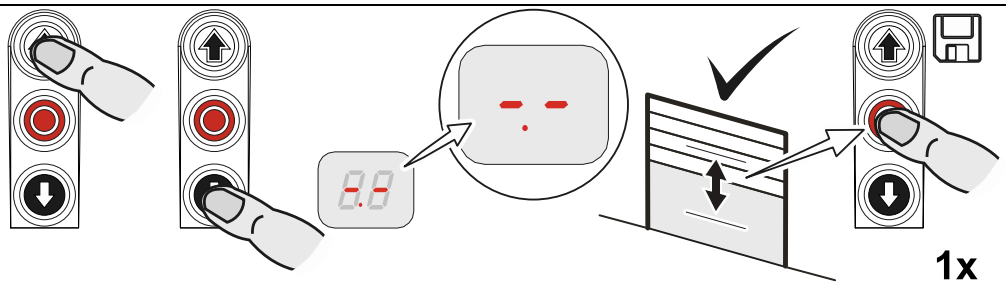
2. Select menu item and confirm



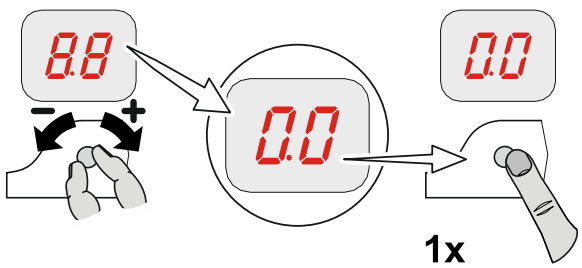
3.a) Set and store functions



3.b) Set and store positions



4. Exit programming



8 Table menu items

Door operating modes				
0.1	1x	**Door operating mode**		
	.1	OPEN Hold-to-run CLOSE Hold-to-run	1x	
	.2	OPEN Self-hold CLOSE Hold-to-run		
	.3	OPEN Self-hold CLOSE Self-hold		
	.4	OPEN Self-hold CLOSE Self-hold, CLOSE hold-to-run release via external X5 control device		
	.6	OPEN Hold-to-run CLOSE Hold-to-run with active safety edge		
0.2	1x	**Output rotating direction**		
	.0	Maintain output rotating direction	1x	
	.1	Change output rotating direction	3s	

Door positions

1.1	1x	**OPEN final limit position, coarse correction (DES)**
		Approach and store desired door position
1.2	1x	**CLOSE final limit position, coarse correction (DES)**
		Approach and store desired door position
1.3	1x	**OPEN final limit position, fine correction (DES)**
	-0 / -9 / -9	Without door movement, [+] OPEN correction [–] CLOSE correction
1.4	1x	**CLOSE final limit position, fine correction (DES)**
	-0 / -9 / -9	Without door movement, [+] OPEN correction [–] CLOSE correction
1.5	1x	**Fine-correction pre-limit switch for safety edge (DES)**
	-0 / -9 / -9	Without door movement, [+] OPEN correction [–] CLOSE correction
1.6	1x	**Adjust intermediate open X8 (DES)***
		Approach and store desired door position
1.7	1x	**Setting for position of relay 1 switching point (DES)*** Select relay function via menu item 2.7
		Approach and store desired door position
1.8	1x	**Setting for position of relay 2 switching point (DES)*** Select relay function via menu item 2.8
		Approach and store desired door position

*) Menu items 1.6 to 1.7 disappear at NES. The switching point must be adjusted via the S6 auxiliary limit switch at the drive unit.

Door functions, part 1

2.0	1x	**Safety device**		
	.0	Spiral cable	1x	
	.2	4.0	Teach-in of WSD door-module wireless safety device .2 to 4.0: Manual channel selection	
			• Up to 39 doors: Do not assign any radio channel twice. • If more than 39 doors: Ensure maximum distance between the door controls with the same channels. • Note taught-in channels in the controls housing. Important for service work. Pay attention to the WSD door-module manual	1x
2.1	1x	**Safety edge function in the pre-limit area**		
	.1	Safety edge active	1x	
	.2	Safety edge inactive		
	.3	Ground adjustment (DES) (Activation of safety edge at ground contact)		
	.4	Reversing in overrun area (DES)		
2.2	1x	**Overrun correction (DES)**		
	.0	Off	1x	
	.1	On (Do not use with ground adjustment)		

Door functions, Part 2

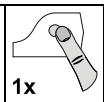
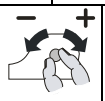
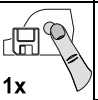
2.3	1x	**Automatic closing**	0.0
− +	0.0 ▲ 2.- 4.0	0 to 240 seconds	1x
2.4	1x	**Extended photo cell function**	
− +	.0	Off	1x
	.1	Cancel automatic closing and CLOSE command	
	.2	Vessel recognition Cancellation of automatic closing and CLOSE-command if photo cell activation duration > 1.5 seconds	
2.5	1x	**Reversing**	0.2
− +	0.0 ▲ 1.0	0 = Off 1 to 10 safety-device activations	1x
2.6	1x	**Pull switch or radio receiver function X7**	
− +	.1	Type of impuls 1 Door is in OPEN final limit position CLOSE command Door is not at OPEN final limit position OPEN command	1x
	.2	Type of impuls 2 Command sequence OPEN – STOP – CLOSE – STOP – OPEN	
	.3	Type of impuls 3 OPEN command only	

Door functions, Part 3

2.7	1x	Relay function on X20			
2.8		Relay function on X21		X20	X21
	.0	Off	1x		
	.1	Impuls contact* for 1 second			
	.2	Permanent contact*			
	.3	Red lamp, permanently lit during door movement OPEN final limit position Flashing for 3 seconds CLOSE final limit position Flashing for 3 seconds			
	.4	Red lamp, permanently lit during door movement OPEN final limit position Flashing for 3 seconds CLOSE final limit position Off			
	.5	Red lamp, permanently lit during door movement OPEN final limit position Permanently lit for 3 seconds CLOSE final limit position Permanently lit for 3 seconds			
	.6	Red lamp, permanently lit during door movement OPEN final limit position Permanently lit for 3 seconds CLOSE final limit position Off			
	.7	Dock leveller release or permanent green light Active only in OPEN final limit position			
	.8	Permanent contact in CLOSE final limit position			
	1.0	Light sensing device 1-second pulse at each OPEN command			
	1.1	Permanent contact at door position*			
	1.2	Brake control Active during operation Inactive at stop			
	1.4	Light curtain test, etc. Test prior to each closing operation			

*) Previous teach-in of door positions via menu item 1.7 (1.8) relay X20 (X21) (only DES) or respectively via the S6 auxiliary limit switch of the drive unit (NES).

Door functions, Part 4

2.9	 1x	**Intermediate open function**		
	.1	All command inputs	 1x	
	.2	Input X7.2 and internal radio receiver		
	.3	Input X5.3 and OPEN push-button of control		

Safety functions

3.1	1x	**Force monitoring (DES)**	.0
.0	.2 ... 1.0	0 = Off Adjustable for 2 % to 10 % overload	1x
3.2	1x	**Interruption of the photo cell function (DES)**	
.0		Off	1x
.1		On (single reference position taught-in twice)	
3.3	1x	**Travel time monitoring (NES)**	9.0
0.0	... 9.0	0 = Off 0 to 90 seconds	1x
3.4	1x	**Door safety switch function** (Input X2.2 / WSD door-module)	
.1		Slack-rope or pass-door switch	1x
.2		Crash switch as NC contact After activation: "Hold-to-run" door operating mode	
.3		Crash switch as NO contact After activation: "Hold-to-run" door operating mode	
.4		Crash switch as NC contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode	
.5		Crash switch as NO contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode	
3.5	1x	**Automatic opening** (Automatic closing menu item 2.3)	0.0
0.0	... 9.9	0 = Off 0 to 99 minutes	1x
3.8	1x	**Reversing duration adjustment**	-.0
-.0	_.1 ... -.3	[+] slower [–] faster	1x

DI/FI settings

4.1 1x	**OPEN output speed**
0.0	Output speed in rpm 1x
4.2 1x	**CLOSE output speed**
0.0	Output speed in rpm 1x
4.3 1x	**Increased CLOSE output speed** Up to an opening height of 2.5 m
0.0	Output speed in rpm 0 = Off 1x
4.4 1x	**Changeover position to CLOSE output speed** (with adherence to minimum opening height requirement of 2.5 m!)
- -	Approach and store desired door position 1x
4.5 1x	**OPEN acceleration**
0.0	DI Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.6 1x	**CLOSE acceleration**
0.0	DI Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.7 1x	**OPEN deceleration**
0.0	DI Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.8 1x	**CLOSE deceleration**
0.0	DI Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.9 1x	**OPEN/CLOSE crawling speed**
0.0	Output speed in rpm 1x

Extended door functions

7.6	1x	**Selection of radio transmitters manufacturer** (434 MHz)	
	.0	Internal radio receiver deactivated	1x
	.1	(Fixcode) GfA, Tedsen	
	.2	Teleco "COD1"	
	.3	-	
	.4	(Rolling code of various providers) GfA UK, JCM, Dickert	
	.5	(Fixed code) RDA	
	.6	(Fixcode) TRL	
	.7	-	
	.8	-	
	.9	-	
	1.0	-	
7.7	1x	**Radio receiver function**	
	.1	Teach-in of a handheld transmitter	1x
	.2	Cancellation of a taught-in handheld transmitter	
	.3	Cancellation of all taught-in handheld transmitter	

Maintenance cycle counter

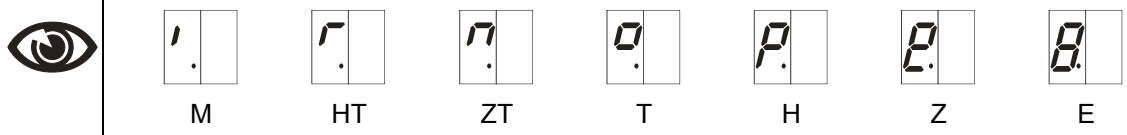
8.5	1x	Maintenance cycle preselection					0.0	
		0.0		0.1	▲	9.9	01-99 corresponds to 1,000 to 99,000 cycles Cycles are counted down	1x	
8.6	1x	Reaction upon reaching "Zero"						
		.1	Status indication "CS" appears in turns with value set by menu item 8.5.				1x	
		.2	Changeover to "Hold-to-run" door operating mode. Status indication "CS" appears in turns with value set by menu item 8.5.					
		.3	Changeover to "Hold-to-run" door operating mode. Status indication "CS" appears in turns with value set by menu item 8.5. Option: Press STOP-button for 3 seconds to deactivate changeover and status indications for 500 cycles.					
		.4	Status indication "CS" appears in turns with value set by menu item 8.5 and relay contact X21 switches.					

Readout of Data memory

9.1 Cycle counter

1x

7-digit number



Displayed in division of ten consecutively

M = 1,000,000 **ZT** = 10,000 **H** = 100 **E** = 1
HT = 100,000 **T** = 1,000 **Z** = 10

9.2 Last faults

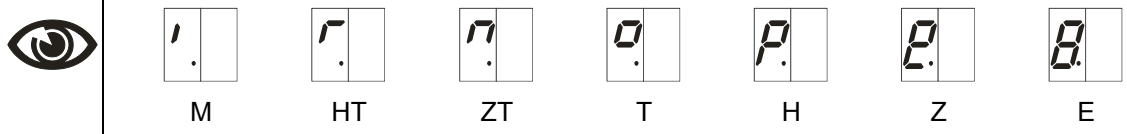
1x

Display change of the last 6 faults

9.3 Data counter

1x

7-digit number



Displayed in division of ten consecutively

M = 1,000,000 **ZT** = 10,000 **H** = 100 **E** = 1
HT = 100,000 **T** = 1,000 **Z** = 10

.1	Cycle counter of the last change in programming
.2	Number of activations of slack-rope, pass-door and crash switch

1x

9.4 Software version

1x

The software version of the control is displayed. For direct inverter or frequency inverter drive units, the software version of the motor is displayed as well.

Deleting / readout

9.5 Deleting of all settings

1x

.0	Activating GfA stick
.1	All settings are set to factory setting! Except for cycle counter

1x

3s

Reading out WSD door-module data

WSD door-module data

(Only activated at taught-in WSD door-module,
Displaying of missing data is done by „-.-.“)

Data indicated alternately

1. Version of master radio module
2. Type of safety edge
   - „0.0.“ = none
   - „0.1.“ = 1k2
   - „0.2.“ = 8k2
   - „0.3.“ = optic
3. Door safety switch
   - „0.0.“ = inactive
   - „0.1.“ = active
4. Battery voltage
5. Assigned / selected communication channel
6. Signal quality ranging from 0% - 99%

9 Safety devices

X2: Input, door safety switch function

The door safety switch is installed on the door and connected to the door control via the spiral cable.

Menu item "3.4“:

Function	Reaction upon activation
„.1“ Slack-rope/Pass-door	• Switching contact is interrupted: Door stop • Switching contact is closed: Door is ready for operation
„.2“ Crash switch as NC contact	• Door stops • Changeover to "Hold-to-run" door operating mode • Frequency inverter: "Hold-to-run" door operating mode at crawling speed only • Fault reset only possible in OPEN final limit position: Press the STOP-button of the door control for 3 seconds
„.3“ Crash switch as NO contact	Like function „.2“
„.4“ Crash switch as NC contact with reversing	• Door stops + reversing • Fault reset only possible in OPEN final limit position: Takes place automatically as soon as the switching contact has closed • Switching contact continues to be interrupted: Changeover to "Hold-to-run" door operating mode • Frequency inverter: "Hold-to-run" door operating mode only at set-up speed
„.5“ Crash switch as NO contact with reversing	Like function „.4“

Slack-rope/Pass-door

If the pass-door switch is open circuit when an open or close command is given, fault “F1.2” is displayed. If activated during the door movement, the door is immediately stopped and fault “F1.2” is displayed.

Entrysense (electronic pass-door switch)

The pass-door switch, which has been tested to performance level c (plc) in accordance with EN 13849-1, is monitored by the door control. If the pass-door switch is open circuit when an open or close command is given, fault “F1.2” is displayed. If activated during the door movement, the door is immediately stopped and fault “F1.2” is displayed.

The magnetic contacts in the pass-door switch are switched by a permanent magnet. The door control assesses the switching status of the contacts independently of each other.
The “F1.7” fault indication appears if there is a failure.

Crash switch as NC or NO contact

The crash switch is activated if the door is pushed out of the mechanical guideance.
If the switching contact is activated, the door is stopped, fault indication "F4.5" is displayed, and a changeover to "Hold-to-run" door operating mode is carried out. Movement of the door is only possible via the built in push button of the door control. "Hold to run" door operating mode for frequenzy inverter only at crawling speed.
The fault indication "F4.5" can only be reset in OPEN final limit position by pressing the STOP-button of the door control for more than 3 seconds or by switching the mains voltage off and on. Fault indication "F4.5" will recur, if the switching contact continues to be activated.

With the reversing function, a reset is carried out automatically in the OPEN final limit position as soon as the switching contact is closed. Otherwise only "Hold-to-run" door operating mode is possible.

X2: Input, safety edge system

The door control automatically detects three different safety edges to protect the closing movement of the gate wing.

Important!

- Connect safety edge systems in accordance with EN 12978
- "Hold-to-run" door operating mode can always be used should the safety edge be defective

Electrical safety edge

The input is meant for an electrical safety edge (NO) with a terminal resistance of K2 (+/-5% and 0,25W).
If there is a short circuit, fault indication "F2.4" is displayed.
If there is an open circuit, the "F2.5" fault indication appears.

Pneumatic safety edge

The input is meant for a pressure wave switch system (NC) with a terminal resistance of 1K2 (+/-5% and 0,25W).
Upon activation or permanent disconnection of the current circuit, the "F2.6" fault indication appears.
If there is a short circuit, fault indication "F2.7" is displayed.
The pressure wave switch system needs to be tested with CLOSE final limit position. The test phase is initiated automatically by the pre-limit for DES. If no switching signal is generated on the pressure wave switch within 2 seconds, the test is negative and the fault indication „F2.8“ is displayed.

Optical safety edge system

The input is meant for an infrared safety beam sensor with transmitter and receiver in a rubber profile. By pressing the rubber profile, the light beam is interrupted.
The “F2.9” fault indication appears upon activation or a faulty safety edge system

Installation of the spiral cable

The spiral cable should enter the door control panel from the left- or right-hand side. The spiral cable should be fixed in place with a cable gland. The safety edge system is connected via the 3-pole plug, and the slack-rope or the pass door via the 2-pole plug.

Important!

- ▸ Check position of S5 pre-limit switch on the safety edge (only for NES)
- When the door is opened > 5cm, a reversing must be executed if the safety edge has been activated

Function: Safety edge function in the pre-limit area

Menu item "2.1":

Function	Reaction to activation of safety edge
„.1“ Active	• Door stops
„.2“ Inactive	• No reaction • Door moves to CLOSE final limit position
„.3“ Ground adjustment (DES)	• Door stops; correction of the CLOSE final limit position at the next closing
„.4“ Reversing in overrun area (DES)	• Reversing upwards from the overrun area upon activation of the safety edge system

Note: Ground adjustment!

- Automatic compensation of rope elongations or changes in ground conditions of approx. 2-5 cm
- With DES limit switch only
- Do not use with overrun correction
- Do not use with pneumatic switch

Note: Reversing upwards in the overrun area!

- To maintain the operating forces in the pre-limit area
- At high speeds
- With DES limit switch only
- Function for FI-drive units not necessary

Function: Overrun correction function (only DES)

Menu item "2.2":

Automatic limit switch correction to achieve a constant CLOSE position.

Function	Overrun correction
„.0“	Off
„.1“	On

Note: Overrun correction!

- With DES limit switch only
- Do not use with ground adjustment

Function: Reversing

Menu item "2.5":

Limiting of the number of reversing movements following safety edge system activations via automatic closing.

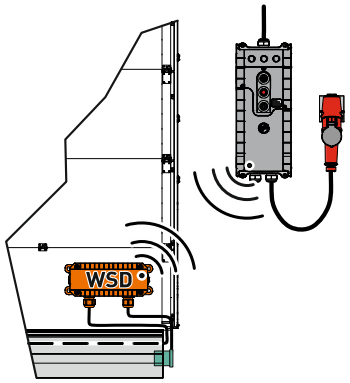
If the set value is exceeded, automatic closing is deactivated and the "F2.2" fault indication is displayed.

Note!

- To reset fault "F2.2": Move to CLOSE final limit position

Integrated WSD door-module

The WSD door-module replaces the spiral cable and is mounted on the door leaf. The signals of the safety edge are transmitted by radio to the door control. The radio receiver is integrated as standard in door control TS 971. Commissioning via "Teach-in of the WSD door-module".



Attention – Damage to components!

- Use additional splash guard (40017478) in car washes
  (to avoid cracked seals: For example plasticizer, surfactants)
- Keep imported cables as short as possible to plug connections and terminals
- Avoid installing the lines directly above the receiver board
- Avoid bending the aerial
- Carefully close the cover

Usable safety devices	
Safety edge systems	• 8K2 resistor evaluation • Optical safety edge (universal or low-power sensors only)
Door safety switch	• Slack-rope or pass-door switch • Crash switch with NC contact

Note!

- ▸ For a description of the safety device and relevant adjustment procedures see X2
- Crash switch function as NO contact is hidden
- If the battery is low, fault indication "F1.9" appears and there is a changeover to the "Hold-to-run" door operating mode
- “F1.6” fault indication: Door movement only possible via EMERGENCY operation
- ▸ When performing annual maintenance tasks involving the door system, replace the WSD door-module battery as a precautionary measure

Menu item "9.6":

Alternating display of WSD door-module statuses including

- version of master radio module
- Type of safety edge:
  "0.0." = none
  "0.1." = 1k2
  "0.2." = 8k2
  "0.3." = optic
- Door safety switch:
  "0.0." = inactive
  "0.1." = active
- Battery voltage
- Assigned / selected communication channel
- Signal quality ranging from 0% - 99%

EMERGENCY operation

Warning!

- ▸ For EMERGENCY operation, the door has to be checked (it has to be in a fault-free state)
- “Hold-to-run” door operating mode:
  The door must be fully visible from the operating point

EMERGENCY operation allows for moving the door to a required position by bypassing faults with the signal transmission of the safety device.
EMERGENCY operation is activated after pressing the STOP push-button and holding for 7 seconds, and is indicated by the flashing display.

Note!

- The door cannot be moved in case of “F1.3” and “F1.4” fault indications for reasons of operating safety.
- ▸ Activation of EMERGENCY operation: Use the built in push button of the control to press and hold the STOP-button while simultaneously pressing the OPEN or CLOSE push-button to move the door

X3: Input, emergency stop

Connection of an emergency stop control device as per EN 13850 or an evaluation unit for an anti-trap safety device. The “F1.4” fault indication appears upon activation.

Note!

- Frequency inverter drive unit: The emergency stop switches the supply off. The door control can only be operated again 30 seconds after unlocking the emergency stop. (Display rotates during this time)

10 Functional description

X: 24 VDC voltage supply

Connection of external devices such as photo cell, radio receiver, relay, etc. via the "24 V" and "GND" terminals.

Attention – Damage to components!

- Total current consumption of external devices: maximum 350 mA

X1: Mains supply of the control and supply of external devices

Mains supply of the control

Connection via the terminals X1/1.1 to X1/1.4 and PE.

Various mains supplies: 3 N~, 3~, 1 N~ for symmetric and asymmetric motors.

Note!

- ▸ Pay attention to the "Mains supply" and "Mains supply connection to control" descriptions

Supply of external devices

Connection of external devices for 230 V, such as photo cell, radio receiver, relay, etc. via terminals X1/1.8 and X1/1.9.

Note!

- Mains supply: 3 N~400 V or 1 N~230 V, symmetric
- Protection via F1, 1.6-A time-lag micro-fuse

X4: Input, automatic closing Off/On

Connection of a switch via the terminals X4/1 and X4/2 for switching the automatic closing off and on.

X5: Input, control device

Warning!

- "Hold-to-run" door operating mode:
  The door must be fully visible from the operating point

The door operating mode "3" allows a place of installation of the control device without sight of the door.

Note!

- Application without STOP push-button: Connect wire link X5.1 to wire link X5.2
- If the safety edge or photo cell fails, the control device will not function

X6: Input „Through / reflective photo cell“ resp. light curtain

Photo cell

A photo cell is used for presence detection. It is only active in door operating modes „.3“ and „.4“, in the OPEN final limit position or during the CLOSE-operation.
If the light beam is interrupted, fault indication "F2.1" appears.

Light curtain

The light curtain must be self-testing and correspond at least to safety category 2 or performance level c (plc). If the light curtain corresponds to these requirements, the door can close into self-hold without safety edge system.

Important!

- Operation without safety edge: Connect resistor 8K2 via the terminals X2/3 and X2/4
- Photo cells must not be used via the UBS system if a light curtain is used
- Do not use menu item "3.2" for the light curtain

- To test the light curtain, activate relay contact X20 or X21.

The relay functions are described under menu item "2.7" / "2.8".
If the light beam is interrupted, fault indication "F4.6" appears.
With every CLOSE-command a test is run. Thereby the contact of the light curtain must switch off within 100 ms. If the test is positive, the contact must switch back on within 300 ms.
If the test is negative, the fault indication "F4.7" is displayed.

- To reset fault indication "F4.7": Switch control off and on.

Note!

- Only use photo cells or light curtains with "Light switching" mode

Reaction to interrupting of light beam

Door position	Reaction to interrupting of light beam
CLOSE final limit position	• No action
OPEN-operation	• No action
OPEN final limit position Without automatic closing	• No action
OPEN final limit position With automatic closing	• Reset automatic closing
OPEN final limit position With automatic closing and time interruption	• The door closes 3 seconds after the interruption period for the light beam has ended

Extended photo cell function

Menu item "2.4“:

Function	Extended photo cell function
„.0“	• No action
„.1“ Cancel automatic closing	• The door closes 3 seconds after the interruption period for the light beam has ended
„.2“ Vessel recognition	• The door closes after the interruption period for the light beam has ended, if the interruption period is longer than 1.5 seconds • Reset of automatic closing if the interruption duration for the light beam is equal to or less than 1.5 seconds

Disconnection of photo cell function (only DES)

Menu item "3.2"

Function	Disconnection of photo cell function
„.0“	Off
„.1“	On

The teach-in mode gets activated after exiting the programming.

Warning!

- Presence detection is disabled in the teach-in mode

In the teach-in mode, the door must be fully opened and closed twice. The light beam must be interrupted twice at the same door position. The teach-in mode is then terminated. The photo cell has no function below this stored door position.

Teach-in mode display	
Upon exiting the programming	
When the light beam is interrupted for the first time	
After the second interruption to the light beam at the same door position, and with the CLOSE final limit position reached	

Note!

- If the teaching in is not successful, open and close the door again, so that two identical door positions are stored

X7: Input pull switch/radio receiver

Connection of a pull switch or external radio receiver via the terminals X7/1 and X7/2. The switching contact must be potential-free (NO contact).

Pull switch or radio receiver function

Menu item "2.6":

Type of impuls	Reaction upon activation
„.1“	• Door is in OPEN final limit position resp. intermediate open position: The door CLOSES • From all other door positions or door movements: The door OPENS
„.2“	• OPEN-STOP-CLOSE-STOP-OPEN command order
„.3“	• Door always executes OPEN movement

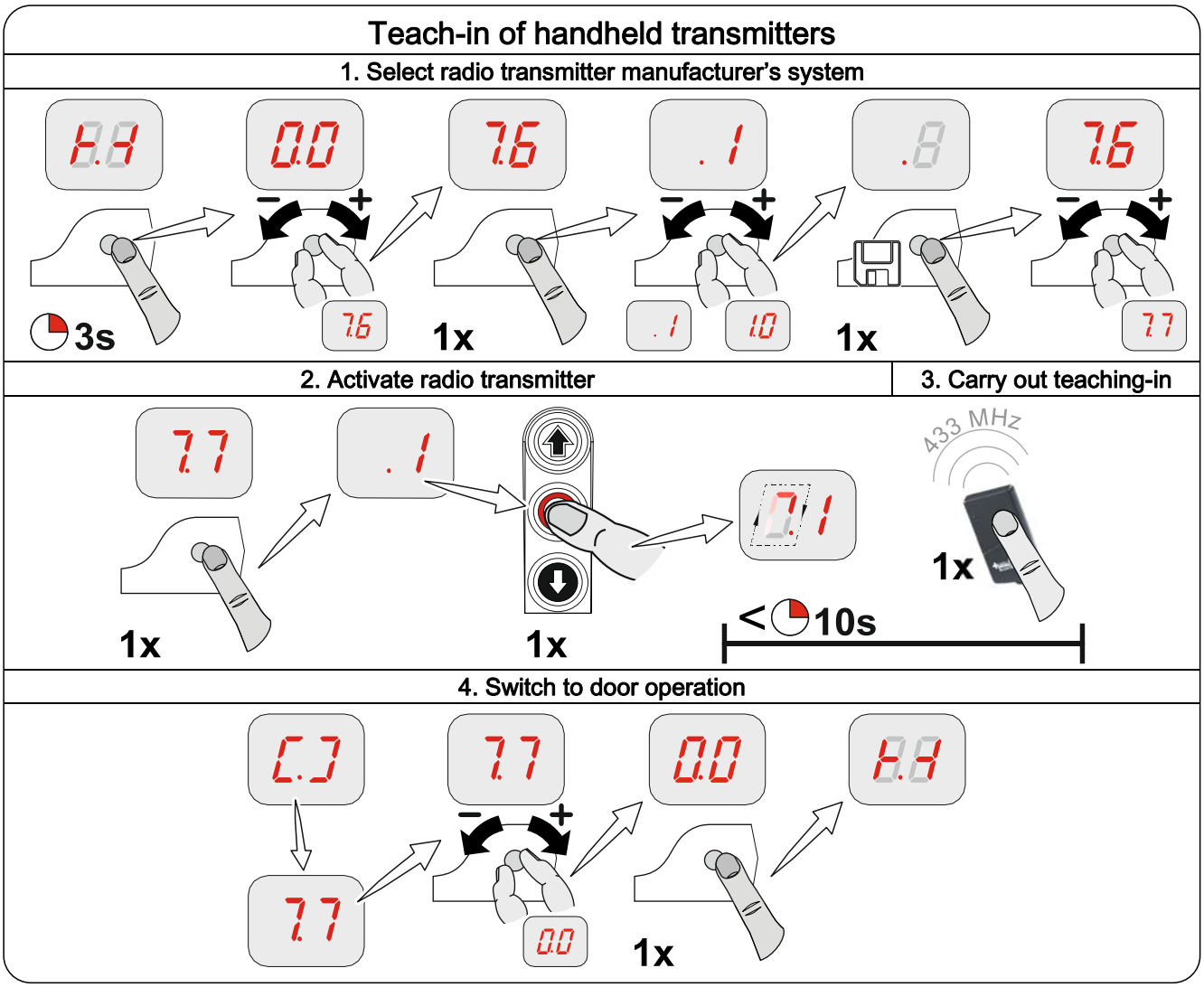
Internal radio receiver

The integrated radio receiver can be set for a specific radio transmitter manufacturer via menu item "7.6".

Handheld transmitters can be taught or deleted via menu item "7.7".

Note!

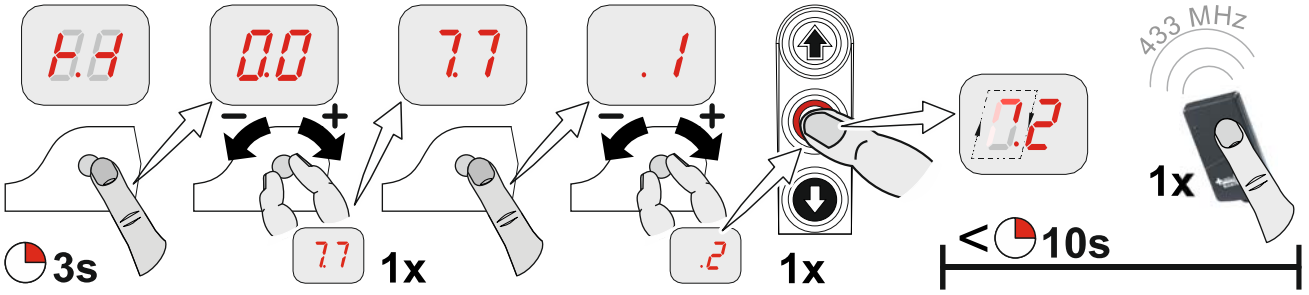
- A combination of different radio transmitter manufacturers is possible
- Only use 434-MHz handheld transmitters
- Up to 64 radio channels can be taught



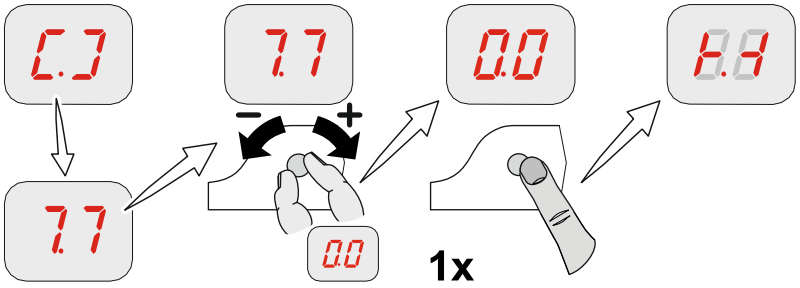
Deleting an individual radio transmitter

1. Activate delete, 10 seconds active

2. Delete

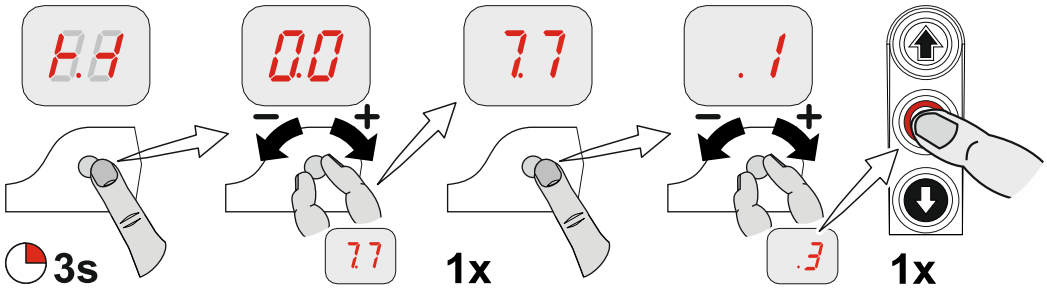


3. Switch to door operation

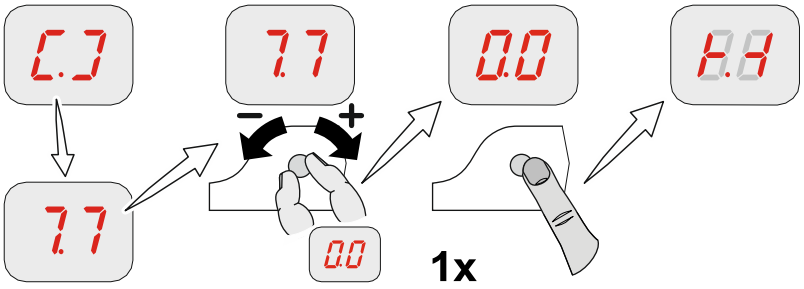


Deleting all radio transmitters

1. Delete all channels



2. Switch to door operation



X8: Input, intermediate stop On/Off

Connect a switch to terminals X8/1 and X8/2 to activate and deactivate the intermediate open. The intermediate open position muss be programmed via menu item “1.6”.
With an OPEN command, the door moves to the stored door position. When the Intermediate open function is deactivated, the door can move back to the OPEN final limit position.

Intermediate open function

Menu item "2.9":

Function	Intermediate open
„.1“	• All command inputs
„.2“	• Intermediate open via X7 pull switch and internal radio receiver; • OPEN final limit position via all other control devices
„.3“	• Intermediate open via external control devices X5 and OPEN push button of the control • OPEN final limit position via all other control devices

Note!

- Double command with functions „.2“ and „.3“: Priority is given to OPEN final limit position, independent of command sequence

X20 / X21: Potential-free relay contacts

The relay functions are described under menu item "2.7" / "2.8".

Attention – Damage to components!

- Maximum electrical current of 1 A at 230 VAC and 0.4 A at 24 VDC
- We recommend the use of LED lamps
- When using light bulbs, these should have power of maximum 40 W and be shock-proof

Force monitoring (DES only)

Menu item "3.1":

The force monitoring can only be used with fully balanced doors and drive units with DES. It should be able to detect when persons are moving with the door.

Warning!

- The force monitoring is no substitute for safety measures in providing protection against the trapping hazard

Function	Force monitoring
„.0“	• Off
„.2“ - „1.0“	• „.2“: Low limit value • „1.0“: High limit value

Important!

- Force monitoring for doors with spring balance only
- Environmental factors such as changes in temperature or wind load can lead to inadvertent triggering of force monitoring

After exiting programming, the door must carry out a full OPEN and CLOSE-operation in self-hold mode.
The force monitoring is a self-learning system which is effective for an opening gap of 5 cm to 2 m (approx.). Slow progressive changes, e.g. gradual reduction of the spring torsion, are compensated automatically.
After force monitoring has been triggered, only the "Hold-to-run" door operating mode is possible and the "F4.1" fault indication is displayed. The resetting occurs when a final limit position for the door is reached.

Travel time monitoring (NES only)

Menu item "3.3"
The set travel time is automatically compared with the time measured for movement between the final limit positions. If the travel time is exceeded, the "F5.6" fault indication appears.
Fault indication "F5.6" is reset by closing the door.

Note!

- The travel time is set at the factory to 90 seconds
- Recommended setting value: door travel time + 7 seconds

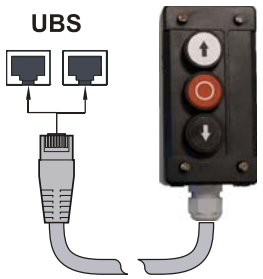
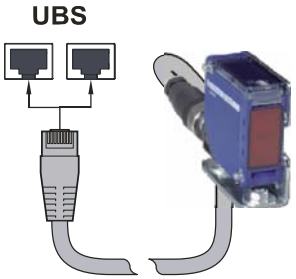
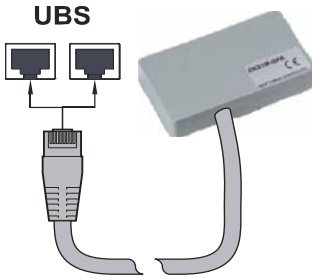
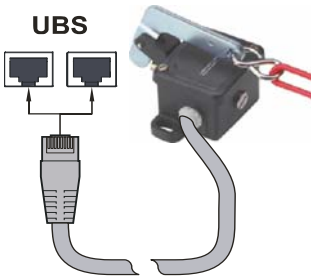
UBS system

The UBS system is a simple plug-in connection technology from GfA. The control devices are connected to the control by a commercially available patch cable and detected automatically.

Note!

- The UBS devices function in the same way as wired control devices

UBS connection

			
Three push button	Reflective photo cell	External Radio receiver	Pull switch

Reversing duration adjustment

Menu item "3.8":

Shortening the reversing duration serves for a reduction of the operating forces.

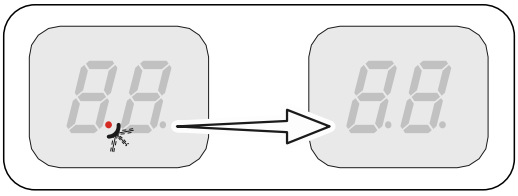
Extending it, on the other hand, will reduce the wear on the door mechanism.

Maintenance cycle counter

Menu item "8.5":
A value between 0 and 99,000, as a multiple of 1000, can be adjusted for the maintenance cycle setting.
The maintenance cycle counter reading is reduced by one each time the Open final limit position is reached.
Once the maintenance cycle reaches zero, the setting from menu item “8.6” is activated.

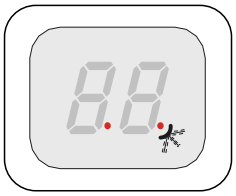
Short-circuit/overload display

If there is a short circuit or an overload of the 24 VDC supply voltage, the 7-digit display vanishes.



Display for active WSD door-module wireles safety device

If the WSD door-module wireless safety device is active, an additional red point is displayed on the right-hand digit display.

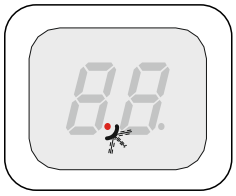


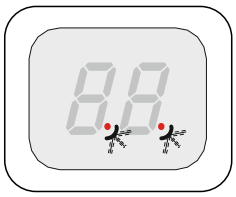
Standby function

If there is no fault or command pending, the control switches to "Standby".

If the automatic closing duration is longer than 60 seconds. the control also switches to "Standby"

Only the left dot is lit up. With active WSD door-module, both dots are lit up.





The "Standby" function is terminated with a command or by activation of the selector switch "S".

Illumination of the built in push button of the door control

Only the command push-buttons which enable a logical next command are illuminated.

11 Status display

Faults		
	Display: "F" and code	
Code	**Fault description**	**Fault causes and fault correction**
	Terminals X2.1 – X2.2 are open. Slack-rope switch/Pass-door contact is open.	Check door safety switch. Check whether the connection cable is connected.
	Open safety circuit (DES) Emergency manual operation has been activated. Thermal protection of the motor has tripped	Check emergency manual operation. Check for overload or stalling of the drive unit.
	Terminals X3.1 – X3.2 are open. Emergency stop has been activated.	Check emergency stop. Check whether the connection cable is connected.
	Radio transmission of WSD door-module is faulty.	• Radio channel assigned twice: Use menu item 9.6 to read off the radio channel. Use menu item 2.0 to manually assign the radio channels. • Moisture in WSD door-module: Replace WSD door-module und use a splash guard (optional equipment). • Obstacle between WSD door-module and door control: Adapt fitting configuration or use a spiral cable. • Battery voltage too low: Read off voltage value using menu 9.6 and replace battery if this is less than 3.2 V. Red LED in WSD door-module: Press P1 push-button. • Flashing: Faulty radio connection • Lit: Radio connection OK  Pay attention to the WSD door-module manual

Faults

	Display: "F" and code	
Code	**Fault description**	**Fault causes and fault correction**
	Faulty entrysense switch. Contact resistances are too high. Faulty entrysense installation.	Open and close pass door. Check resistance. Check the pass door installation.
	Entrysense input X2.1 – X2.2 is faulty.	Switch control off and on. Replace control if necessary.
	WSD door-module batteries are too low.	Change batteries of the WSD door-module. If the battery service life was considerably less than one year, check fault code 1.6 (radio channels assigned twice, obstacles).
	No safety edge detected.	Check the wiring of the safety edge. Check function of WSD door-module.
	Terminals X6.1 – X6.2 are open. Photo cell has been activated.	Check alignment of the photo cell. Check connection cable. Replace photo cell if necessary.
	Maximum number of reversing movements for door through safety edge system activation has been reached. (Only with automatic closing)	Obstacles along the door travel path. Check whether the safety edge system is correctly functioning.
	Activation of safety edge 8k2.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.
	Safety edge 8k2 defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	Activation of safety edge 1k2.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	Safety edge 1k2 defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.
	1k2 testing is negative.	Testing is activated in the lower final limit position. Check pre-limit switch (with NES "S5").

Faults

	Display: "F" and code	
Code	**Fault description**	**Fault causes and fault correction**
	Wireles safety device of the WSD door-module or optical safety edge system has been activated or is defective.	Check the WSD door-module. Check whether the safety edge system is correctly functioning.
	(DES) OPEN emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) OPEN or CLOSE emergency stop switch reached. Emergency manual operation has been activated. Thermal protection of the motor has tripped Limit switch system has changed over from NES to DES without the control being reset.	Check OPEN/CLOSE emergency stop switch. Check emergency manual operation. Check drive unit for overload or stalling. Reset of control via menu item "9.5".
	(DES) CLOSE emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) Faulty activation of the “S5” pre-limit switch.	Check the “S5” pre-limit switch for correct functioning and setting.
	No limit switch detected (active at initial operation).	Connect the limit switch to the control. Check the limit-switch connection cable.
	Limit switch system has changed over from DES to NES without the control being reset.	Reset of control via menu item "9.5".
	Internal plausibility error.	Execute fault clearance trough movement command.
	Internal control temperatur too high.	Switch of control and let it cool down.
	Triggering of force monitoring.	Check the door mechanism for stiffness.
	Crash switch X2.1 – X2.2 is activated.	Check crash switch / connection cable. To reset fault: Press STOP-button and hold for 3 seconds.

Faults

	Display: "F" and code	
Code	**Fault description**	**Fault causes and fault correction**
	Terminals X6.1 – X6.2 are open. Light curtain has been activated.	Check light curtain. Check whether the connection cable is connected.
	Light curtain defective.	Comply with the light curtain manufacturer's specifications. Check connection cable.
	Fault of the controller.	Switch control off and on. Replace control if necessary.
	ROM error.	Switch control off and on. Replace control if necessary.
	CPU error.	Switch control off and on. Replace control if necessary.
	RAM error.	Switch control off and on. Replace control if necessary.
	Internal fault of control.	Switch control off and on. Replace control if necessary.
	Fault of digital limit switch (DES)	Check DES connector and connection cable. Switch control off and on.
	Fault with door movement.	Check the door mechanism for stiffness. Check the limit switches for correct rotational movement. Switch control off and on.
	Fault with rotating direction.	Change rotating direction via menu item "0.2".
	Unacceptable door movement in stopped state.	Execute fault clearance trough movement command. Check brake and drive unit.
	No compliance with specified travel direction at drive unit.	Execute fault clearance trough movement command. Check for overload of the drive.

Faults

	Display: "F" and code	
Code	**Fault description**	**Fault causes and fault correction**
	DI / FI closing speed is too high.	Switch control off and on. Replace drive unit if necessary.
	Internal FI communication fault.	Switch control off and on. Replace FI drive unit if necessary.
	Low voltage in the DC voltage sink.	Execute fault clearance trough movement command. Check mains input voltage. Change slope durations/speeds.
	Excess voltage in the DC voltage link.	Check mains input voltage. Execute fault clearance trough movement command. Change slope durations/speeds.
	Temperature limit exceeded.	Check for overload of the drive unit. Cool down the drive unit and reduce the number of cycles.
	Permanent current overload.	Check for overload of the drive unit. Check the door mechanism for stiffness or weight.
	Brake / FI fault.	Check brake; replace if necessary. If problem recurs, replace drive unit.
	Collective indication for FI.	Execute fault clearance trough movement command. Replace drive unit if message is continually displayed.
	At initial operation minimum travel distance was not completed.	Move the door for at least 1 second.

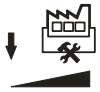
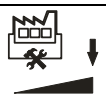
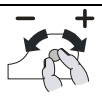
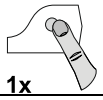
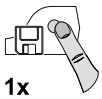
Commands	
	Display: "E" and code
Code	**Command description**
	An OPEN-command is present. Inputs X5.3, X7.2, internal radio system, UBS control device or UBS radio receiver
	A STOP command is present. Inputs X5.2, X7.2, internal radio system, UBS control device or UBS radio receiver or simultaneous OPEN and CLOSE commands
	A CLOSE command is present. Inputs X5.4, X7.2, internal radio system, UBS control device or UBS radio receiver

Status indications	
Status display	**Description**
	Preset value for maintenance cycle counter reached.
	Dot on left is not lit: control circuit has a short circuit or is overloaded.
	Dot on right is lit: internal WSD door-module is active.
	Function for changing the rotating direction is activated, only possible during initial operation.
	Change of rotating direction has been carried out, only possible during initial operation.

Status indications

Status display	Description
 Flashing	Emergency operation is active or programming option is blocked.
 Flashing	Teach in OPEN final limit position.
 Flashing	Teach in CLOSE final limit position.
 Flashing	UPWARDS travel active.
 Flashing	CLOSING operation active.
	Stop between the set final limit positions.
	Stop at the OPEN final limit position.
	Stop at the intermediate stop position.
	Stop at the CLOSE final limit position.
	Teaching in or deleting of the WSD door-module or handheld transmitter is confirmed. Blocking of programming option confirmed. Flashing display: Unblocking of programming option active.
	Interruption of the photo cell function: At first interruption of the light beam.
	Interruption of the photo cell function: When exiting the programming.

12 Explanation of symbols

Symbol	Explanation
	Prompt: Read installation instructions
	Prompt: Check
	Prompt: Note
	Prompt: Note the setting of the menu item below
	Factory setting of the menu item
	Factory setting of the menu item, value on the right
	Factory setting of the minimum limit, dependent on drive unit
	Factory setting of the maximum limit, dependent on drive unit
	Setting range
	Prompt: Select menu item or value, turn selector switch to the left or to the right
 1x	Prompt: View menu item, press selector switch once
 1x	Prompt: Store, press selector switch once

Symbol	Explanation
	Prompt: Setting via OPEN/CLOSE built in push-button; Use OPEN push-button to increase value, CLOSE push-button to decrease value
	Prompt: Press stop button once via built in push-button
	Prompt: Save, press stop button once via built in push-button
	Prompt: Save, press stop button for three seconds via built in push-button
	Prompt: Reset the control, press stop button for three seconds via built in push-button
	Prompt: Move to door position
	Prompt: Move to door position for OPEN final limit position
	Prompt: Move to pre-limit
	Prompt: Move to door position for CLOSE final limit position

Declaration of Incorporation

pursuant to Machinery Directive 2006/42/EC for a partly completed machine Appendix II Part B

Declaration of Conformity

pursuant to EMC Directive 2014/30/EU

GfA ELEKTROMATEN GmbH & Co. KG
Wiesenstraße 81 · 40549 Düsseldorf
Germany

We,

GfA ELEKTROMATEN GmbH & Co. KG

hereby declare that the product specified in the following complies with the above-mentioned EC Directive and is only intended for installation in a door.

TS 971

Applied standards

DIN EN 12453:2014-06	Doors – Safety in use of power operated doors
DIN EN 12978:2009-10	Safety devices for power operated gates and doors
DIN EN 60335-1:2012-10	Safety of electrical devices for the use in the household and similar purposes– Part 1: General requirements
DIN EN 61000-6-2:2016-05	Electromagnetic compatibility (EMC) – Part 6-2 Generic standards – Immunity standard for industrial environments
DIN EN 61000-6-3:2011-09	Electromagnetic compatibility (EMC) – Part 6-3 Generic standards – Emission standard for residential, commercial and light-industrial environments

On reasoned request, we undertake to submit the special documents for this partly completed machine to the supervisory authorities.

Authorised representative for the compilation of the technical documentation

(EU address in the company)
Dipl.-Ing. Bernd Synowsky
Documentation representative

Partly completed machinery according to EC Directive 2006/42/EC is only intended to be installed in, or combined with, other machinery (or other partly completed machinery/systems) to form a completed machine pursuant to the Directive. Therefore, this product may be put into operation only when it has been determined that the complete machine/system in which it has been installed complies with the provisions of the above-mentioned directives.

Düsseldorf, 02.03.2017

Stephan Kleine
Managing Director

Signature