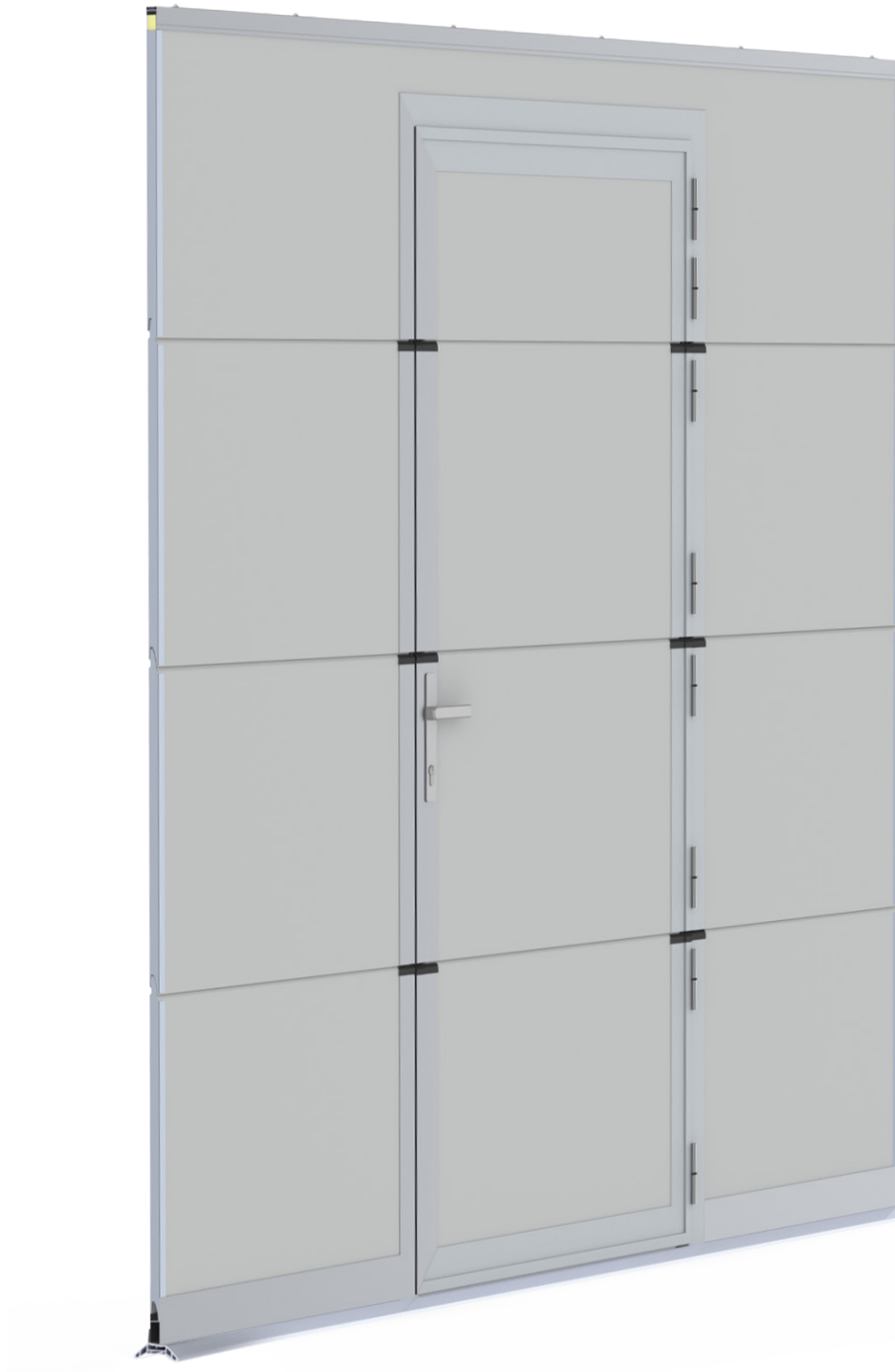


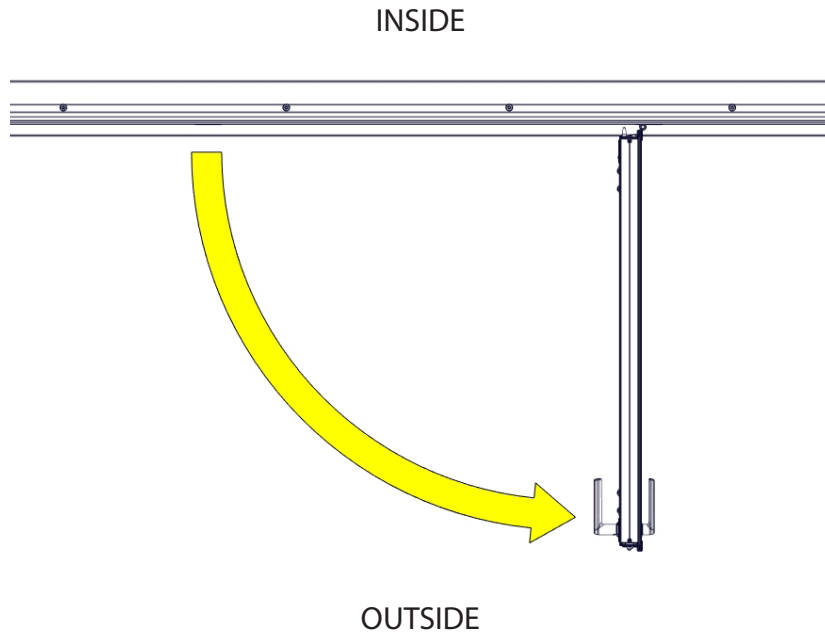
PRODUCTION MANUAL

SOLIDSTEP

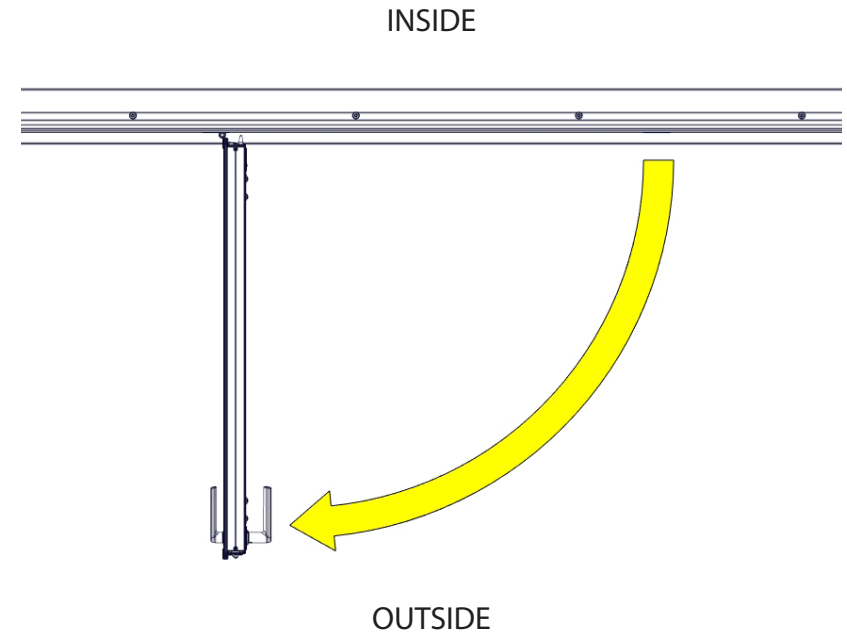


This manual is based on a MULTI POINT LOCK
RIGHT HANDED DOOR!
(width 905 mm)

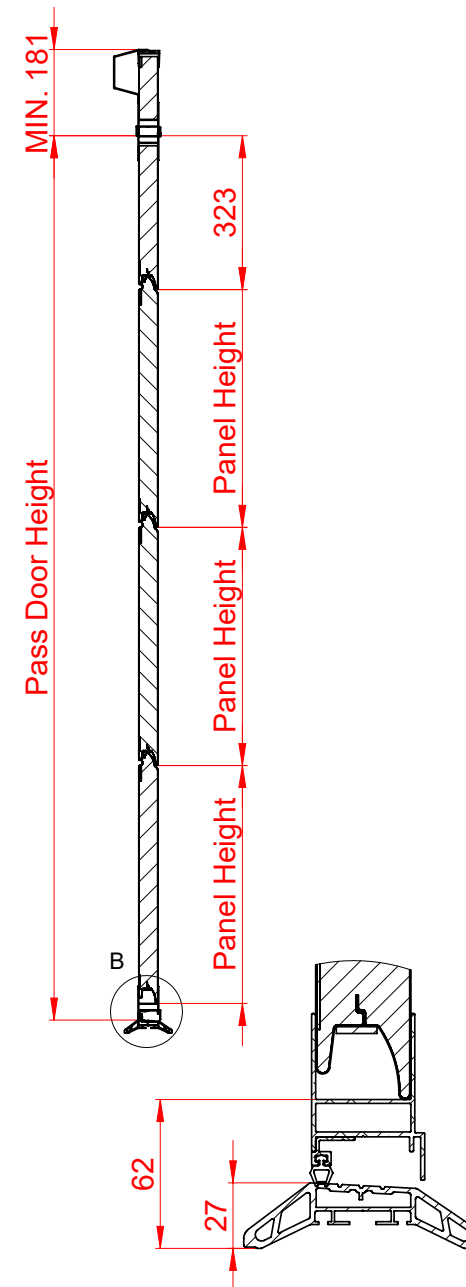
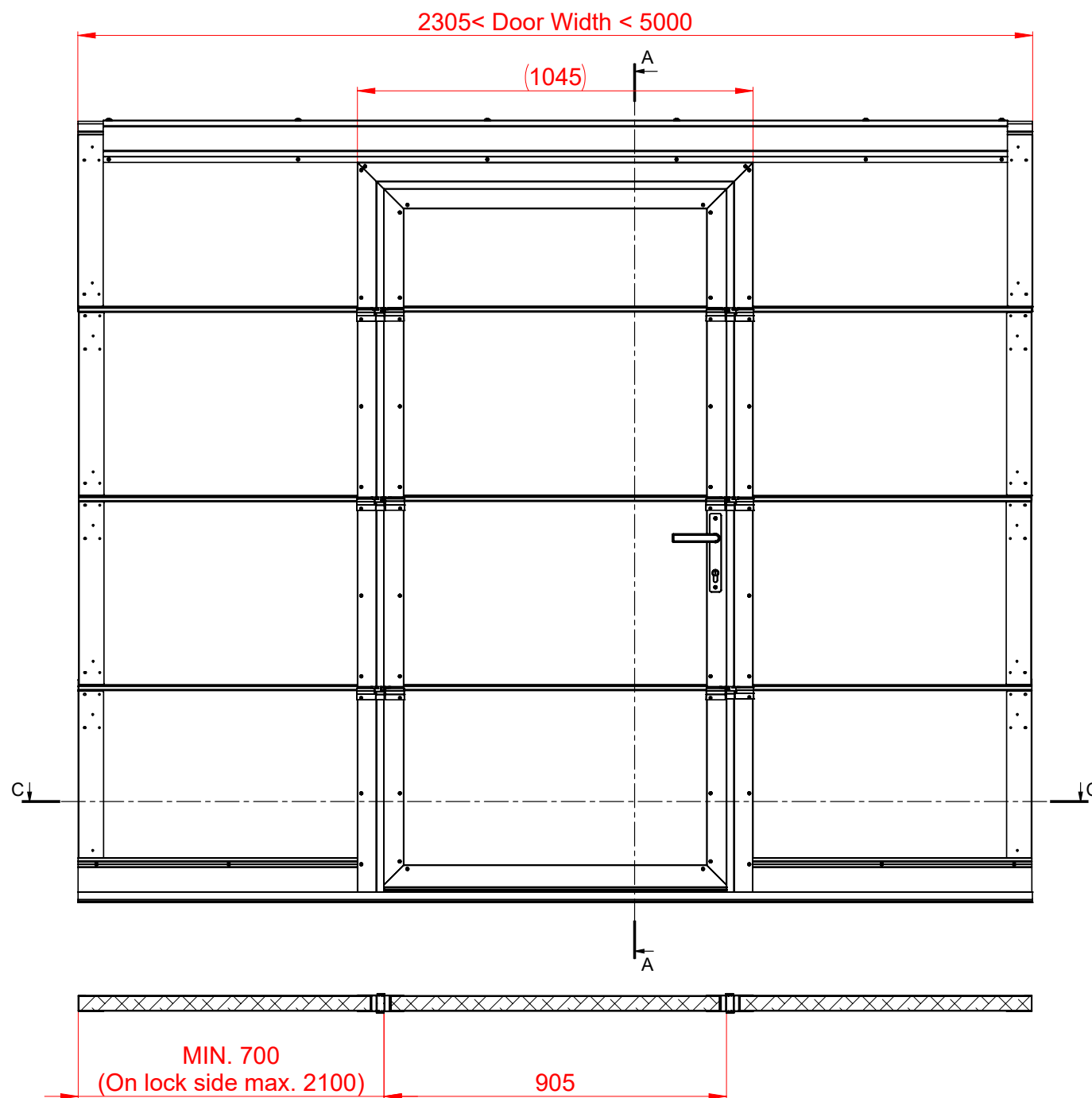
RIGHT HANDED DOOR

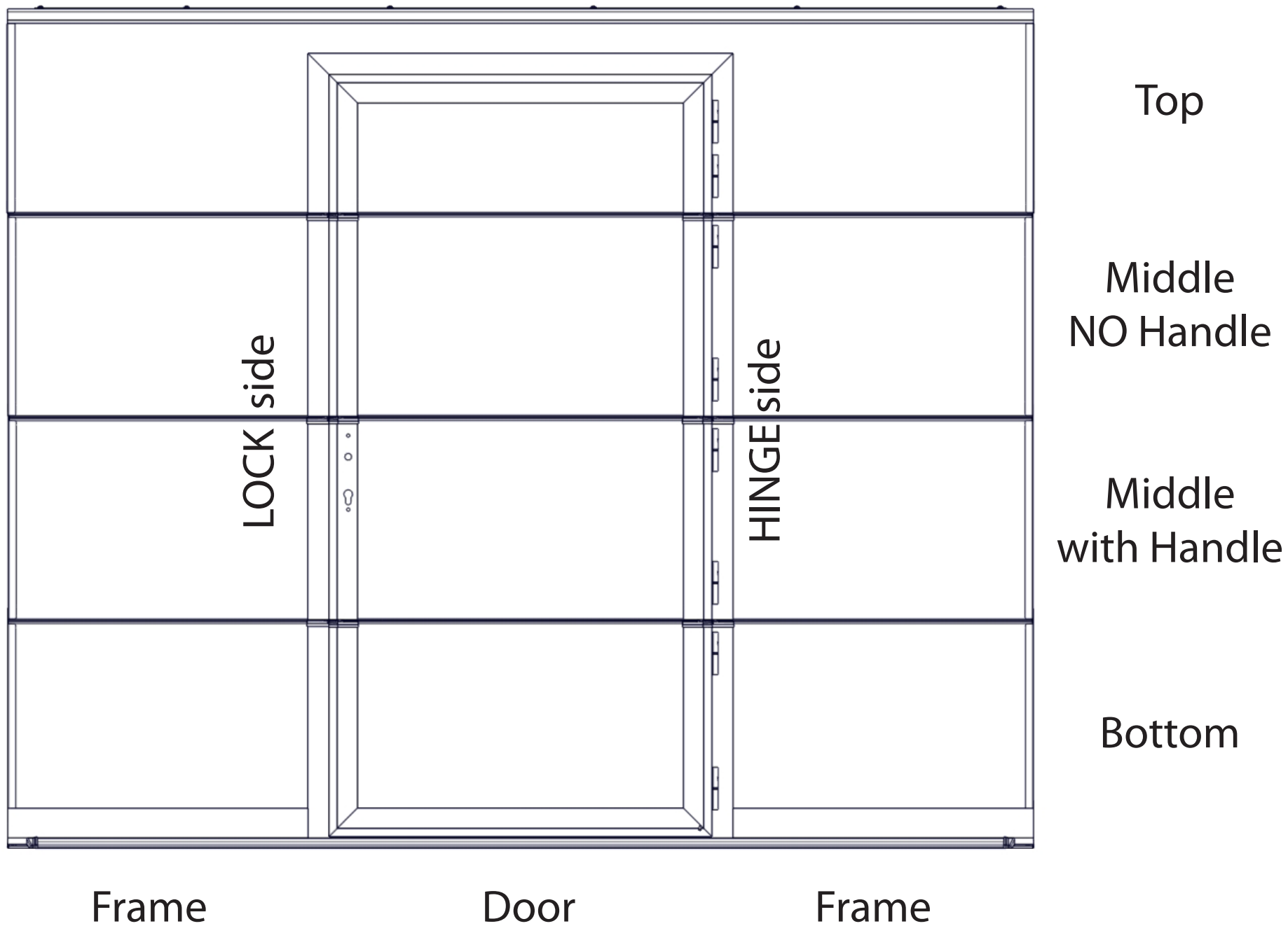


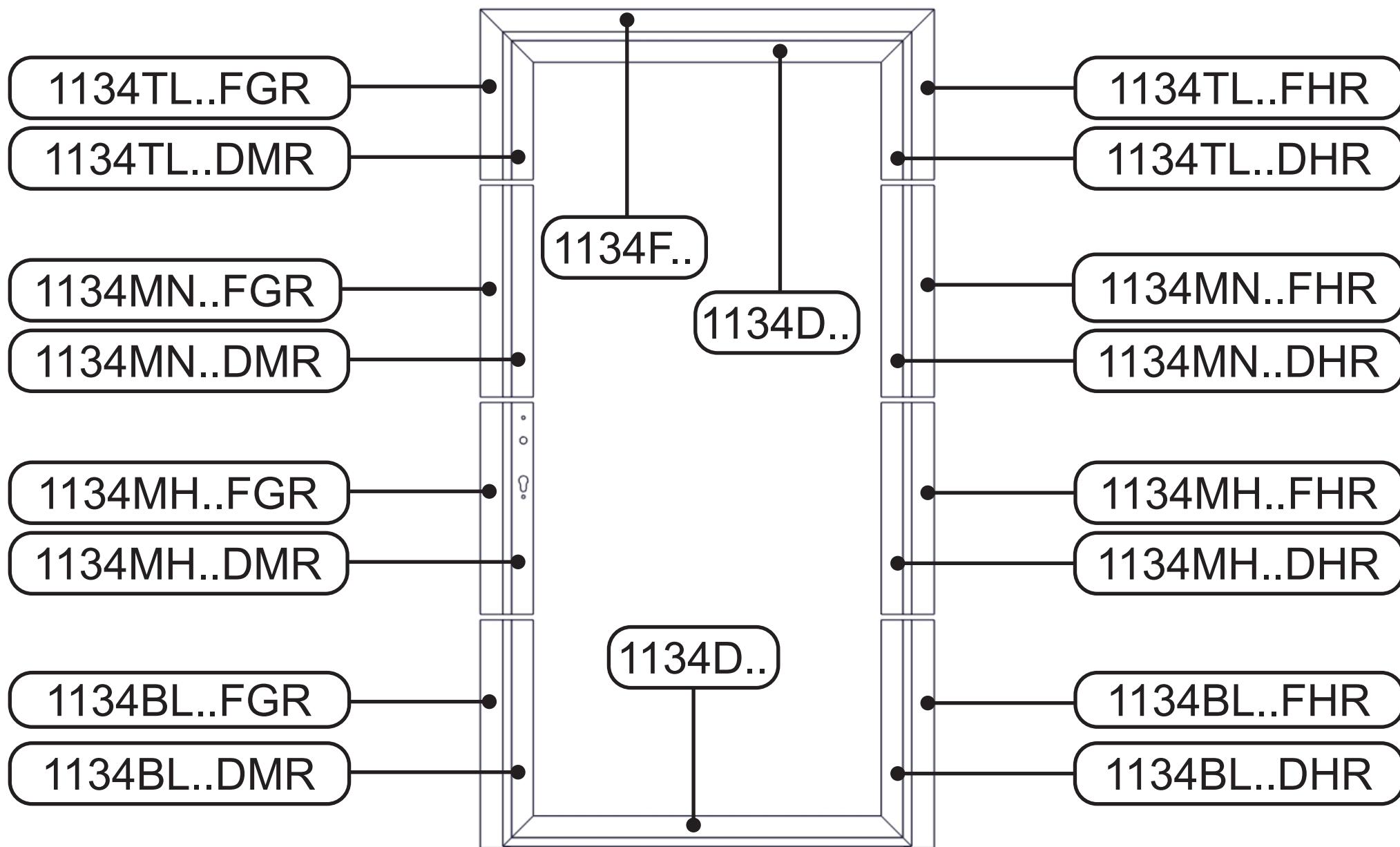
LEFT HANDED DOOR



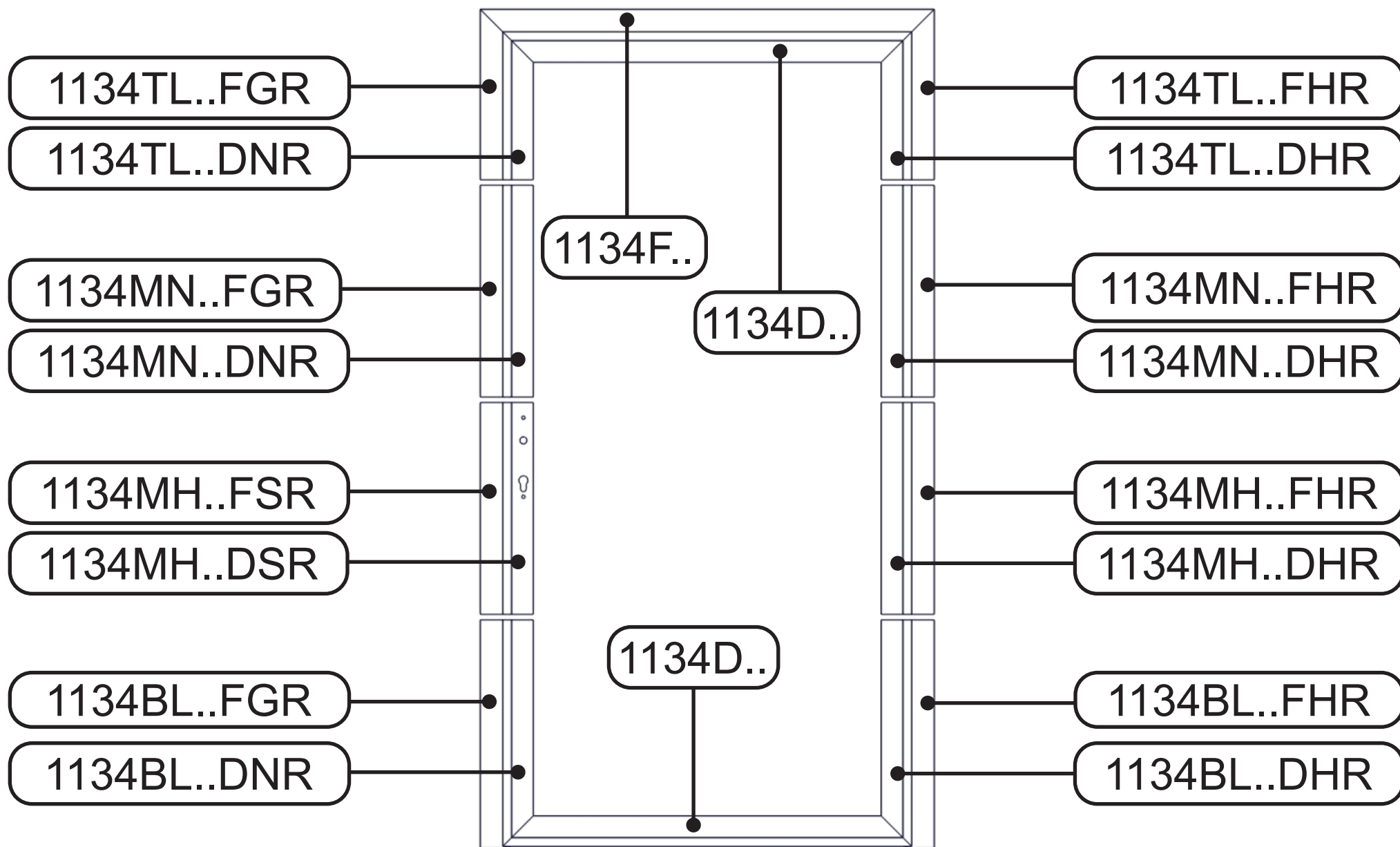
System dimensions





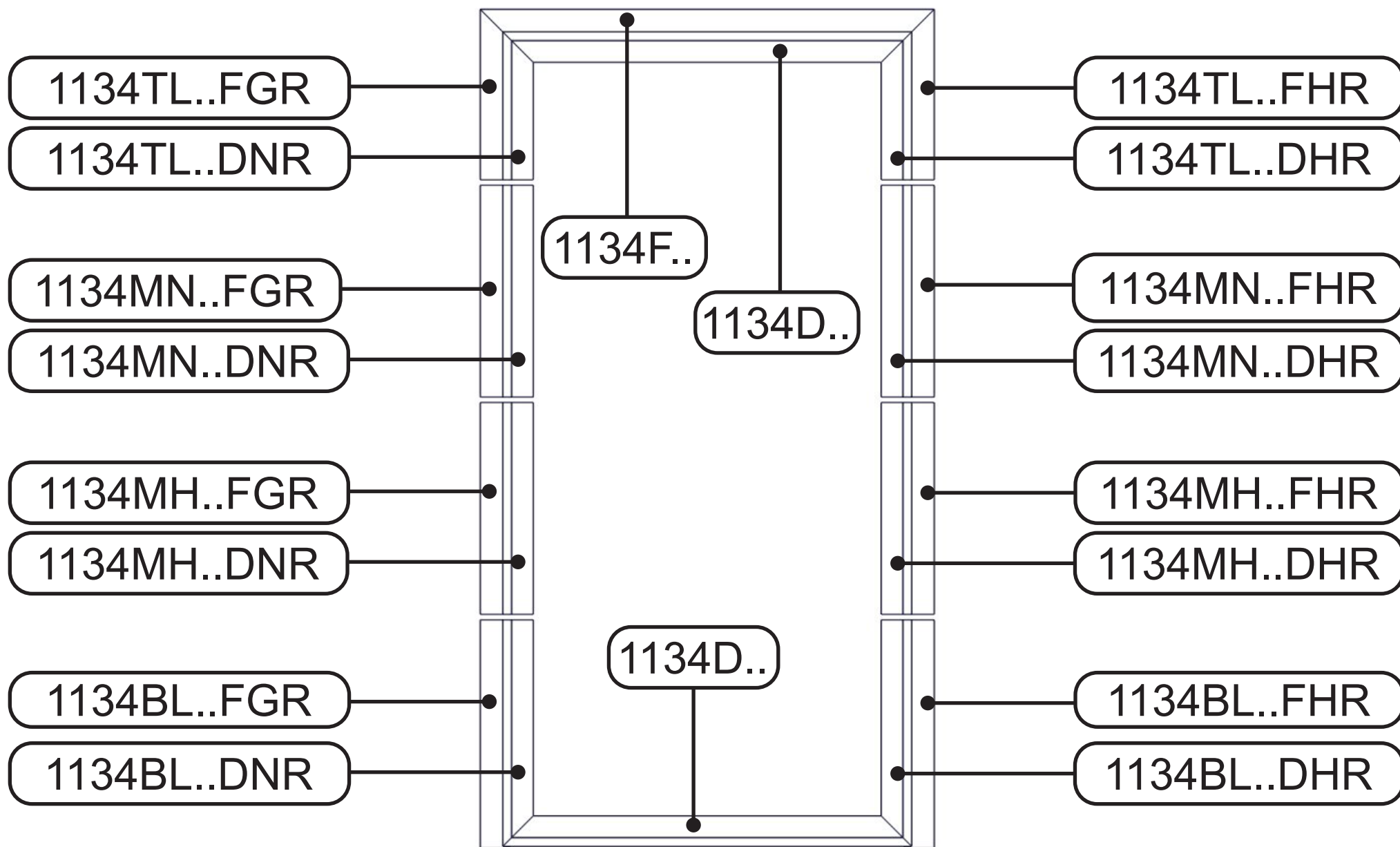


MPL
Multi Point Lock

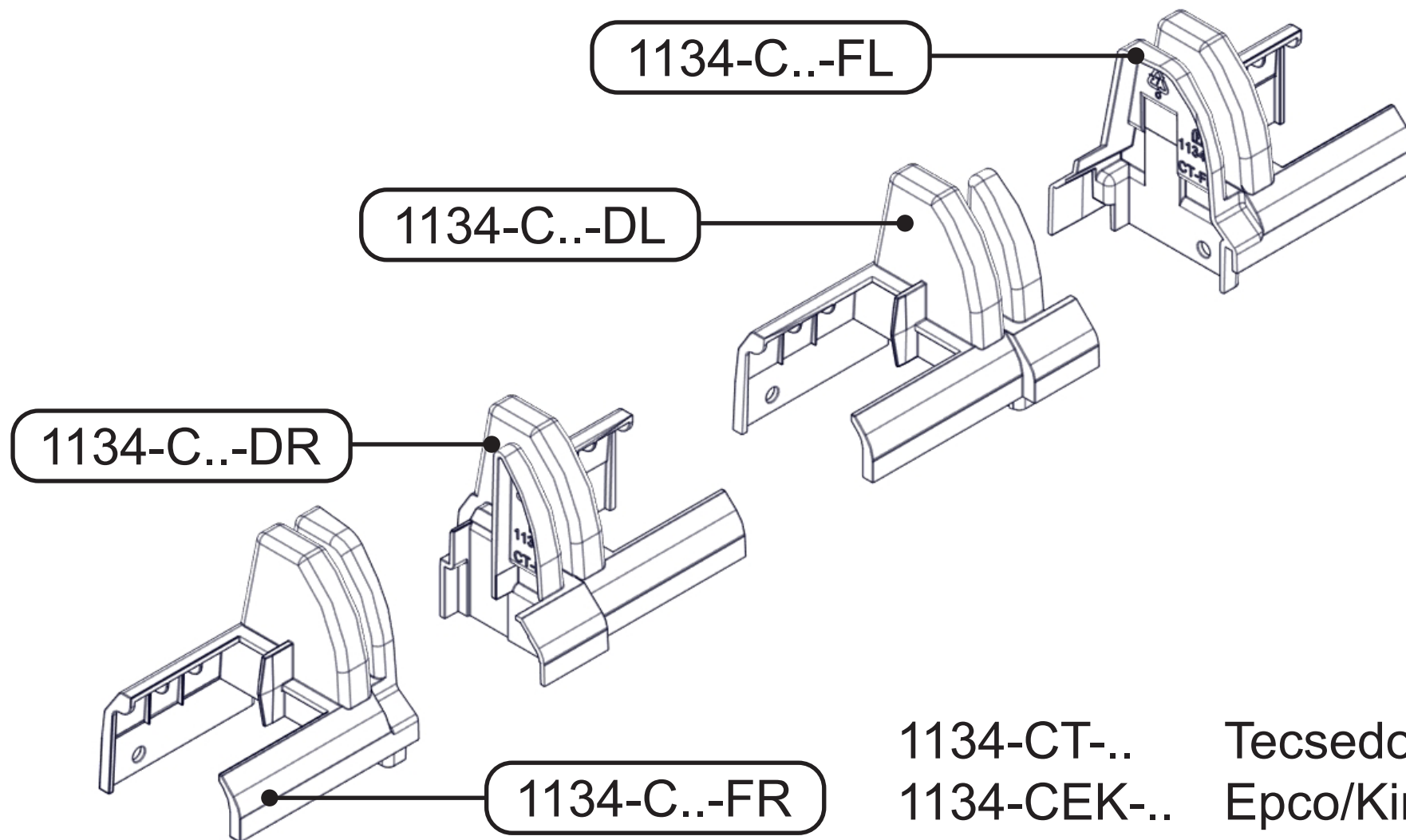


SPL

Single Point Lock

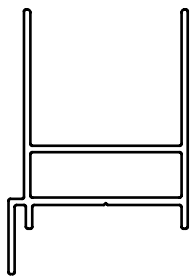
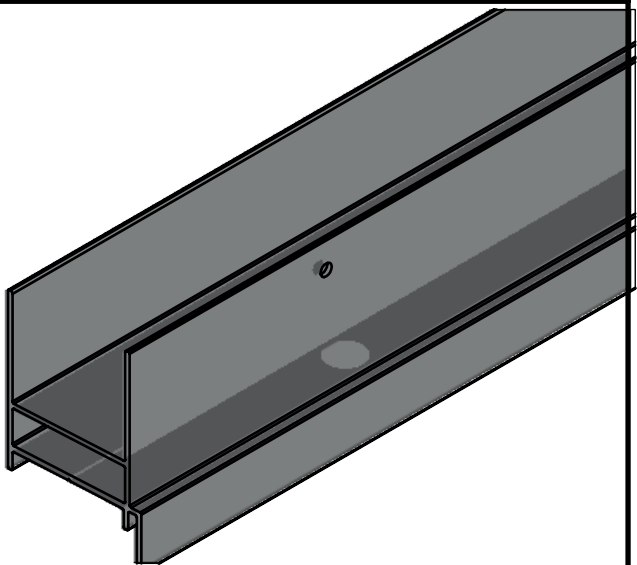
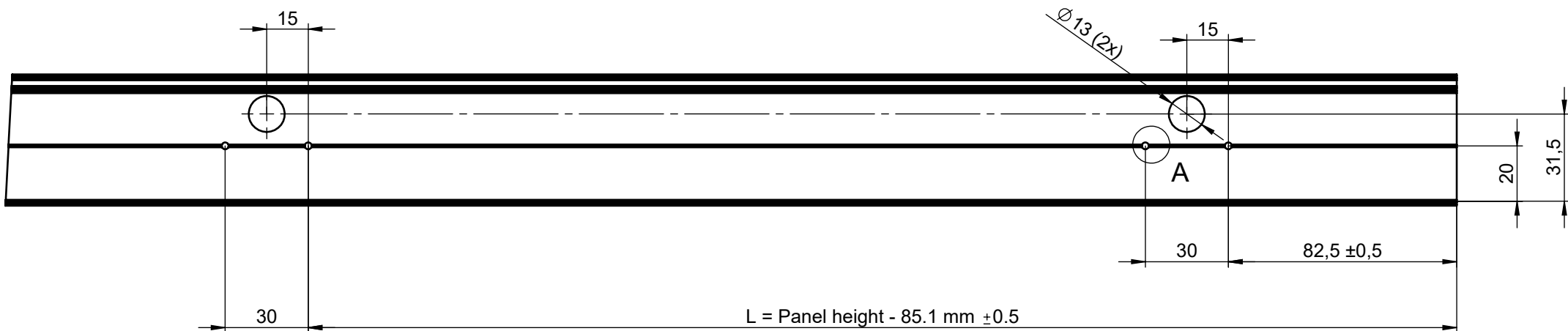
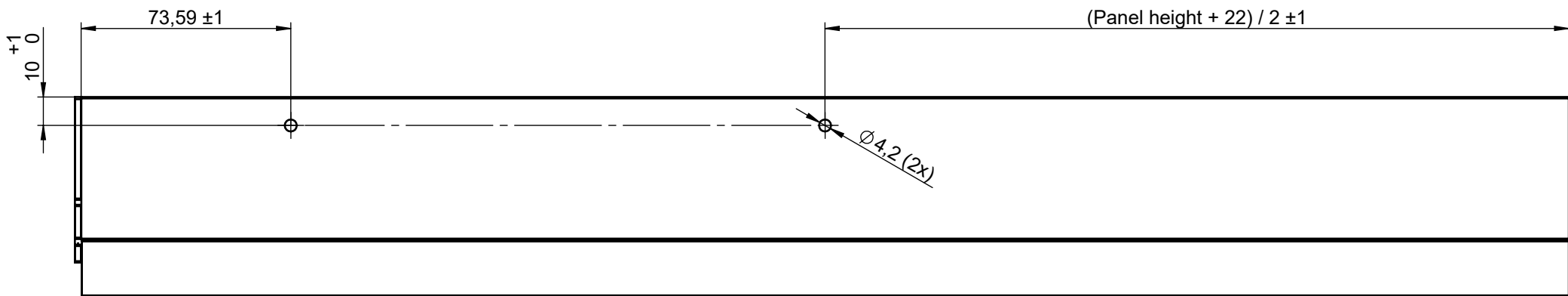
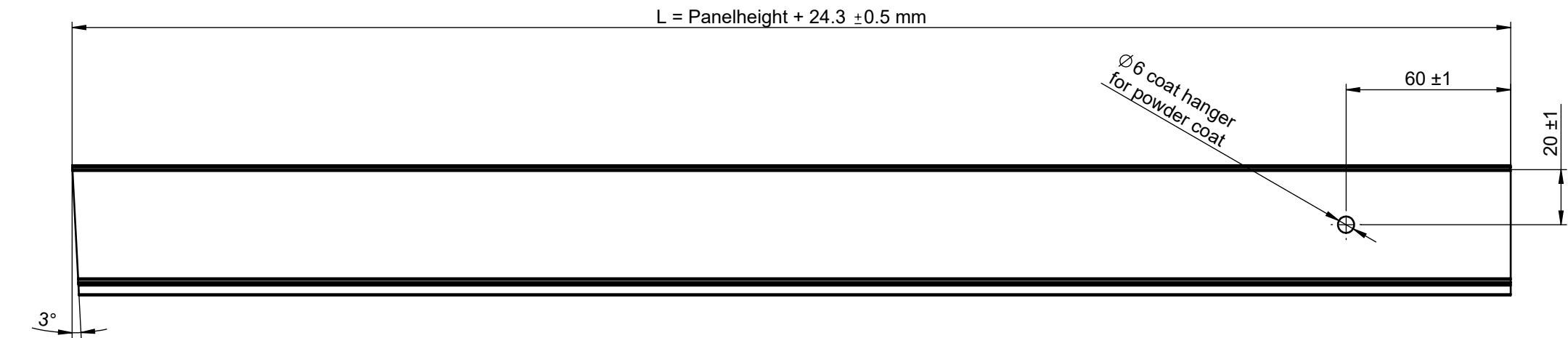


No Lock



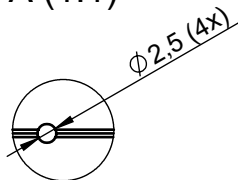
1134-CT-..	Tecsedo
1134-CEK-..	Epco/Kingspan
1134-CI-..	Italpannelli
1134-CM-..	Metecno
1134-CMG-..	Marcegaglia

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707

A (1:1)

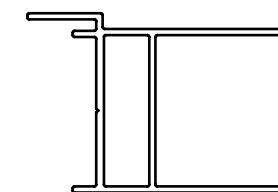
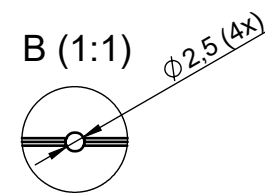
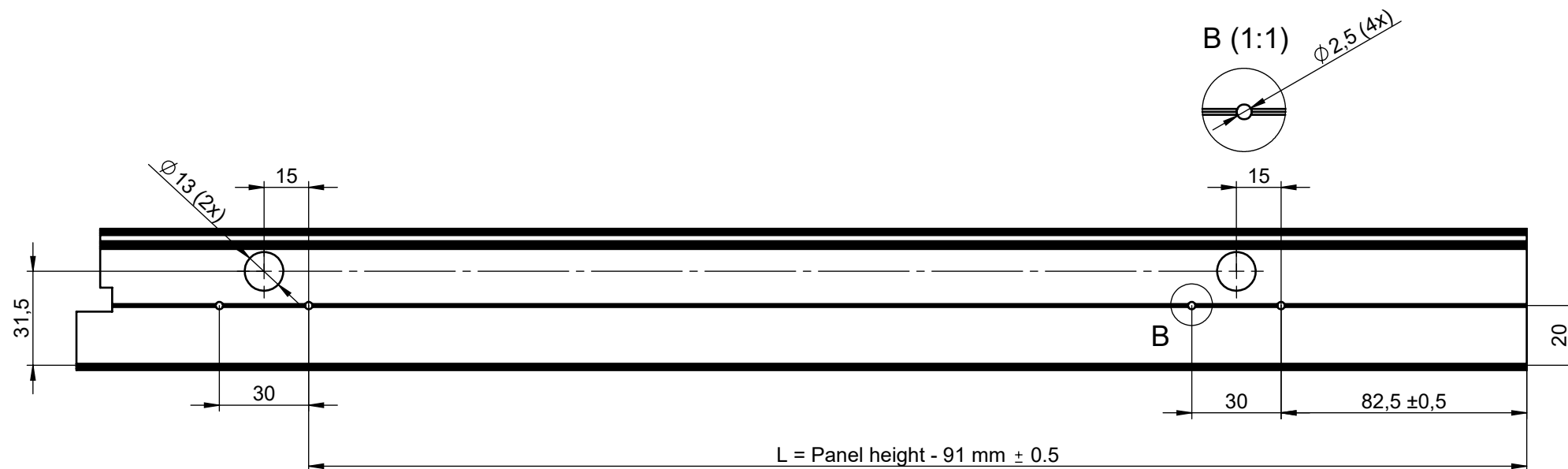
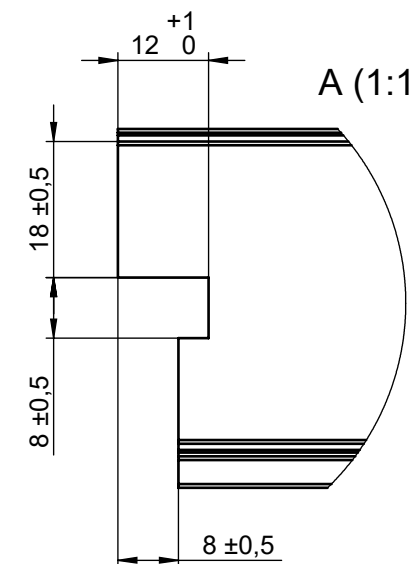
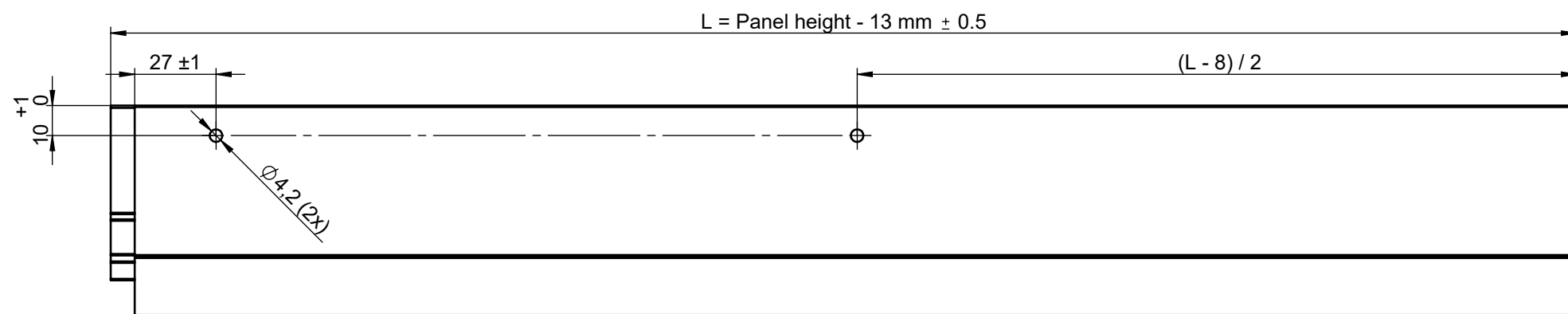
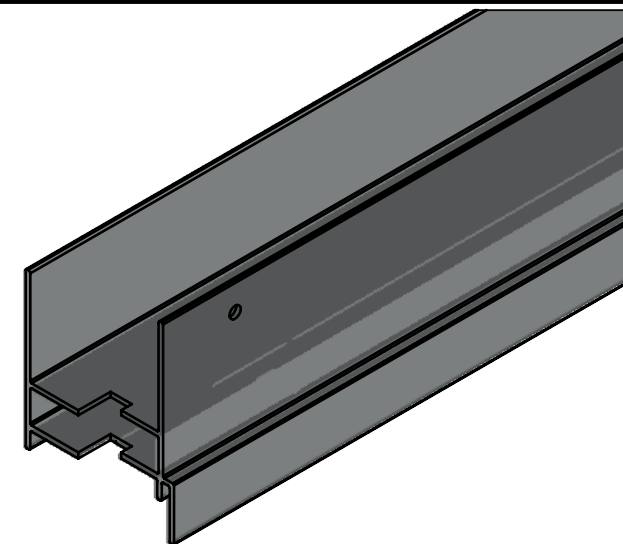
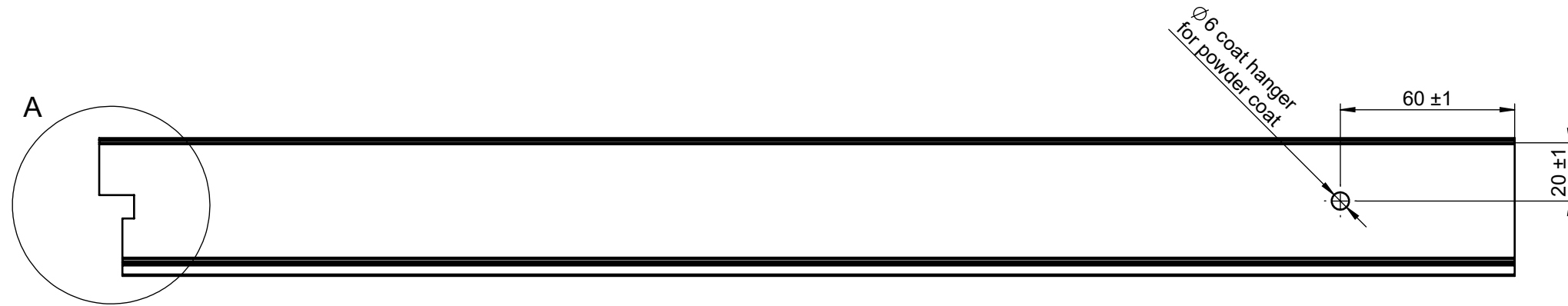


Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	± 0.10
>3-6	± 0.10
>6-30	± 0.20
>30-120	± 0.30
>120-400	± 0.50
>400-1000	± 0.80
>1000-2000	± 1.20
>2000-4000	± 2.00

Art. Code	Surface treatment
1134BL500FHR	Anodised silver $15\mu\text{m}$
1134BL500FHRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
194926.17 mm³	526.30 gram	226068.87 mm²	2020-05-20	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Frame - Hinge			Alternate ID		
						1134BL500FHR		
						Document ID	Rev.:	
						D001113676-001	2	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001

Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	± 0.10
>3-6	± 0.10
>6-30	± 0.20
>30-120	± 0.30
>120-400	± 0.50
>400-1000	± 0.80
>1000-2000	± 1.20
>2000-4000	± 2.00

Art. Code	Surface treatment
1134MH500FHR	Anodised silver $15\mu\text{m}$
1134MH500FHRB	Brut

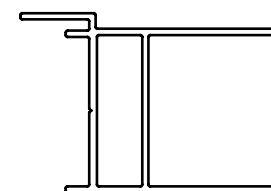
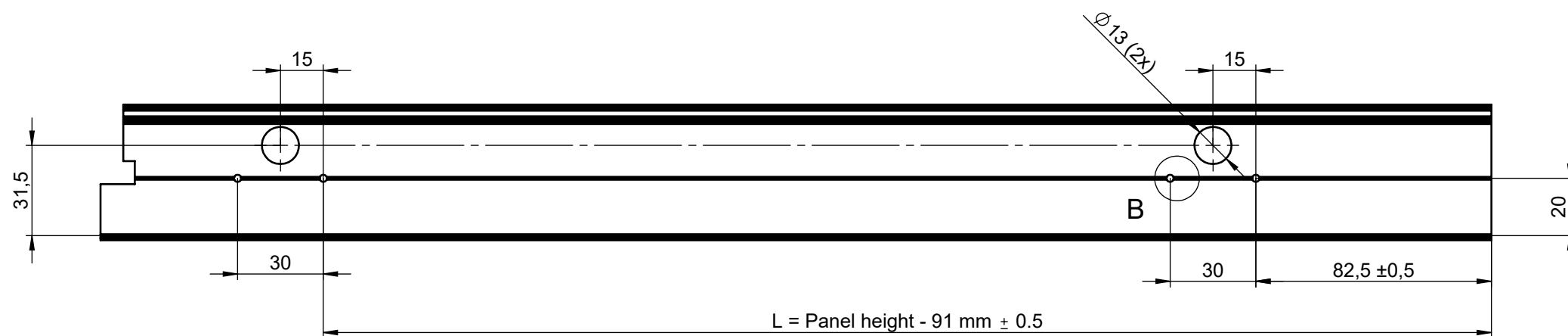
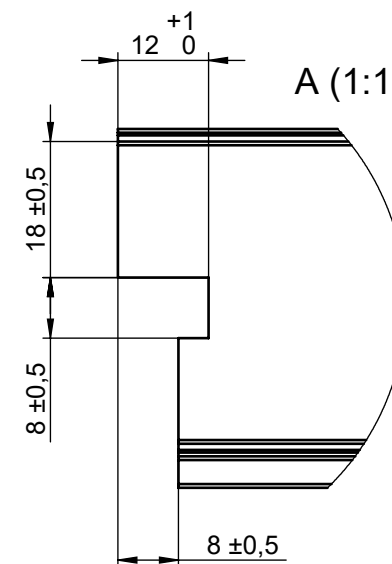
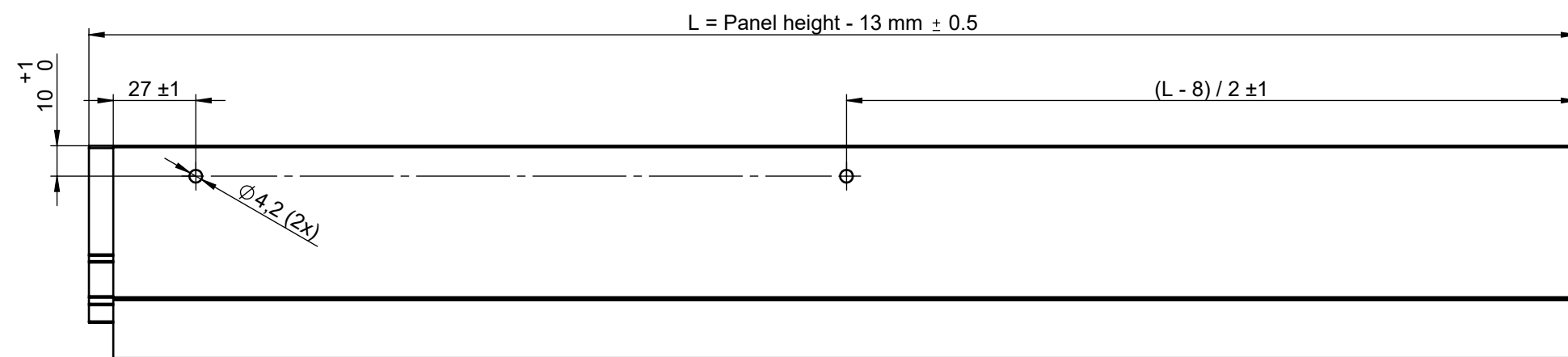
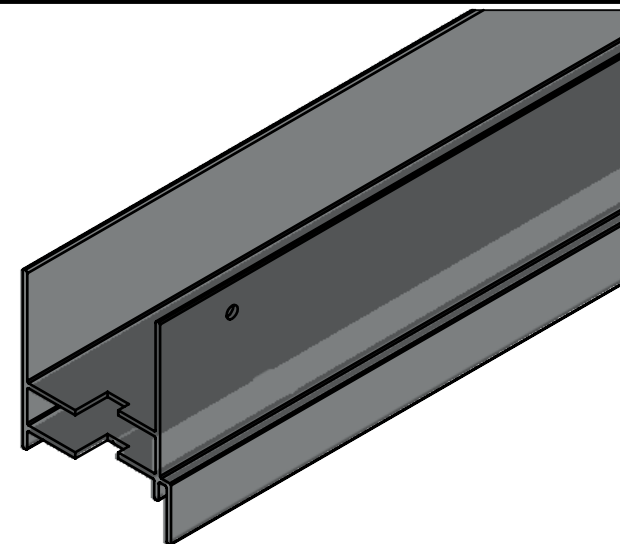
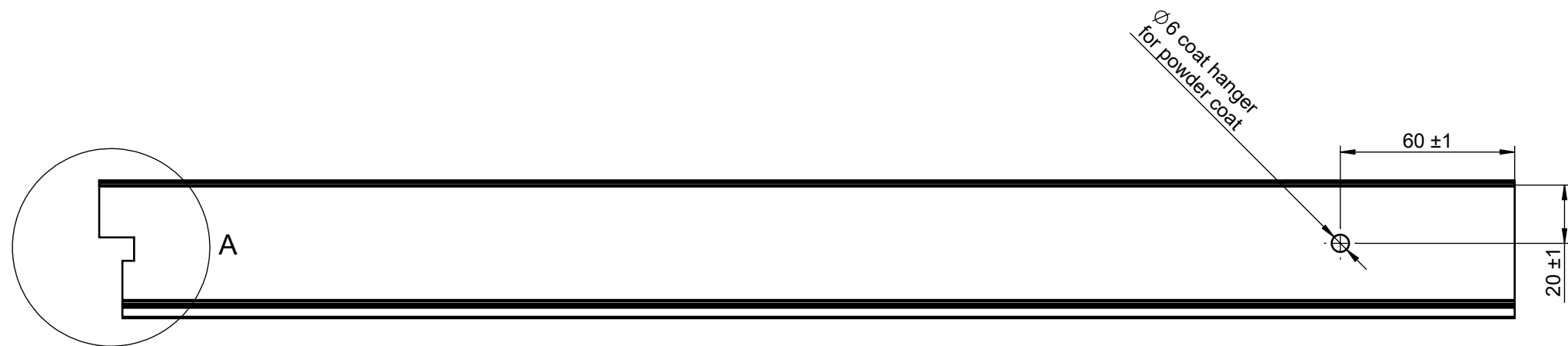
Surface treatment: Anodised silver $15\mu\text{m}$			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 179633.14 mm ³	Mass: 485.01 gram	Surface area: 208481.16 mm ²	Created (YYYY-MM-DD): 2020-05-20	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Hinge			Alternate ID 1134MH500FHR	
						Document ID D001113692-001	Rev.: 1

Approved 2020-10-20

Configuration:Default

SHEET 1 OF 1

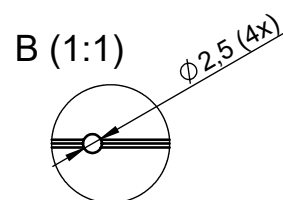
This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001

Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	±0.10
>3-6	±0.10
>6-30	±0.20
>30-120	±0.30
>120-400	±0.50
>400-1000	±0.80
>1000-2000	±1.20
>2000-4000	±2.00

Art. Code	Surface treatment
1134MN500FHR	Anodised silver 15µm
1134MN500FHRB	Brut



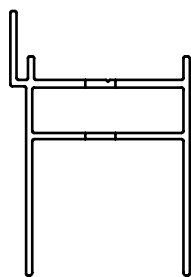
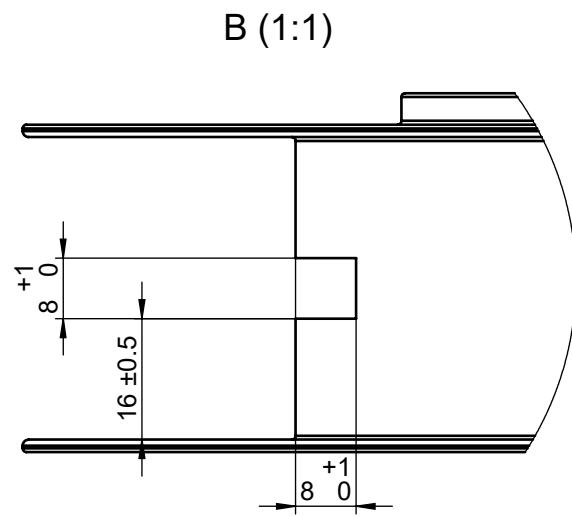
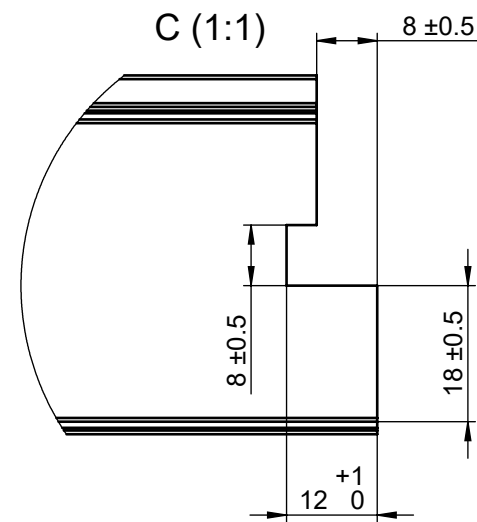
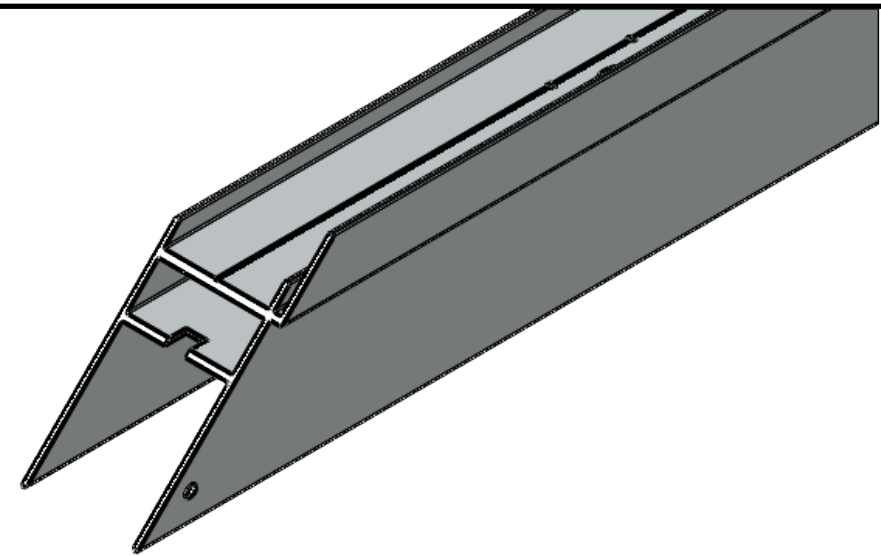
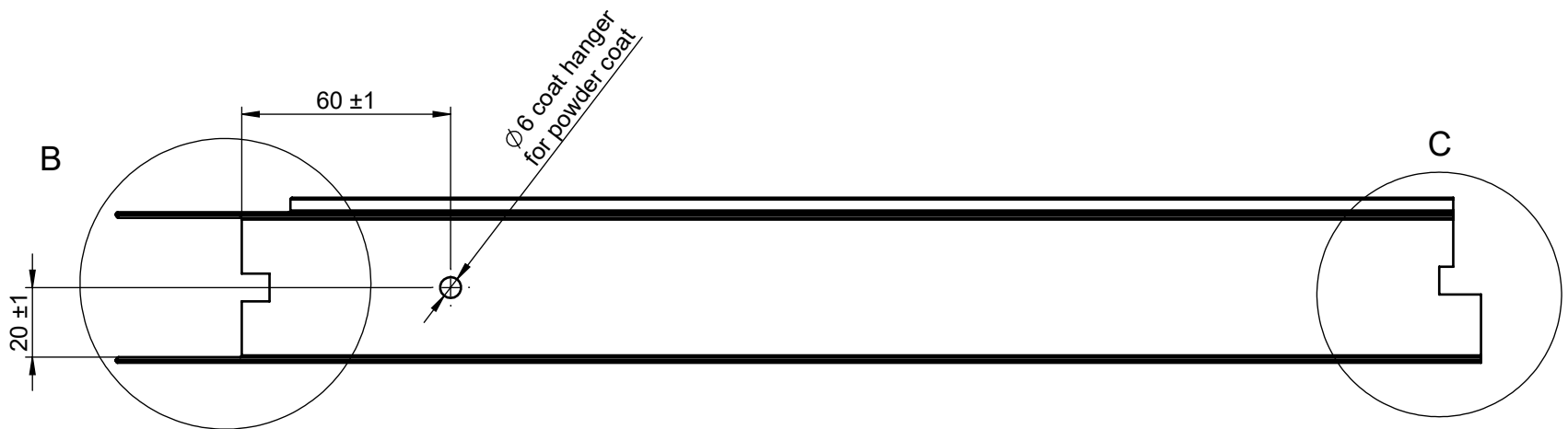
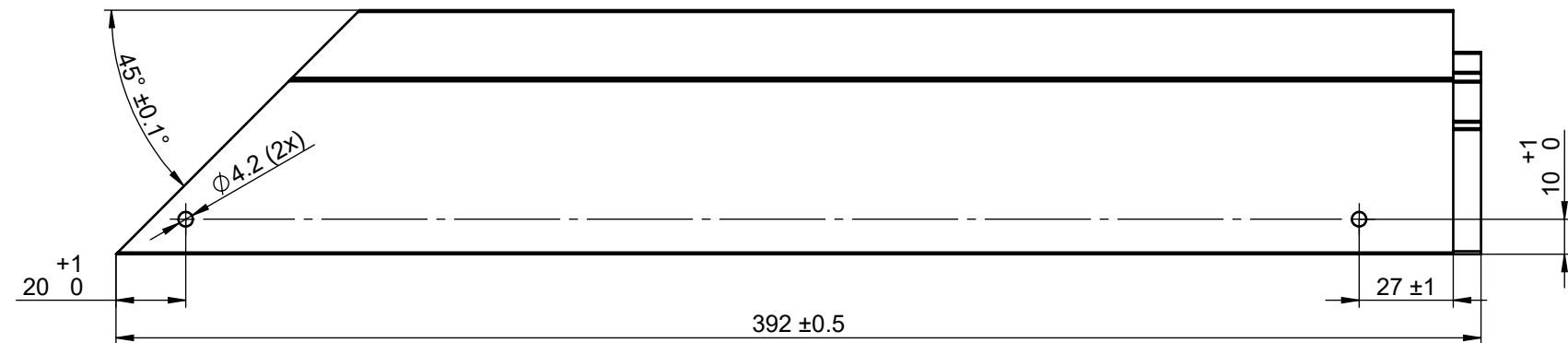
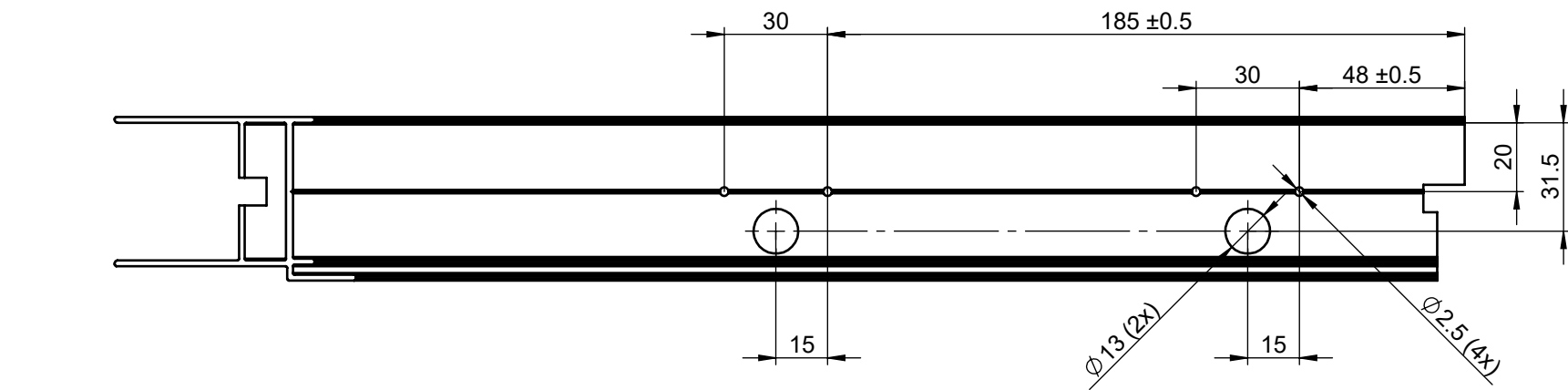
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 179633.14 mm³	Mass: 485.01 gram	Surface area: 208481.16 mm²	Created (YYYY-MM-DD): 2020-05-20	Designed by: thowij	Drawn by: casvan	Scale: 1:5 (A3)	Projection: First Angle
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Frame - Hinge			Alternate ID 1134MN500FHR	
						Document ID D001113702-001	Rev.: 1

Approved 2020-10-20

Configuration:Default

SHEET 1 OF 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.

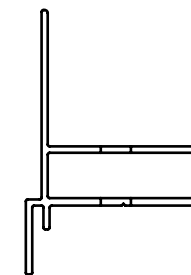
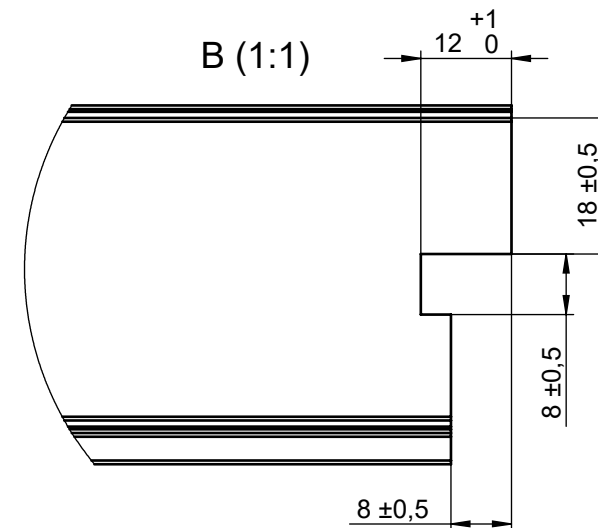
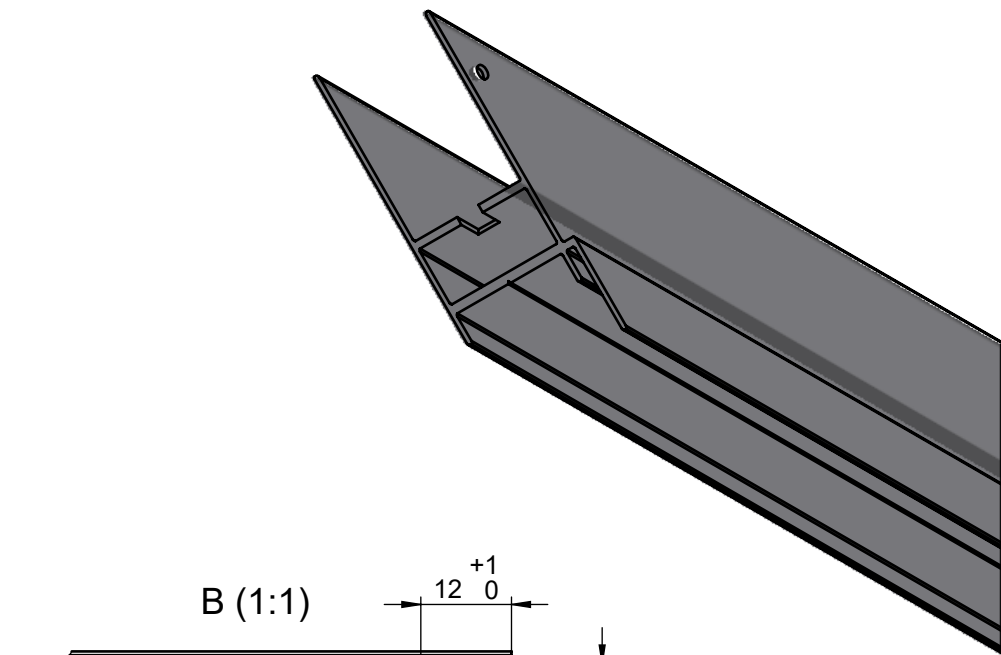
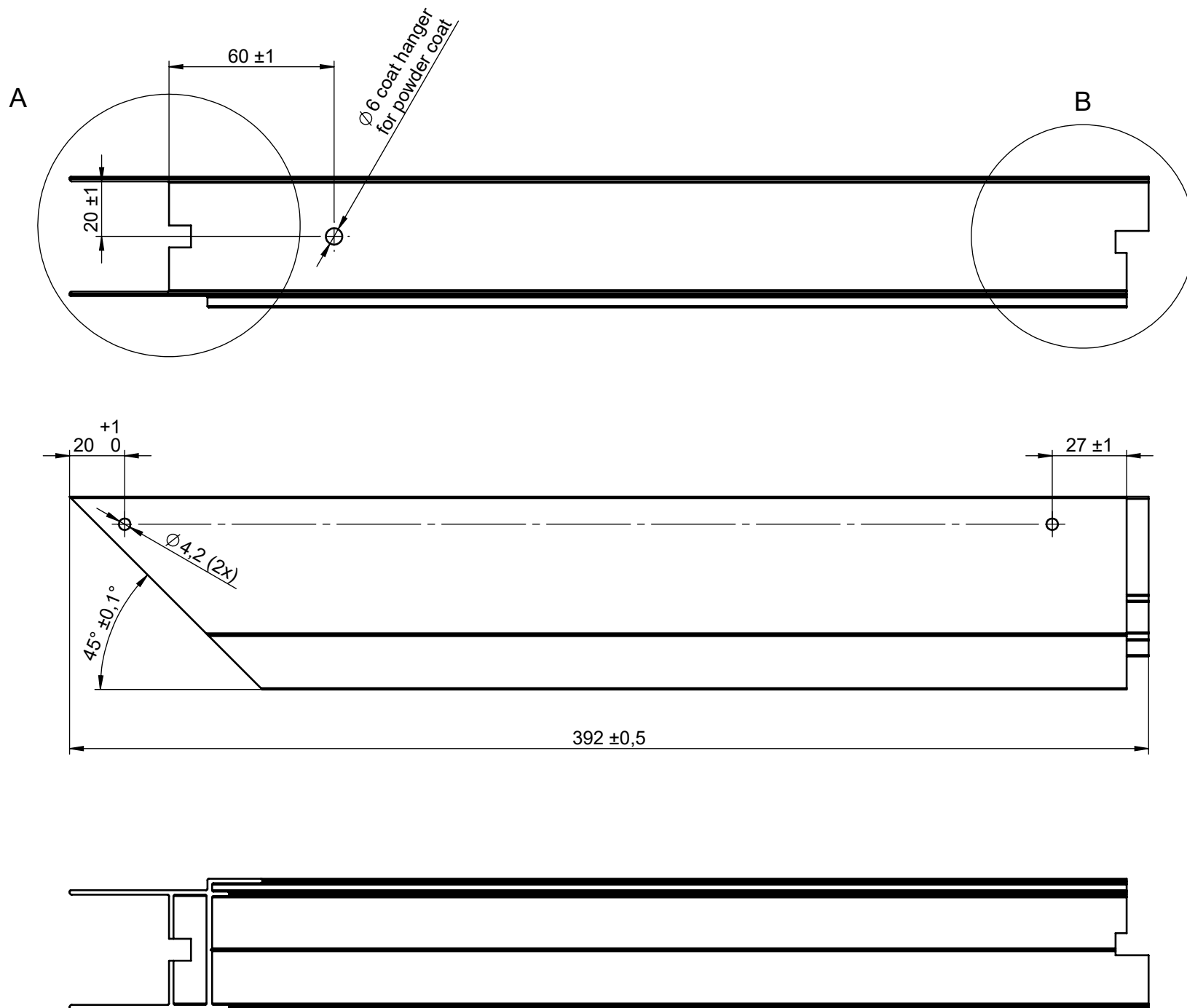


Profile 1134P
D001046707

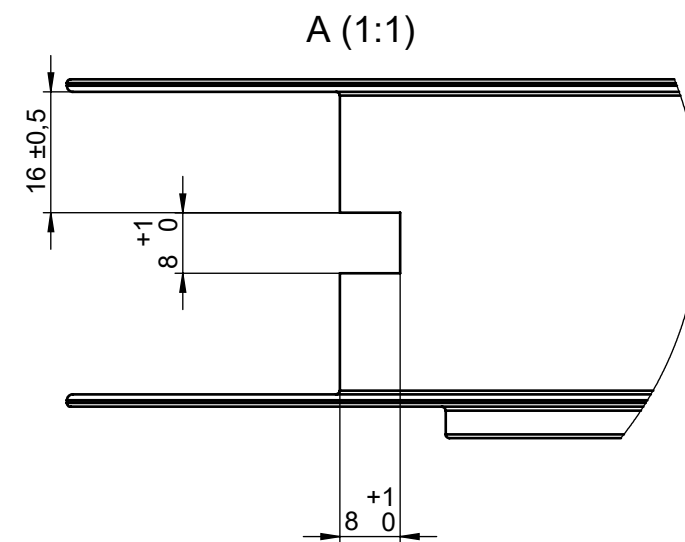
Art. Code	Surface treatment
1134TL500FHR	Anodised silver 15µm
1134TL500FHRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
129793.40 mm³	350.44 gram	151438.02 mm²	2020-05-20	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Top Low Frame - Hinge			Alternate ID		
						1134TL500FHR		
						Document ID	Rev.:	
						D001113703-001	2	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



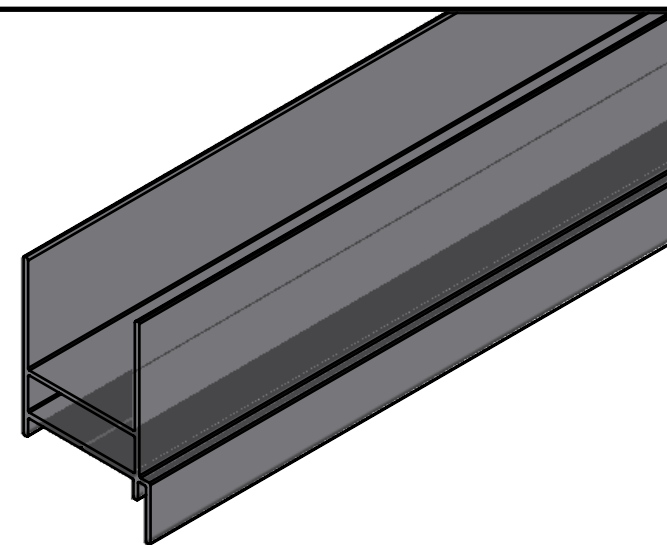
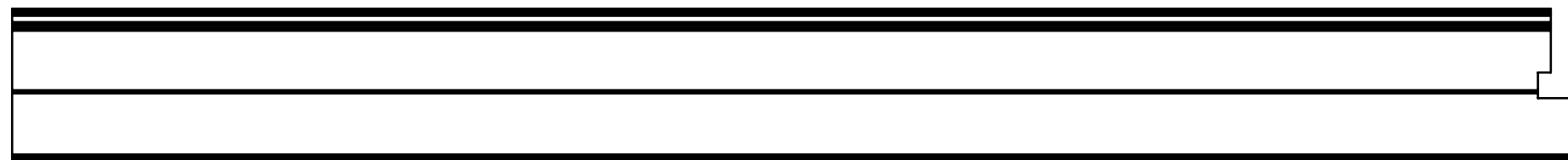
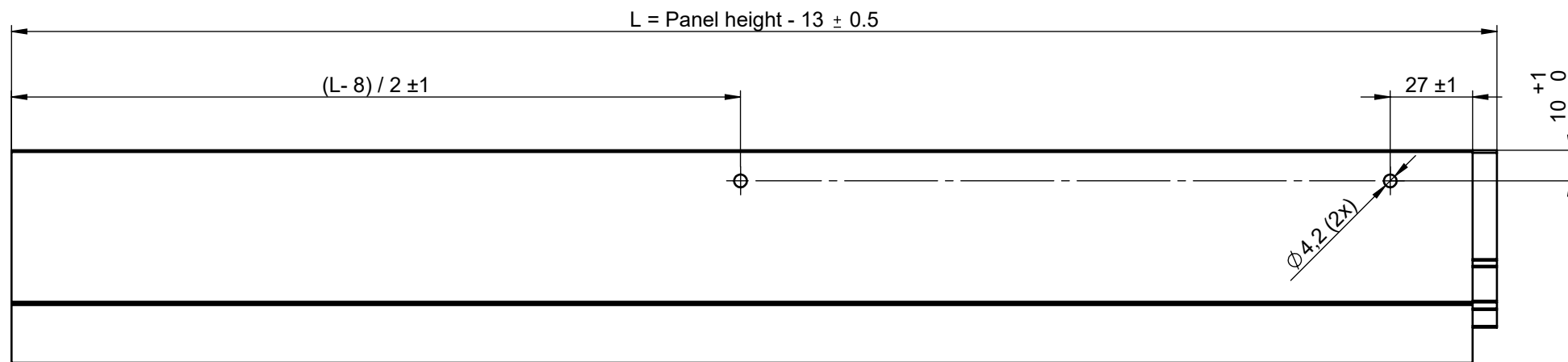
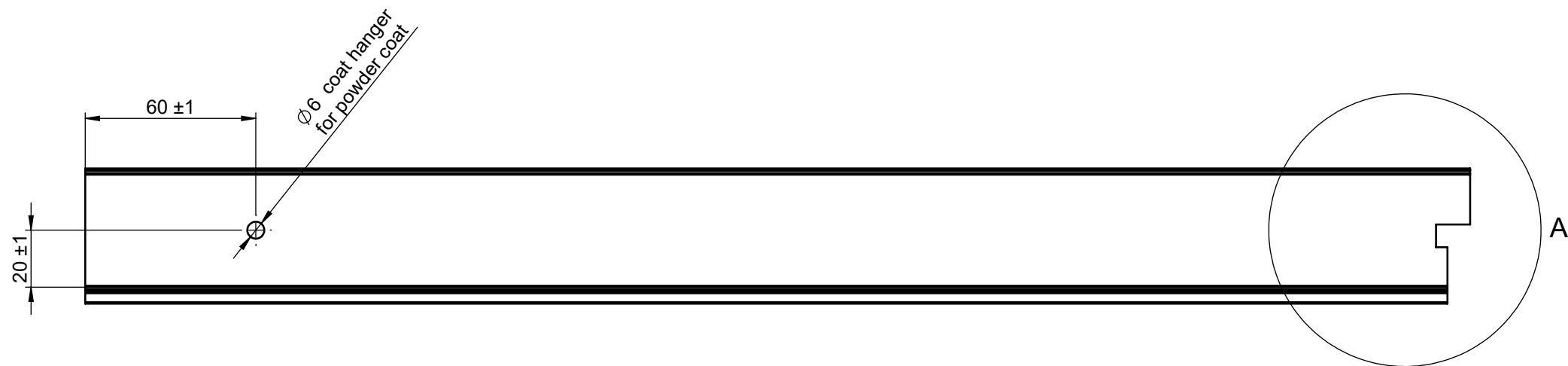
Profile 1134P
D001046707



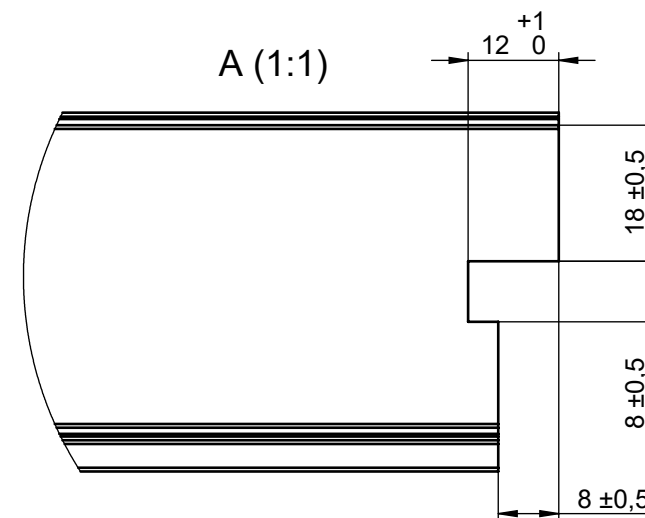
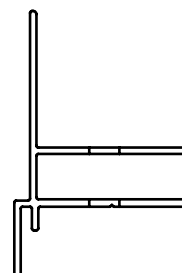
Art. Code	Surface treatment
1134TL500FGR	Anodised silver 15µm
1134TL500FGRB	Brut

Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 130360.80 mm³	Mass: 351.97 gram	Surface area: 151788.06 mm²	Created (YYYY-MM-DD): 2020-05-27	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Top Low Frame - Grip			Alternate ID 1134TL500FGR	
						Document ID D001114175-001	Rev.: 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



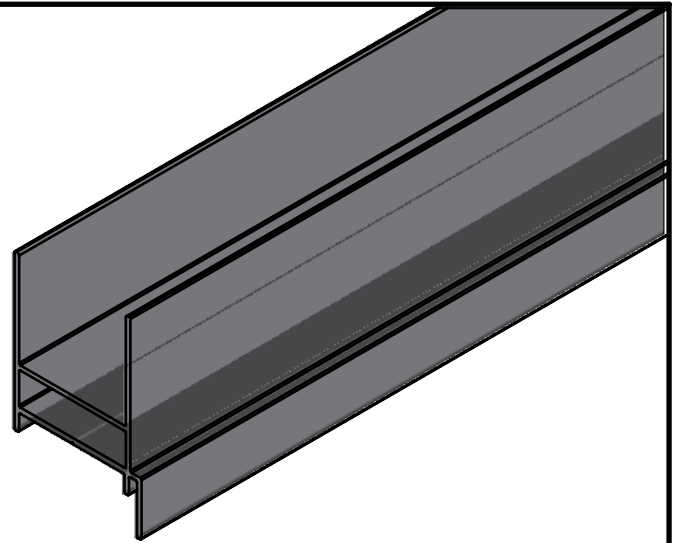
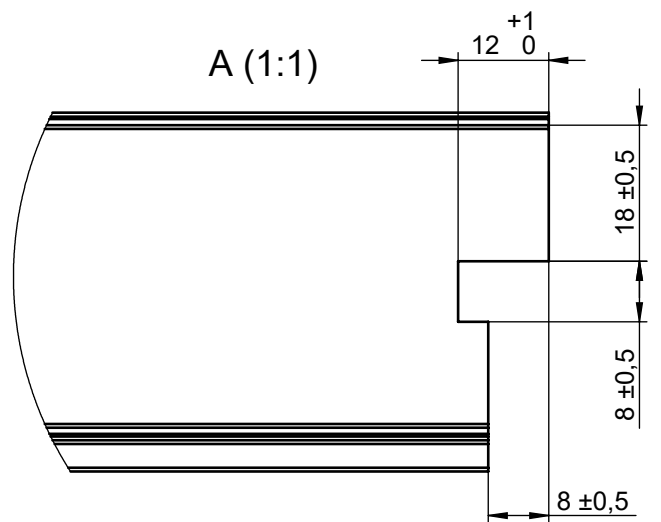
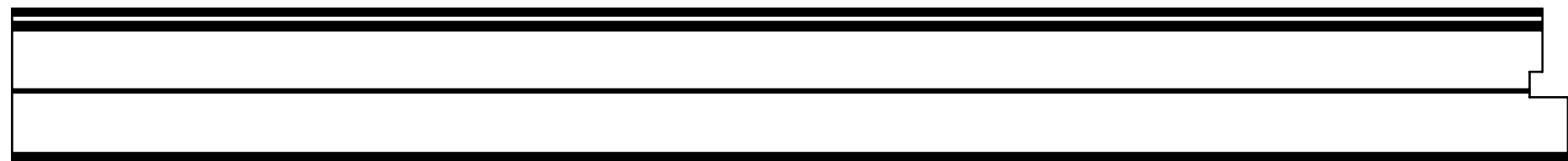
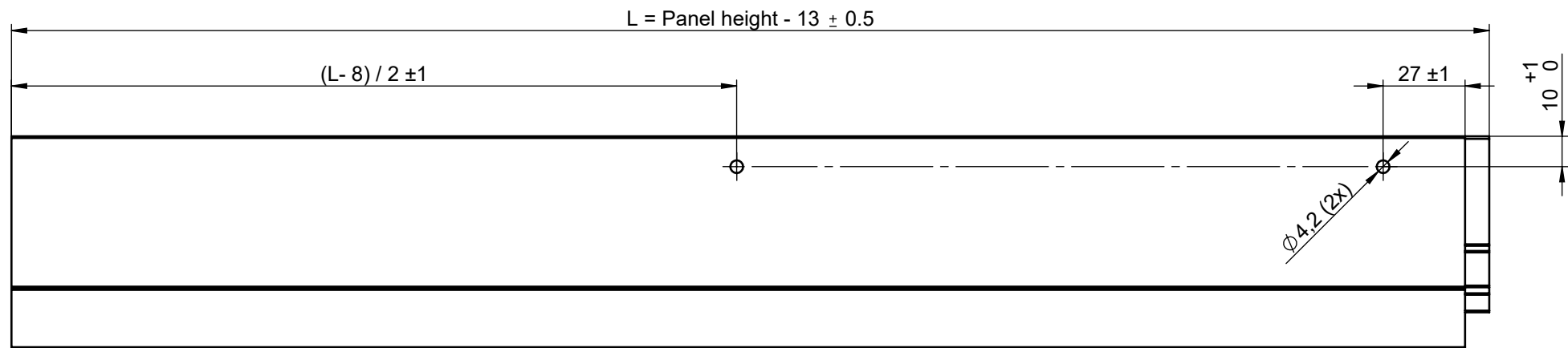
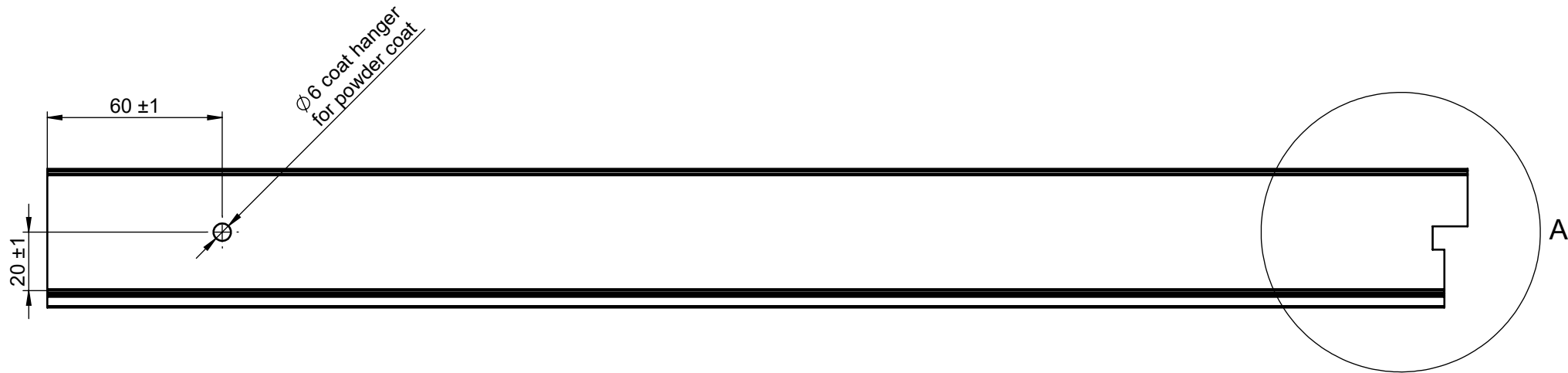
Profile 1134P
D001046707



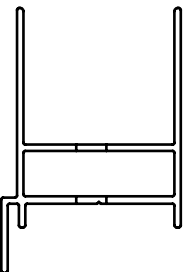
Art. Code	Surface treatment
1134MN500FGR	Anodised silver 15µm
1134MN500FGRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180200.87 mm³	486.54 gram	208831.22 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Frame - Grip			Alternate ID		
						1134MN500FGR		
						Document ID		Rev.:
						D001114191-001		1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



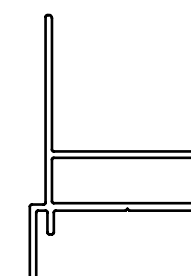
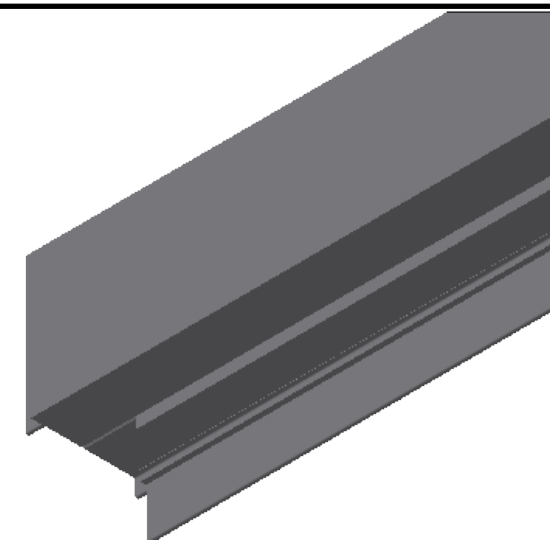
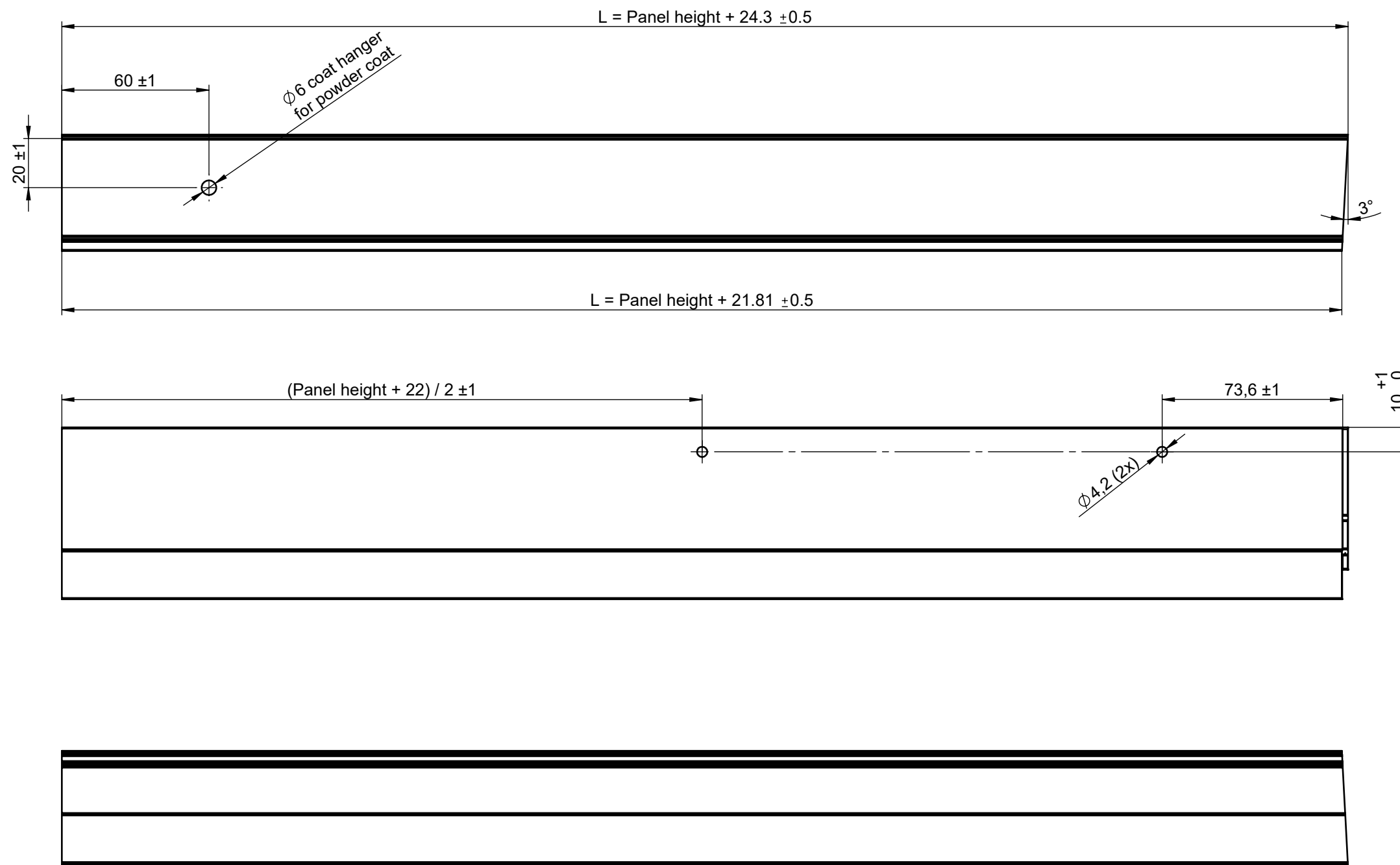
Profile 1134P
D001046707



Art. Code	Surface treatment
1134MH500FGR	Anodised silver 15µm
1134MH500FGRB	Brut

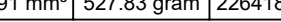
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180200.87 mm³	486.54 gram	208831.22 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Grip			Alternate ID		
						1134MH500FGR		
						Document ID	Rev.:	
						D001114210-001	1	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.

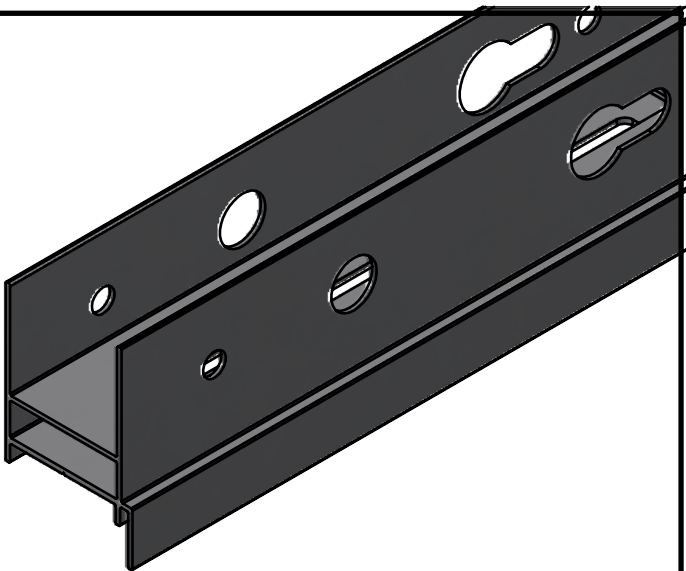
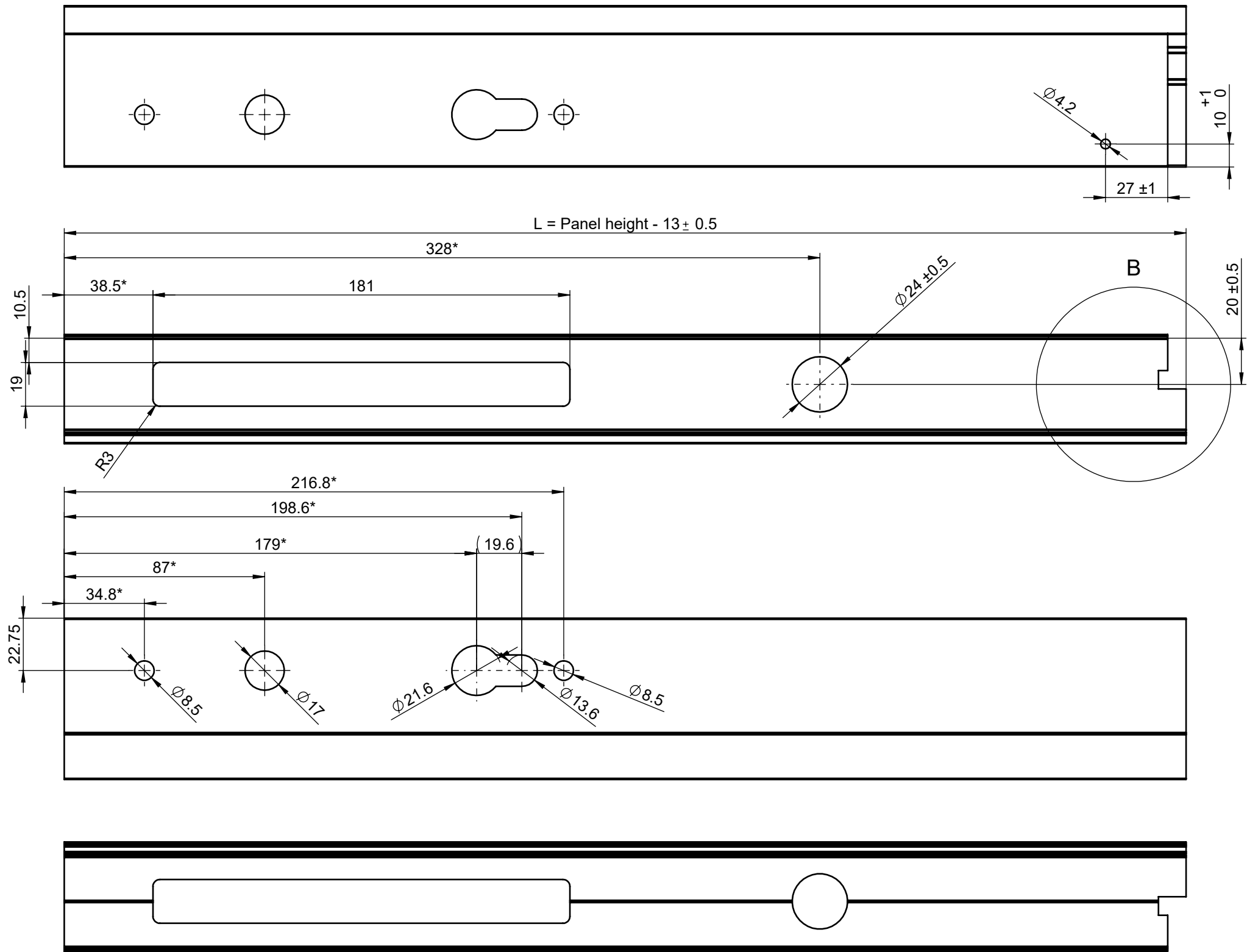


Profile 1134P
D001046707

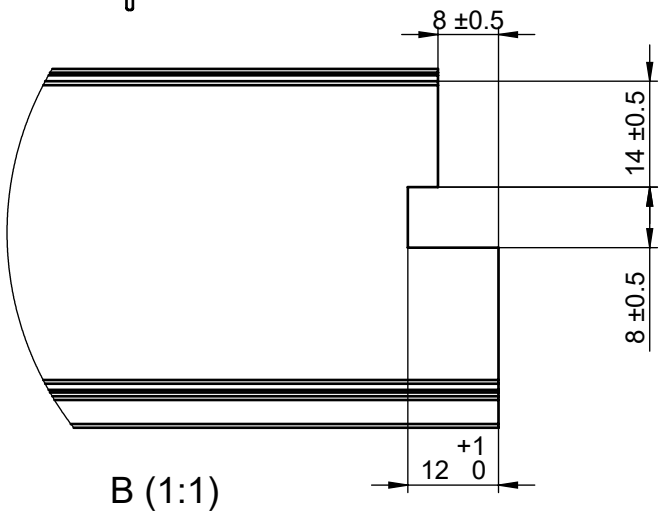
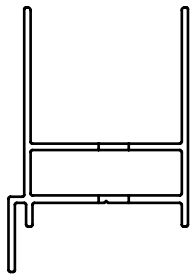
Art. Code	Surface treatment
1134BL500FGR	Anodised silver 15µm
1134BL500FGRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
195493.91 mm³	527.83 gram	226418.93 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
 FlexiForce Group			Pass door part Bottom Low Frame - Grip			Alternate ID		
						1134BL500FGR		
						Document ID		Rev.:
						D001114211-001		2

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707



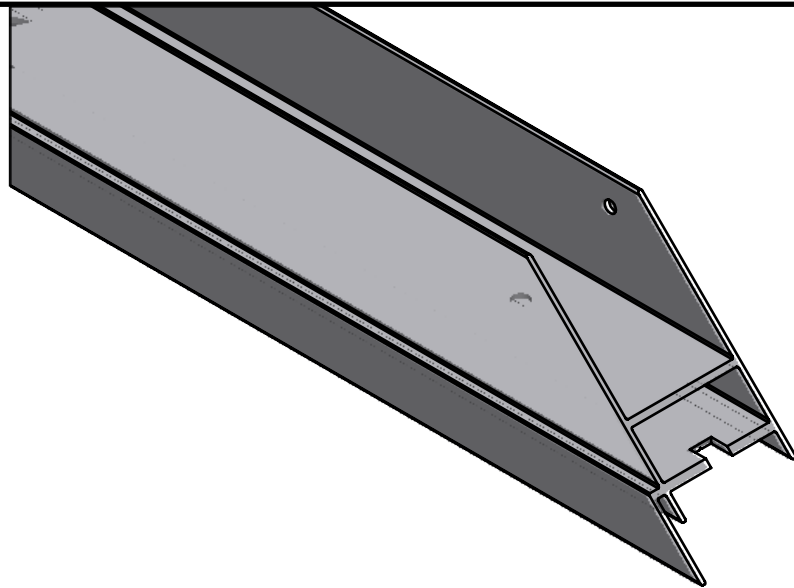
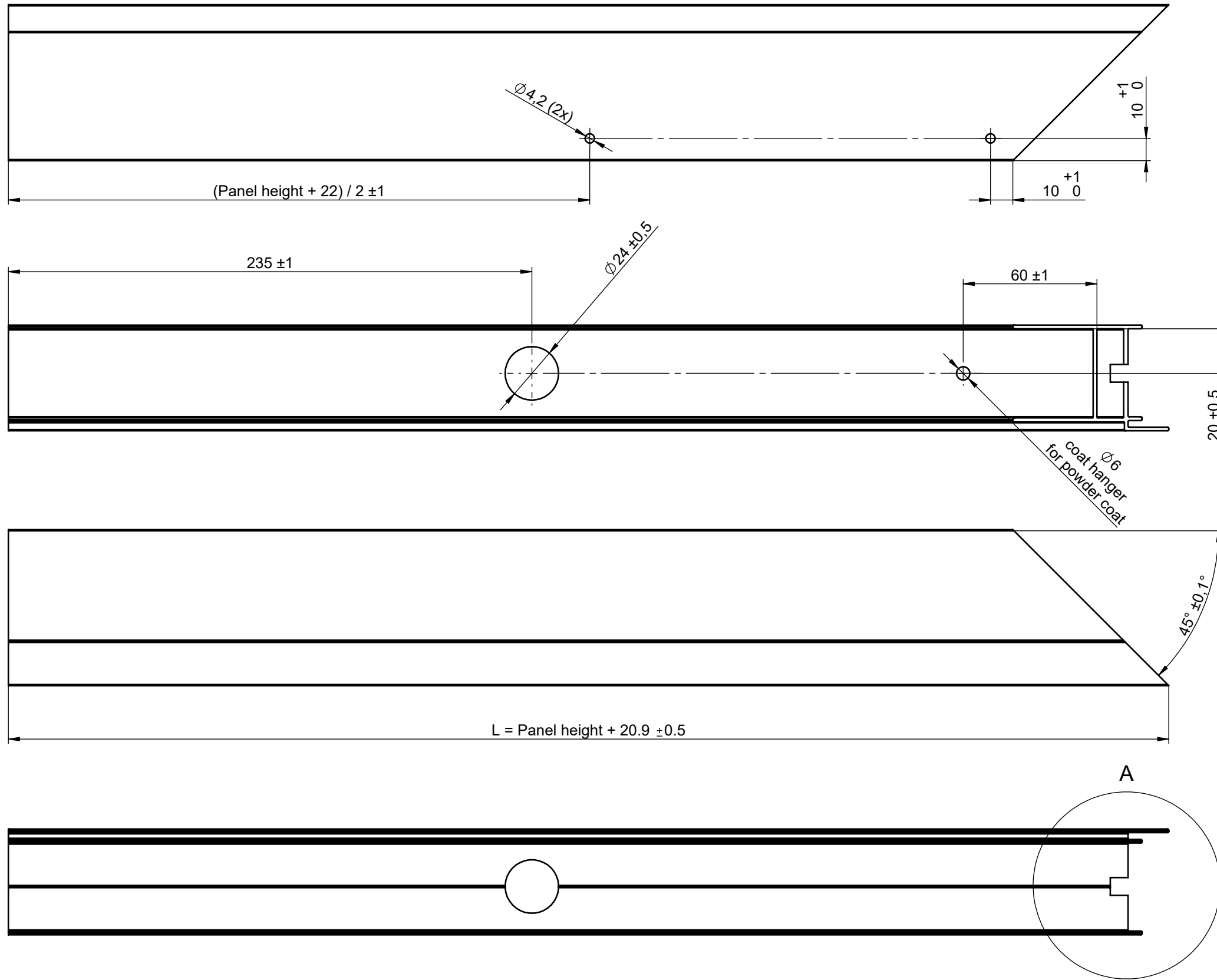
Panel height	Dimension
500	Dimension + 25
555	Dimension + 45
610	

Art. Code
1134MH500DMR
1134MH500DMRB

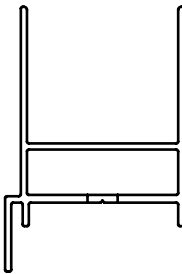
Surface treatment
Anodised silver $15\mu\text{m}$
Brut

Surface treatment: Anodised silver $15\mu\text{m}$			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 163440.25 mm ³	Mass: 441.29 gram	Surface area: 192340.48 mm ²	Created (YYYY-MM-DD): 2020-05-27	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - Multipoint			Alternate ID 1134MH500DMR	
						Document ID D001114238-001	Rev.: 1

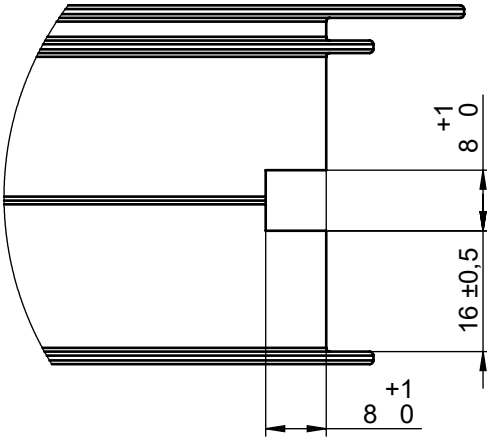
This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001



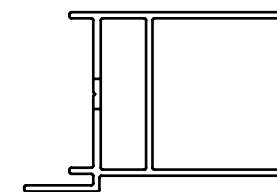
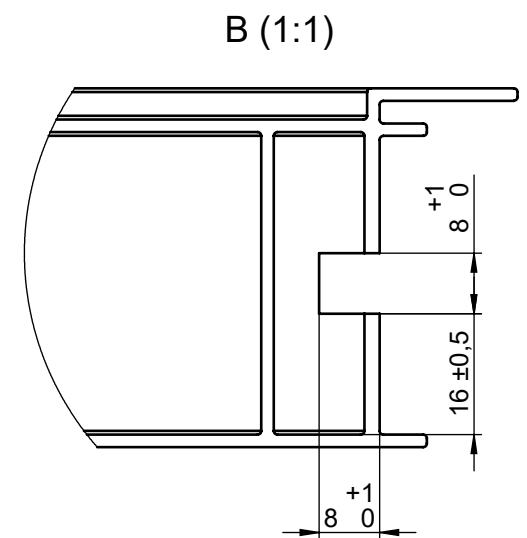
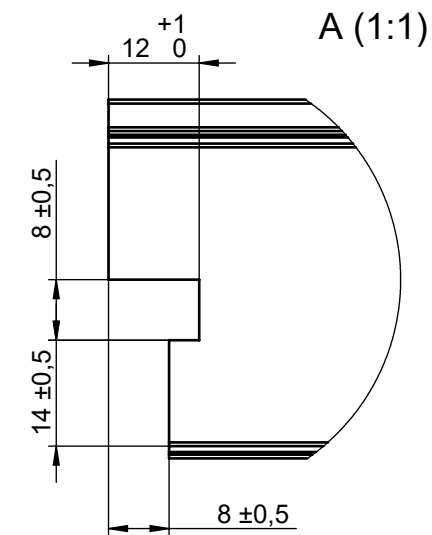
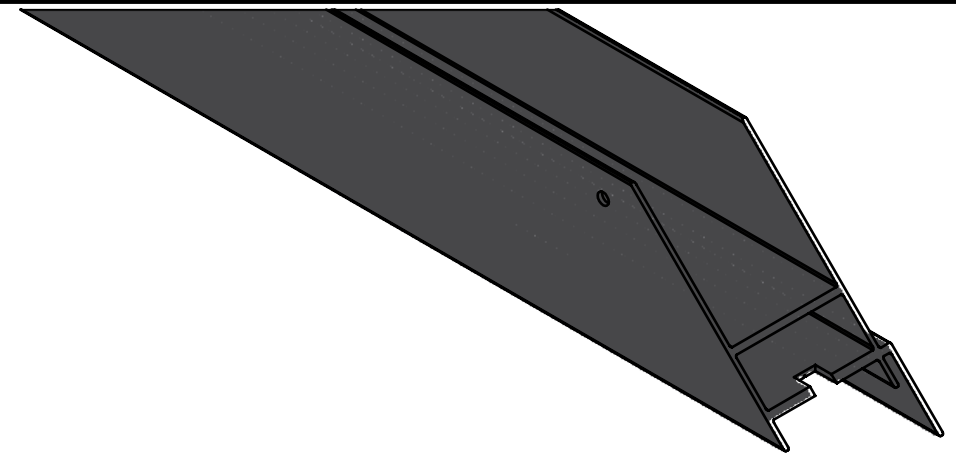
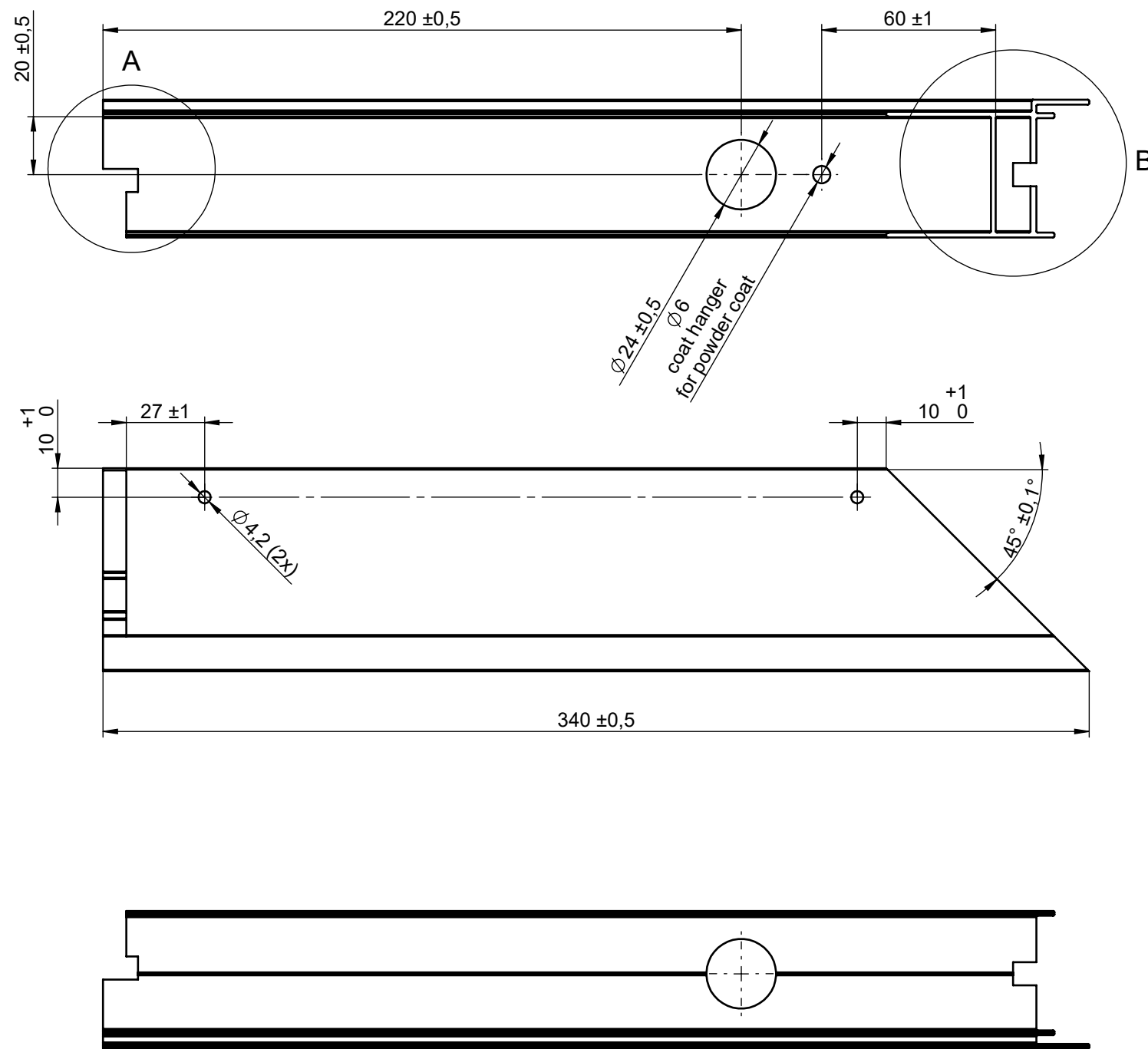
A (1:1)



Art. Code	Surface treatment
1134BL500DMR	Anodised silver 15µm
1134BL500DMRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180984.15 mm³	488.66 gram	209912.13 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - Multipoint			Alternate ID		
						1134BL500DMR		
						Document ID	Rev.:	
						D001114336-001	1	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.

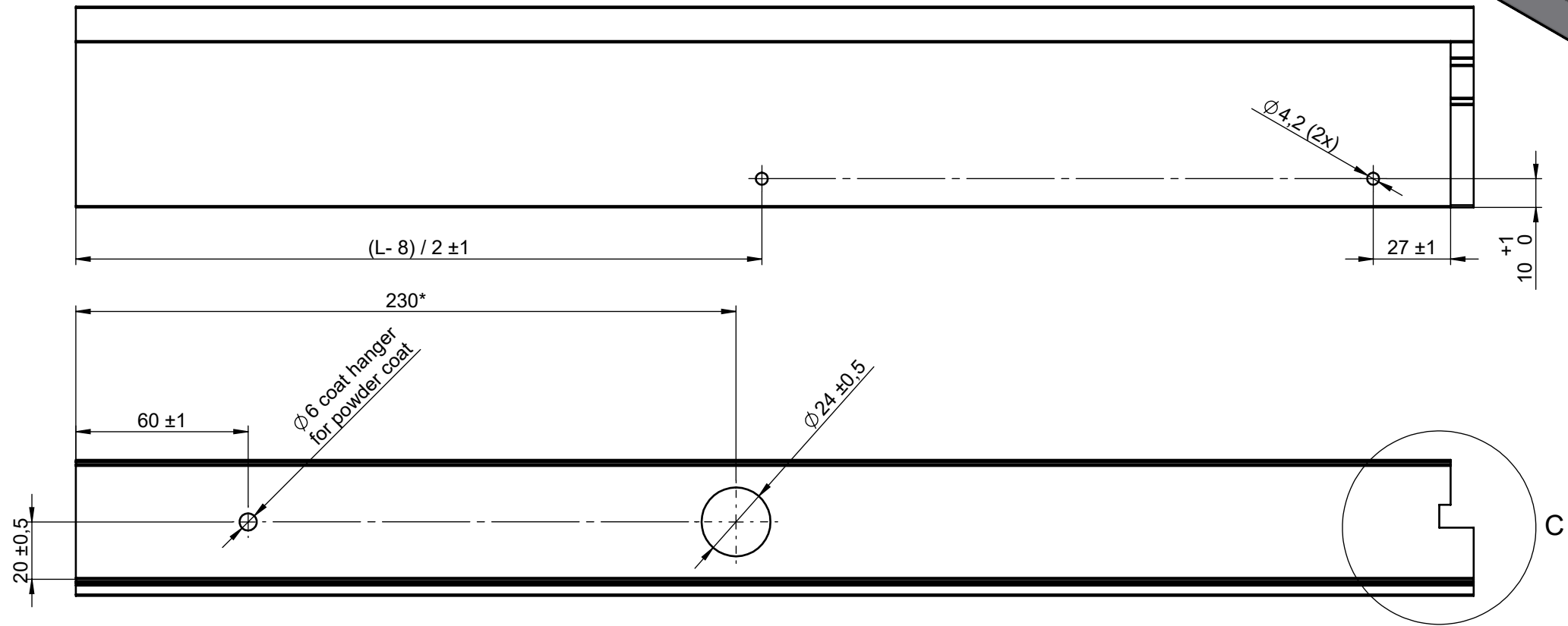


Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134TL500DMR	Anodised silver $15\mu\text{m}$
1134TL500DMRB	Brut

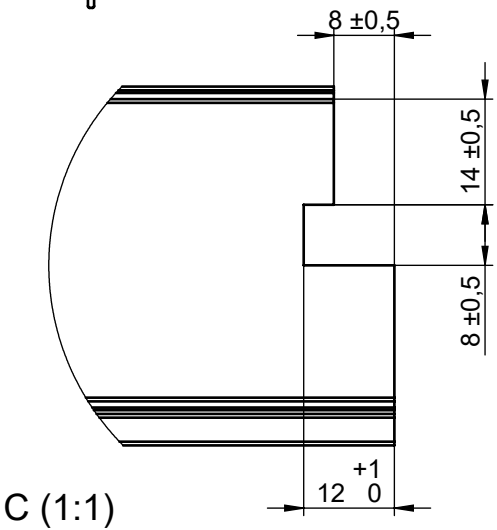
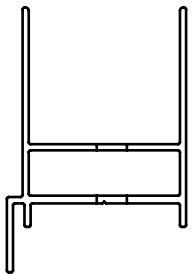
Surface treatment:			Material:			General tolerance:		
Anodised silver 15µm			6063-T6			ISO 2768-mH		
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
111816.79 mm³	301.91 gram	130158.36 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - Multipoint			Alternate ID		
						1134TL500DMR		
						Document ID		Rev.:
						D001114351-001	1	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



L = Panel height -13 $\pm 0,5$

Profile 1134P
D001046707-001



Panel height	*
500	Dimension
555	Dimension + 30
610	Dimension + 59

Art. Code	Surface treatment
1134MN500DMR	Anodised silver 15 μ m
1134MN500DMR	Brut

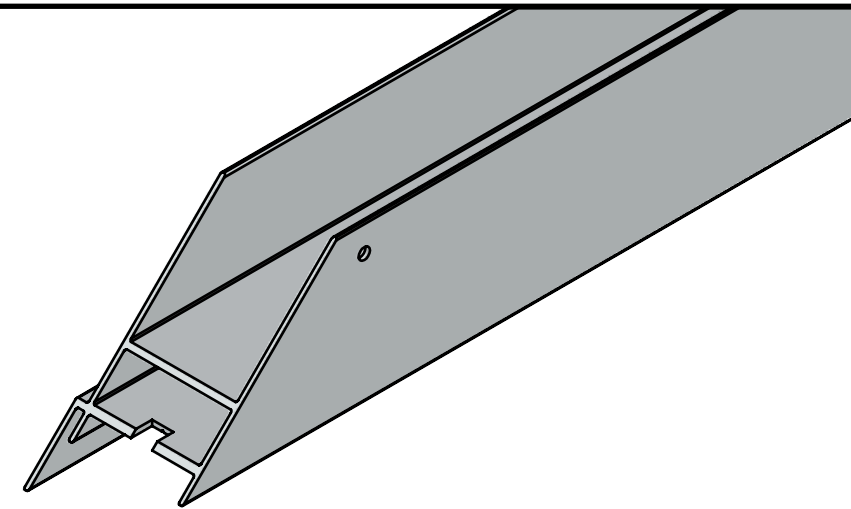
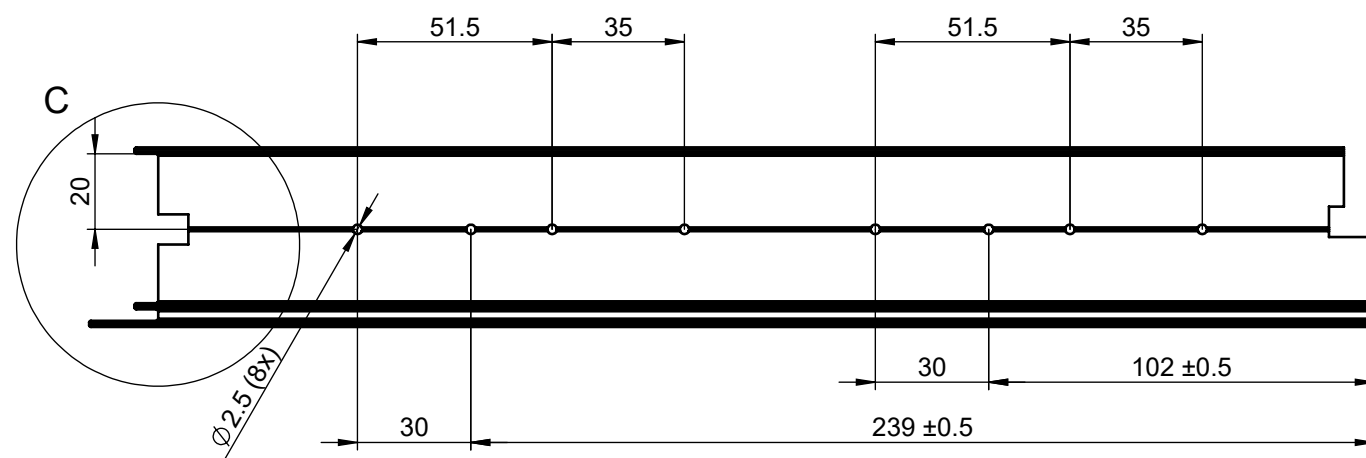
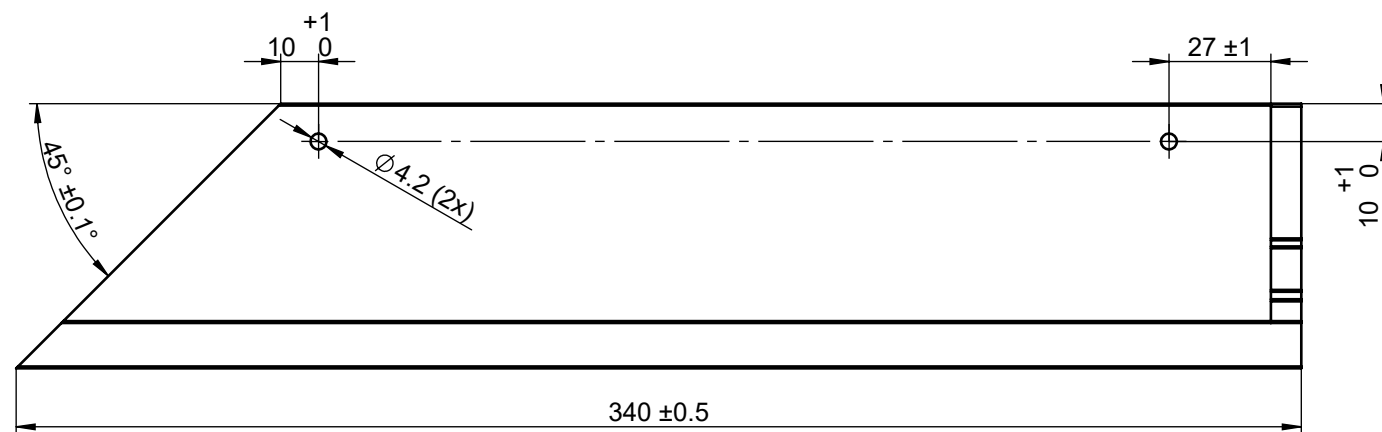
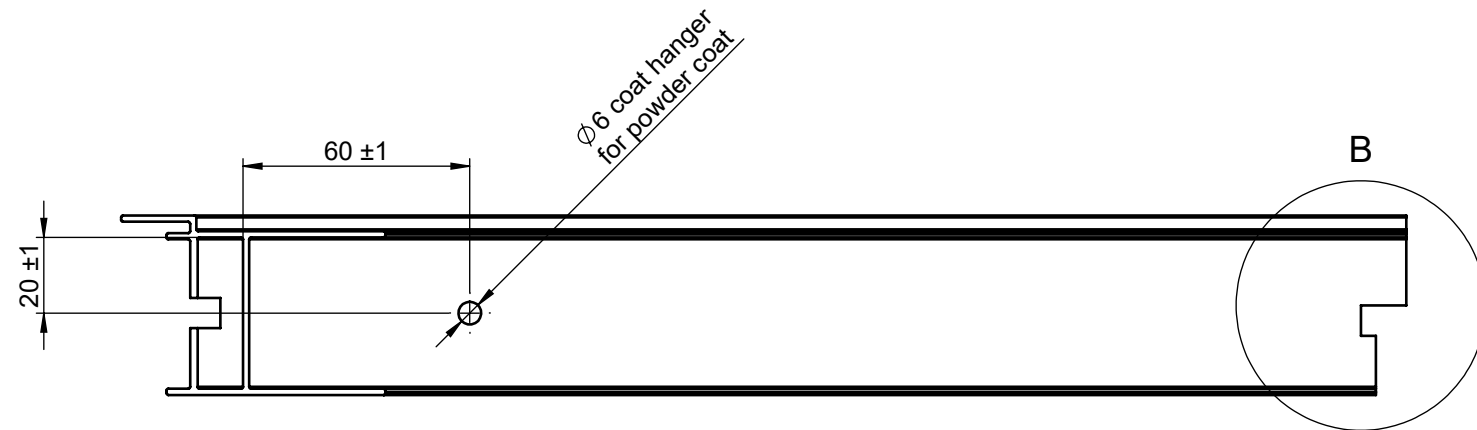
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
178851.33 mm³	482.90 gram	207634.53 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - Multipoint			Alternate ID		
						1134MN500DMR		
						Document ID	Rev.:	
						D001114372-001	1	

Approved 2020-10-20

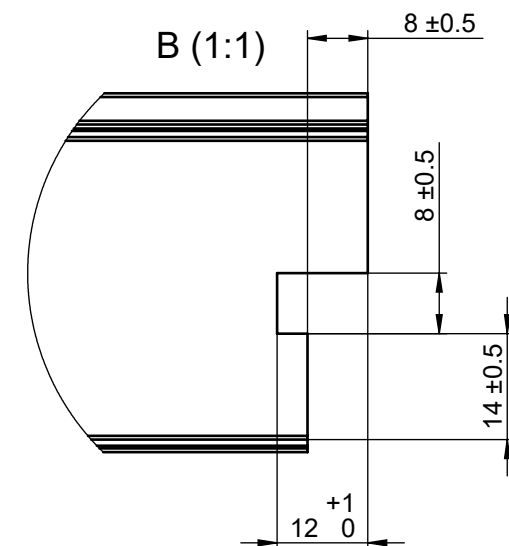
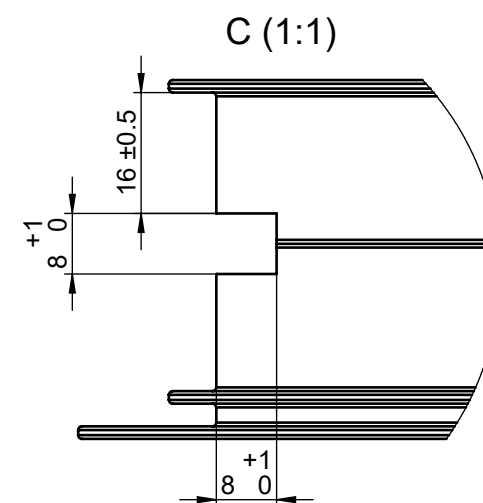
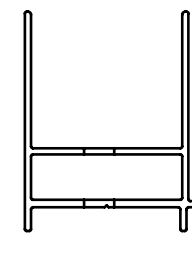
Configuration:Default

SHEET 1 OF 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001



Art. Code	Surface treatment
1134TL500DHR	Anodised silver 15µm
1134TL500DHRB	Brut

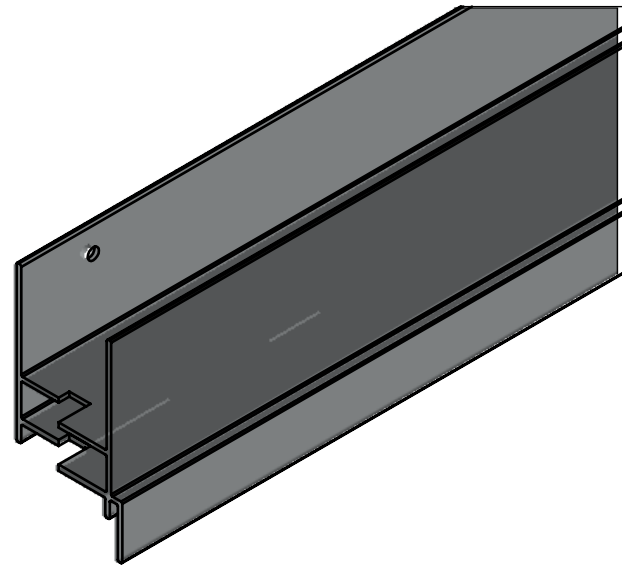
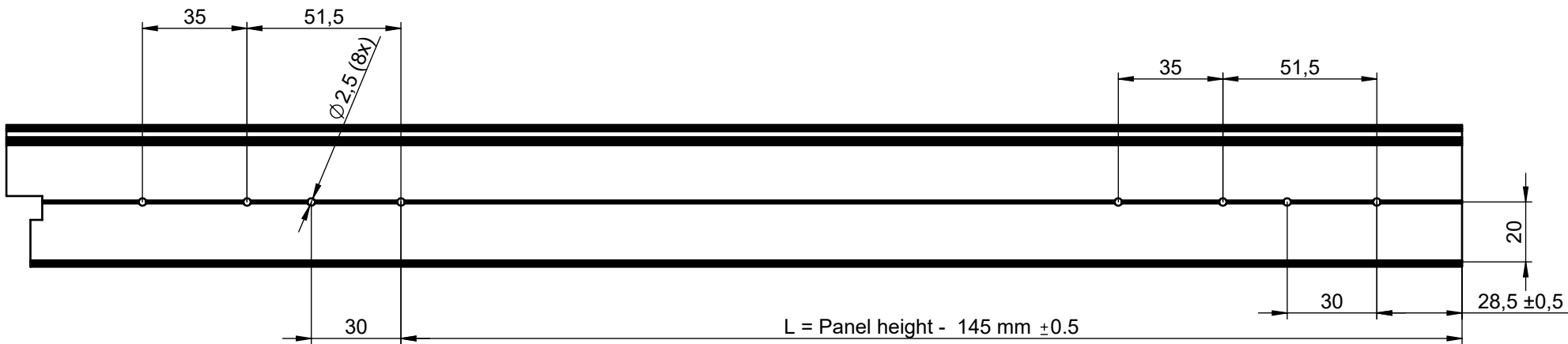
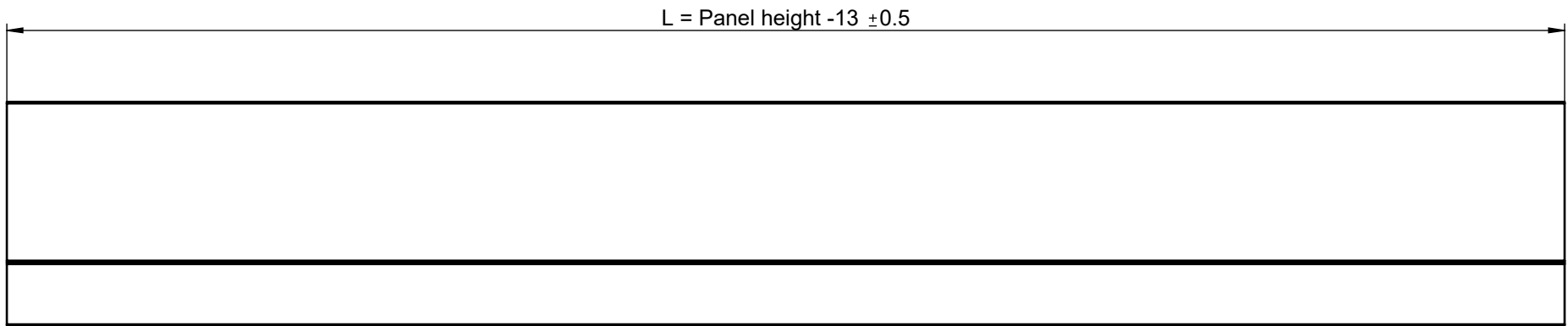
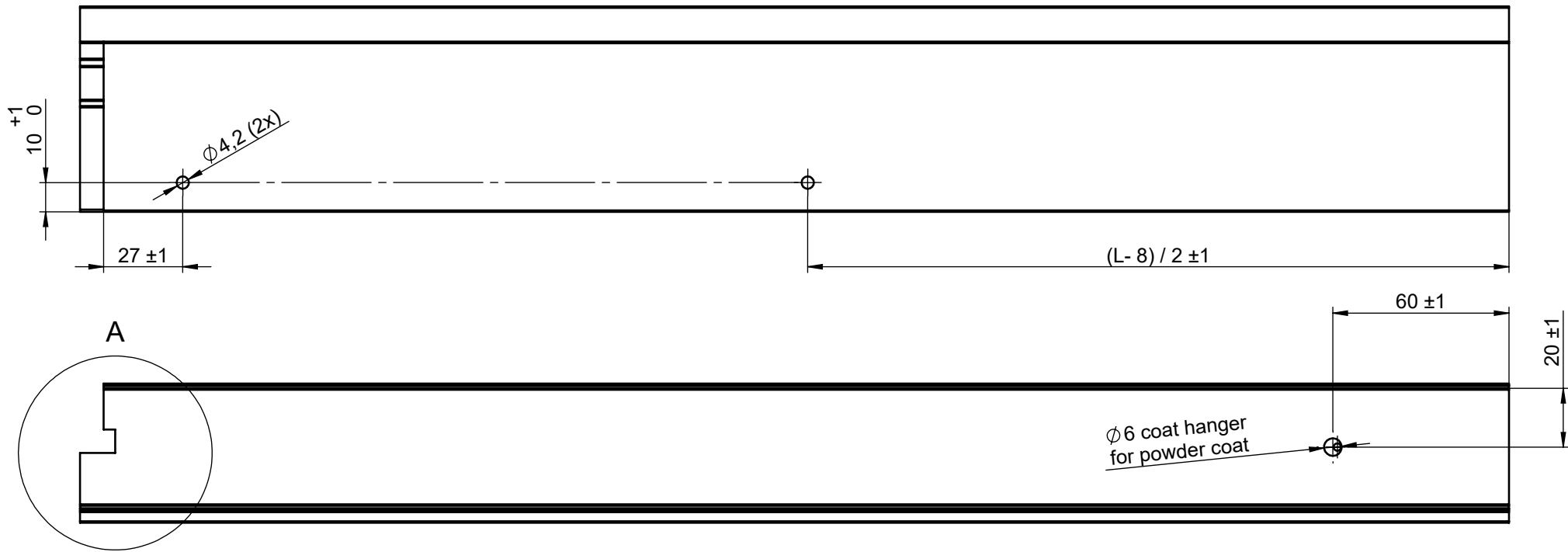
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
113388.64 mm³	306.15 gram	131738.18 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - Hinge			Alternate ID		
						1134TL500DHR		
						Document ID		Rev.:
			D001114385-001			2		

Approved 2025-06-06

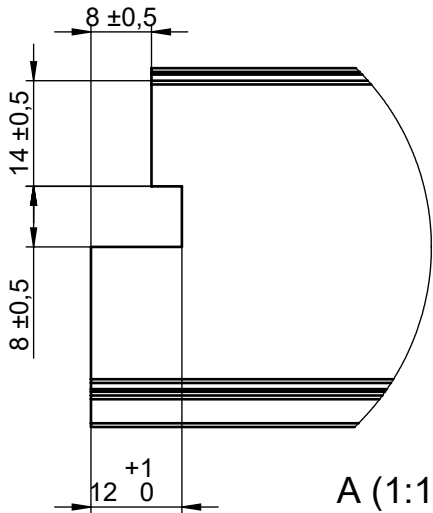
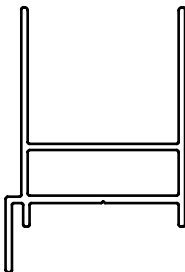
Configuration:Default

SHEET 1 OF 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001

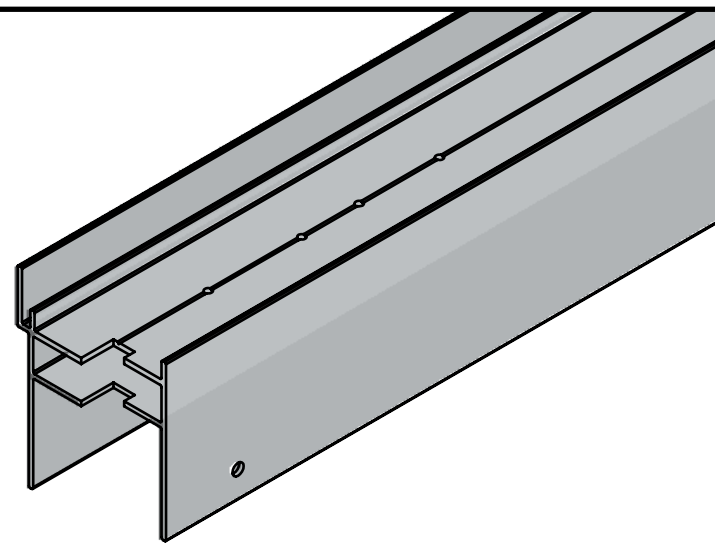
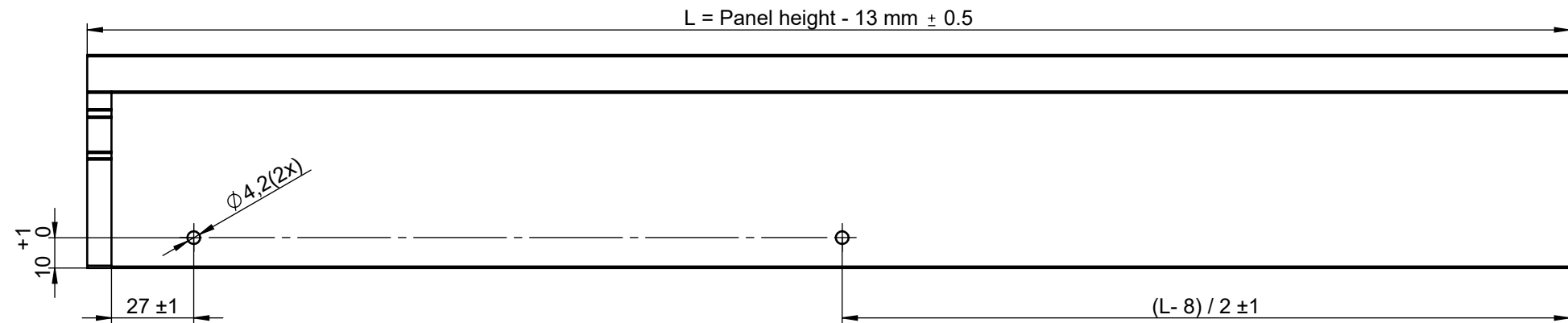
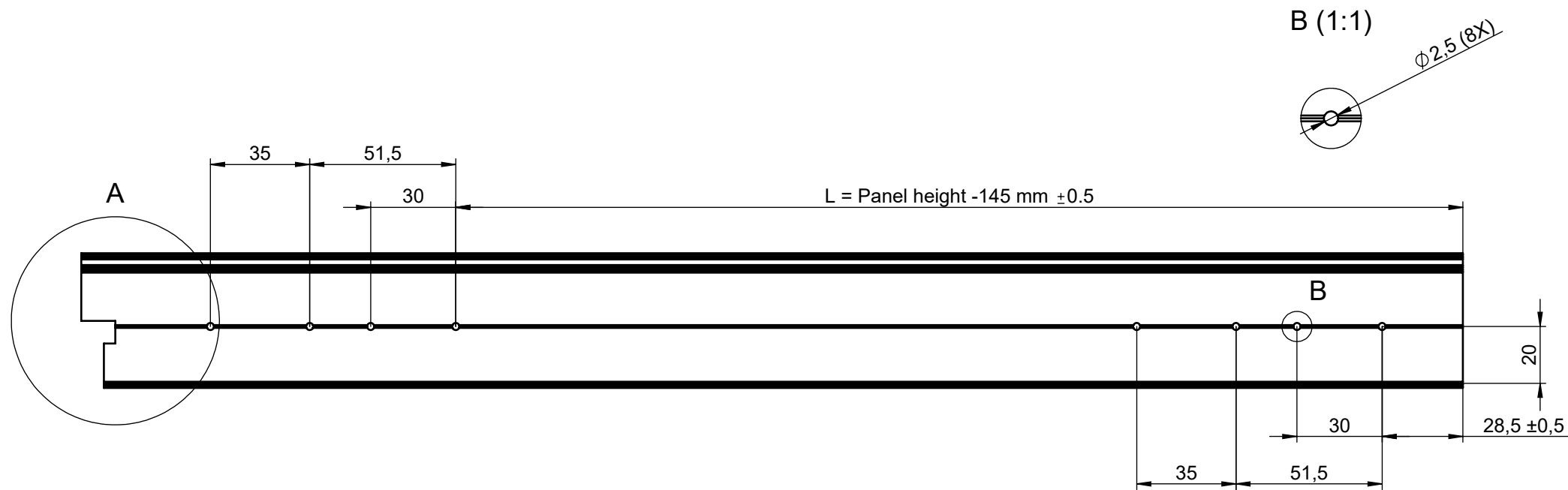


A (1:1)

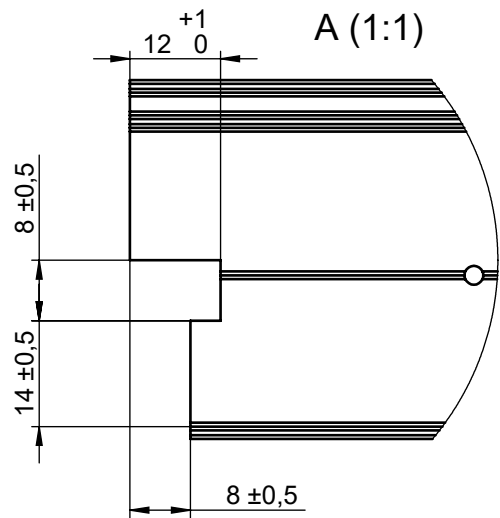
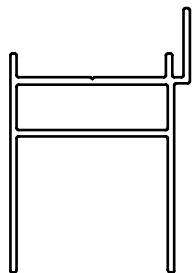
Art. Code	Surface treatment
1134MN500DHR	Anodised silver 15µm
1134MN500DHRB	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180422.94 mm³	487.14 gram	209214.33 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - Hinge			Alternate ID		
						1134MN500DHR		
						Document ID		Rev.:
						D001114394-001	1	

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



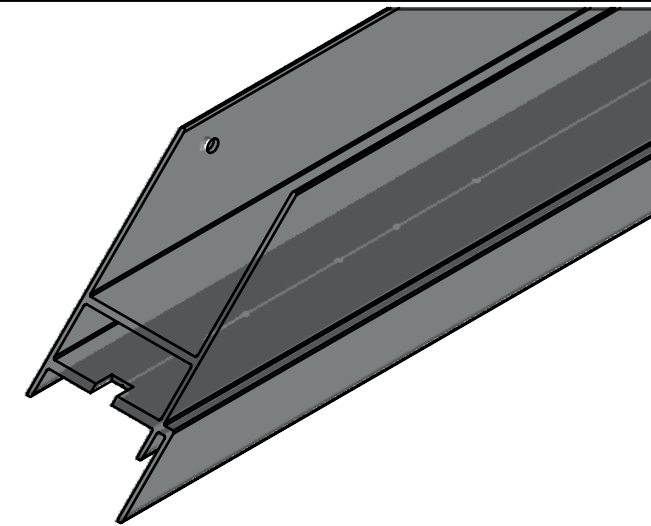
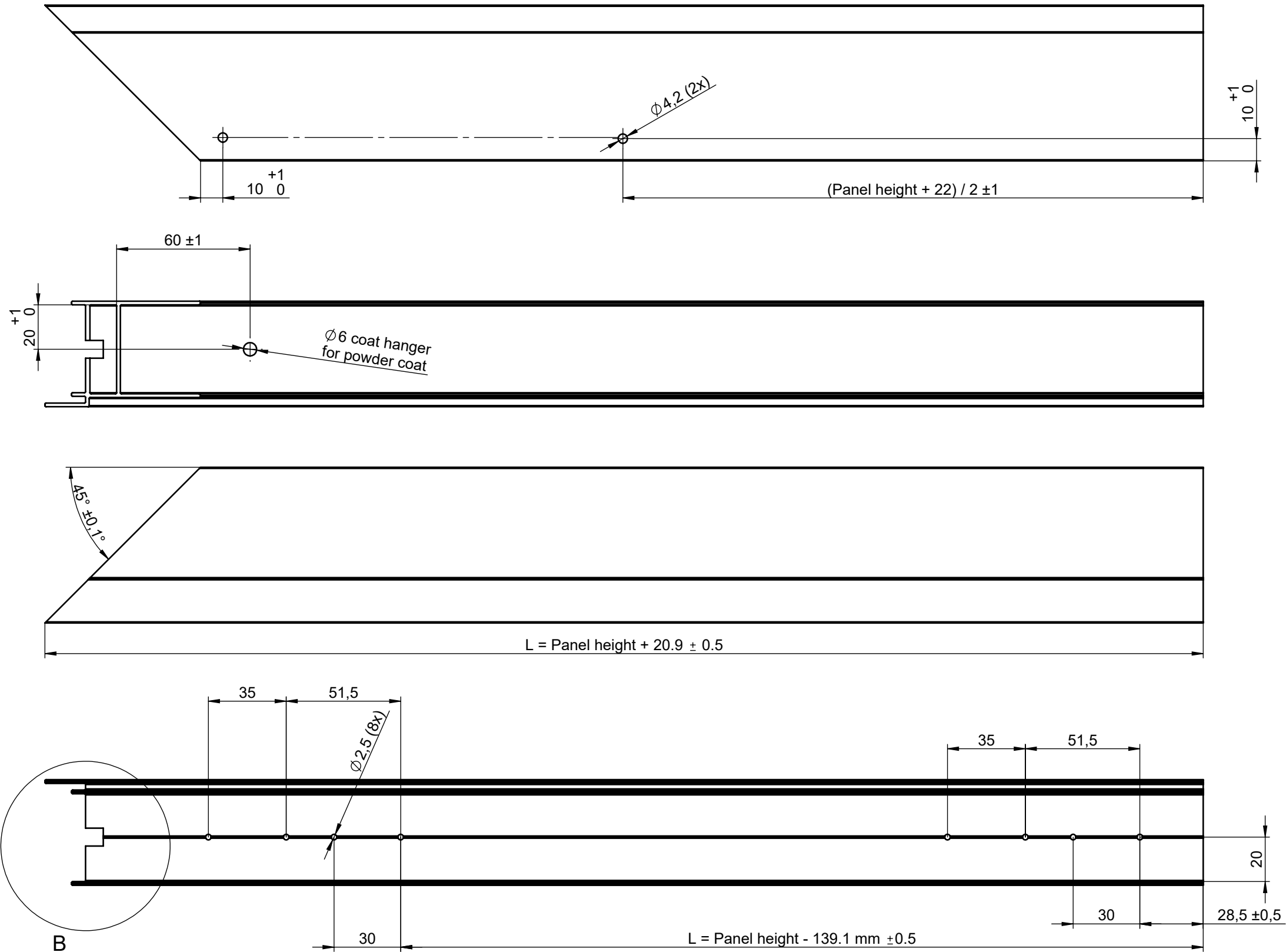
Profile 1134P
D001046707-001



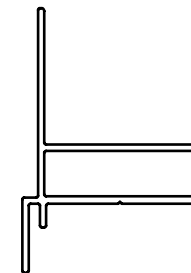
Art. Code	Surface treatment
1134MH500DHR	Anodised silver
1134MH500DHRB	Brut

Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 180422.94 mm³	Mass: 487.14 gram	Surface area: 209214.33 mm²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - Hinge			Alternate ID 1134MH500DHR	
						Document ID D001114398-001	Rev.: 1

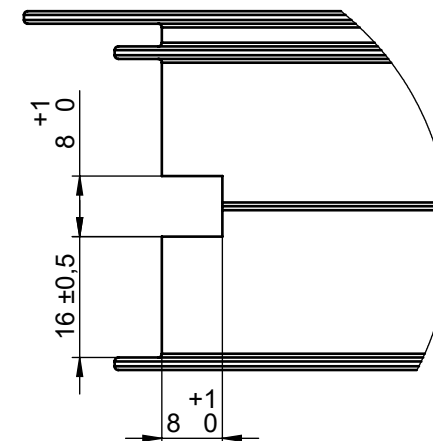
This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001



B (1:1)



Art. Code	Surface treatment
1134BL500DHR	Anodised silver 15µm
1134BL500DHRB	Brut

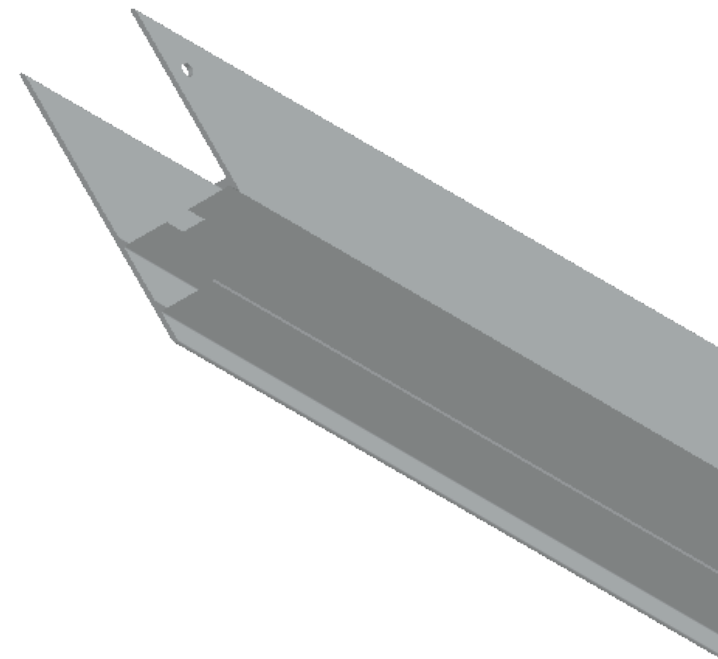
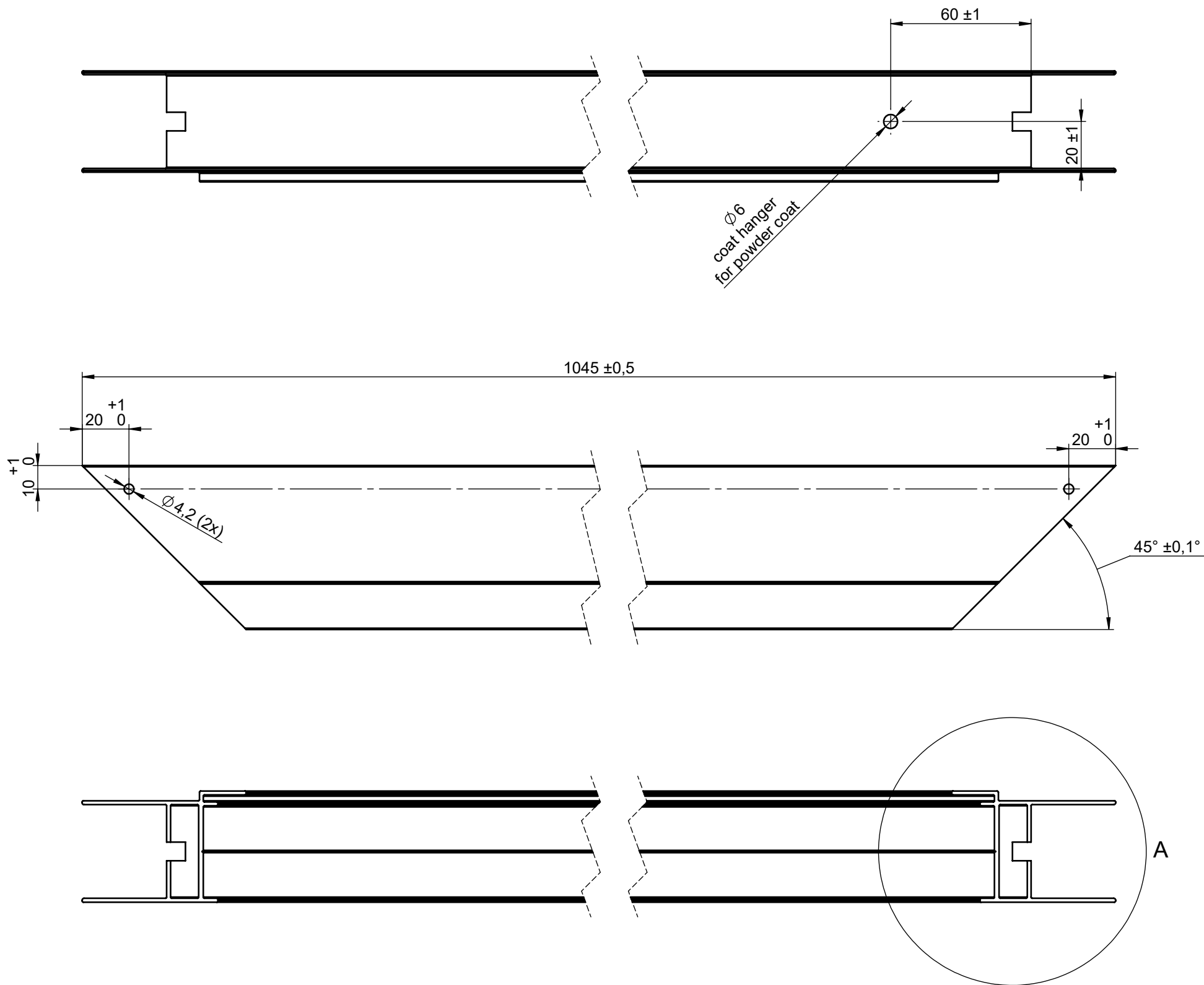
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 182555.76 mm³	Mass: 492.90 gram	Surface area: 211491.93 mm²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - Hinge			Alternate ID 1134BL500DHR	
						Document ID D001114402-001	Rev.: 2

Approved 2020-10-20

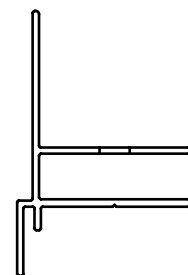
Configuration:Default

SHEET 1 OF 1

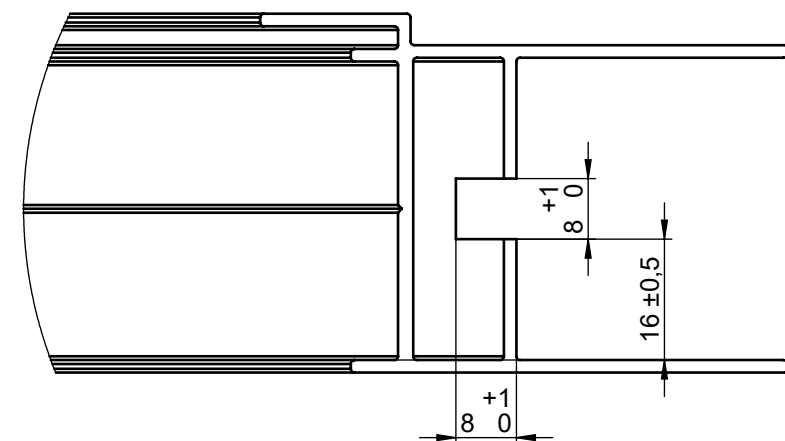
This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707-001



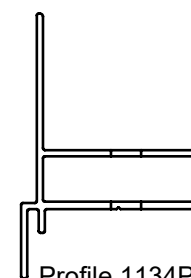
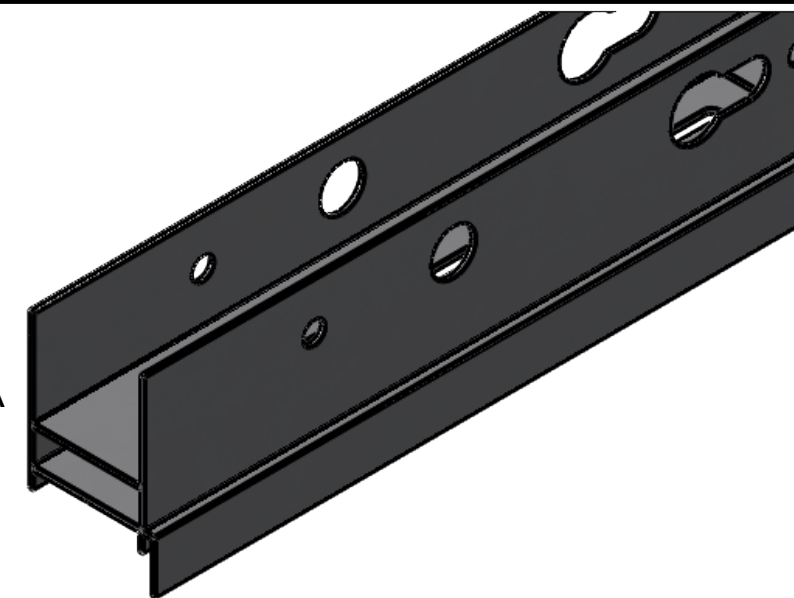
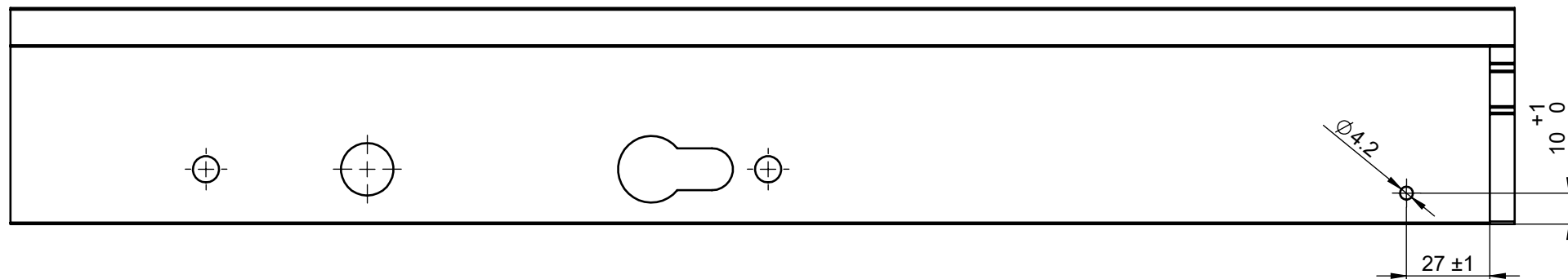
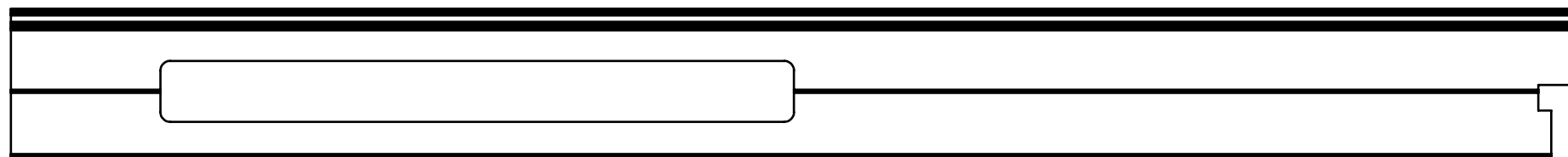
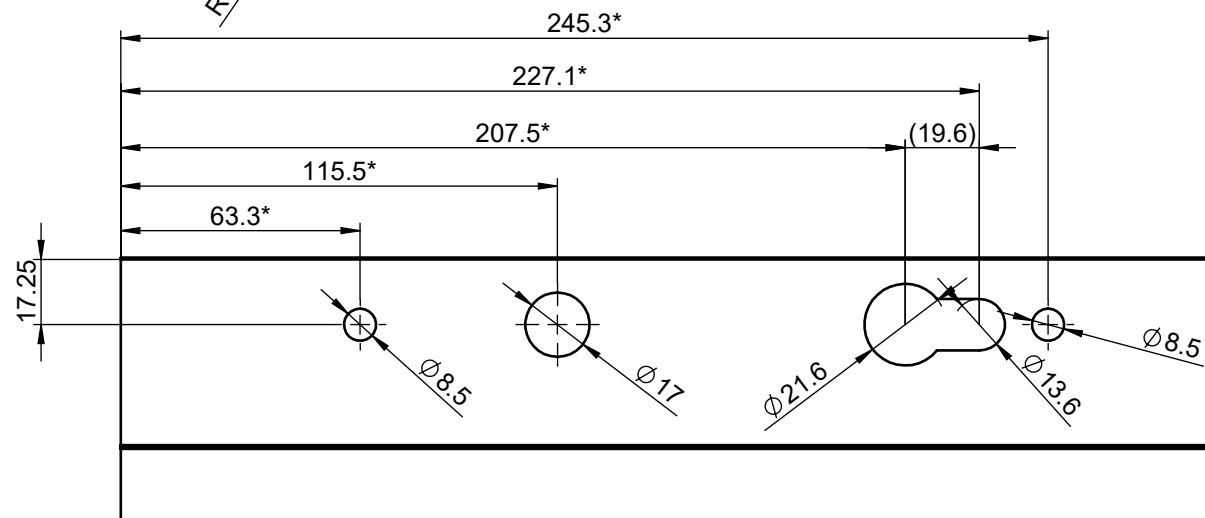
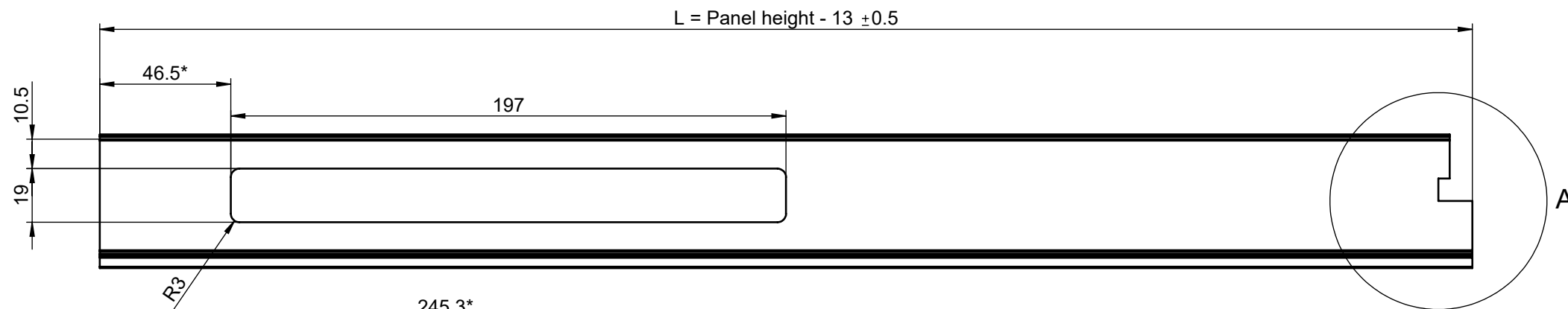
A (1:1)



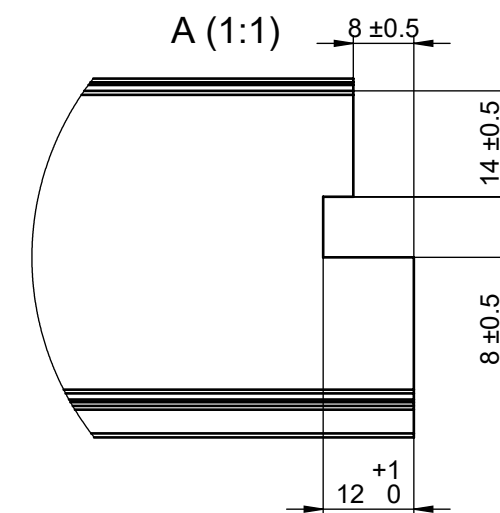
Art. Code	Surface treatment
1134F900	Anodised silver 15µm
1134F900	Brut

Surface treatment:			Material:			General tolerance:		
Anodised silver 15µm			6063-T6			ISO 2768-mH		
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
362046.89 mm³	977.53 gram	419570.56 mm²	2020-06-03	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part horizontal profile frame			Alternate ID		
						1134F900		
						Document ID		Rev.:
						D001114898-001		1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



Profile 1134P
D001046707



Panel height

500
555
610

*
Dimension
Dimension + 25
Dimension + 45

Art. Code
1134MH500DSR
1134MH500DSRB

Surface treatment
Anodised silver 15 µm
Brut

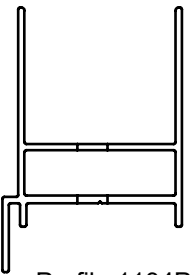
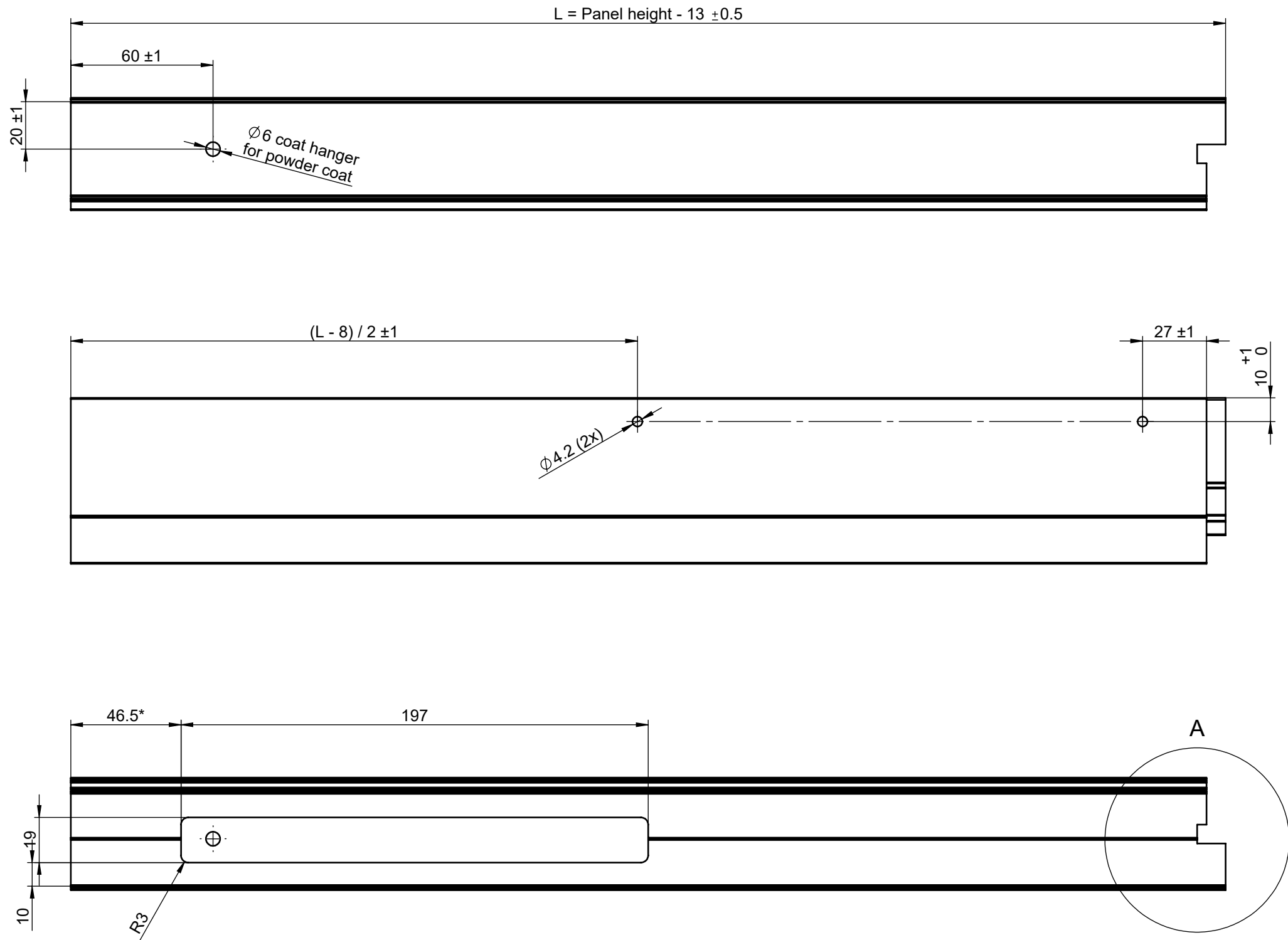
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 163979.87 mm³	Mass: 442.75 gram	Surface area: 192779.45 mm²	Created (YYYY-MM-DD): 2020-07-06	Designed by: thowij	Drawn by: casvan	Scale: 1:5 (A3)	Projection: ⊕
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - Single Lock			Alternate ID 1134MH500DSR	
						Document ID D001120959-001	Rev.: 1

Approved 2020-10-20

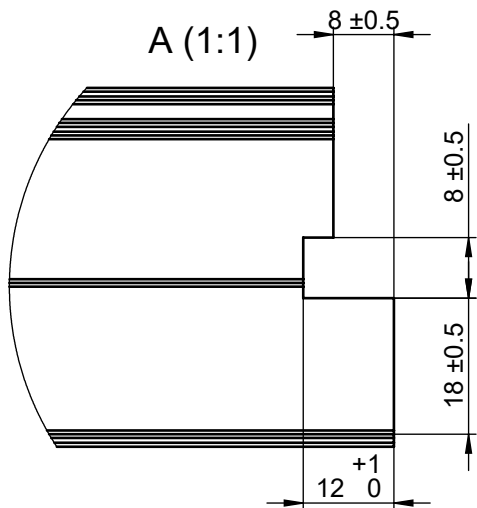
Configuration:Default

SHEET 1 OF 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



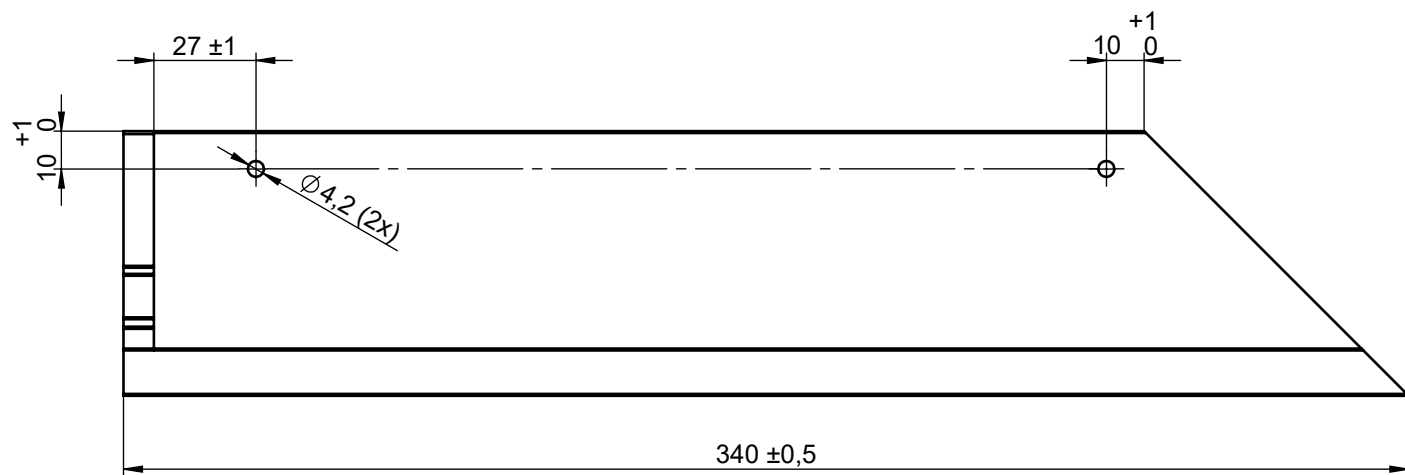
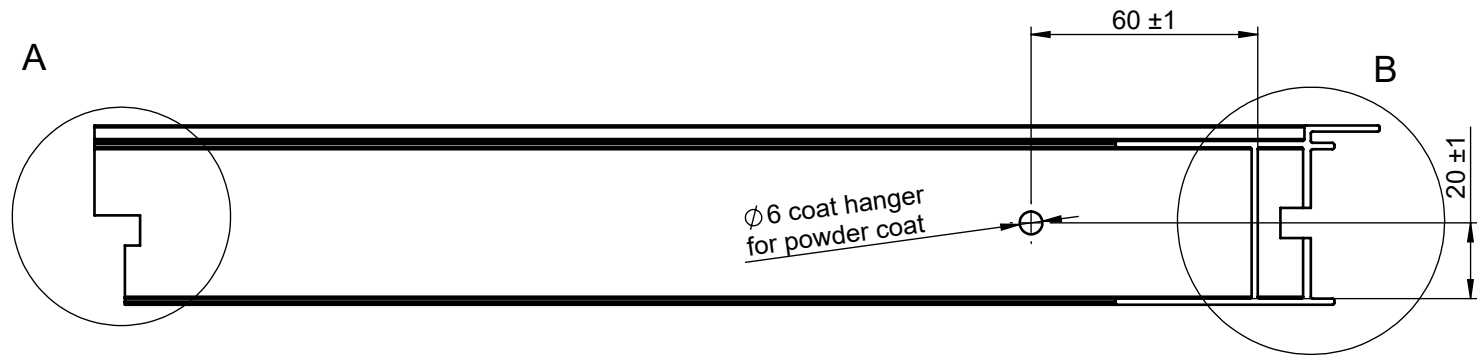
Profile 1134P
D001046707



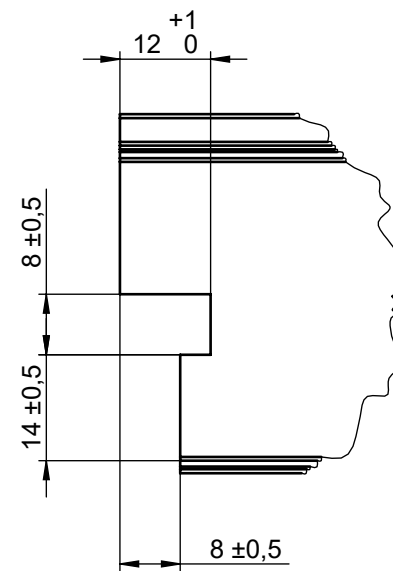
Panel height	*	Art. Code	Surface treatment
500	Dimension	1134MH500FSR	Anodised silver 15µm
555	Dimension + 25	1134MH500FSRB	Brut
610	Dimension +45		

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15 µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
172779.57 mm³	466.50 gram	202132.27 mm²	2020-07-07	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Single Lock			Alternate ID		
						1134MH500FSR		
						Document ID	Rev.:	
						D001121117-001	1	

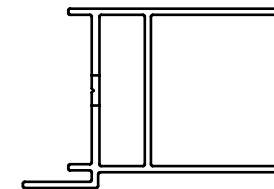
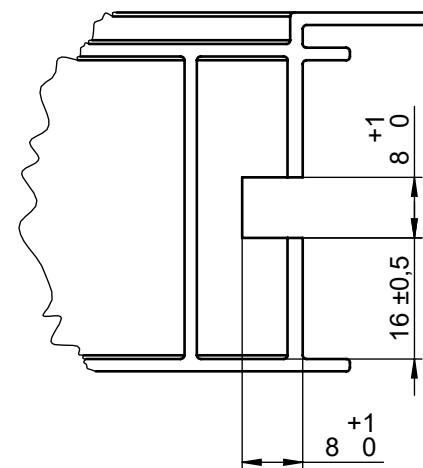
This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



A 1:1



B 1:1



Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134TL500DNR	Anodised silver 15µm
1134TL500DNRB	Brut

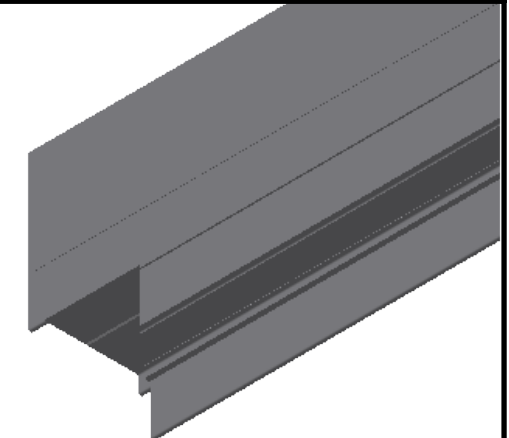
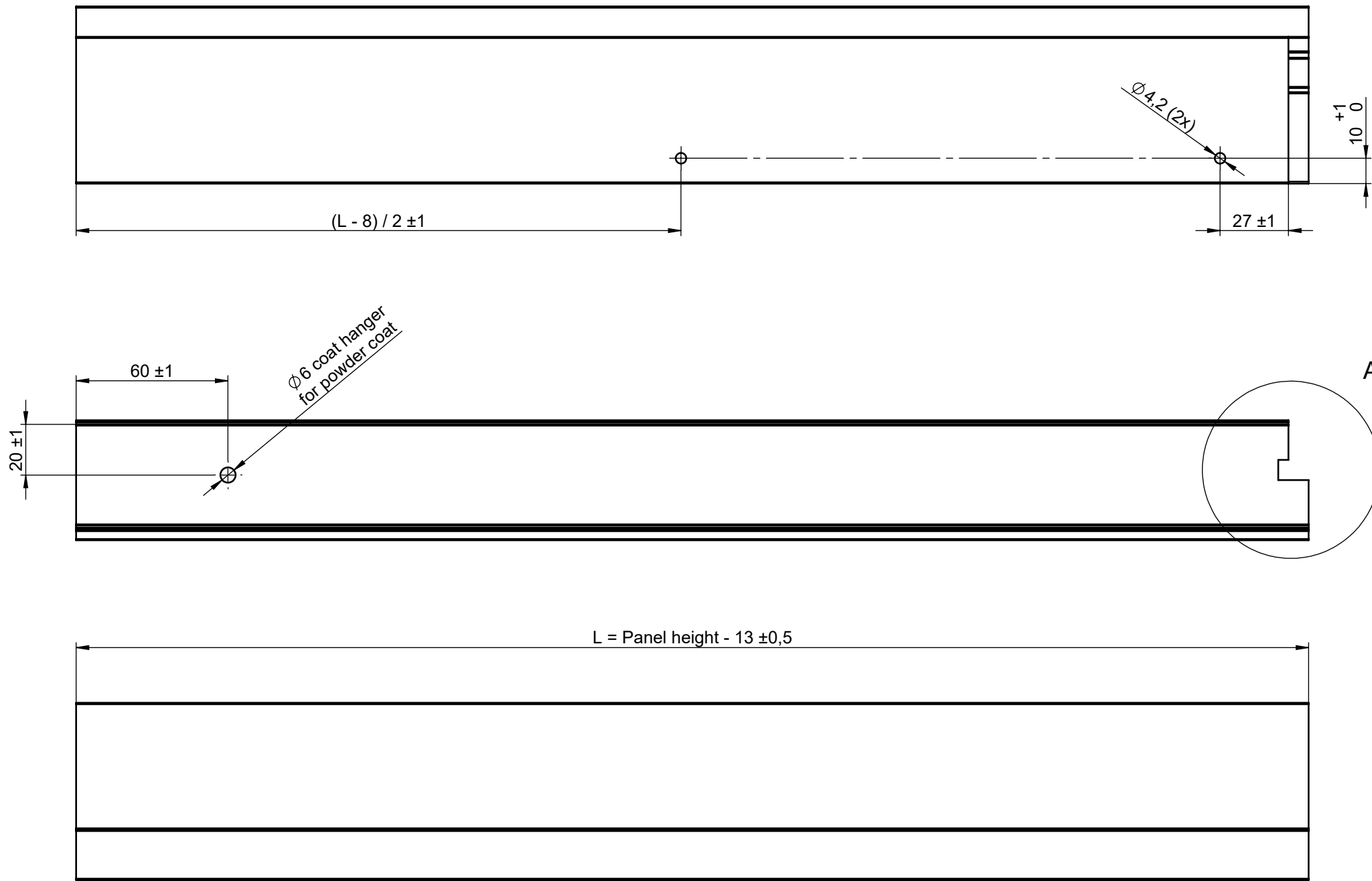
Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 113462.01 mm³	Mass: 306.35 gram	Surface area: 131703.15 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - No Lock			Alternate ID 1134TL500DNR		
						Document ID D001121314-001		Rev.: 1

Approved 2020-10-20

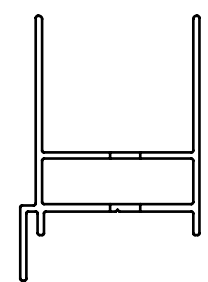
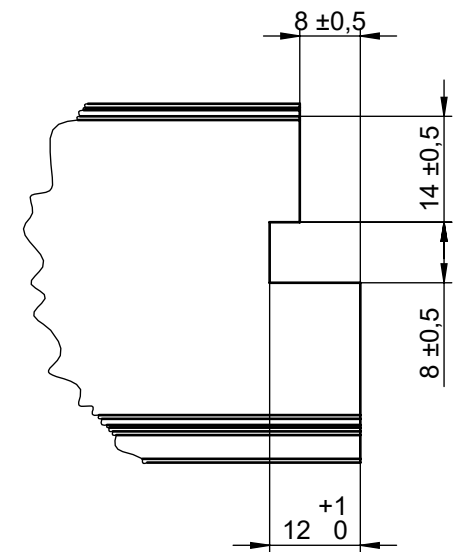
Configuration:Default

SHEET 1 OF 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



A 1:1



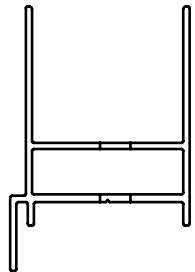
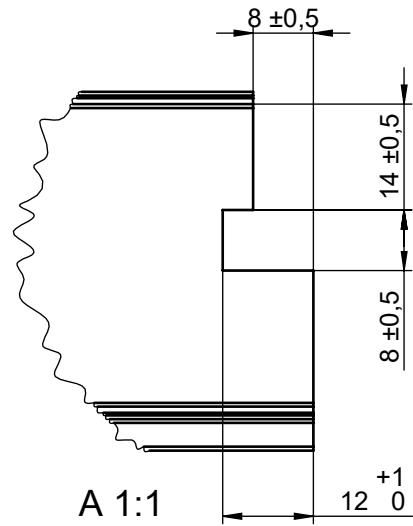
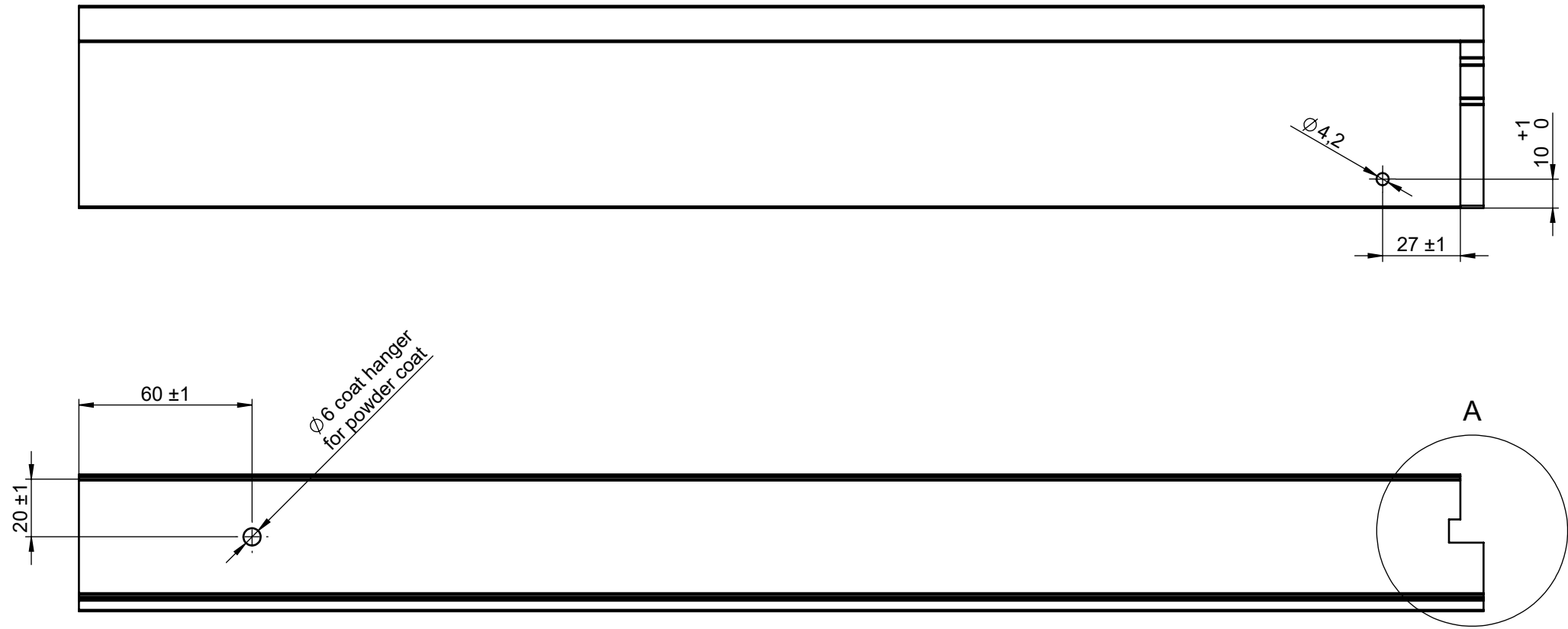
Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134MN500DNR	Anodised silver 15µm
1134MN500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 180496.55 mm³	Mass: 487.34 gram	Surface area: 209179.32 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - No Lock			Alternate ID 1134MN500DNR		
						Document ID D001121318-001		Rev.: 1

Approved 2020-10-20

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.

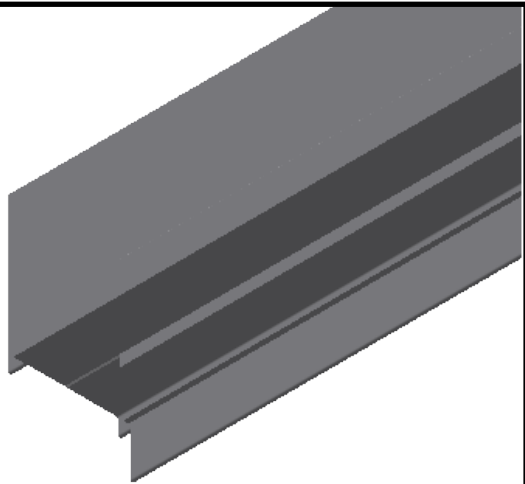
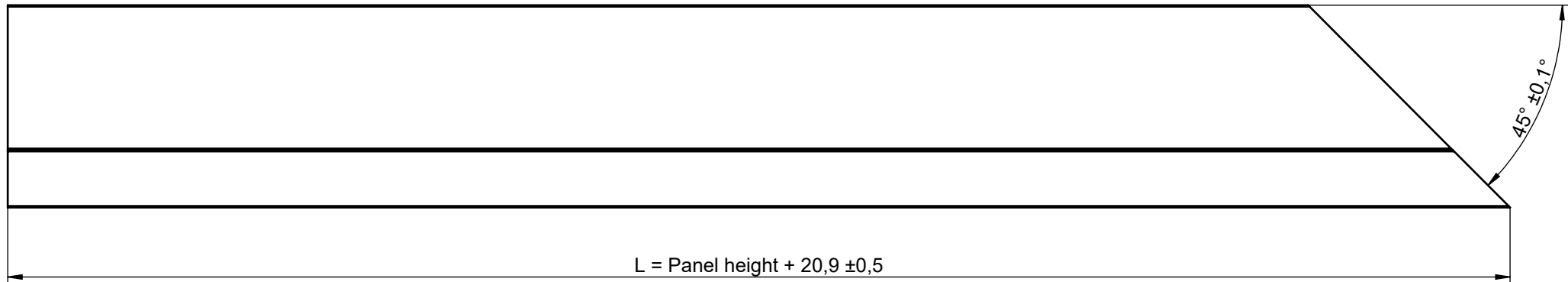
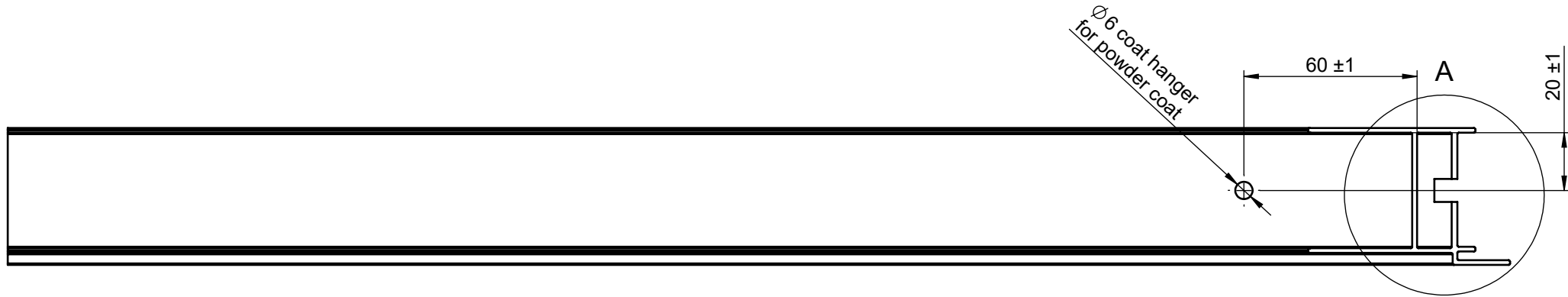
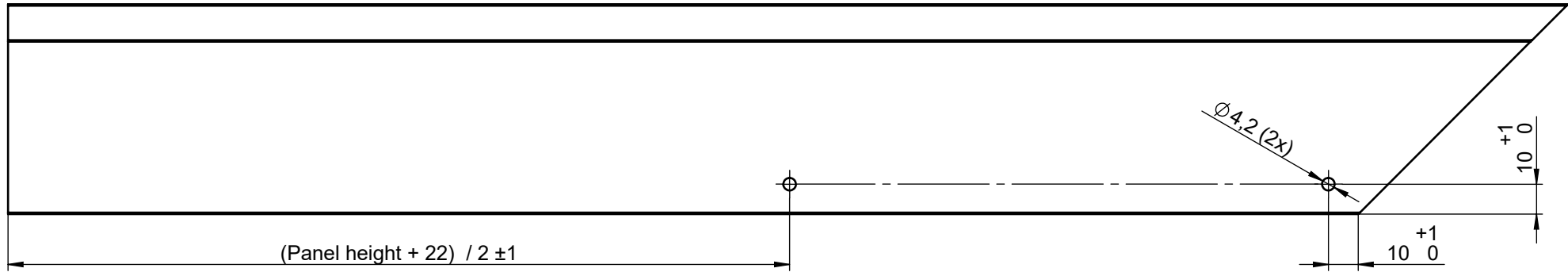


Profile 1134P
D001046707-001

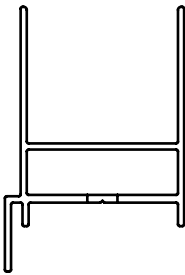
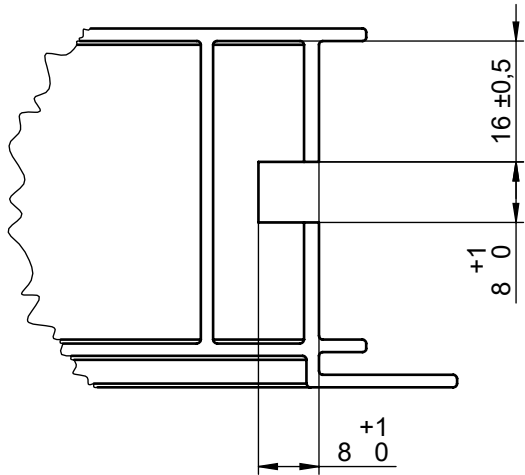
Art. Code	Surface treatment
1134MH500DNR	Anodised silver 15µm
1134MH500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 180519.41 mm³	Mass: 487.40 gram	Surface area: 209185.26 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - No Lock			Alternate ID 1134MH500DNR		
						Document ID D001121321-001		Rev.: 1

This work is copyright and no part may be reproduced, by any process, nor may any other exclusive right be exercised without the permission of ASSA ABLOY.



A 1:1



Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134BL500DNR	Anodised silver 15µm
1134BL500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 182629.37 mm³	Mass: 493.10 gram	Surface area: 211456.92 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - No Lock			Alternate ID 1134BL500DNR		
						Document ID D001121323-001		Rev.: 2