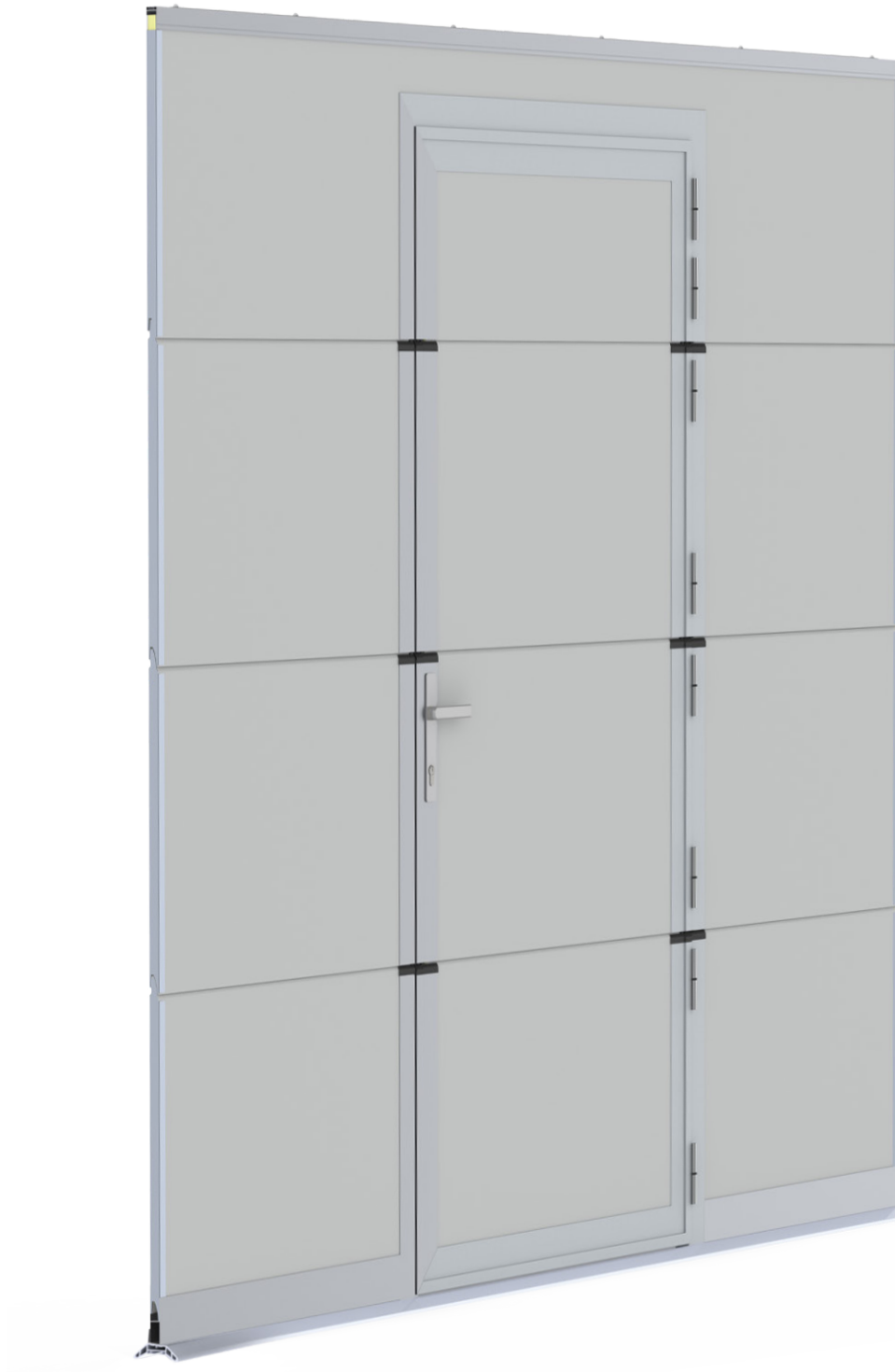


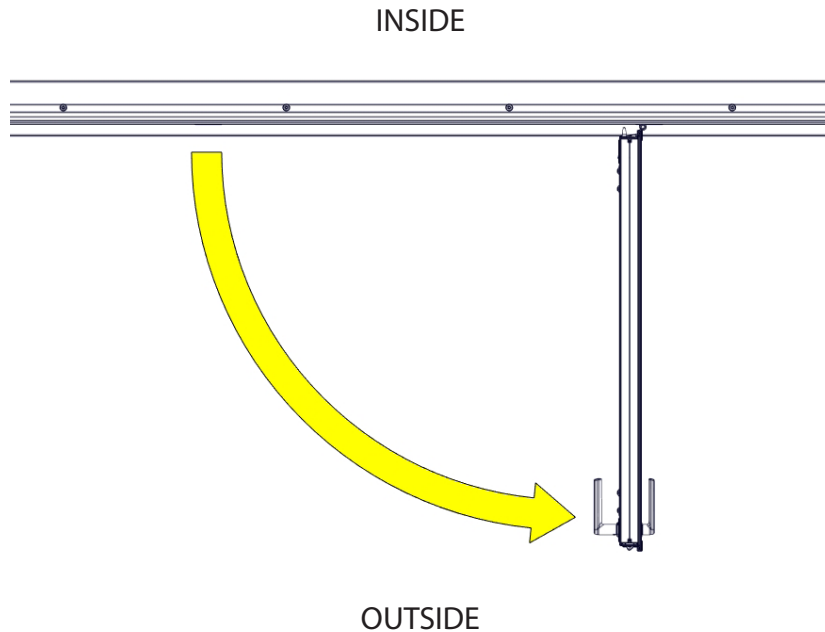
PRODUCTION MANUAL

SOLIDSTEP

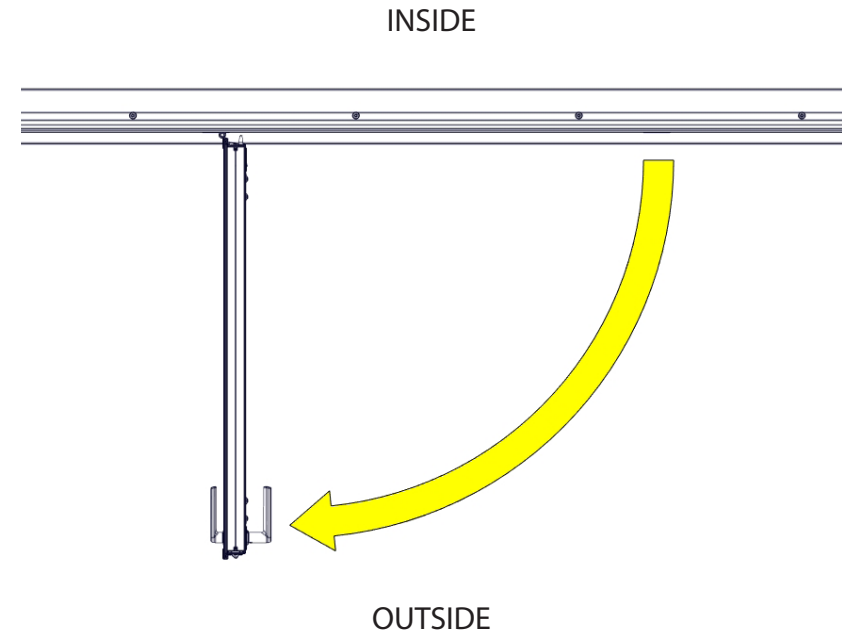


This manual is based on a MULTI POINT LOCK
RIGHT HANDED DOOR!
(width 905 mm)

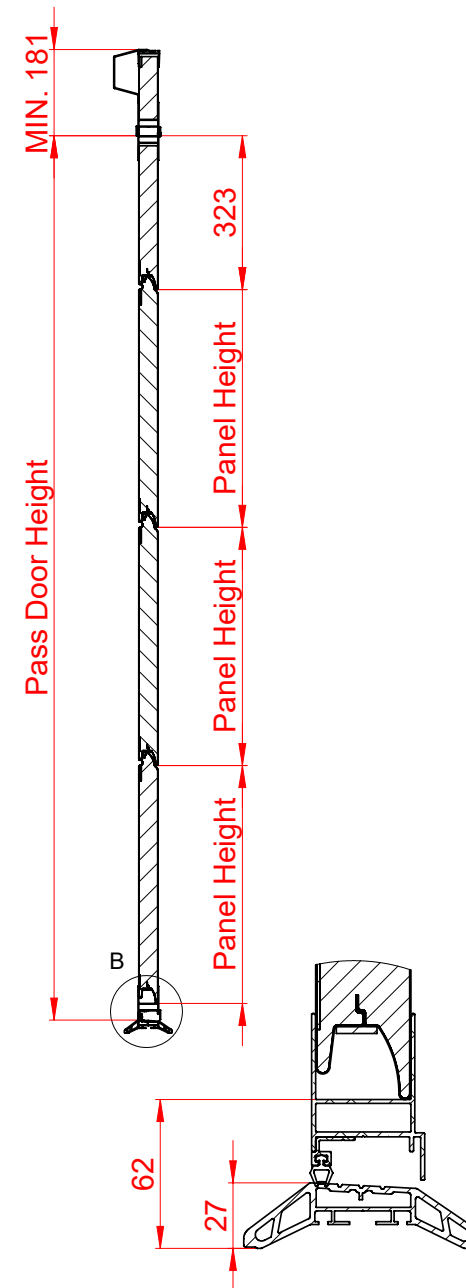
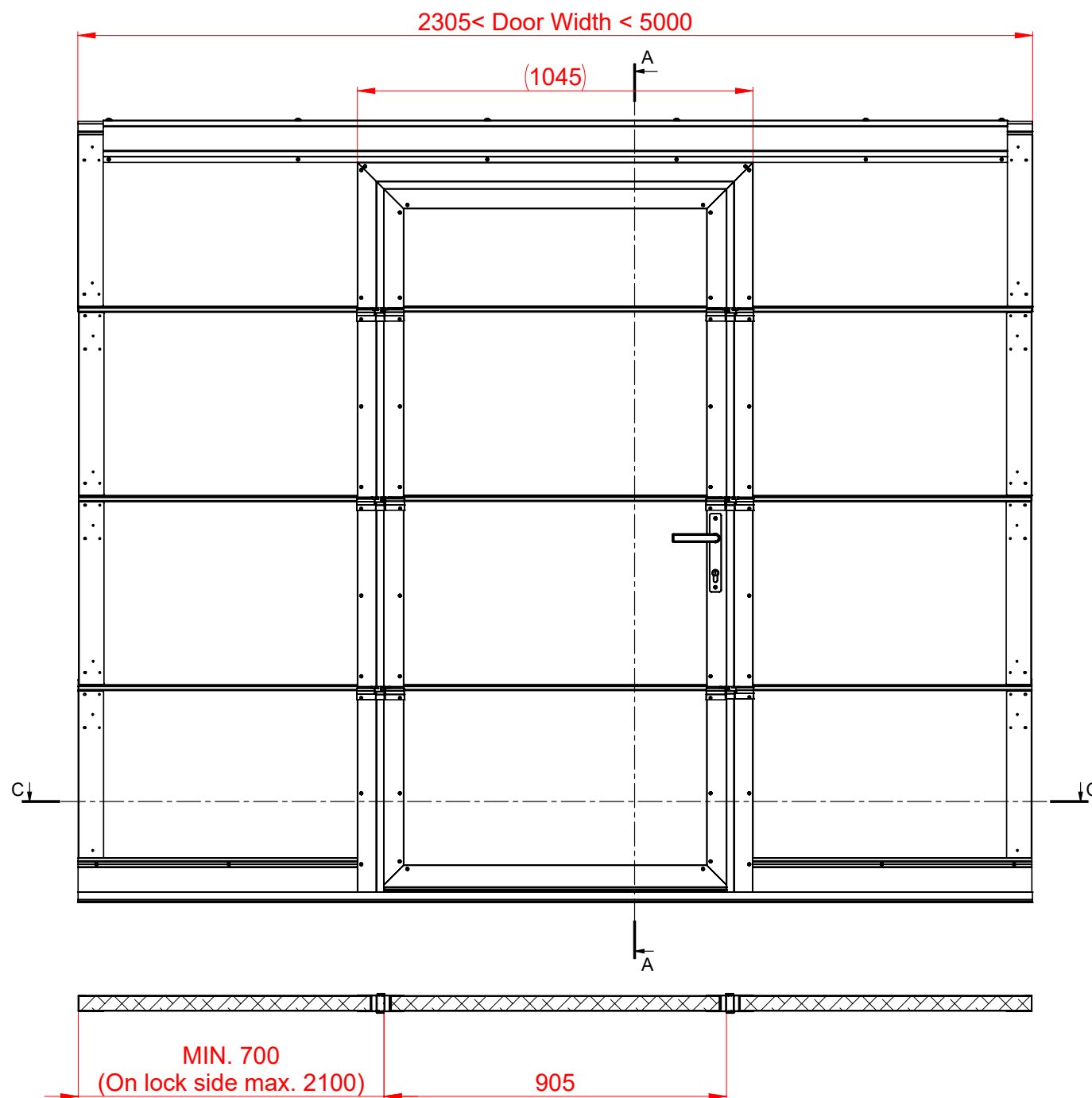
RIGHT HANDED DOOR

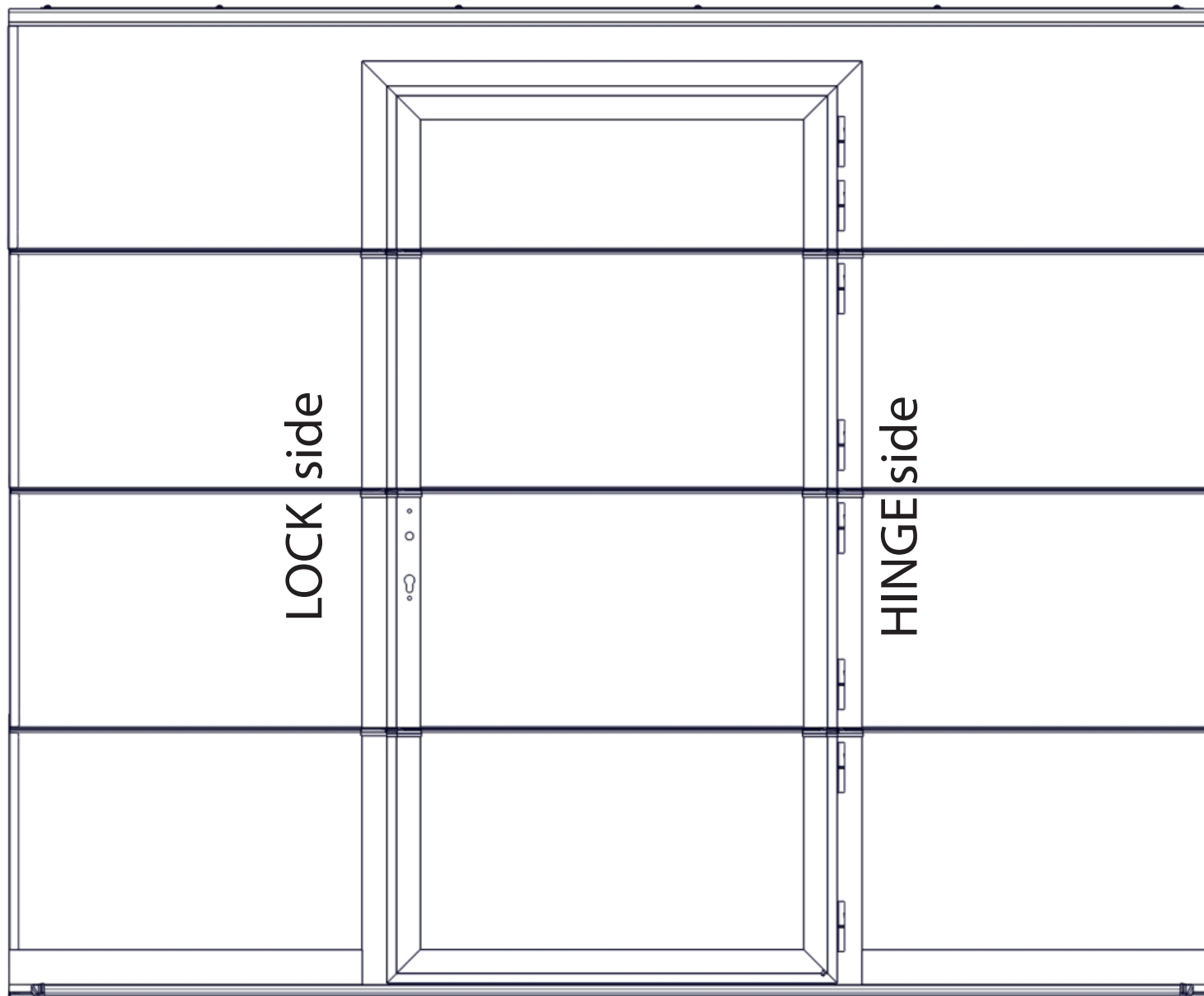


LEFT HANDED DOOR



System dimensions





Top

Middle
NO Handle

Middle
with Handle

Bottom

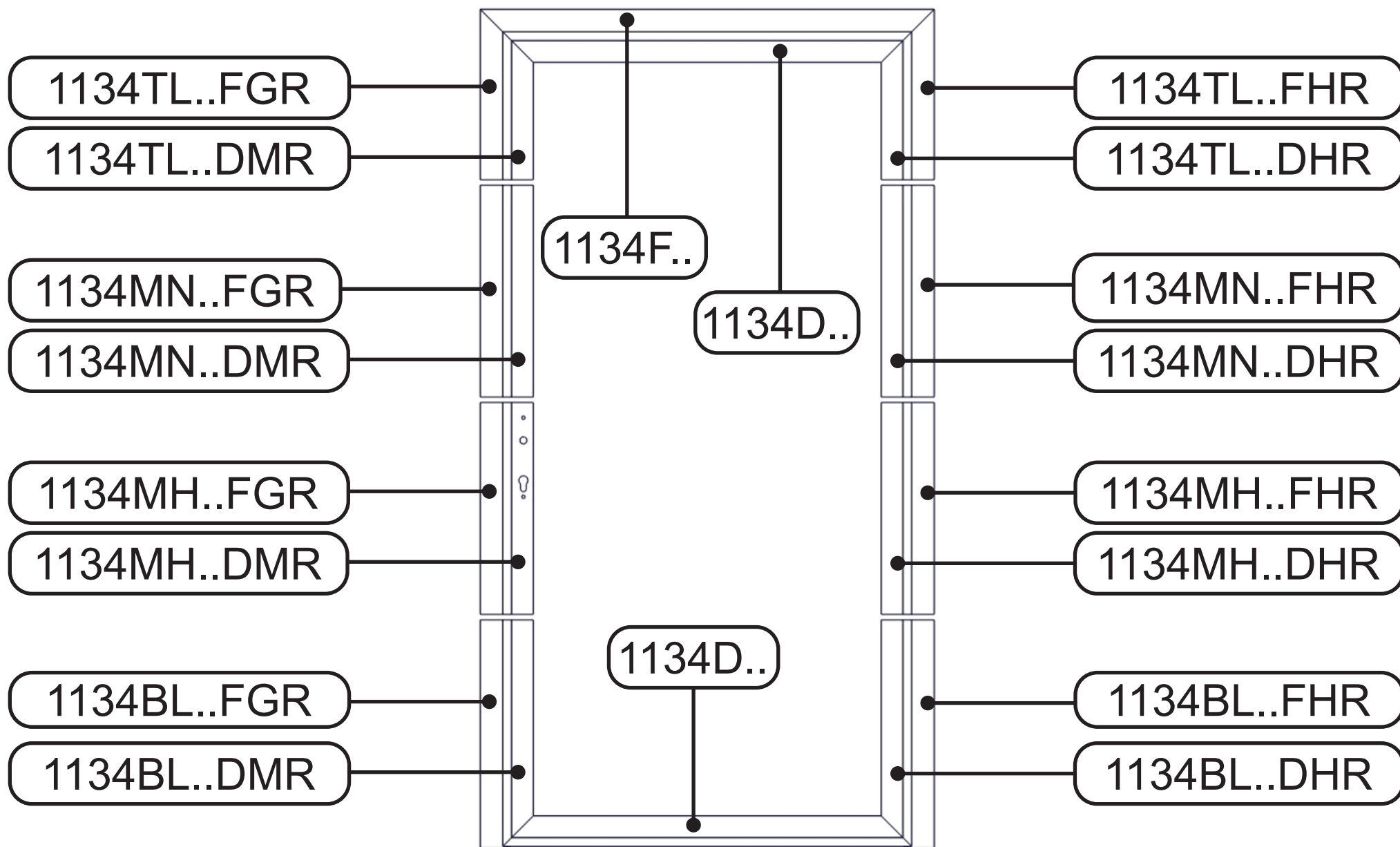
LOCK side

HINGE side

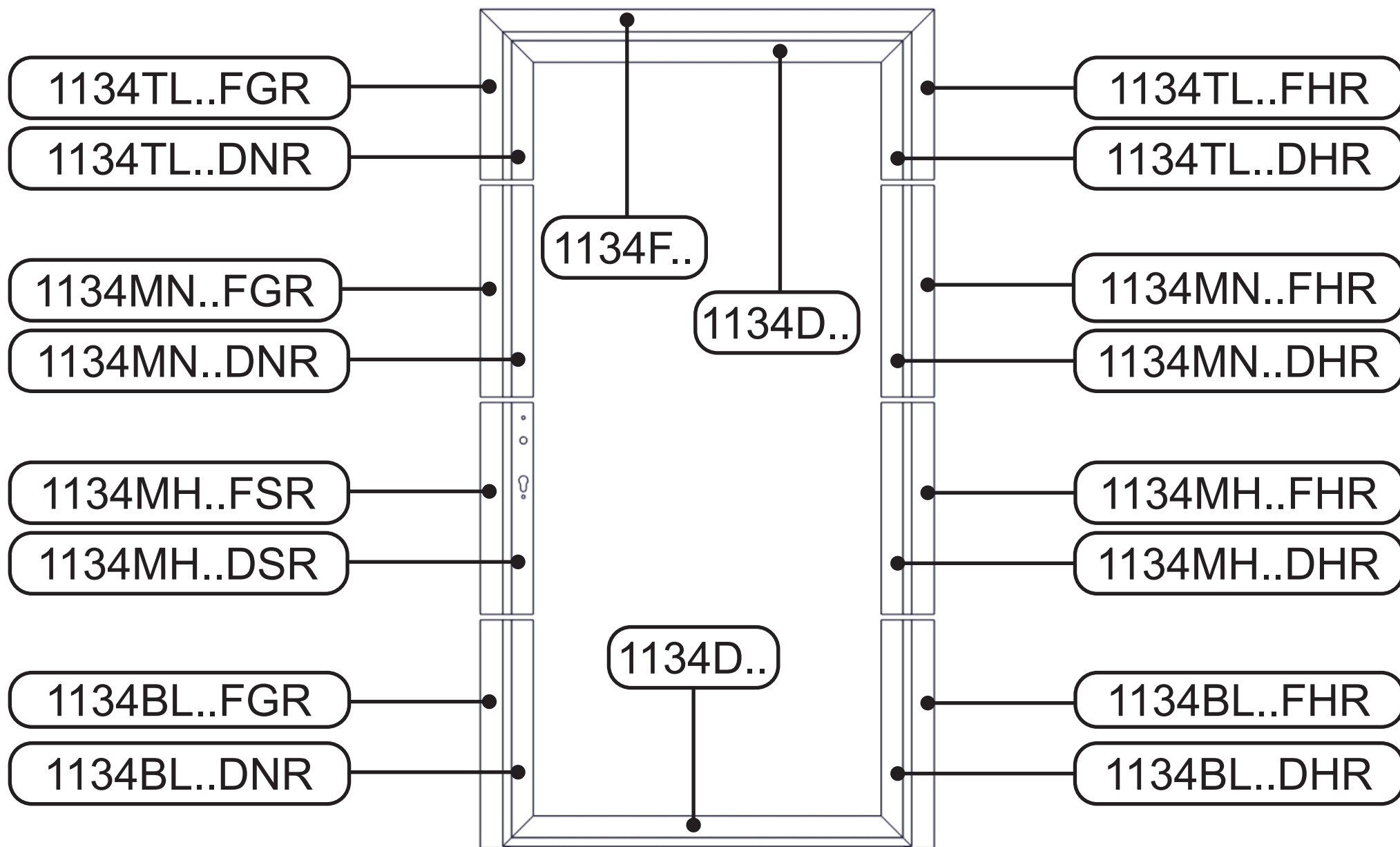
Frame

Door

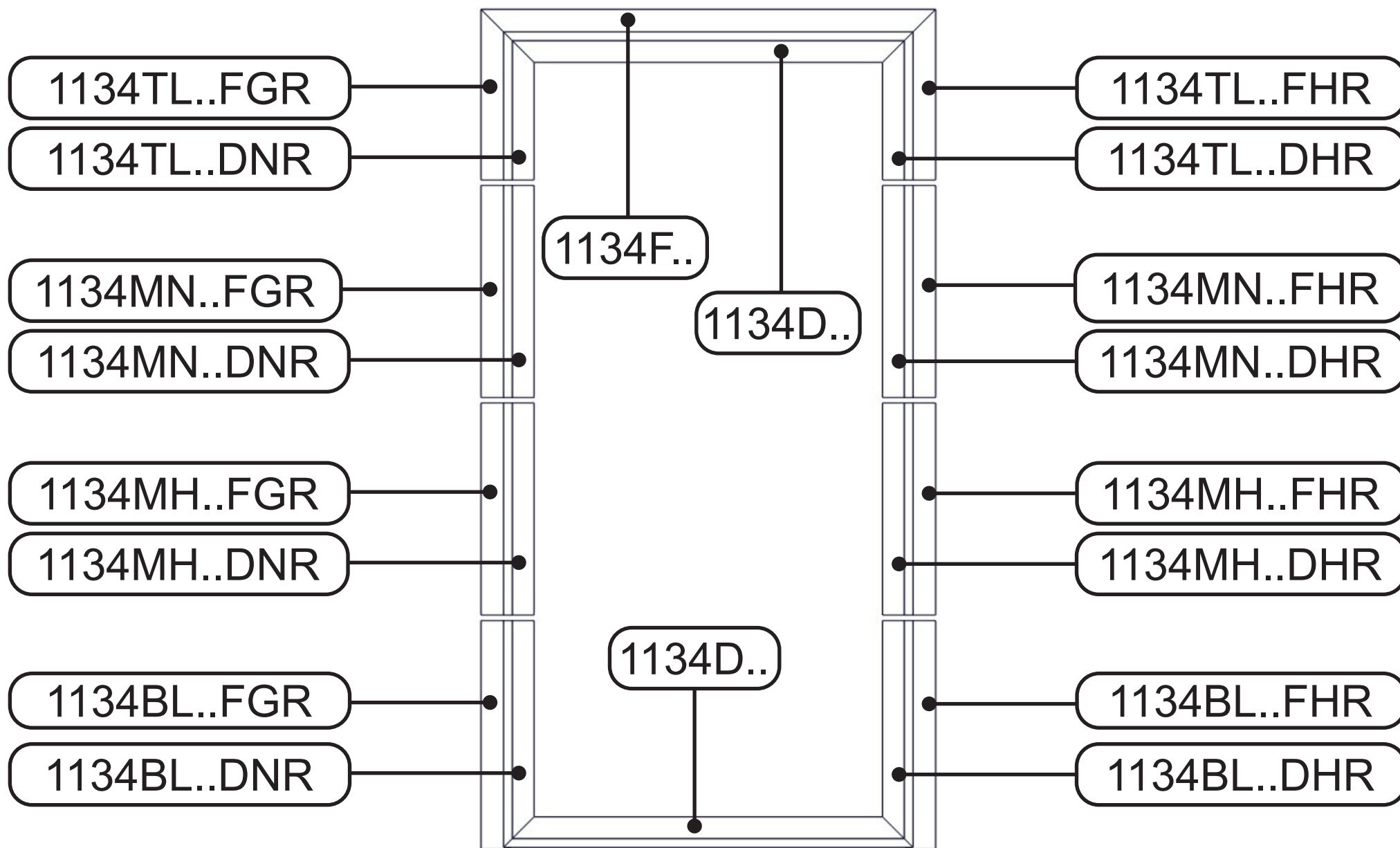
Frame



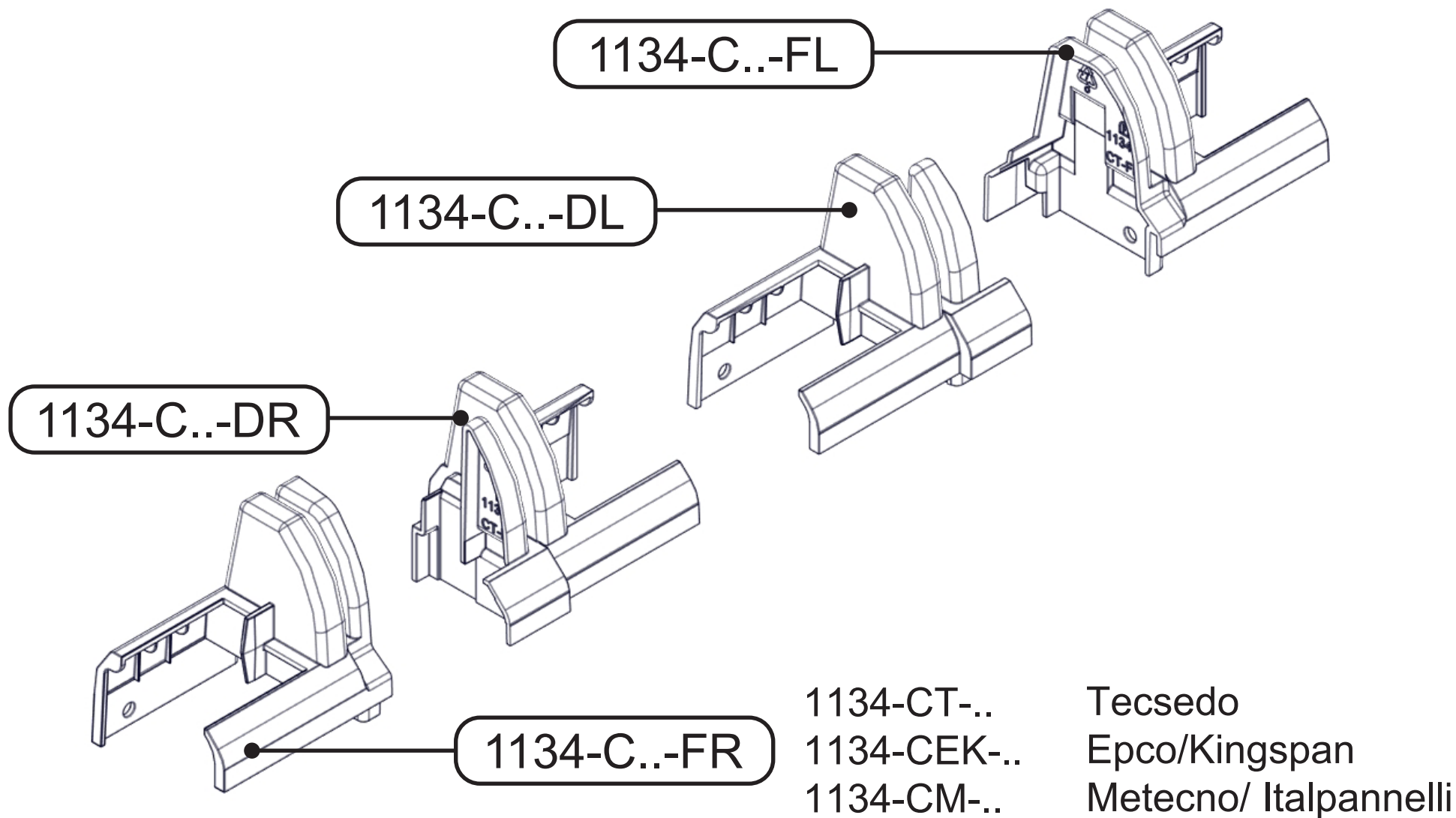
MPL
Multi Point Lock



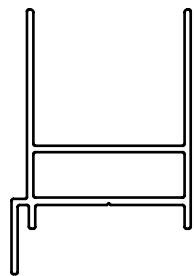
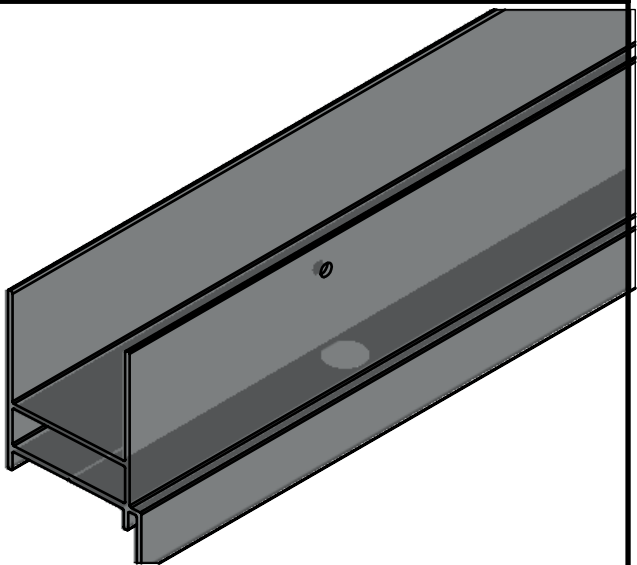
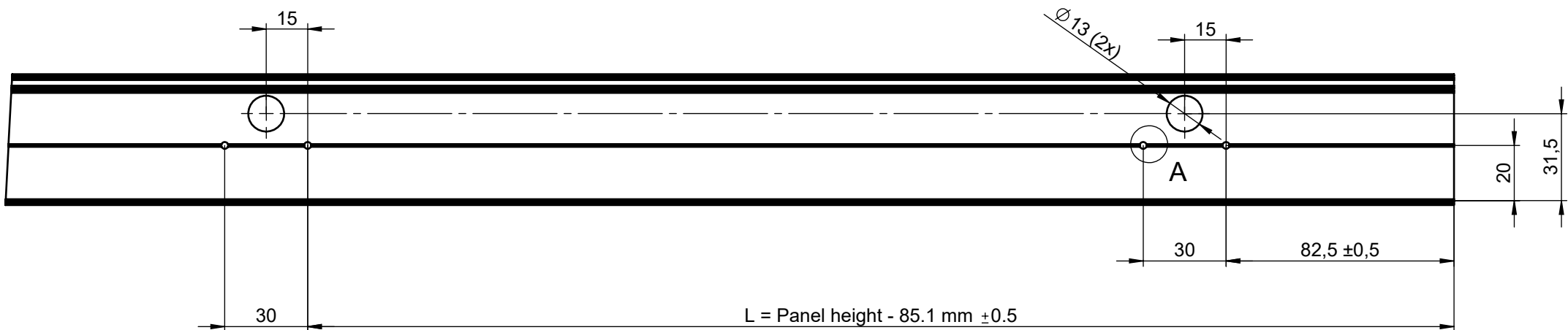
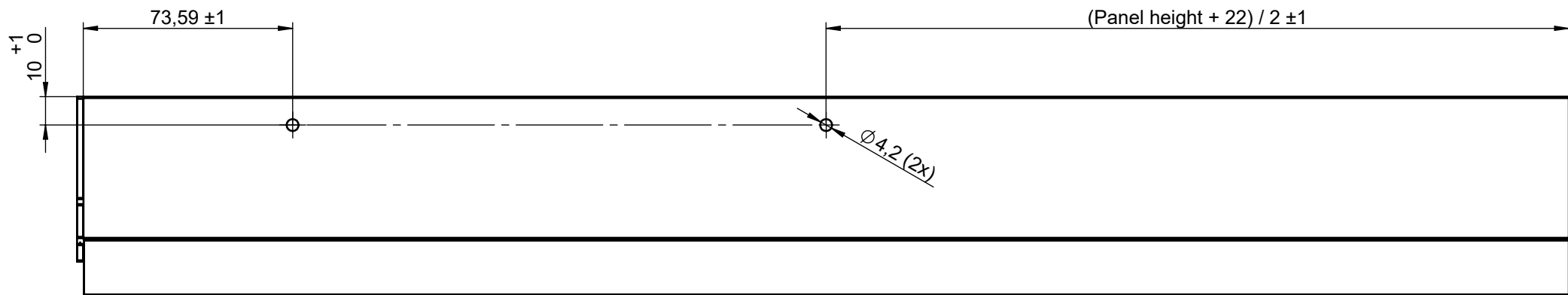
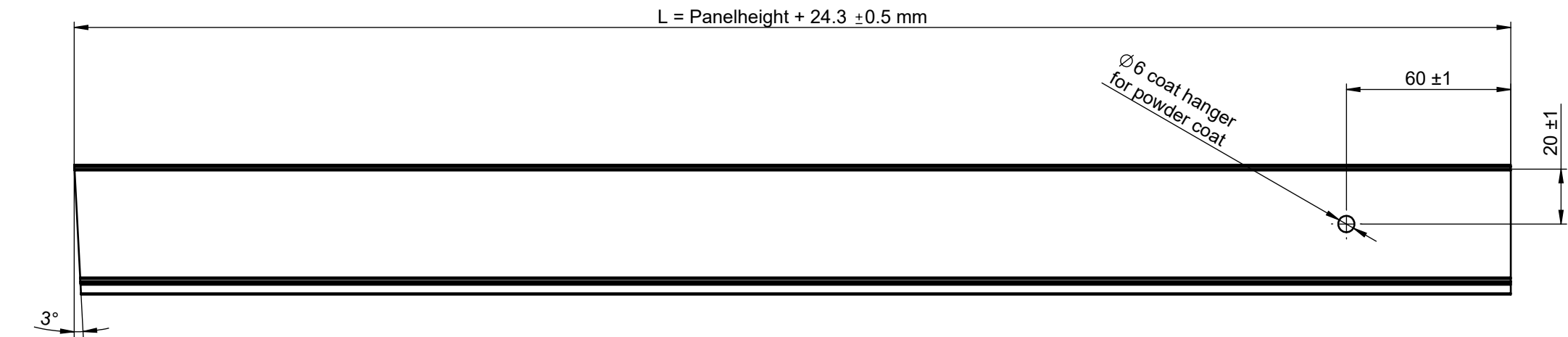
SPL
Single Point Lock



No Lock

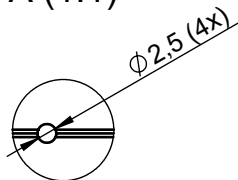


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Profile 1134P
D001046707

A (1:1)

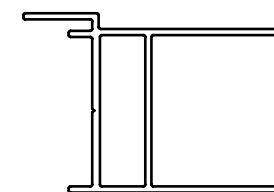
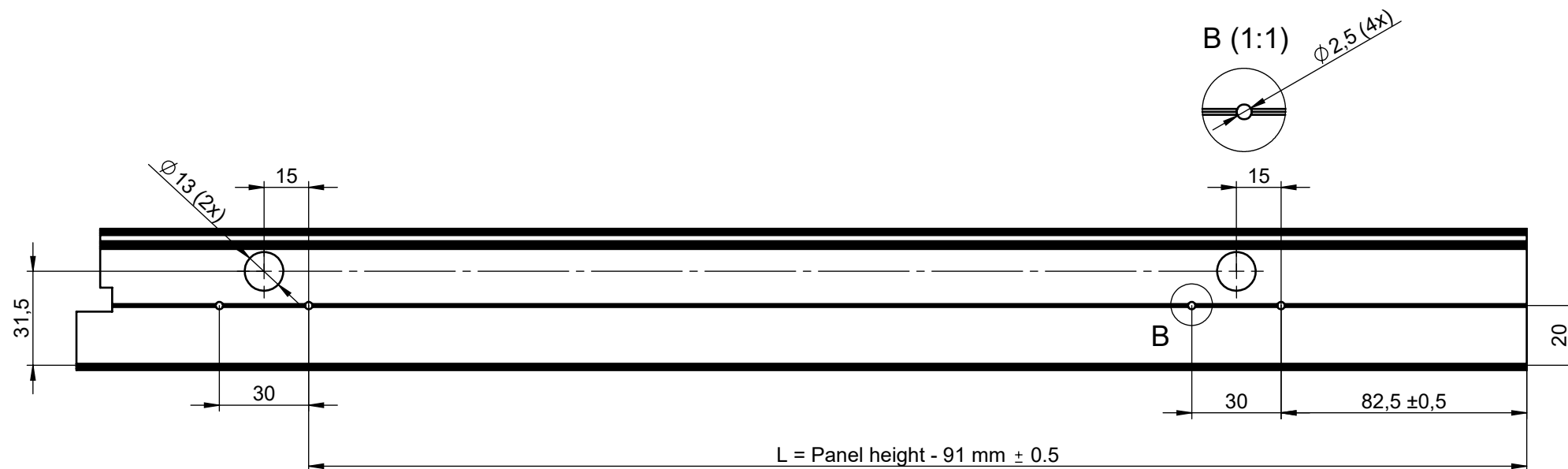
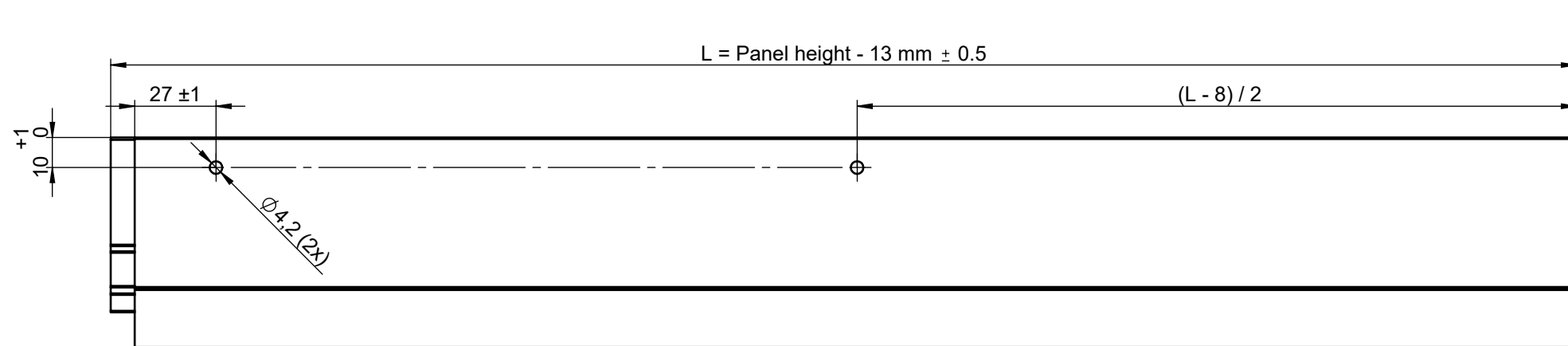
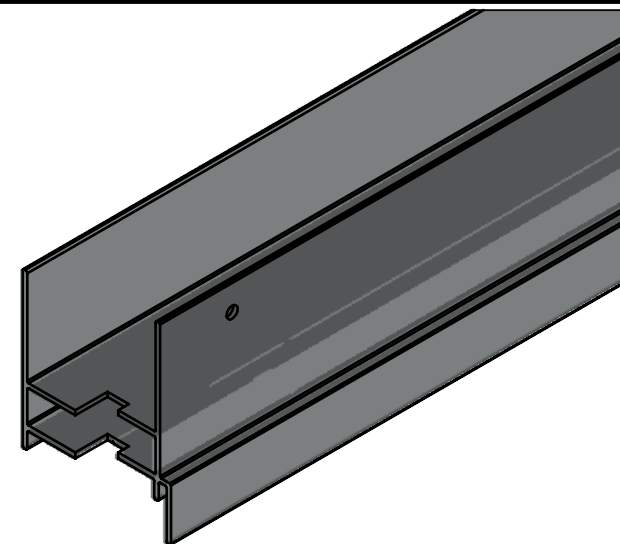
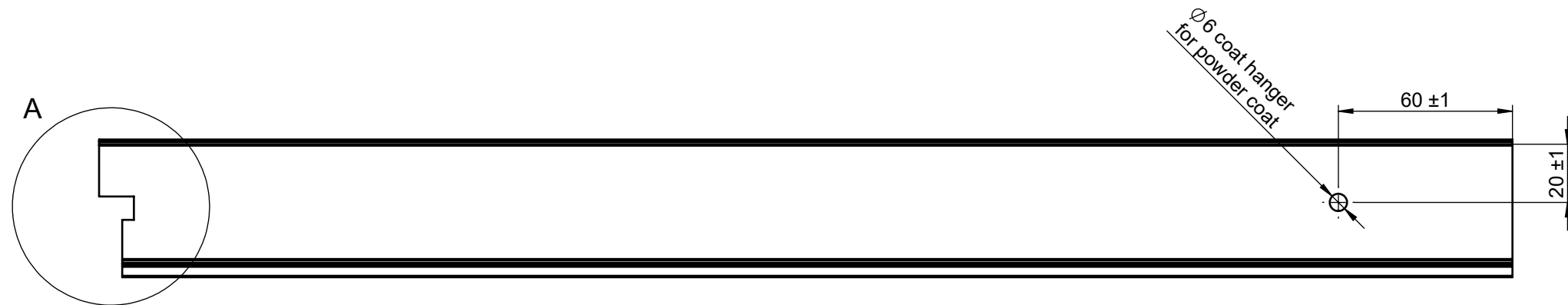


Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	± 0.10
>3-6	± 0.10
>6-30	± 0.20
>30-120	± 0.30
>120-400	± 0.50
>400-1000	± 0.80
>1000-2000	± 1.20
>2000-4000	± 2.00

Art. Code	Surface treatment
1134BL500FHR	Anodised silver $15\mu\text{m}$
1134BL500FHRB	Brut

Surface treatment: Anodised silver $15\mu\text{m}$			Material: 6063-T6			General tolerance: ISO 2768-mH		
Volume: 194926.17 mm ³	Mass: 526.30 gram	Surface area: 226068.87 mm ²	Created (YYYY-MM-DD): 2020-05-20	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Frame - Hinge			Alternate ID 1134BL500FHR		
						Document ID D001113676-001	Rev.: 2	

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Profile 1134P
D001046707-001

Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	± 0.10
>3-6	± 0.10
>6-30	± 0.20
>30-120	± 0.30
>120-400	± 0.50
>400-1000	± 0.80
>1000-2000	± 1.20
>2000-4000	± 2.00

Art. Code	Surface treatment
1134MH500FHR	Anodised silver $15\mu\text{m}$
1134MH500FHRB	Brut

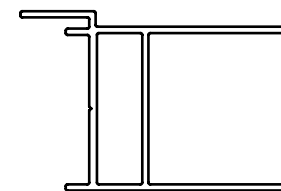
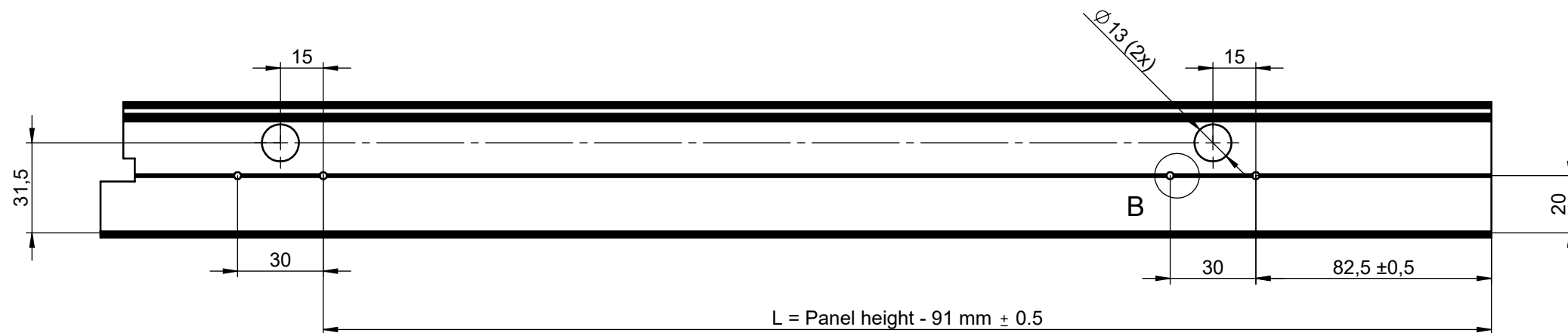
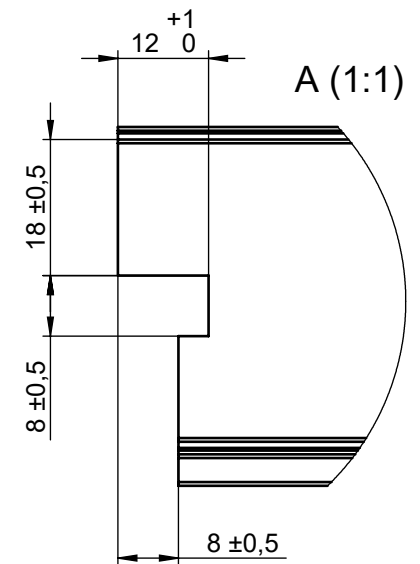
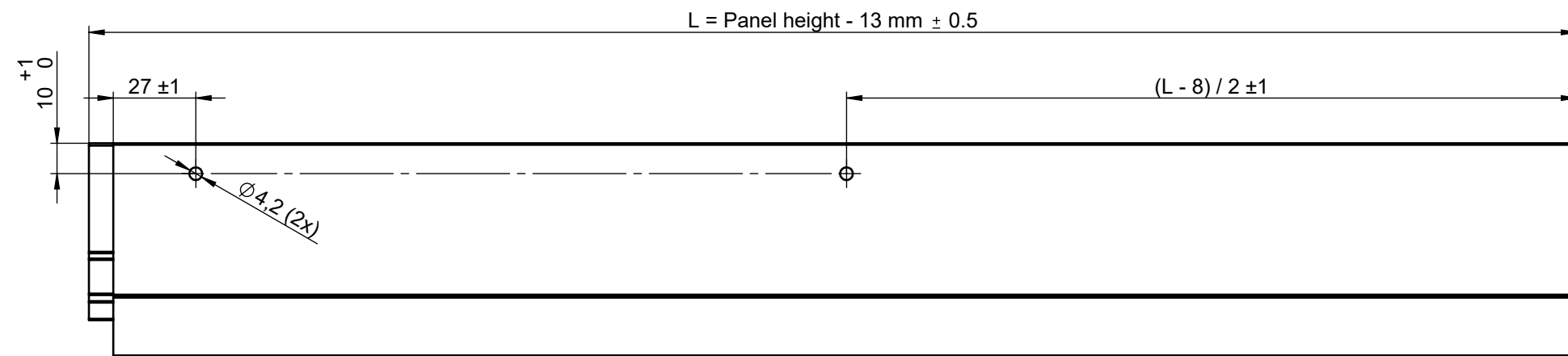
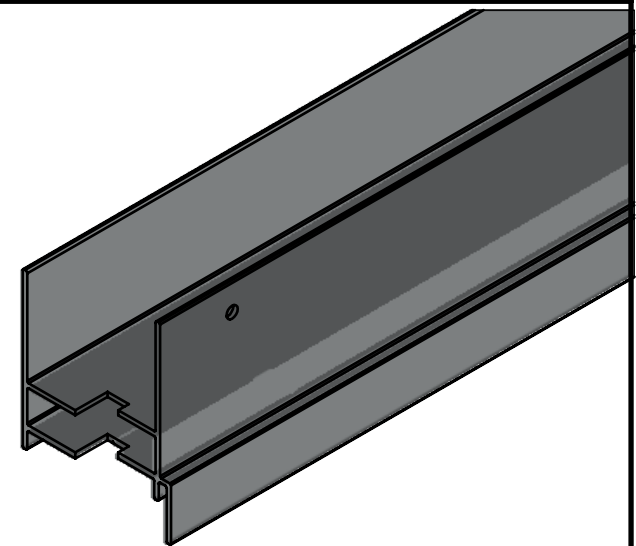
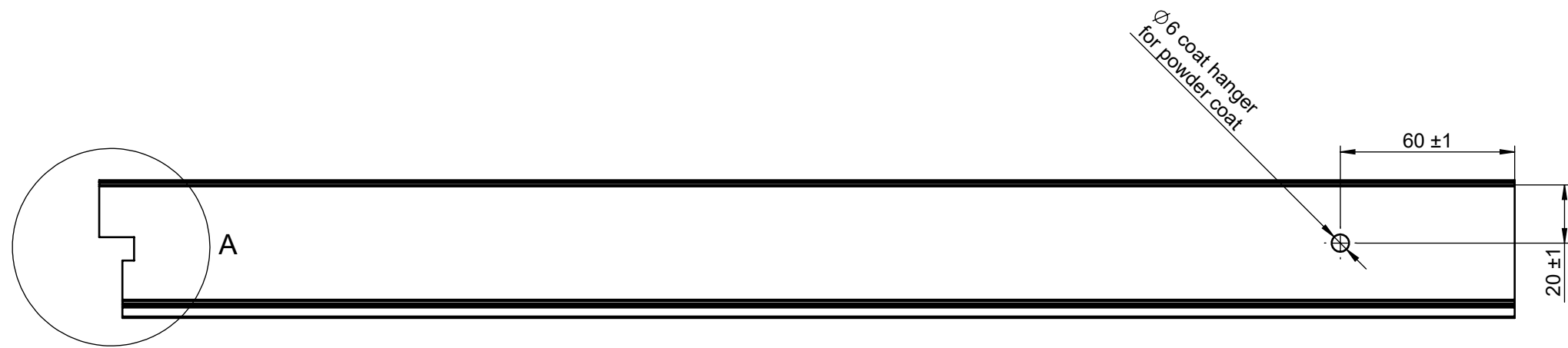
Surface treatment: Anodised silver $15\mu\text{m}$			Material: 6063-T6			General tolerance: ISO 2768-mH		
Volume: 179633.14 mm ³	Mass: 485.01 gram	Surface area: 208481.16 mm ²	Created (YYYY-MM-DD): 2020-05-20	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Hinge			Alternate ID 1134MH500FHR		
						Document ID D001113692-001	Rev.: 1	

Approved 2020-10-20

Configuration:Default

SHEET 1 OF 1

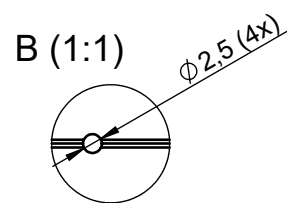
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Profile 1134P
D001046707-001

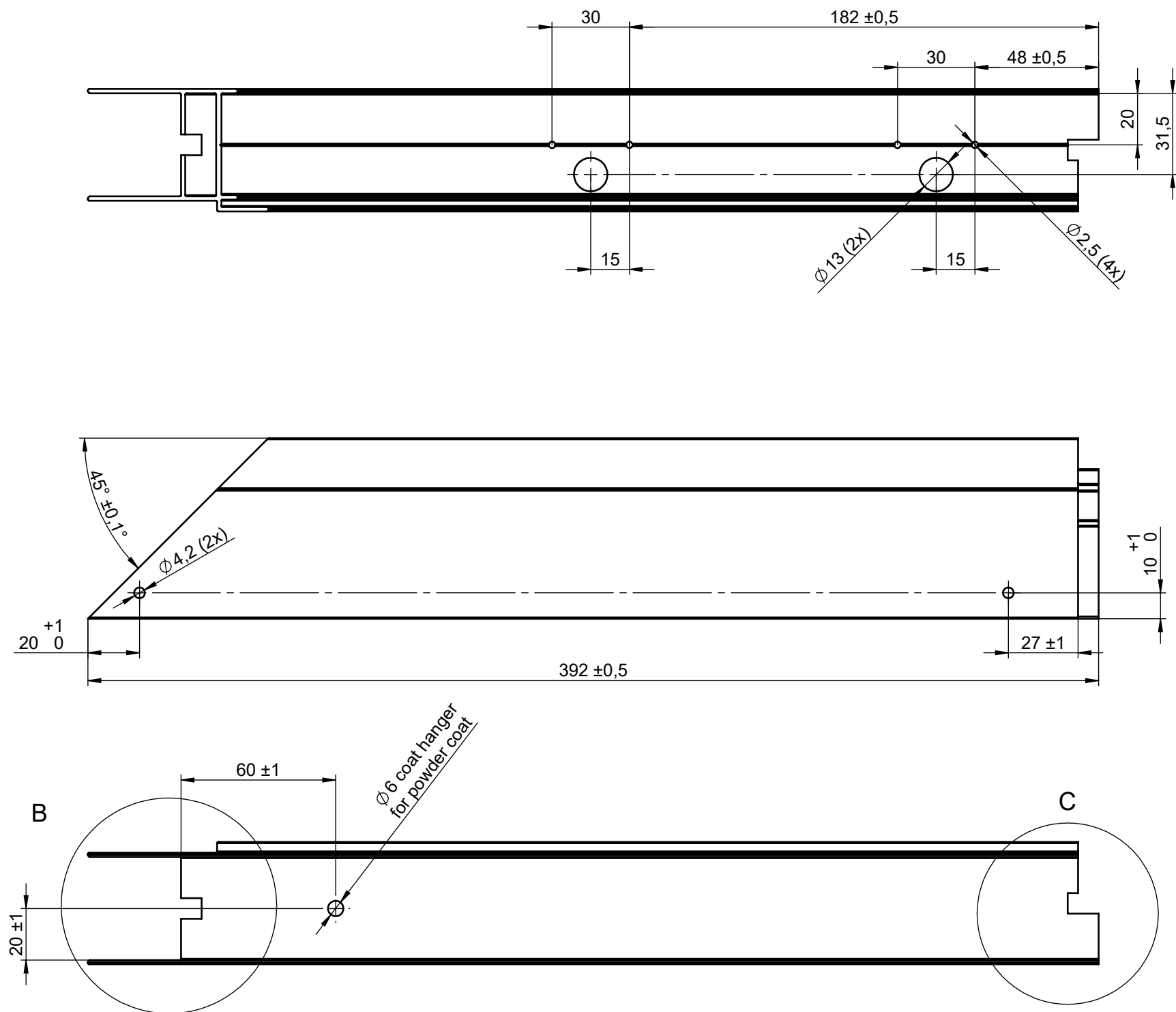
Tolerances unless otherwise stated acc. to ISO 2768-mK	
0.5-3	±0.10
>3-6	±0.10
>6-30	±0.20
>30-120	±0.30
>120-400	±0.50
>400-1000	±0.80
>1000-2000	±1.20
>2000-4000	±2.00

Art. Code	Surface treatment
1134MN500FHR	Anodised silver 15µm
1134MN500FHRB	Brut



Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 179633.14 mm³	Mass: 485.01 gram	Surface area: 208481.16 mm²	Created (YYYY-MM-DD): 2020-05-20	Designed by: thowij	Drawn by: casvan	Scale: 1:5 (A3)	Projection: First Angle
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Frame - Hinge			Alternate ID 1134MN500FHR	
						Document ID D001113702-001	Rev.: 1

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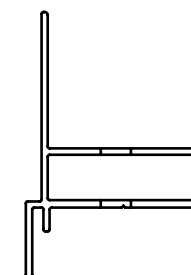
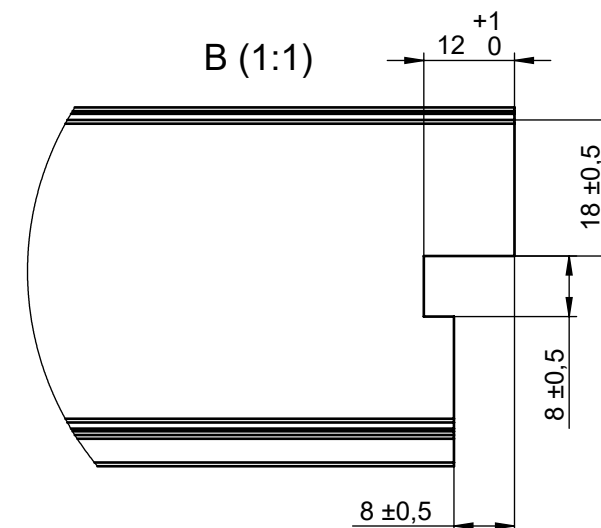
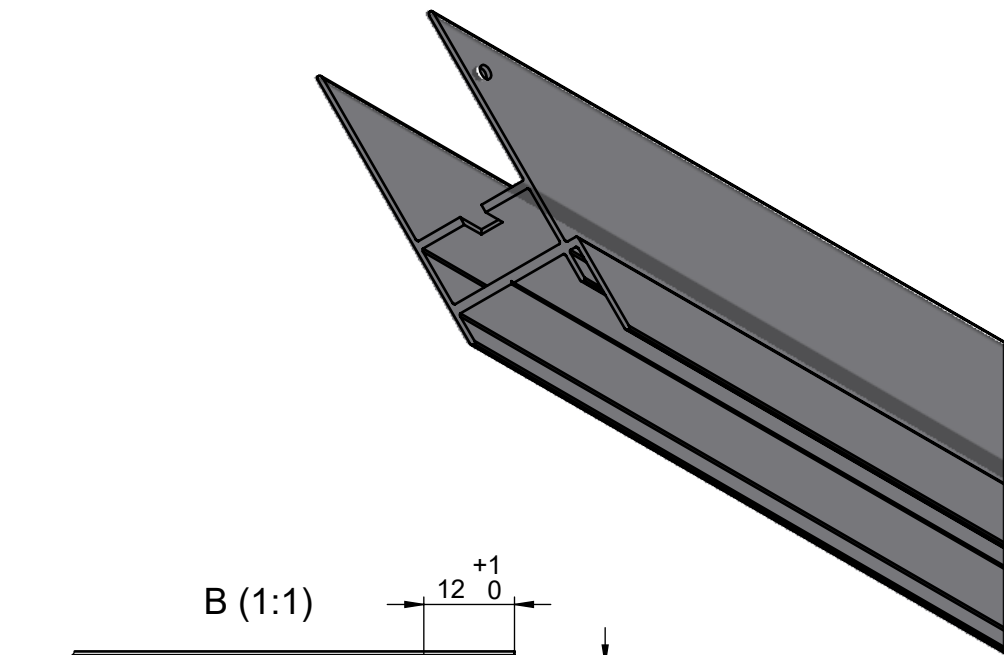
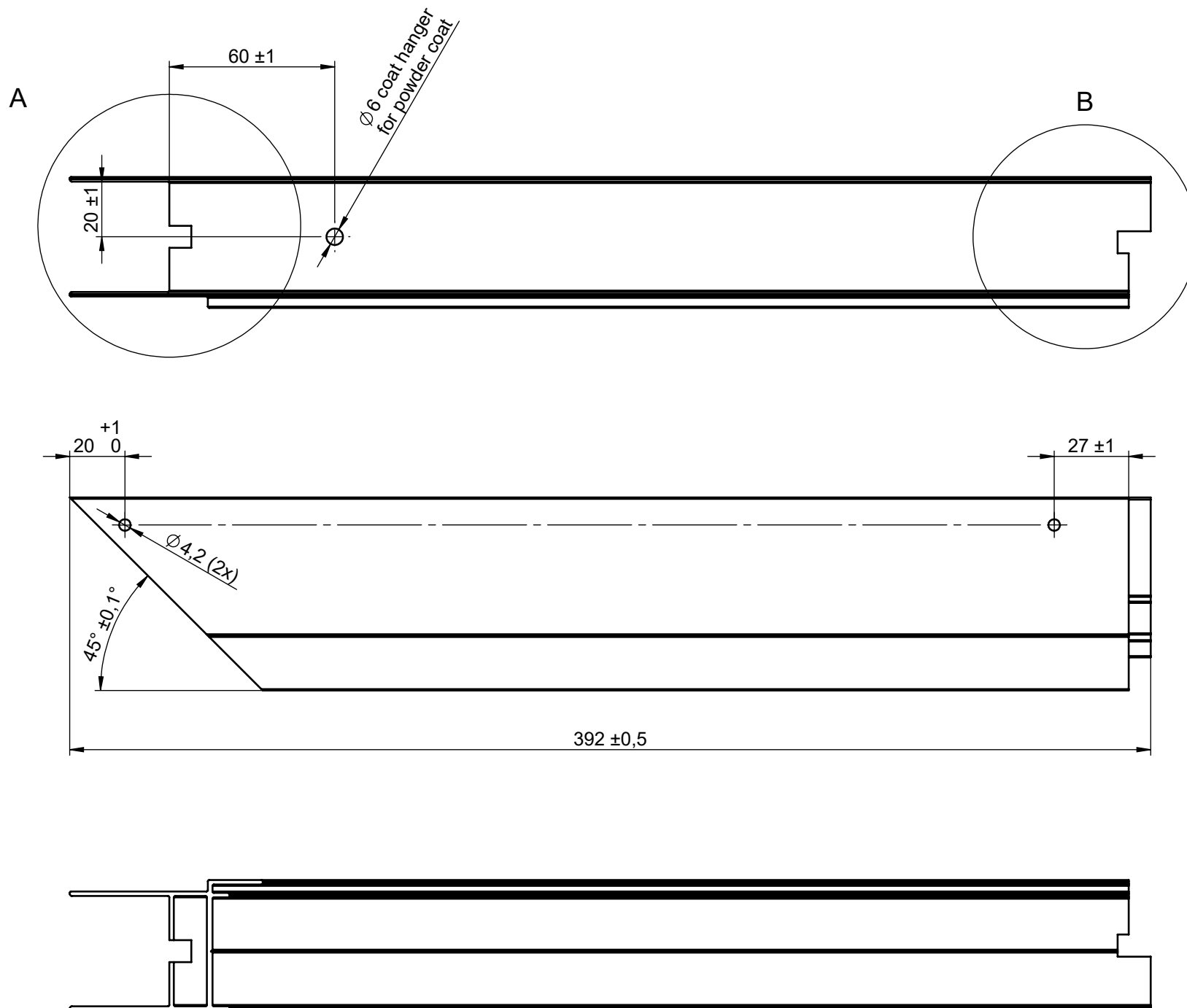


Art. Code	Surface treatment
1134TL500FHR	Anodised silver 15µm
1134TL500FHRB	Brut

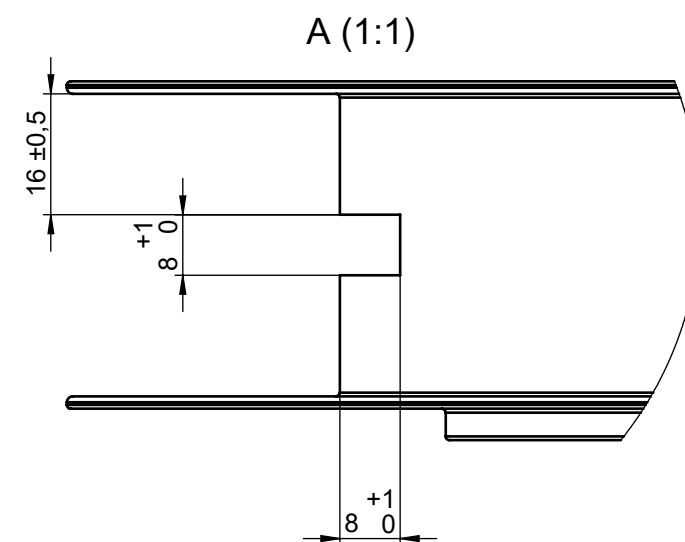
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
129793.40 mm³	350.44 gram	151438.02 mm²	2020-05-20	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Top Low Frame - Hinge			Alternate ID		
						1134TL500FHR		
						Document ID		Rev.:
						D001113703-001	1	

Approved 2020-10-20

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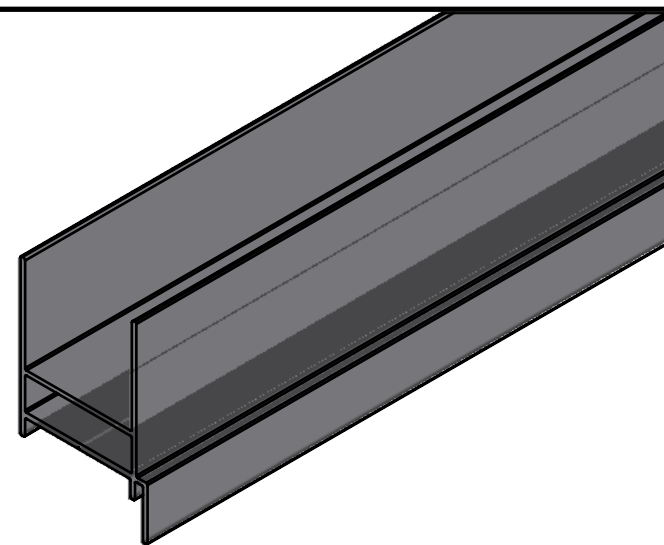
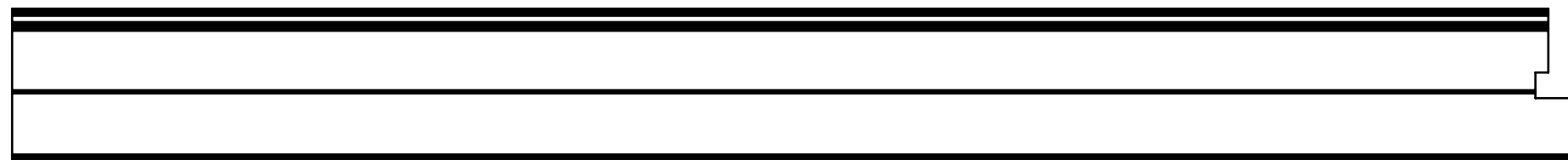
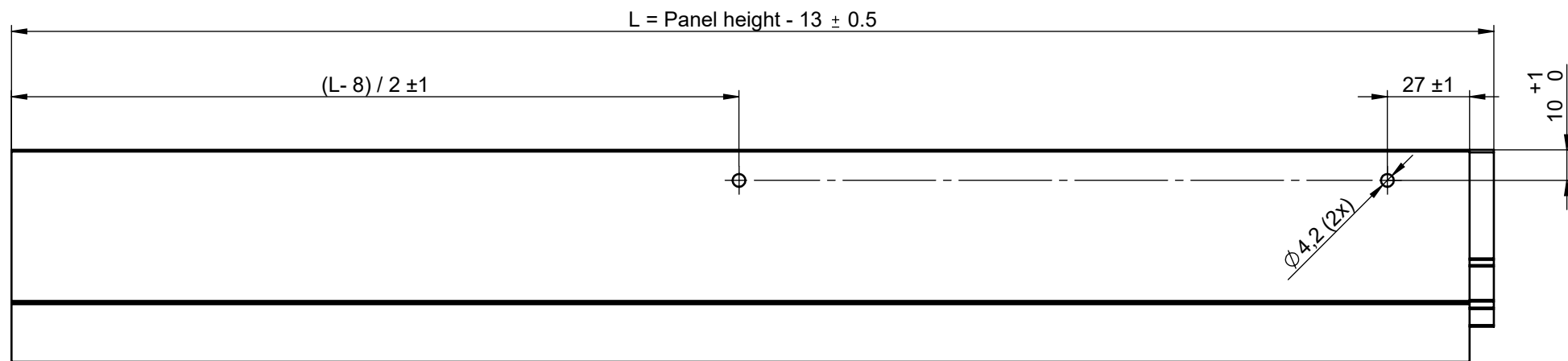
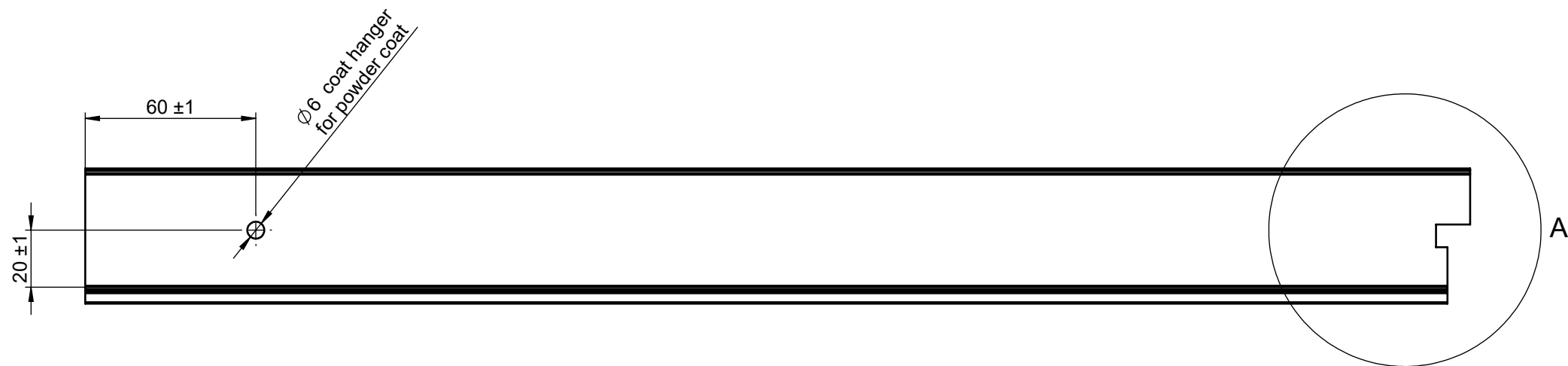
Profile 1134P
D001046707



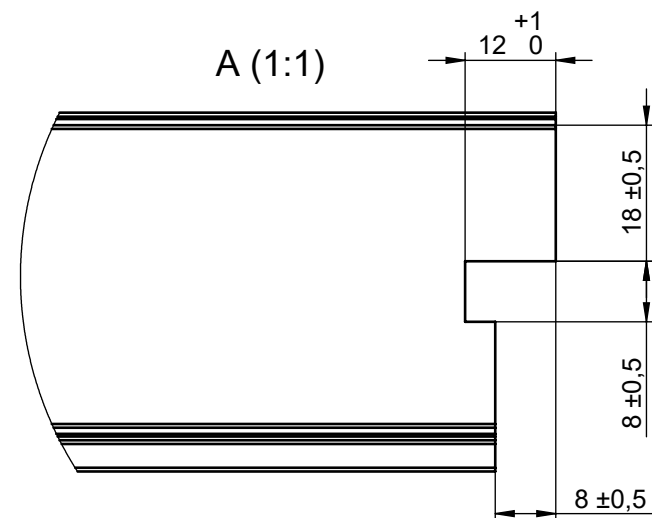
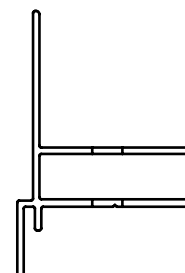
Art. Code	Surface treatment
1134TL500FGR	Anodised silver 15µm
1134TL500FGRB	Brut

Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 130360.80 mm³	Mass: 351.97 gram	Surface area: 151788.06 mm²	Created (YYYY-MM-DD): 2020-05-27	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Top Low Frame - Grip			Alternate ID 1134TL500FGR	
						Document ID D001114175-001	Rev.: 1

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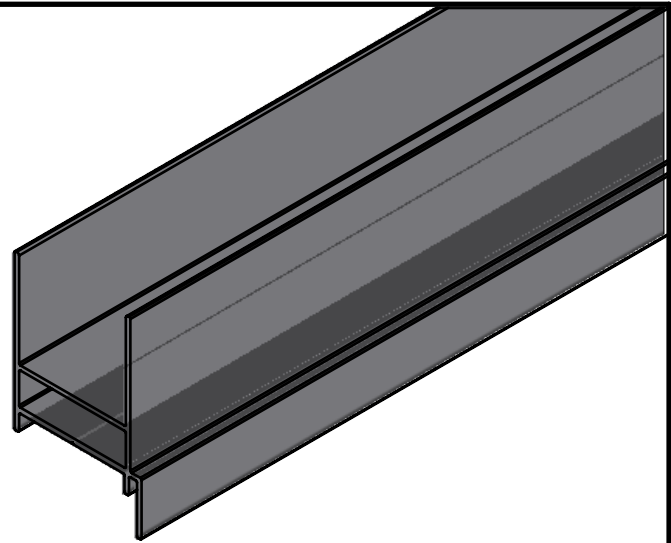
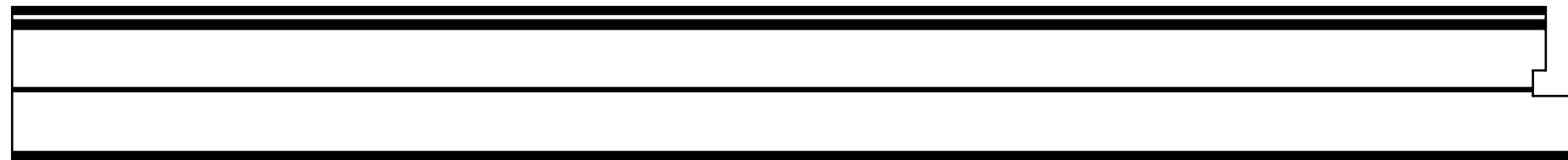
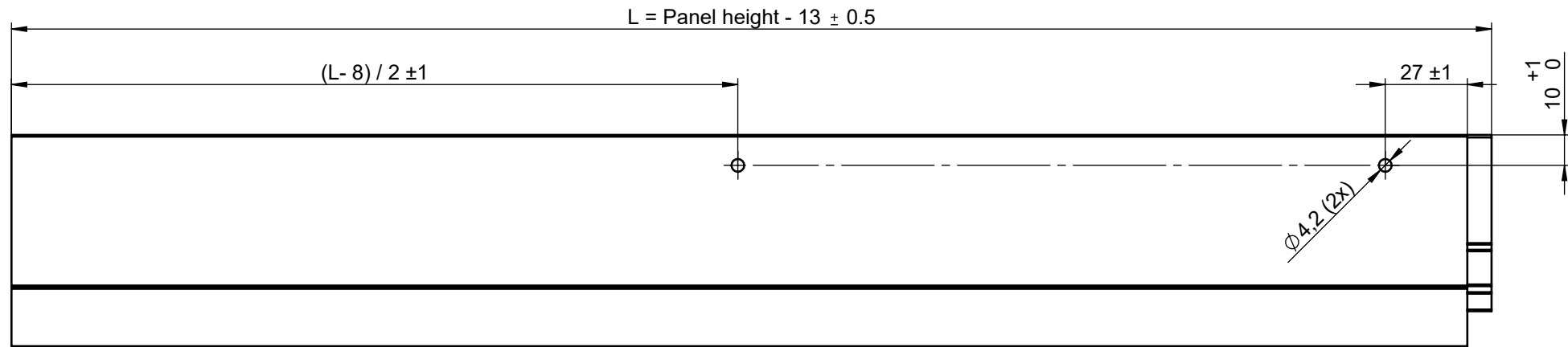
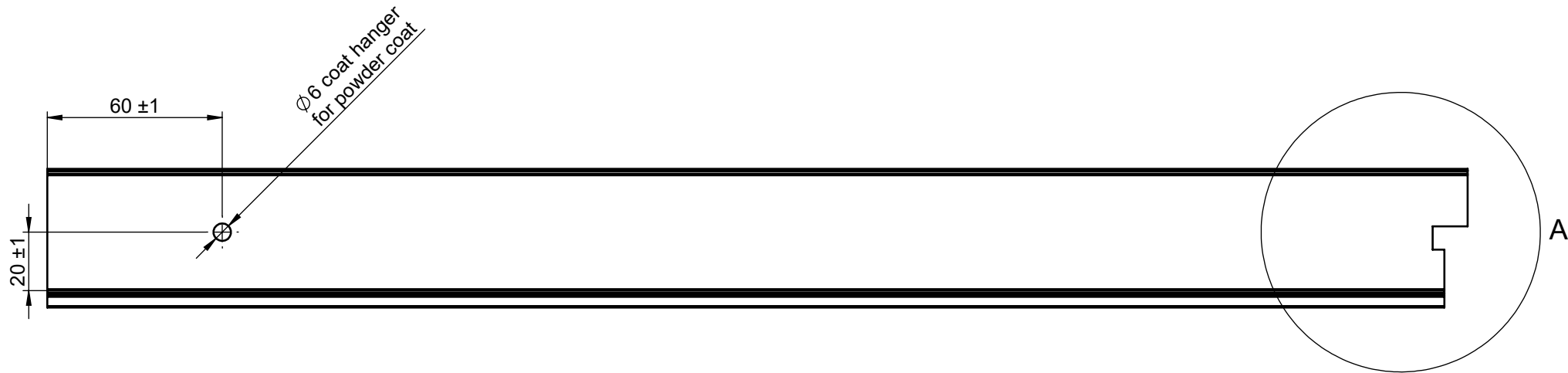
Profile 1134P
D001046707



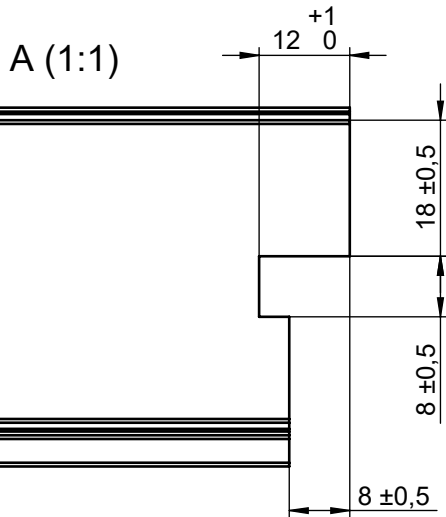
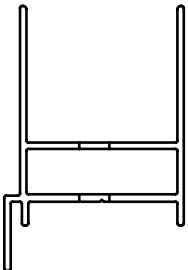
Art. Code	Surface treatment
1134MN500FGR	Anodised silver 15µm
1134MN500FGRB	Brut

Surface treatment:			Material:			General tolerance:		
			6063-T6			ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180200.87 mm³	486.54 gram	208831.22 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Frame - Grip			Alternate ID		
						1134MN500FGR		
						Document ID		Rev.:
						D001114191-001		1

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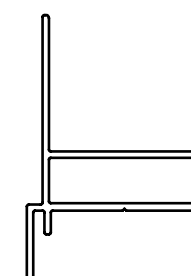
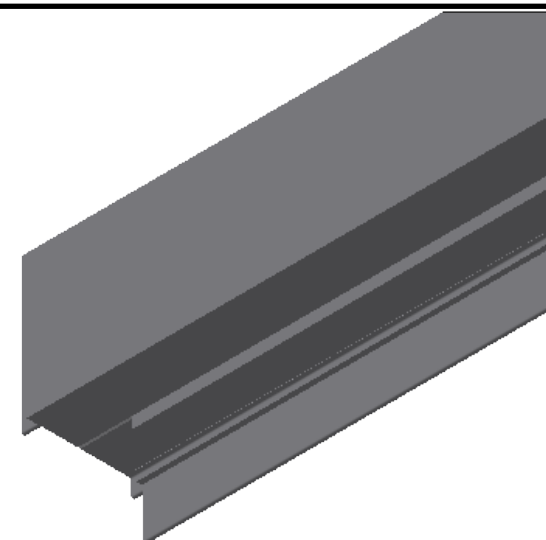
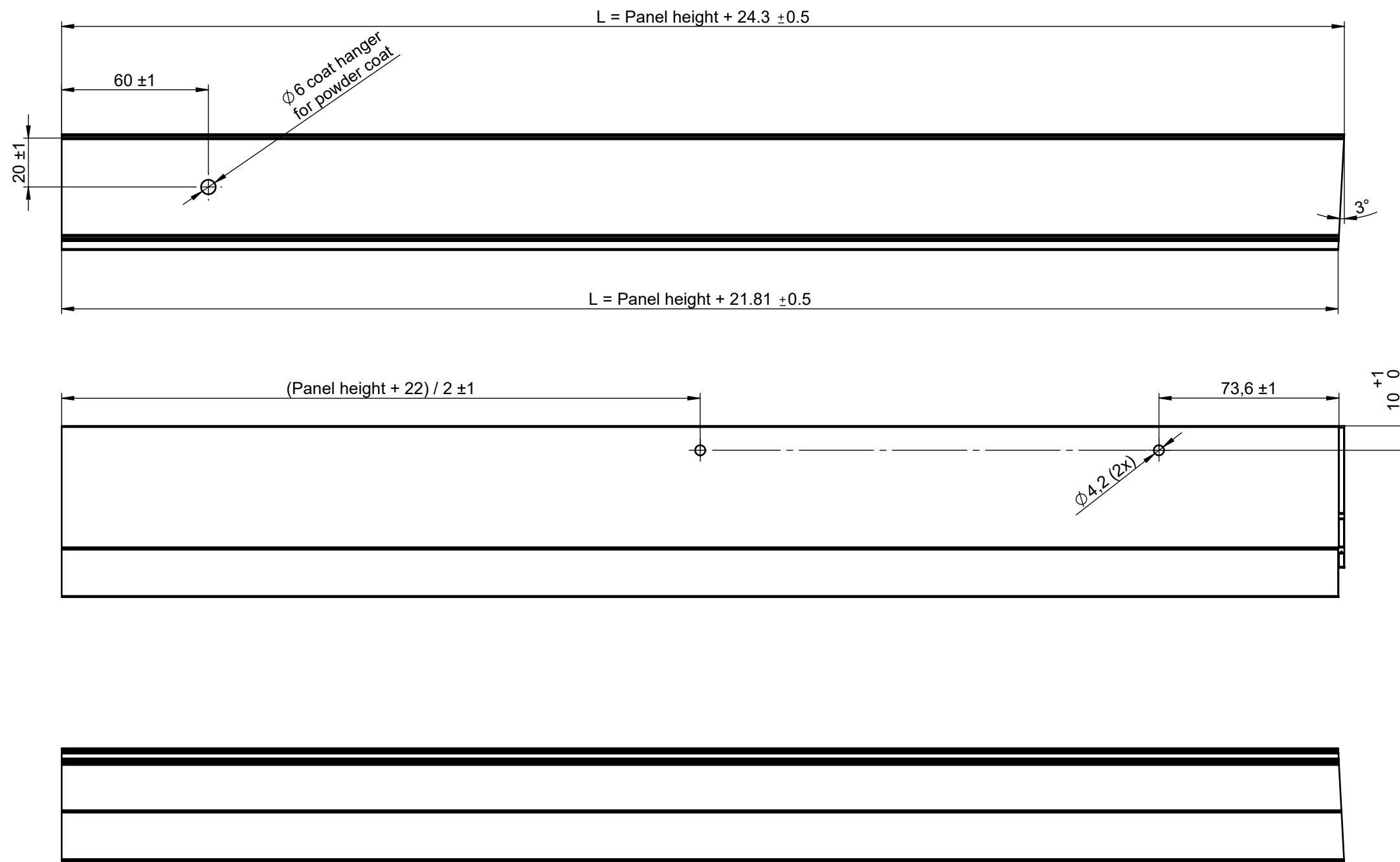
Profile 1134P
D001046707



Art. Code	Surface treatment
1134MH500FGR	Anodised silver 15µm
1134MH500FGRB	Brut

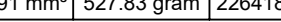
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180200.87 mm³	486.54 gram	208831.22 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Grip			Alternate ID		
						1134MH500FGR		
						Document ID		Rev.:
						D001114210-001		1

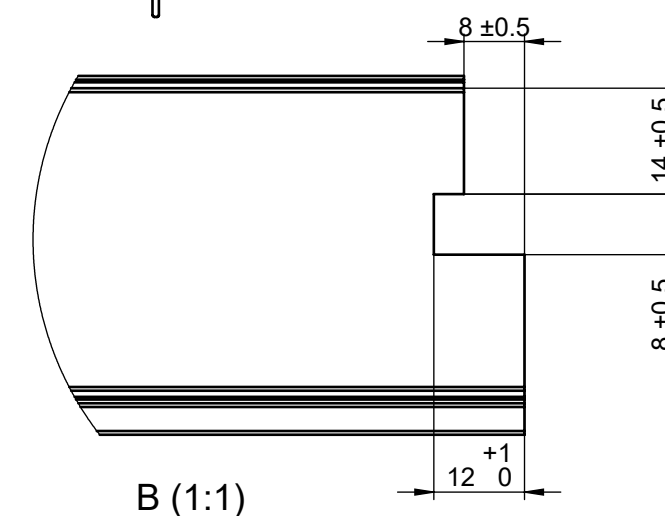
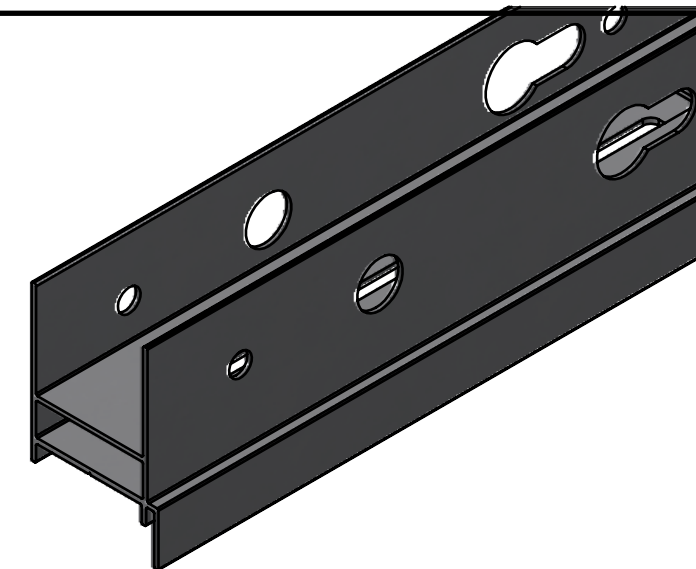
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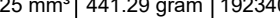
Profile 1134P
D001046707

Art. Code	Surface treatment
1134BL500FGR	Anodised silver 15µm
1134BL500FGRB	Brut

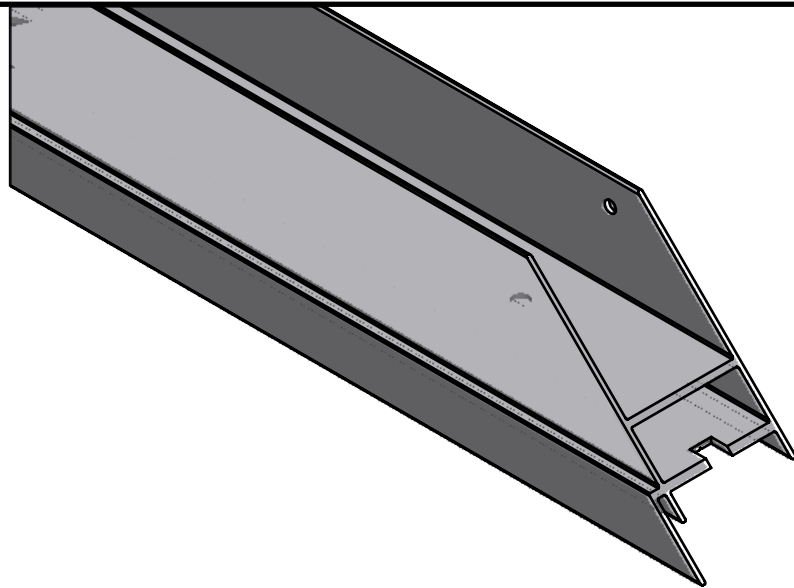
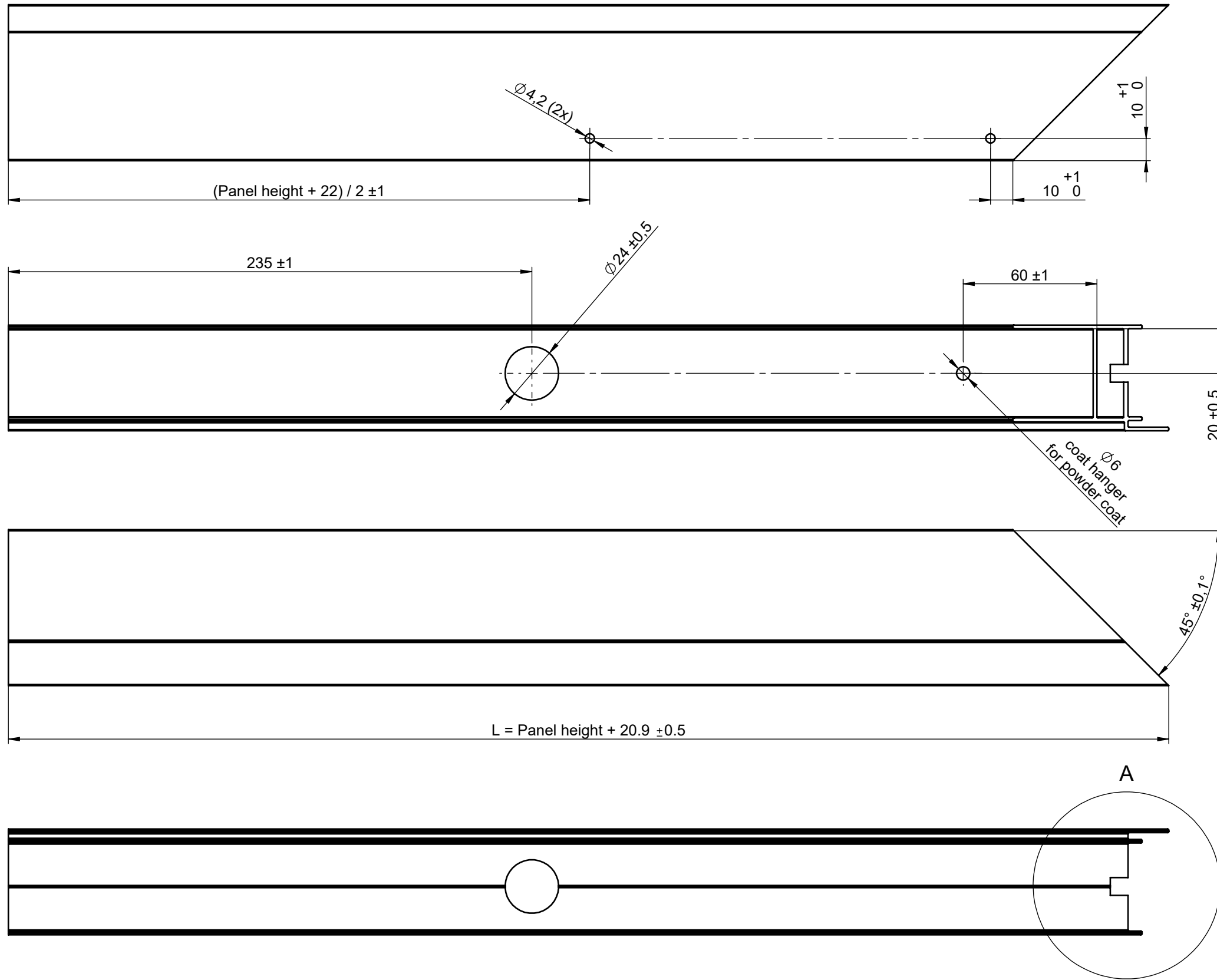
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
195493.91 mm³	527.83 gram	226418.93 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
 FlexiForce Group			Pass door part Bottom Low Frame - Grip			Alternate ID		
						1134BL500FGR		
						Document ID		Rev.:
						D001114211-001		2

[illegible]

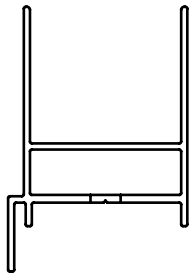
		Art. Code	Surface treatment
		1134MH500DMR	Anodised silver 15µm
Panel height	*	1134MH500DMRB	Brut
500	Dimension		
555	Dimension + 25		
610	Dimension + 45		

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
163440.25 mm³	441.29 gram	192340.48 mm²	2020-05-27	thowij	casvan	1:2 (A3)		
 FlexiForce Group			Pass door part Middle - Handle Door - Multipoint			Alternate ID		
						1134MH500DMR		
						Document ID		Rev.:
						D001114238-001		1

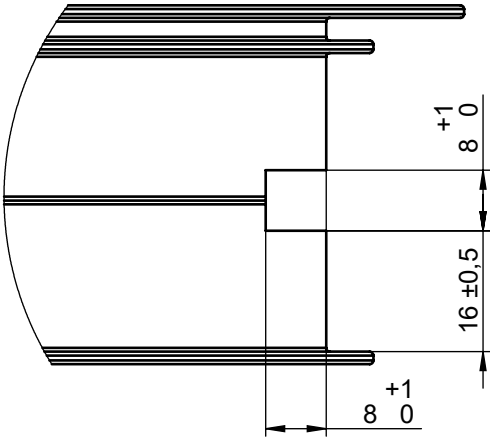
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Profile 1134P
D001046707-001



A (1:1)



Art. Code	Surface treatment
1134BL500DMR	Anodised silver 15µm
1134BL500DMRB	Brut

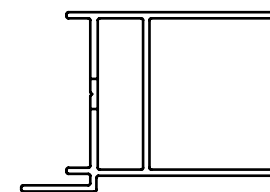
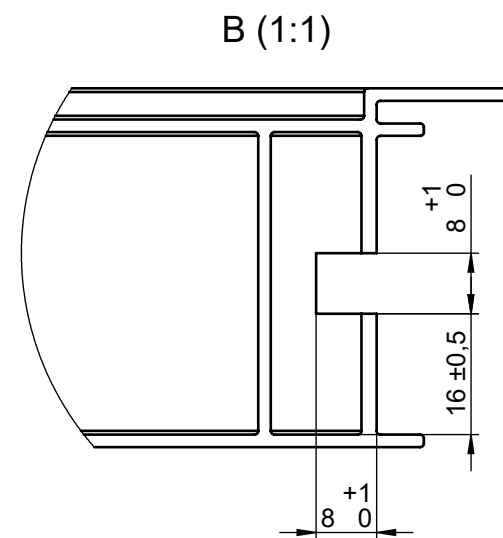
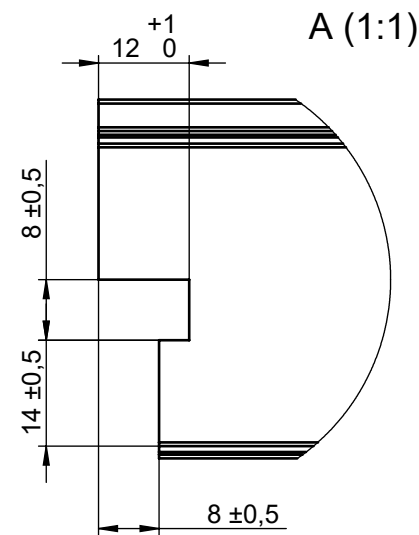
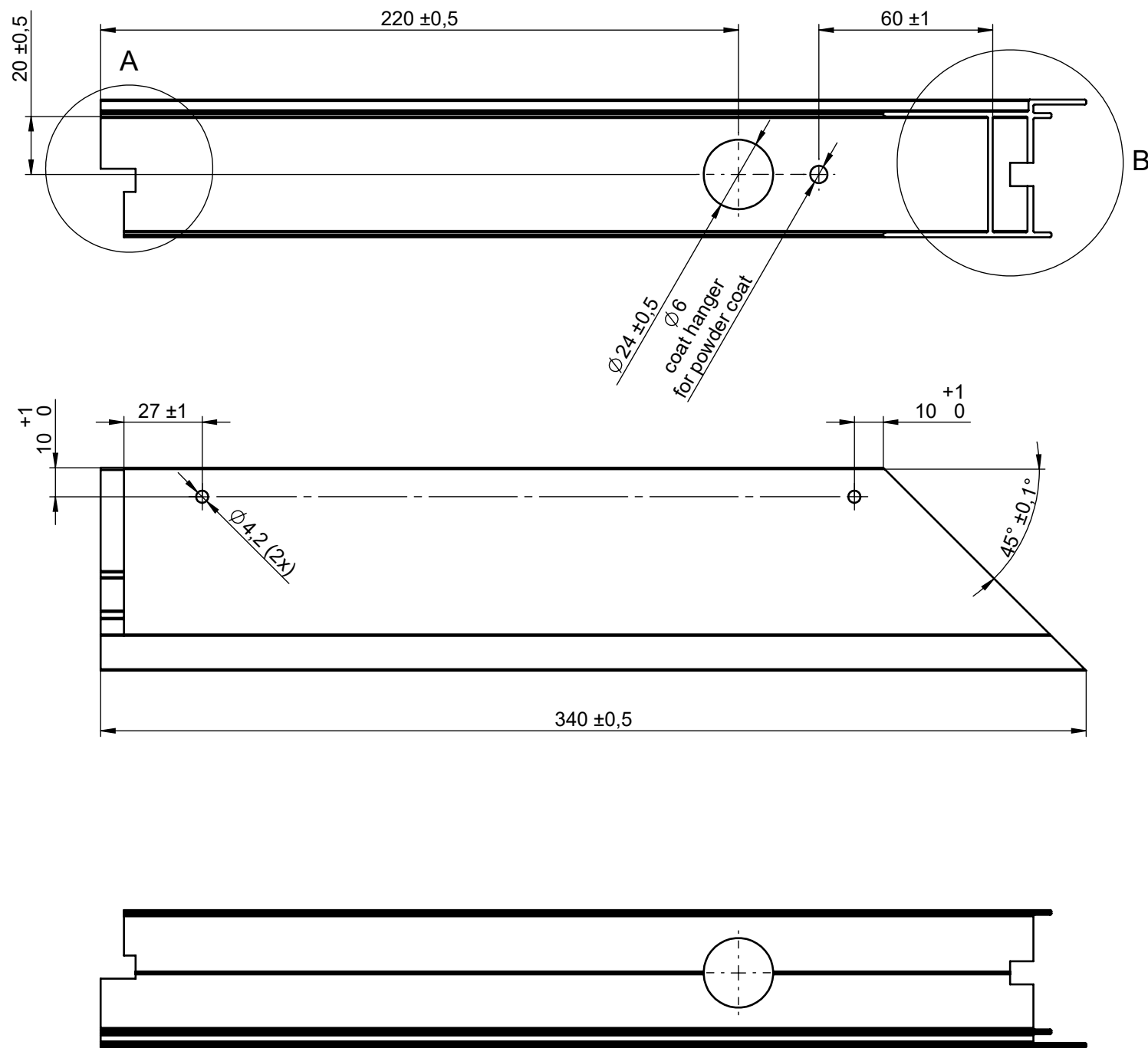
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180984.15 mm³	488.66 gram	209912.13 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - Multipoint			Alternate ID		
						1134BL500DMR		
						Document ID	Rev.:	
						D001114336-001	1	

Approved 2020-10-20

Configuration:Default

SHEET 1 OF 1

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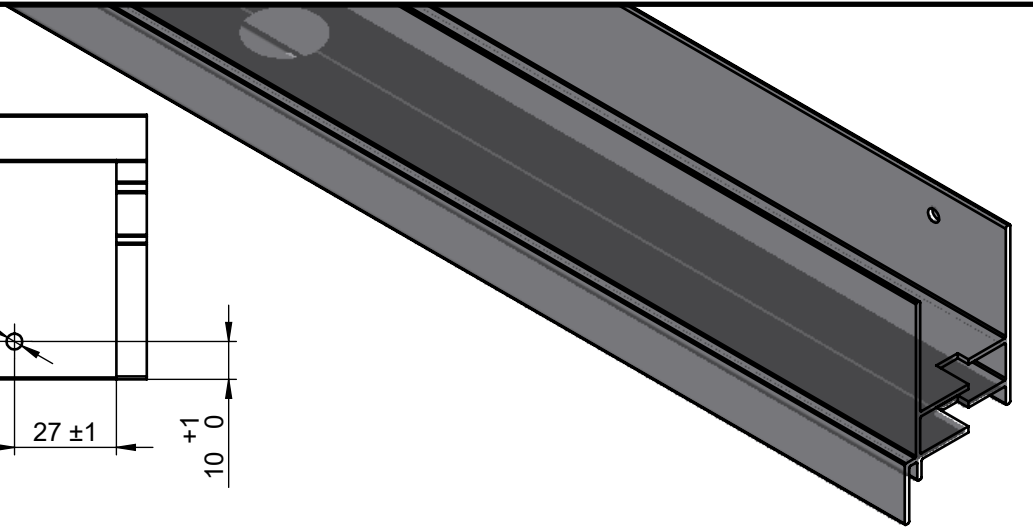
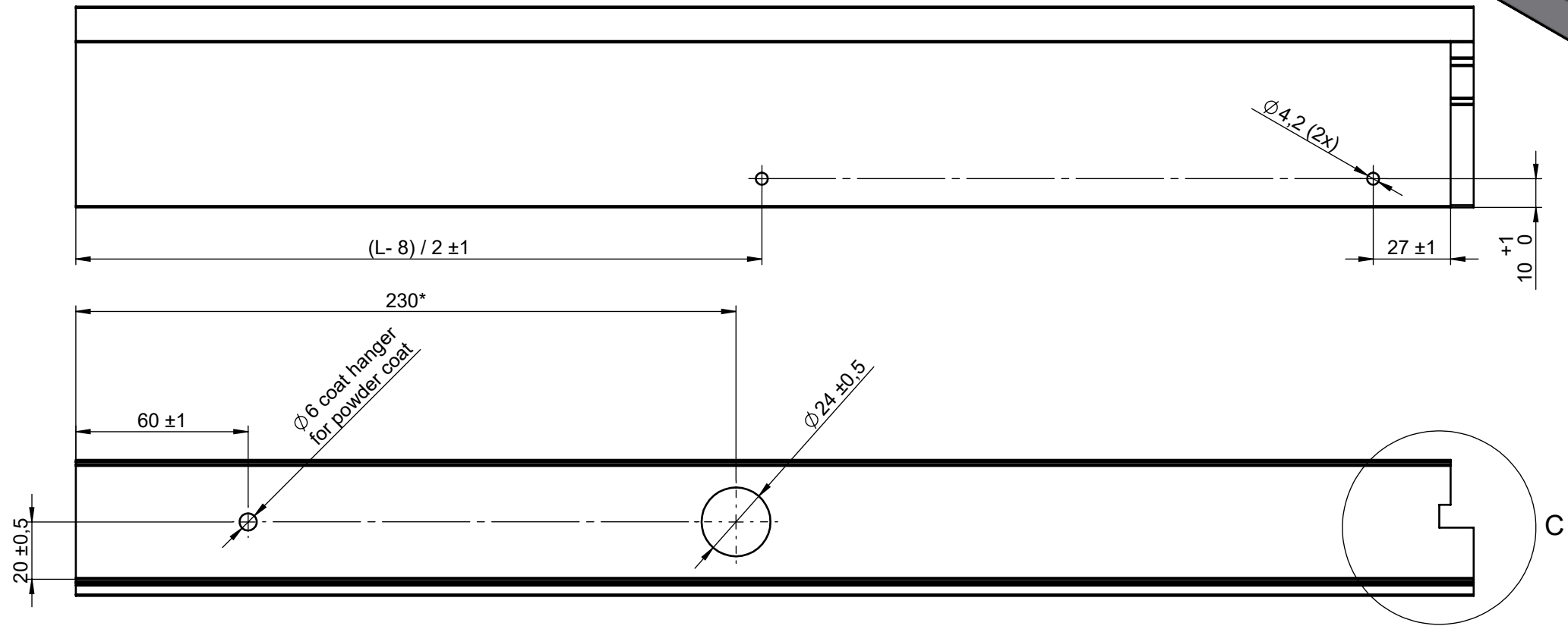


Profile 1134P
D001046707-001

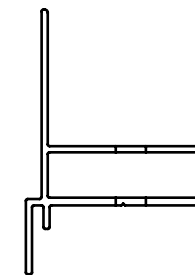
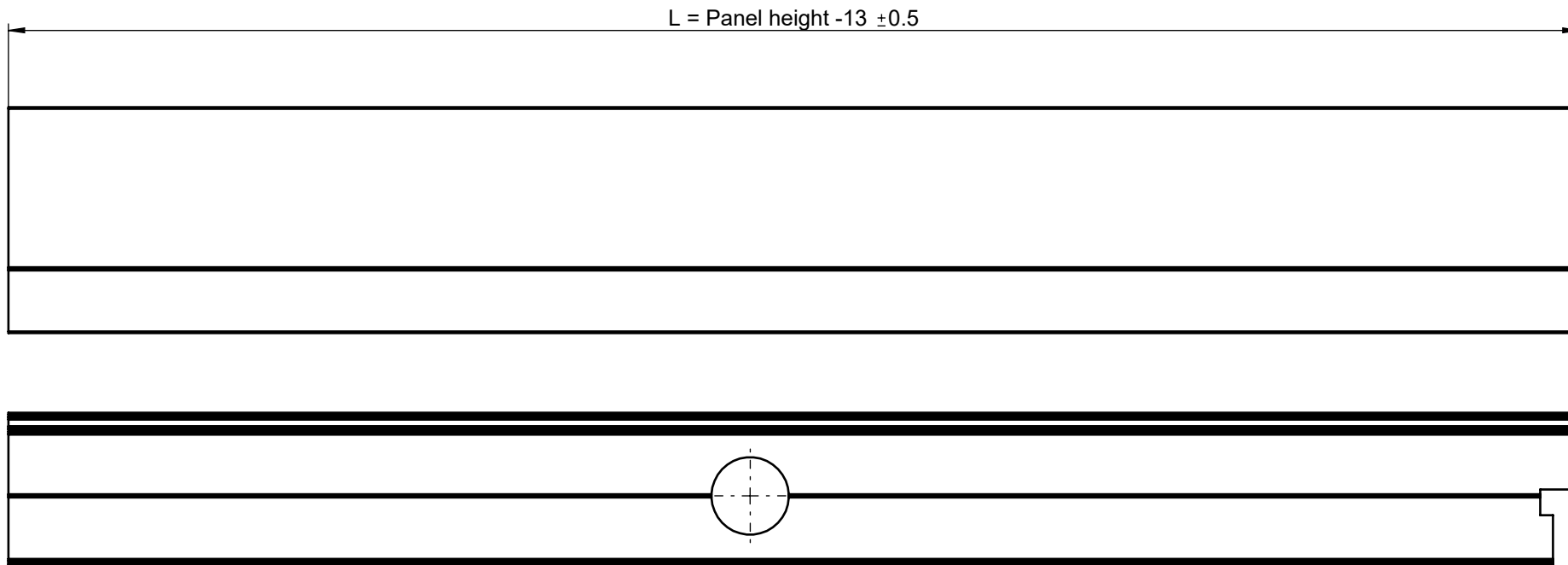
Art. Code	Surface treatment
1134TL500DMR	Anodised silver $15\mu\text{m}$
1134TL500DMRB	Brut

Surface treatment: Anodised silver $15\mu\text{m}$			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 111816.79 mm ³	Mass: 301.91 gram	Surface area: 130158.36 mm ²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - Multipoint			Alternate ID 1134TL500DMR	
						Document ID D001114351-001	Rev.: 1

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Profile 1134P
D001046707-001



C (1:1)

Panel height	*
500	Dimension
555	Dimension + 30
610	Dimension + 59

Art. Code	Surface treatment
1134MN500DMR	Anodised silver 15µm
1134MN500DMR	Brut

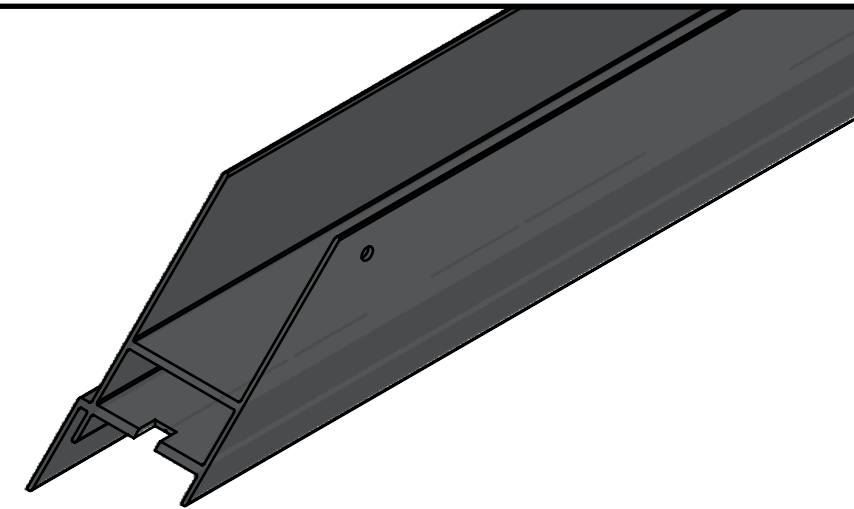
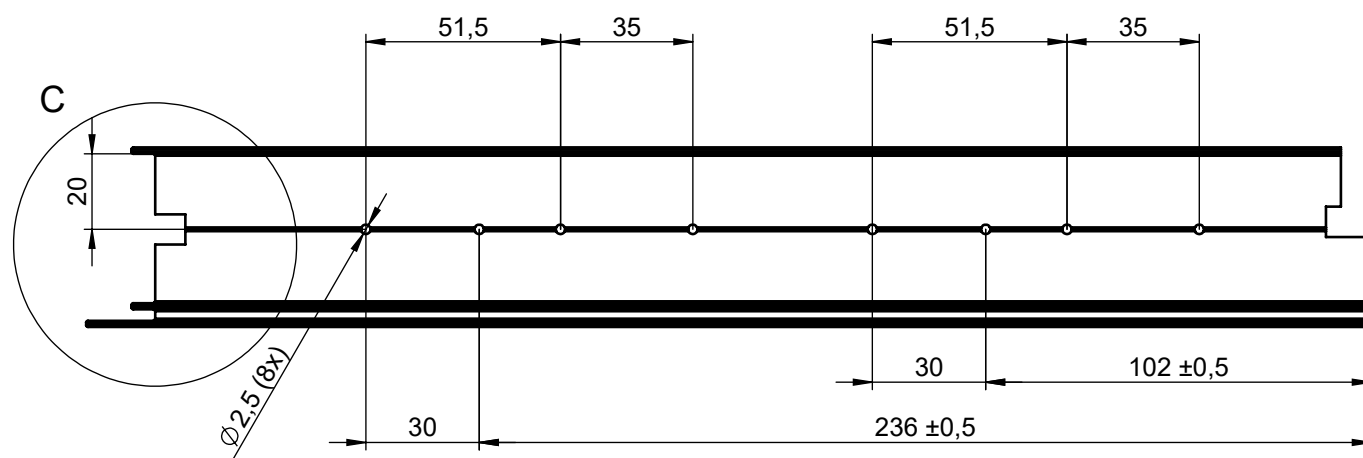
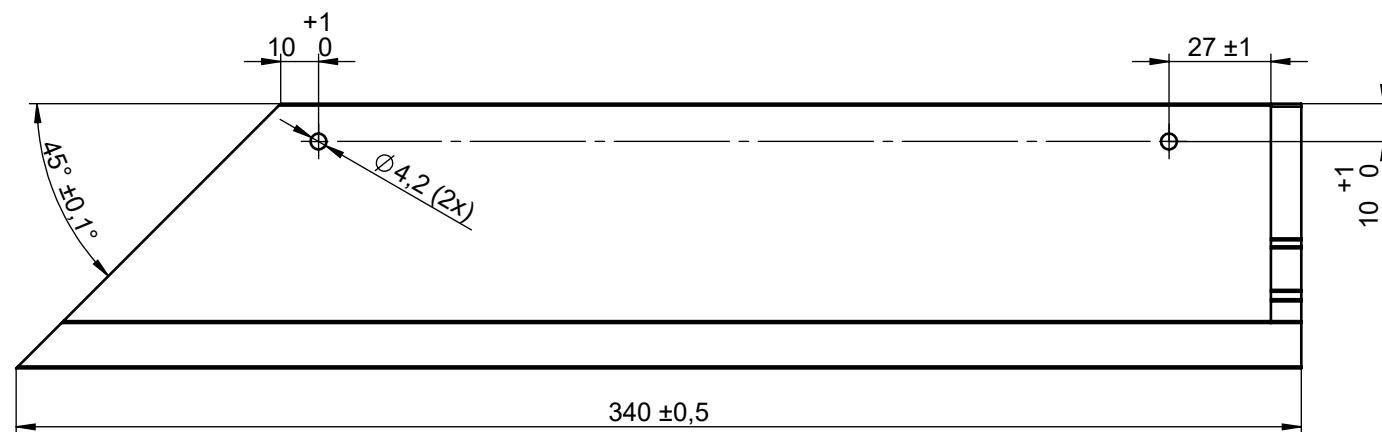
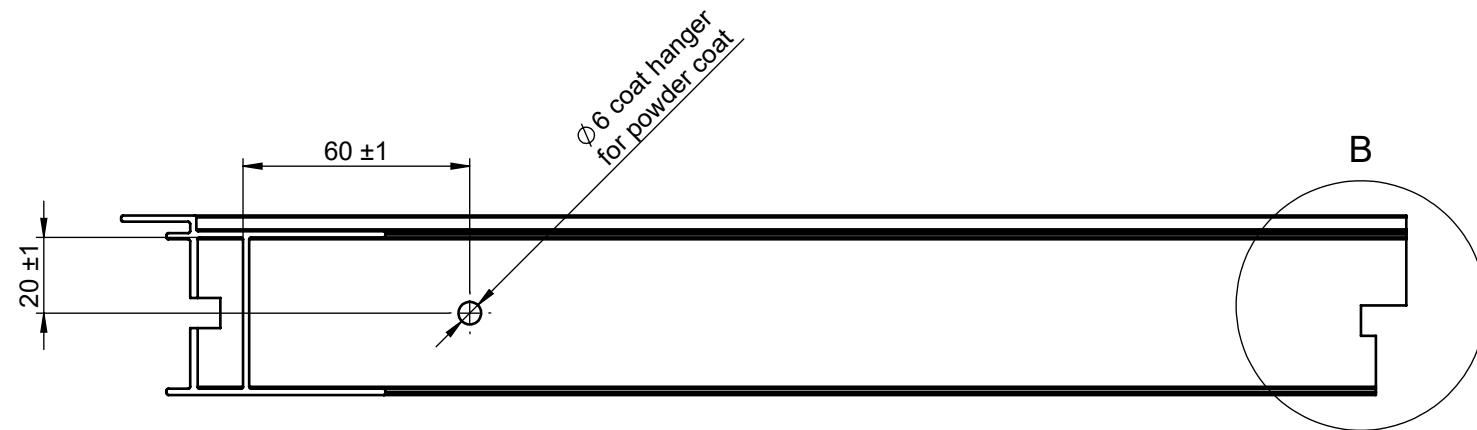
Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
178851.33 mm³	482.90 gram	207634.53 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - Multipoint			Alternate ID		
						1134MNN500DMR		
						Document ID		Rev.:
						D001114372-001	1	

Approved 2020-10-20

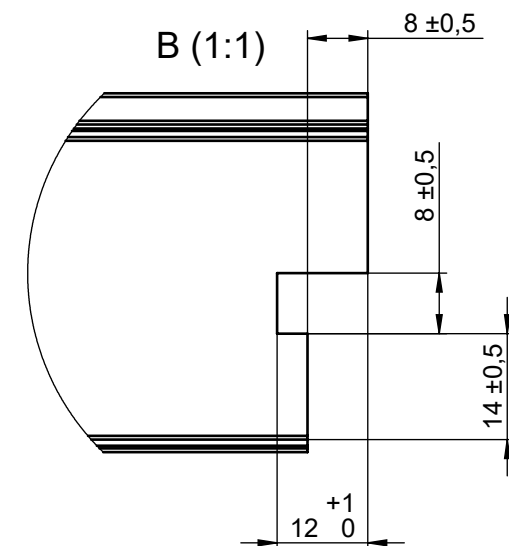
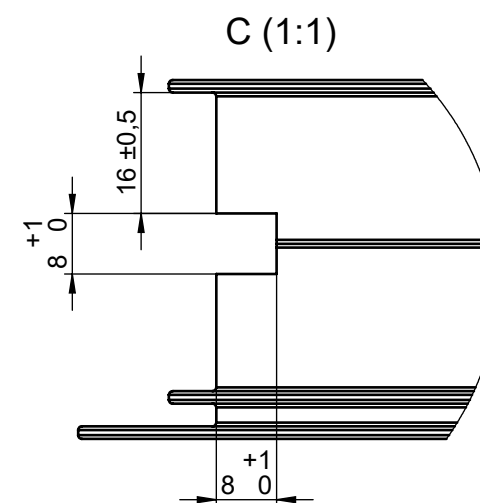
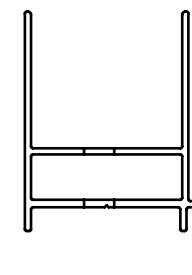
Configuration:Default

SHEET 1 OF 1

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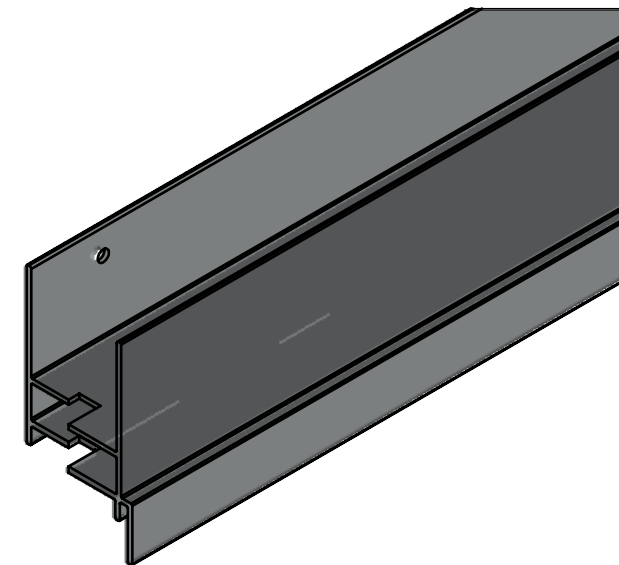
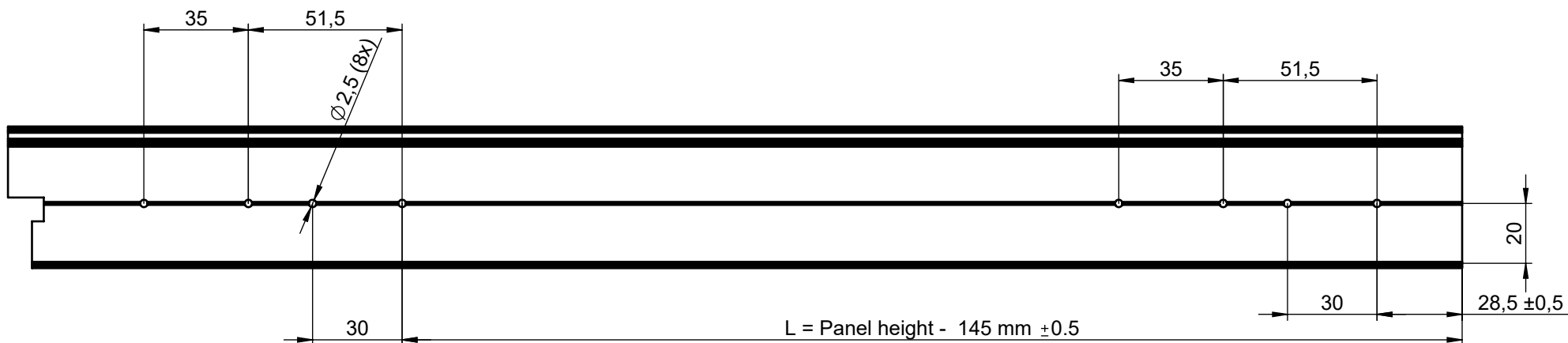
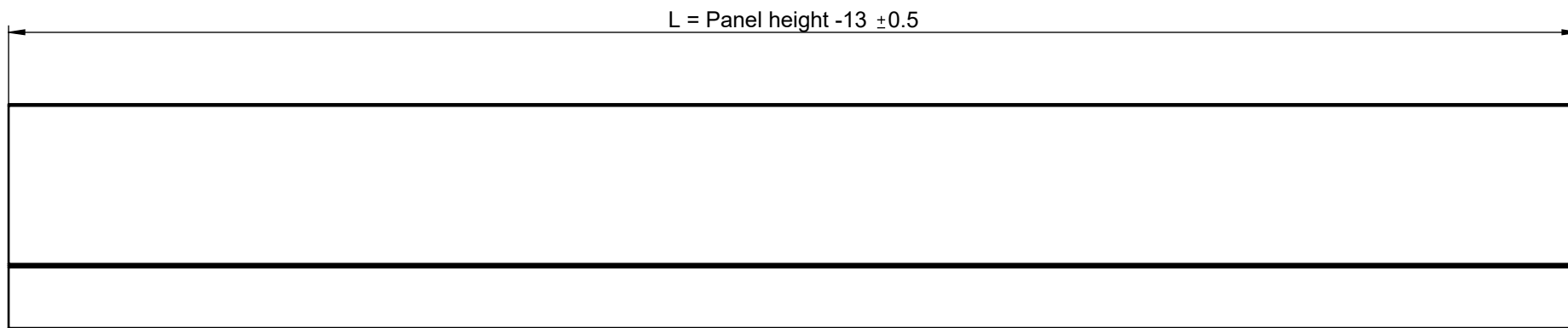
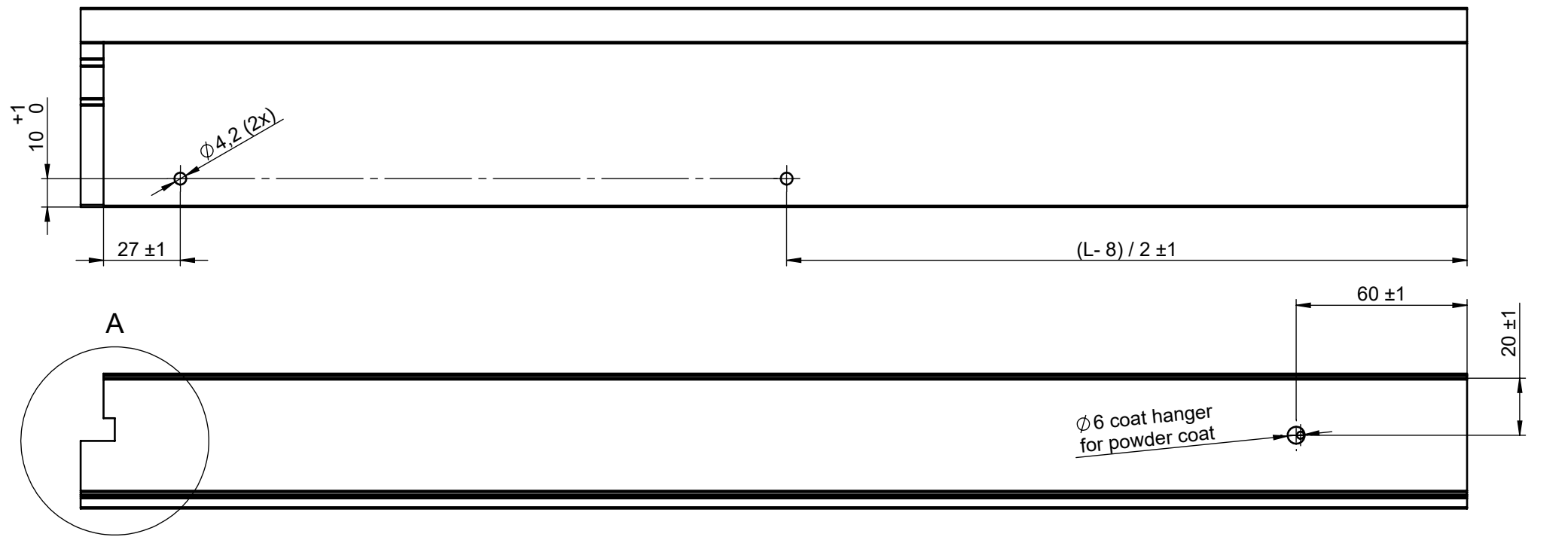
Profile 1134P
D001046707-001



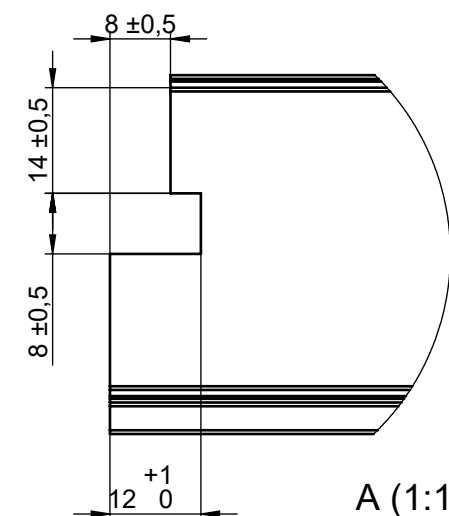
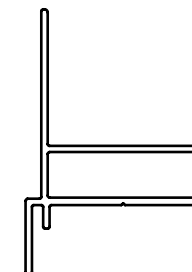
Art. Code	Surface treatment
1134TL500DHR	Anodised silver 15µm
1134TL500DHRB	Brut

Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 113388.63 mm³	Mass: 306.15 gram	Surface area: 131738.17 mm²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - Hinge			Alternate ID 1134TL500DHR	
						Document ID D001114385-001	Rev.: 1

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Profile 1134P
D001046707-001



A (1:1)

Art. Code	Surface treatment
1134MN500DHR	Anodised silver 15µm
1134MN500DHRB	Brut

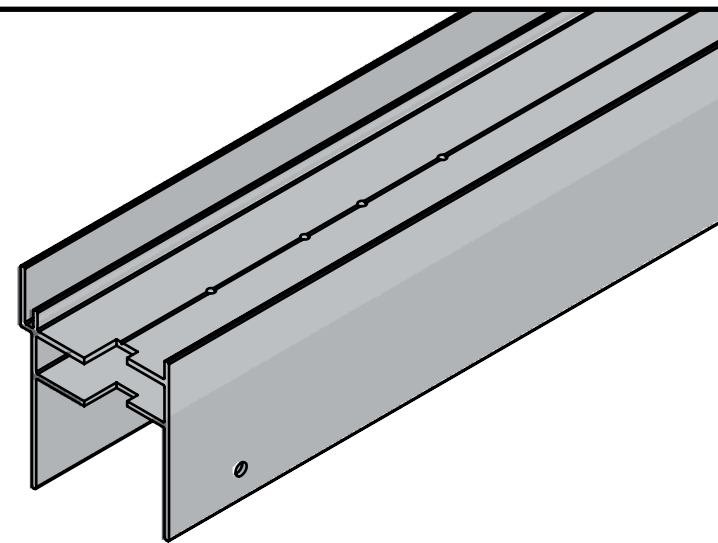
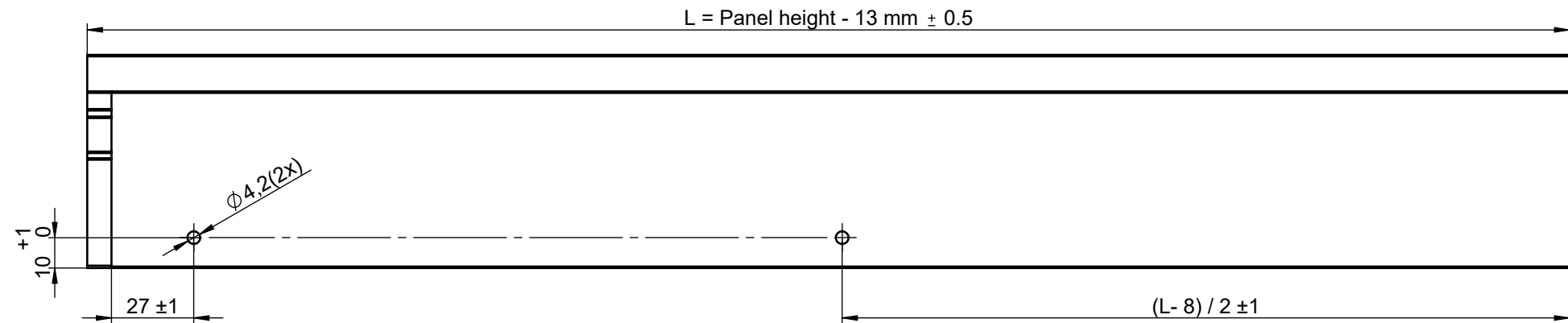
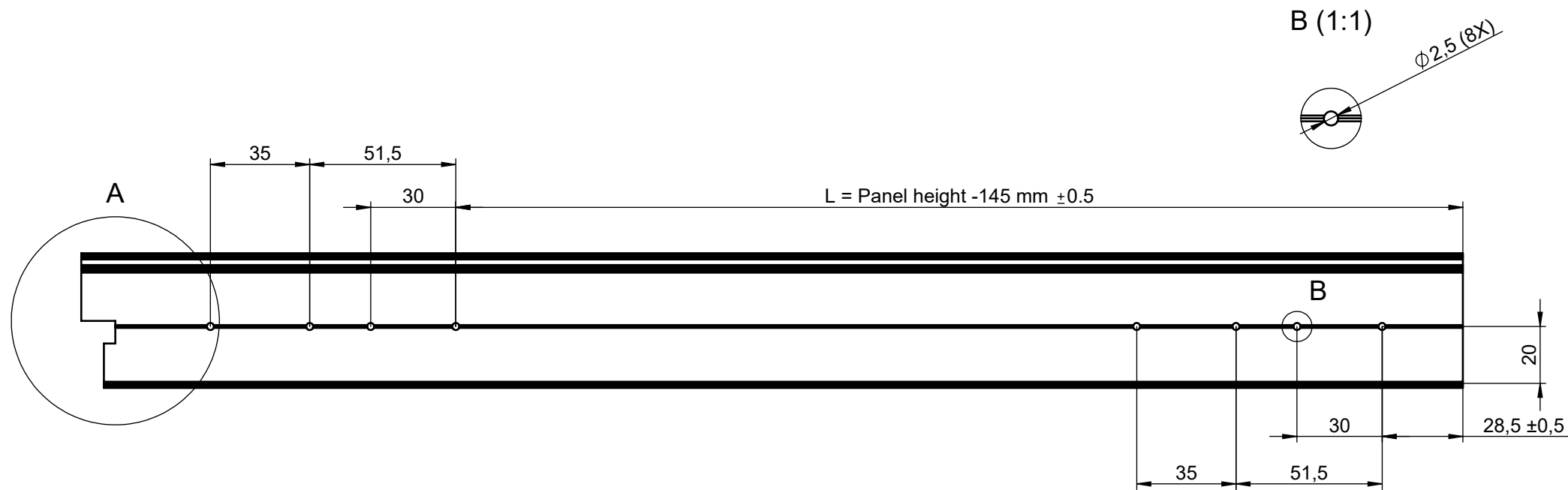
Surface treatment:			Material:			General tolerance:		
Anodised silver 15µm			6063-T6			ISO 2768-mH		
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
180422.94 mm³	487.14 gram	209214.33 mm²	2020-05-28	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - Hinge			Alternate ID		
						1134MN500DHR		
						Document ID		Rev.:
						D001114394-001		1

Approved 2020-10-20

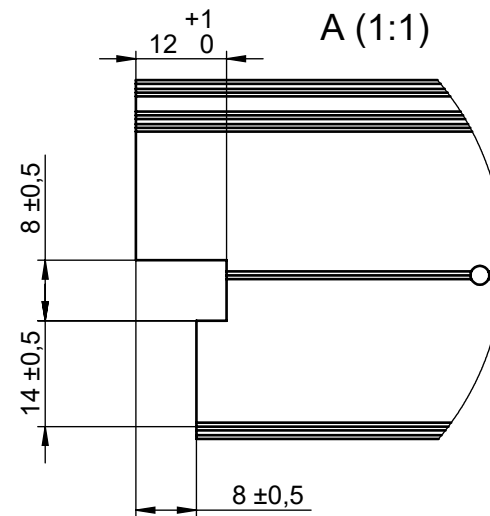
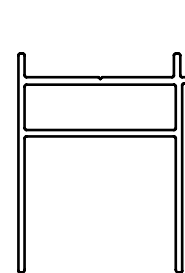
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SHEET 1 OF 1

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Profile 1134P
D001046707-001



Art. Code	Surface treatment
1134MH500DHR	Anodised silver
1134MH500DHRB	Brut

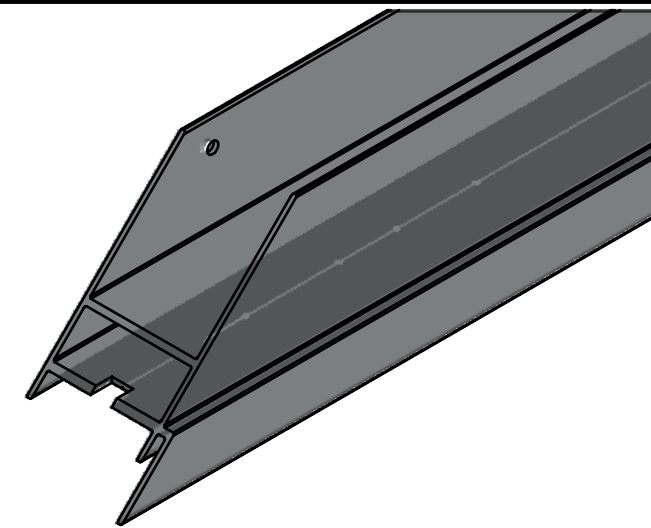
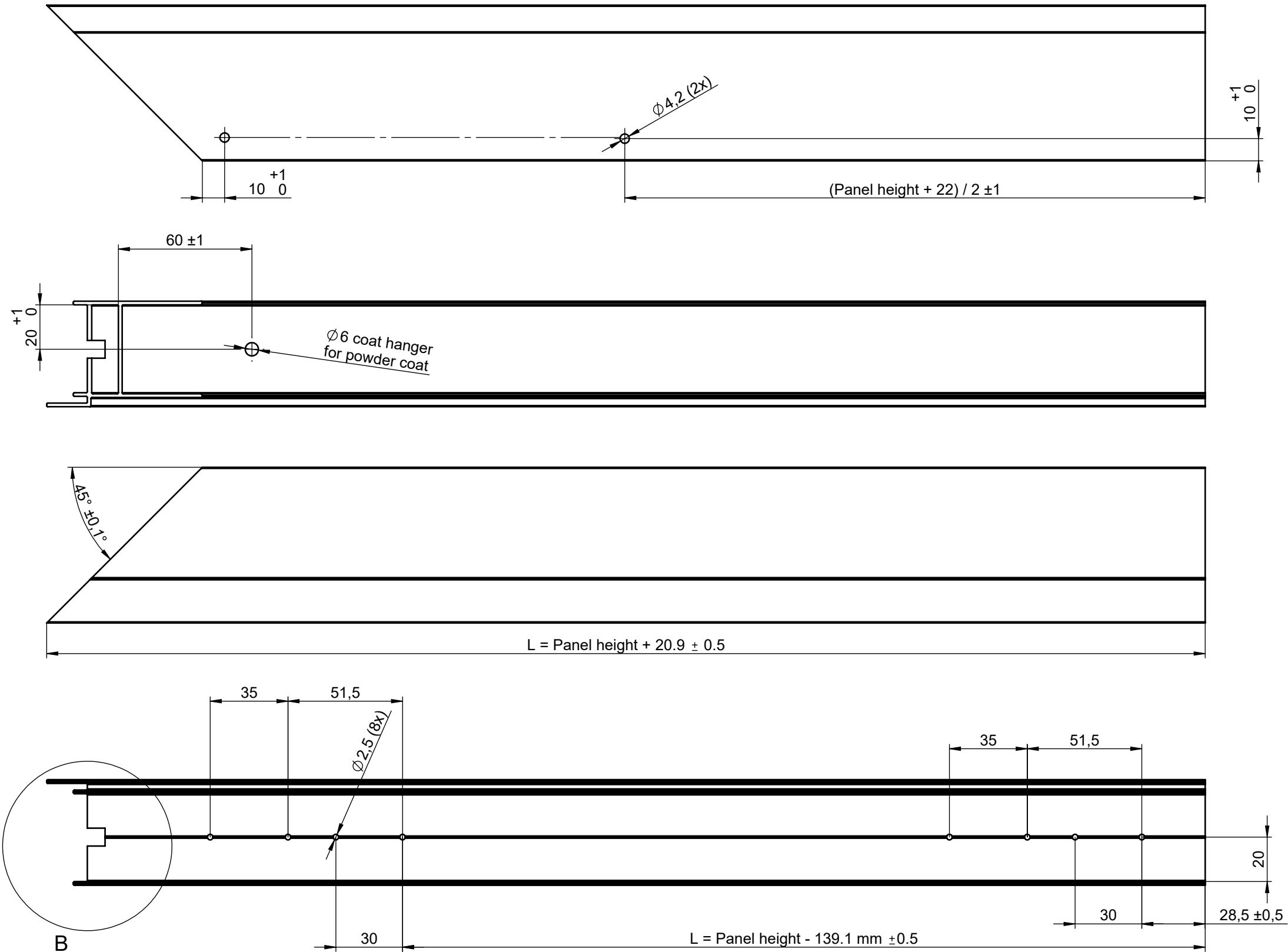
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 180422.94 mm³	Mass: 487.14 gram	Surface area: 209214.33 mm²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: ⊕
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - Hinge			Alternate ID 1134MH500DHR	
						Document ID D001114398-001	Rev.: 1

Approved 2020-10-20

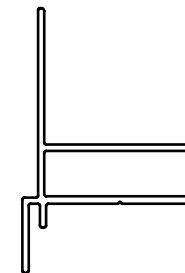
Configuration:Default

SHEET 1 OF 1

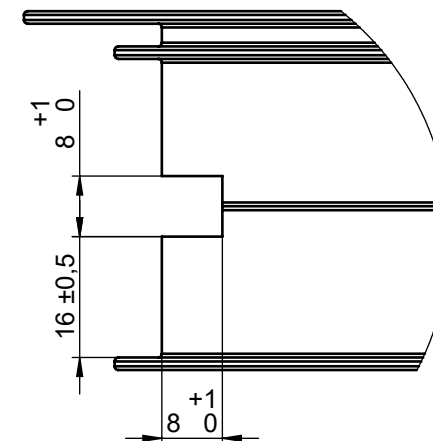
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Profile 1134P
D001046707-001



B (1:1)



Art. Code	Surface treatment
1134BL500DHR	Anodised silver 15µm
1134BL500DHRB	Brut

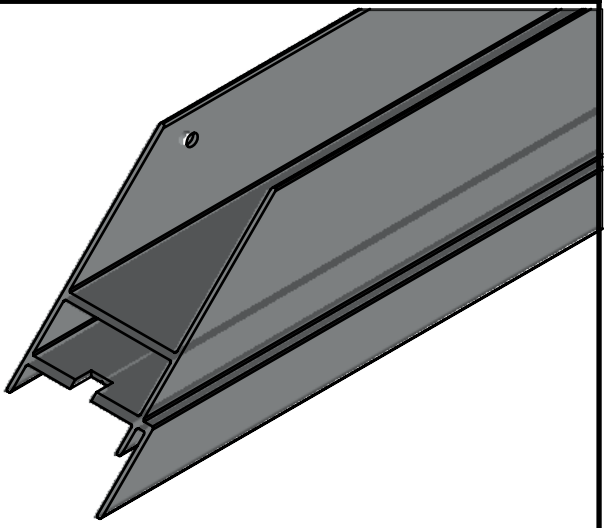
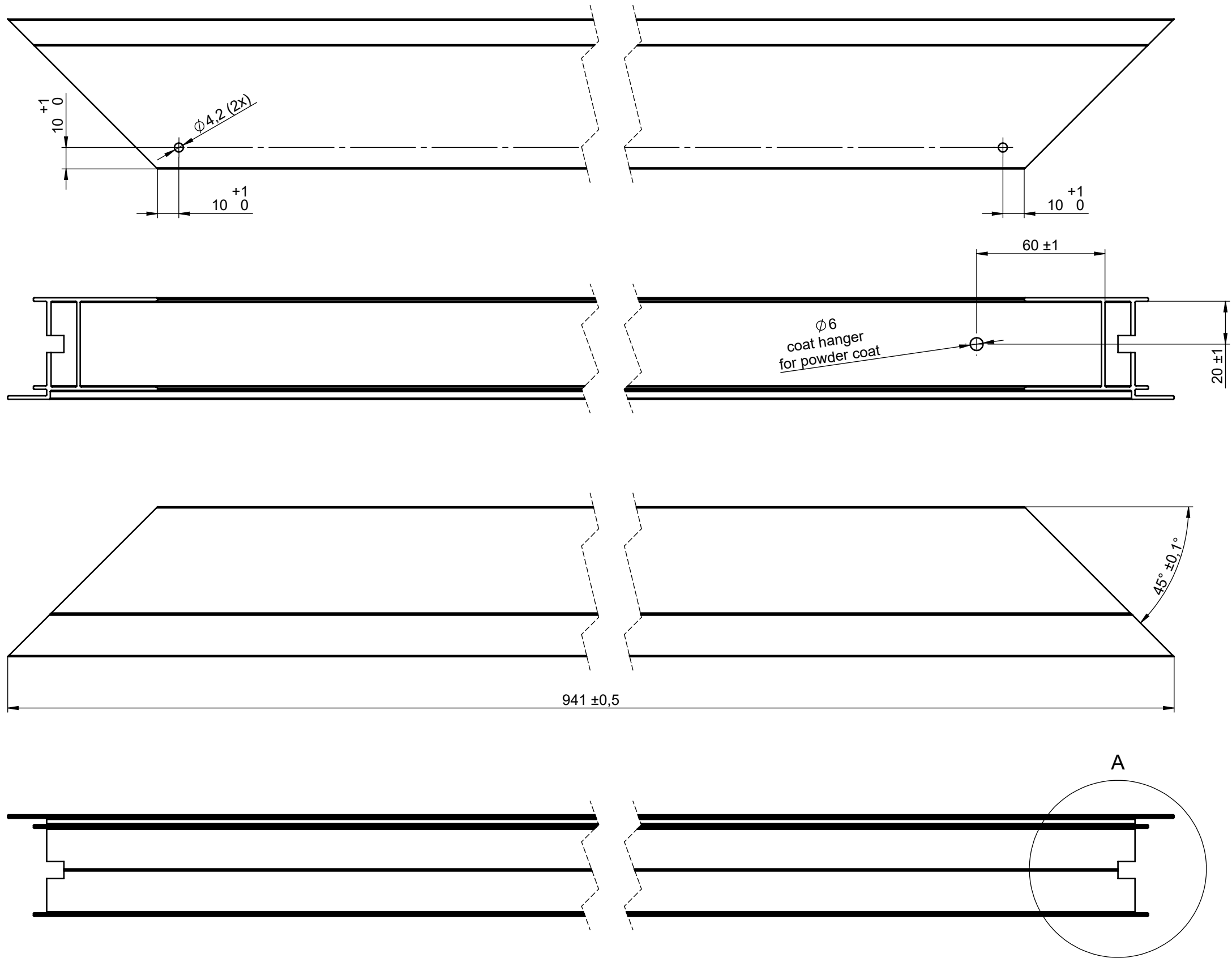
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 182555.76 mm³	Mass: 492.90 gram	Surface area: 211491.93 mm²	Created (YYYY-MM-DD): 2020-05-28	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection:
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - Hinge			Alternate ID 1134BL500DHR	
						Document ID D001114402-001	Rev.: 2

Approved 2020-10-20

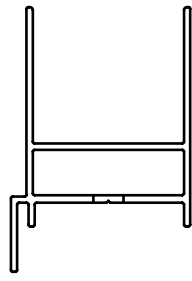
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SHEET 1 OF 1

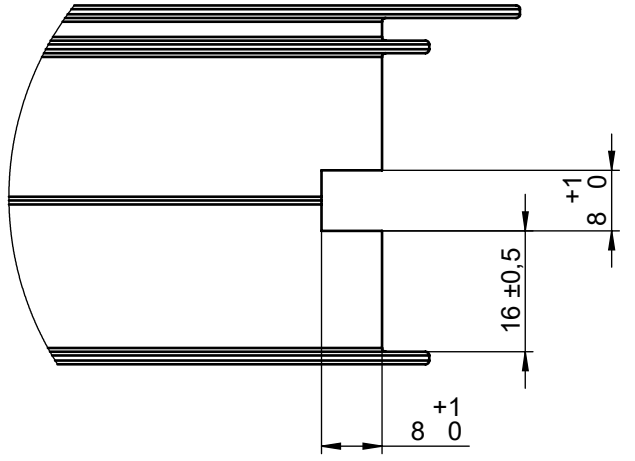
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Profile 1134P
D001046707-001



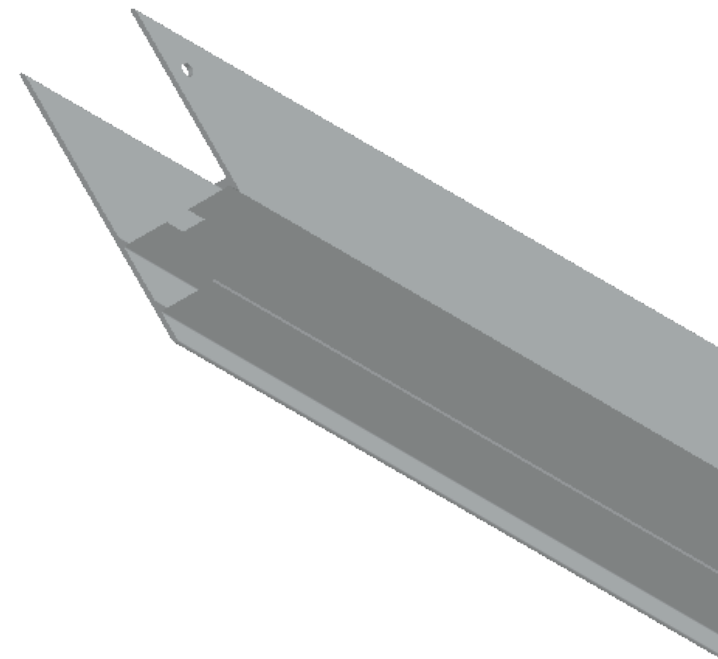
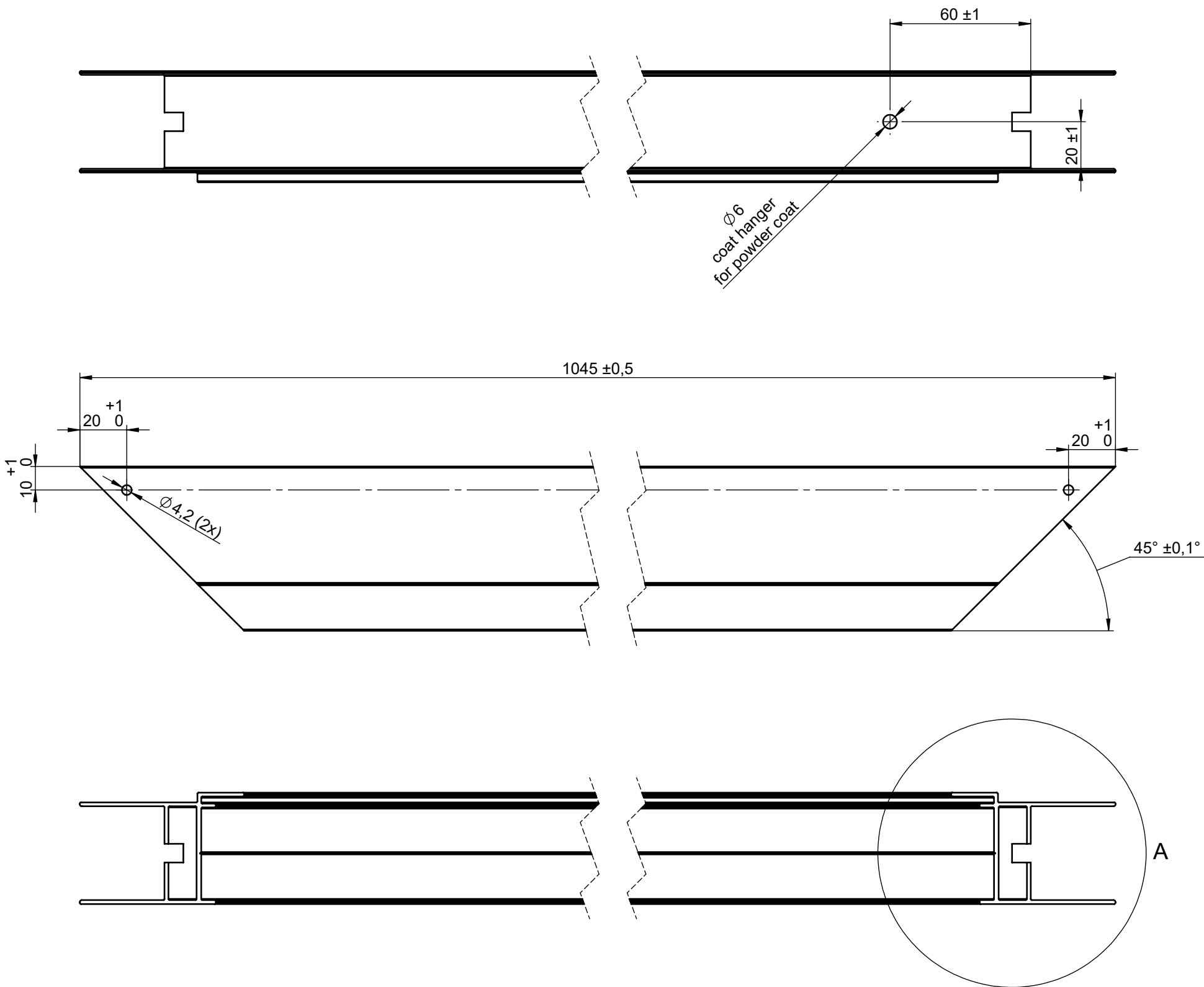
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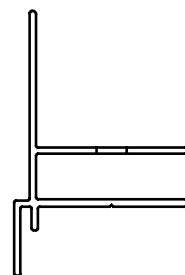
Art. Code	Surface treatment
1134D900	Anodised silver 15µm
1134D900B	Brut

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
327658.69 mm³	884.68 gram	378704.58 mm²	2020-06-03	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part horizontal profile door			Alternate ID		
						1134D900		
						Document ID		Rev.:
						D001114886-001	1	

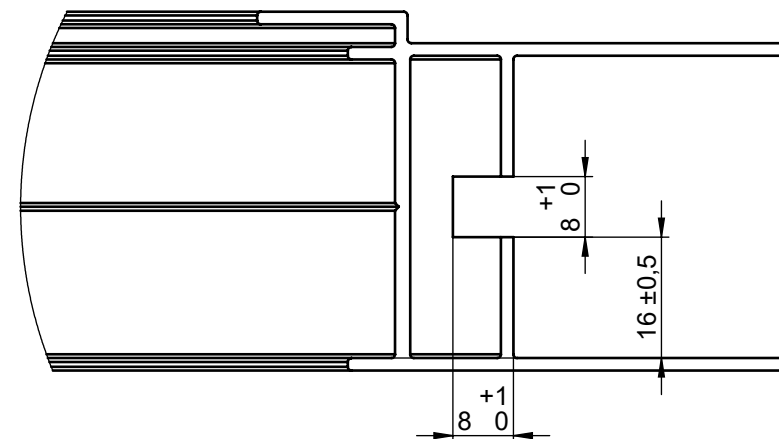
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Profile 1134P
D001046707-001



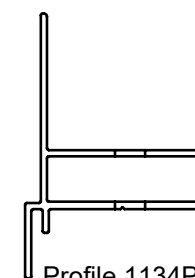
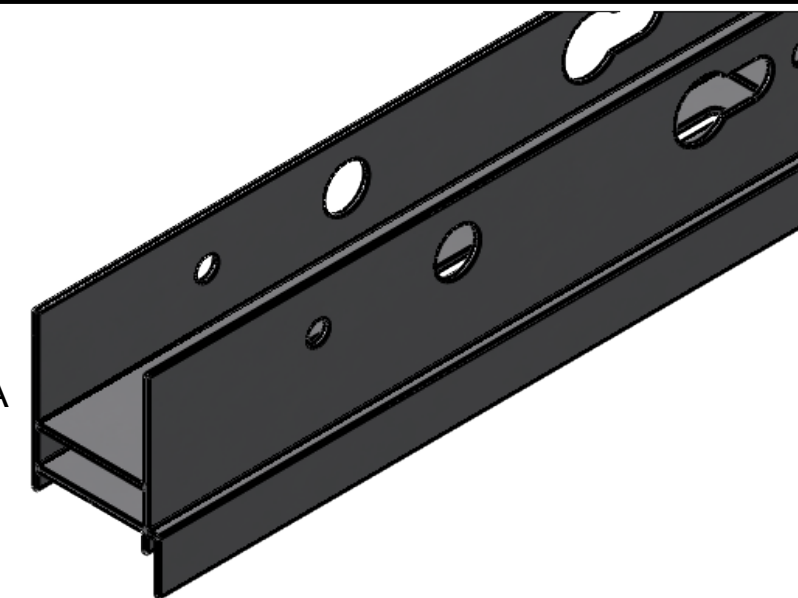
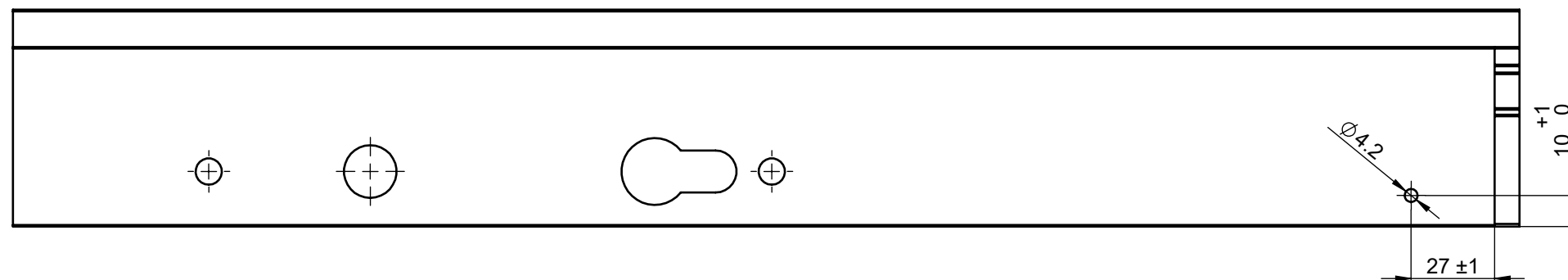
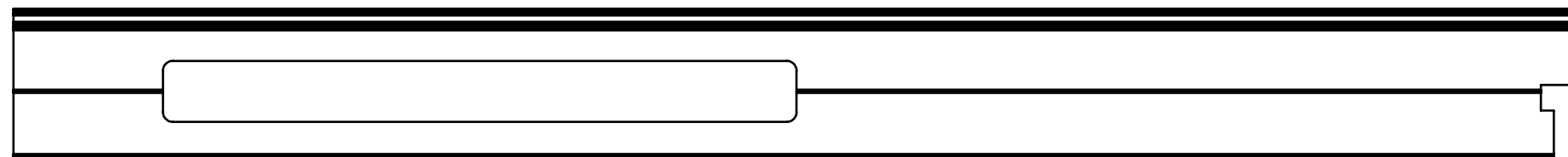
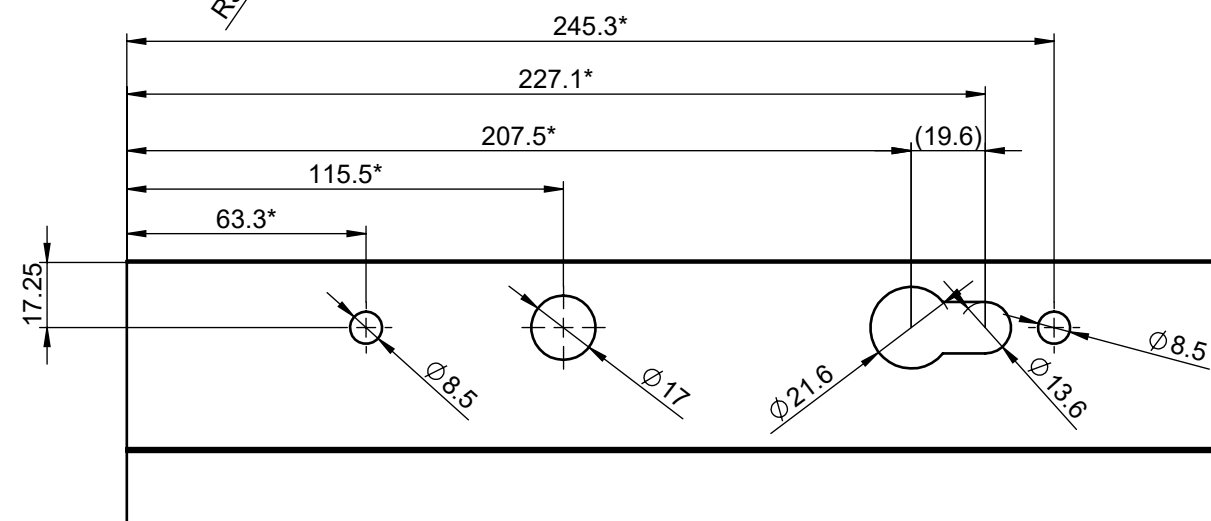
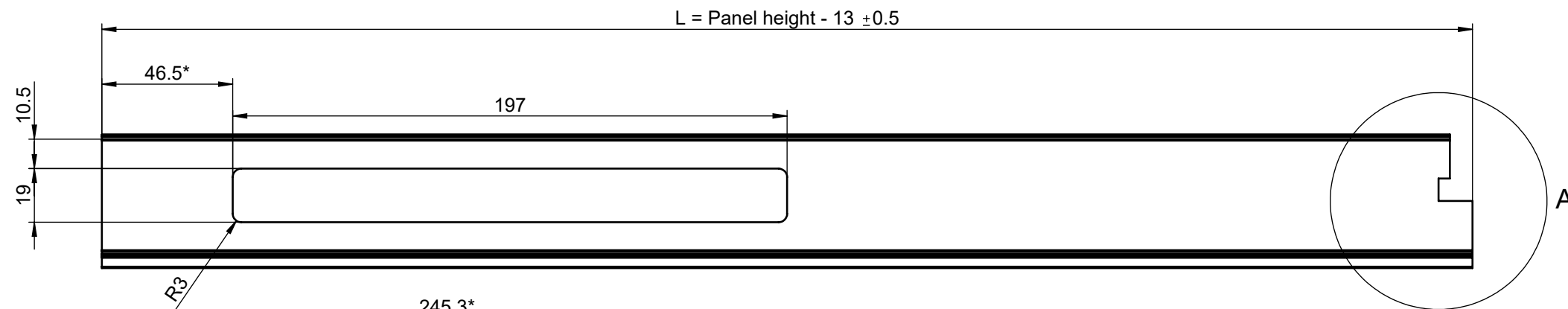
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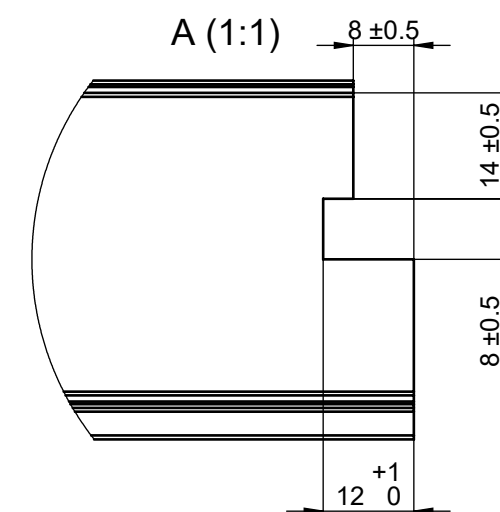
Art. Code	Surface treatment
1134F900	Anodised silver 15µm
1134F900	Brut

Surface treatment:			Material:			General tolerance:		
Anodised silver 15µm			6063-T6			ISO 2768-mH		
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
362046.89 mm³	977.53 gram	419570.56 mm²	2020-06-03	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part horizontal profile frame			Alternate ID		
						1134F900		
						Document ID		Rev.:
						D001114898-001		1

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Profile 1134P
D001046707



Panel height

500
555
610

*

Dimension
Dimension + 25
Dimension + 45

Art. Code

1134MH500DSR
1134MH500DSRB

Surface treatment

Anodised silver 15 µm
Brut

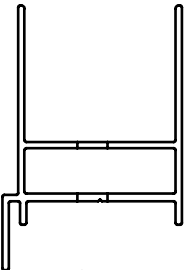
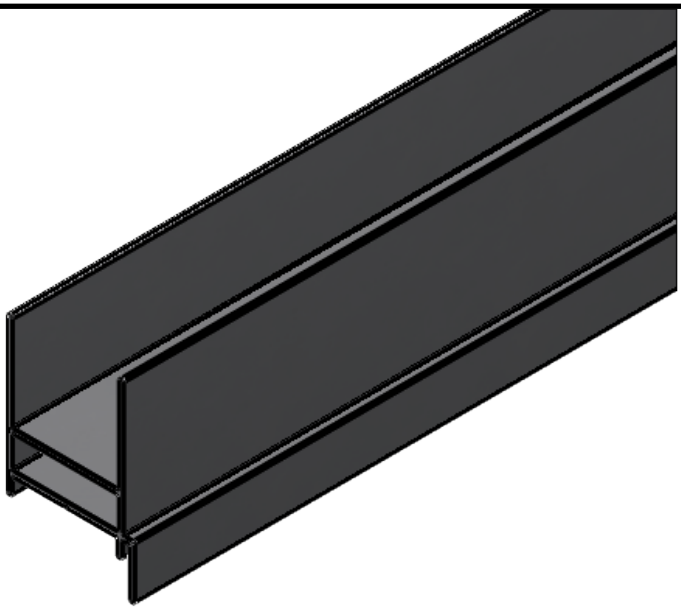
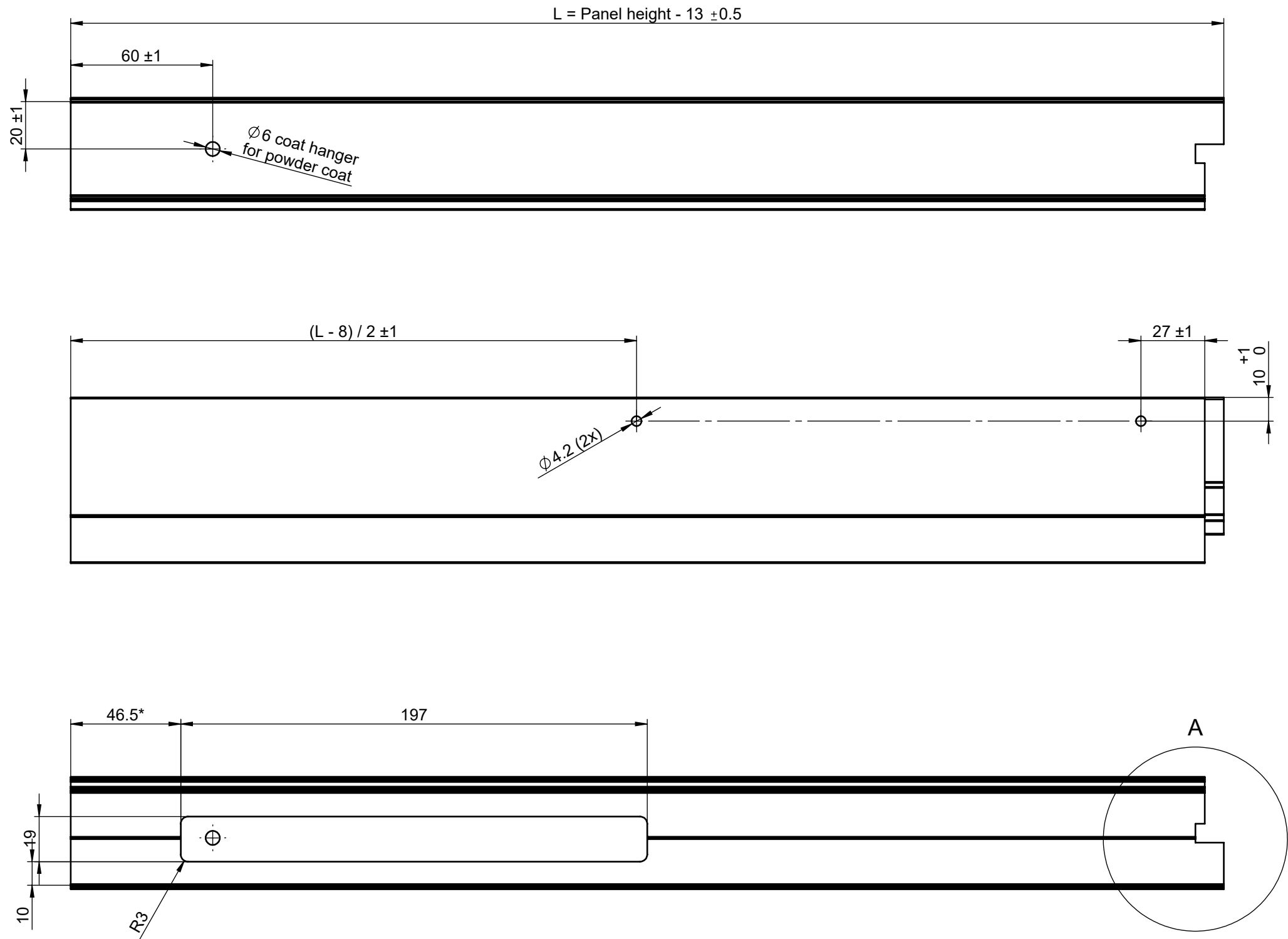
Surface treatment: Anodised silver 15µm			Material: 6063-T6			General tolerance: ISO 2768-mH	
Volume: 163979.87 mm³	Mass: 442.75 gram	Surface area: 192779.45 mm²	Created (YYYY-MM-DD): 2020-07-06	Designed by: thowij	Drawn by: casvan	Scale: 1:5 (A3)	Projection: ⊕
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - Single Lock			Alternate ID 1134MH500DSR	
						Document ID D001120959-001	Rev.: 1

Approved 2020-10-20

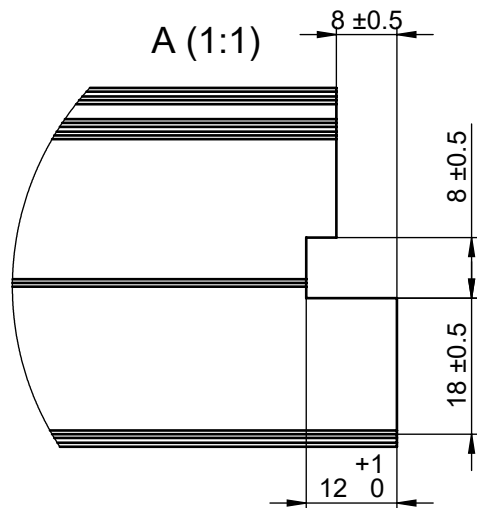
Configuration:Default

SHEET 1 OF 1

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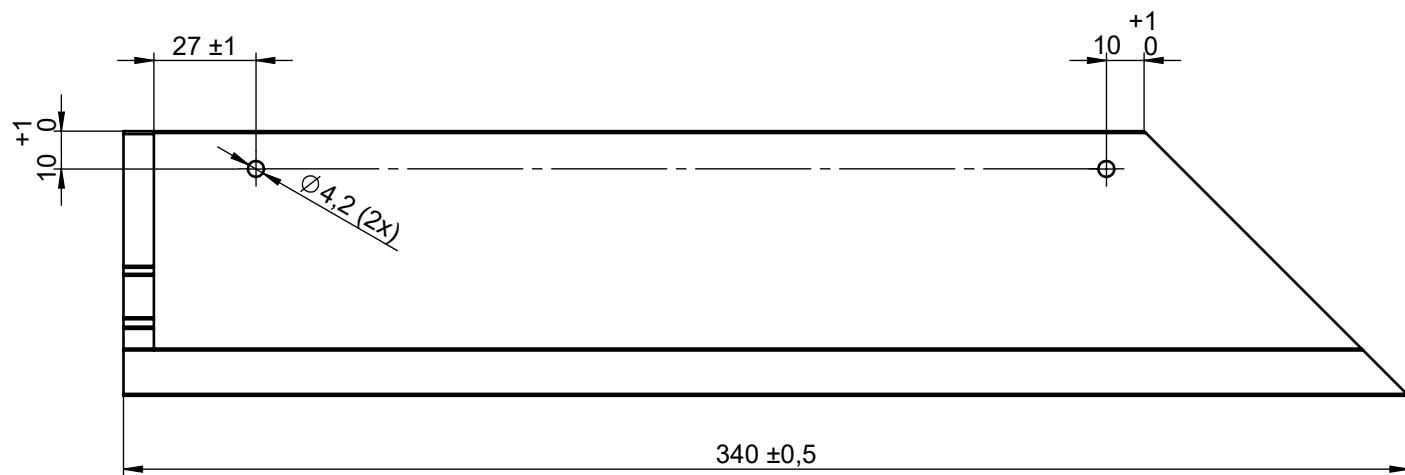
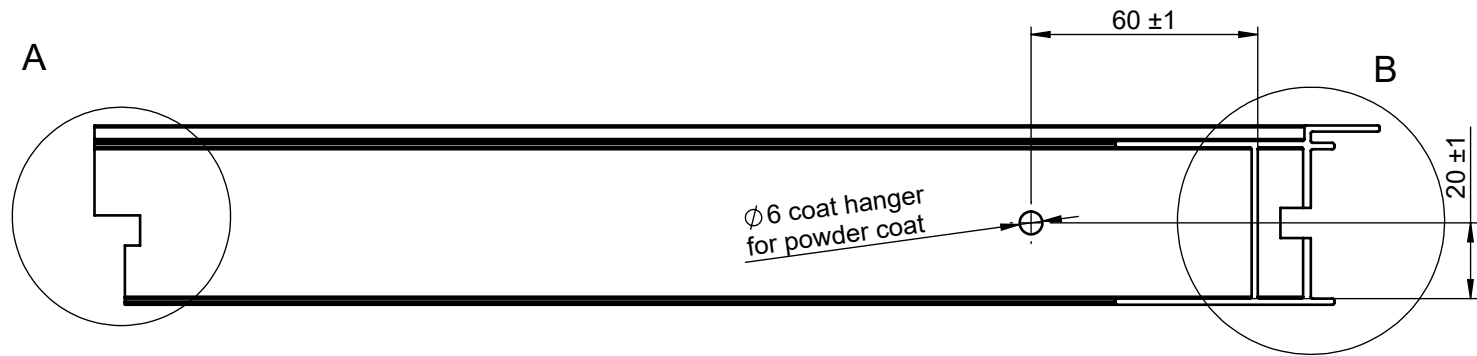
Profile 1134P
D001046707



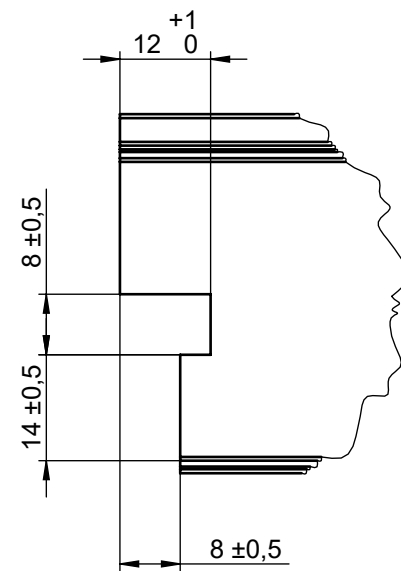
Panel height	*	Art. Code	Surface treatment
500	Dimension	1134MH500FSR	Anodised silver 15µm
555	Dimension + 25	1134MH500FSRB	Brut
610	Dimension +45		

Surface treatment:			Material: 6063-T6			General tolerance: ISO 2768-mH		
Anodised silver 15 µm								
Volume:	Mass:	Surface area:	Created (YYYY-MM-DD):	Designed by:	Drawn by:	Scale:	Projection:	
172779.57 mm³	466.50 gram	202132.27 mm²	2020-07-07	thowij	casvan	1:2 (A3)		
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Frame - Single Lock			Alternate ID		
						1134MH500FSR		
						Document ID	Rev.:	
			D001121117-001			1		

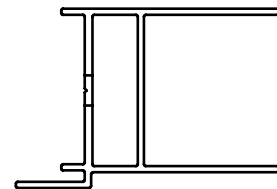
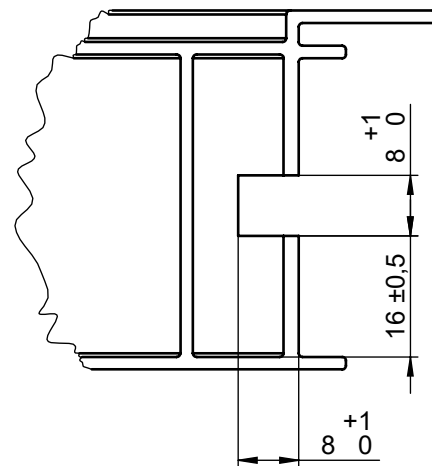
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A 1:1



B 1:1



Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134TL500DNR	Anodised silver 15µm
1134TL500DNRB	Brut

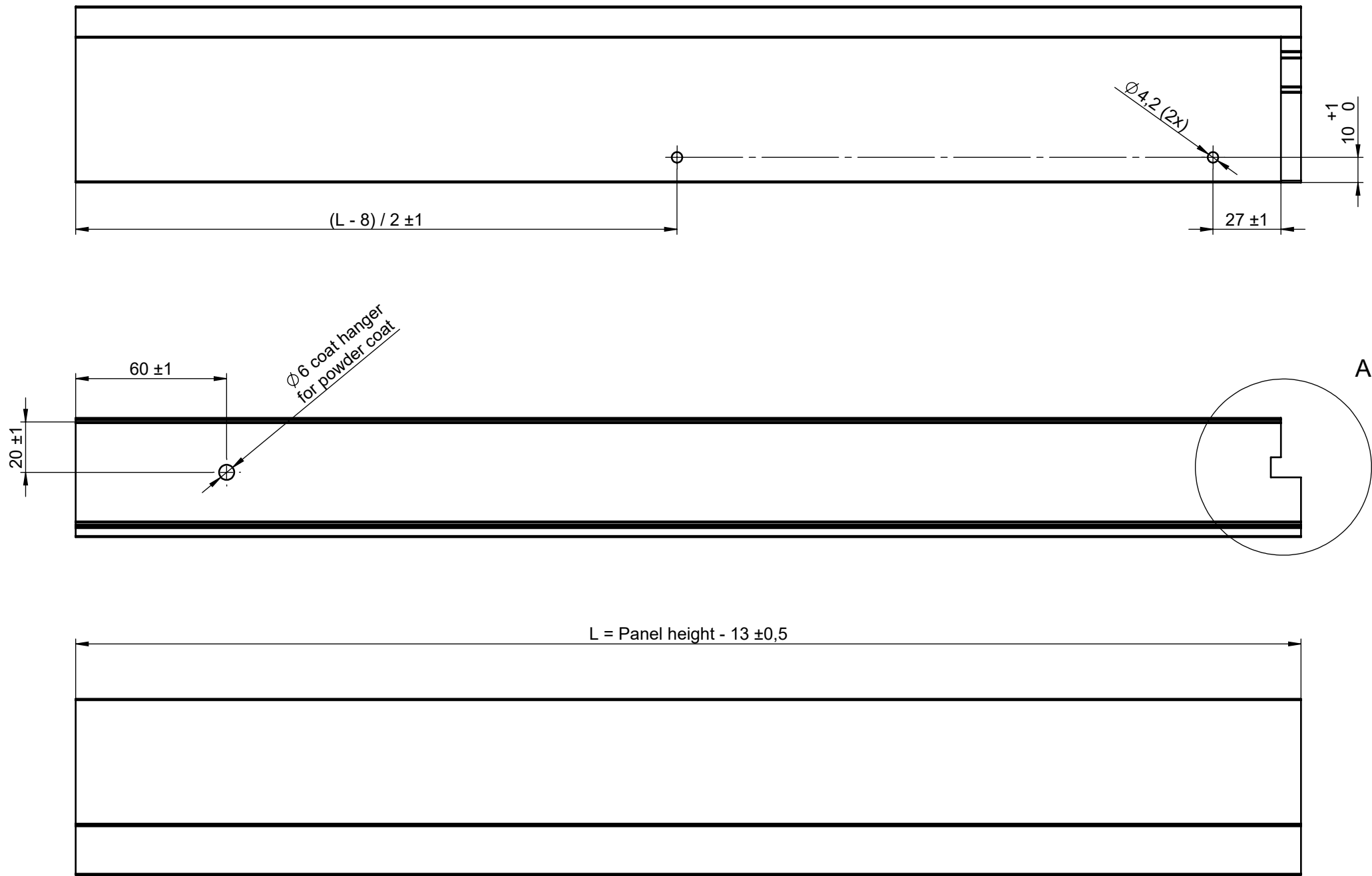
Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 113462.01 mm³	Mass: 306.35 gram	Surface area: 131703.15 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Top Low Door - No Lock			Alternate ID 1134TL500DNR		
						Document ID D001121314-001		Rev.: 1

Approved 2020-10-20

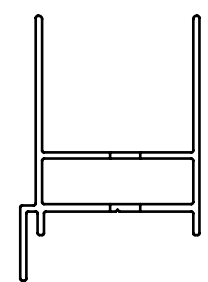
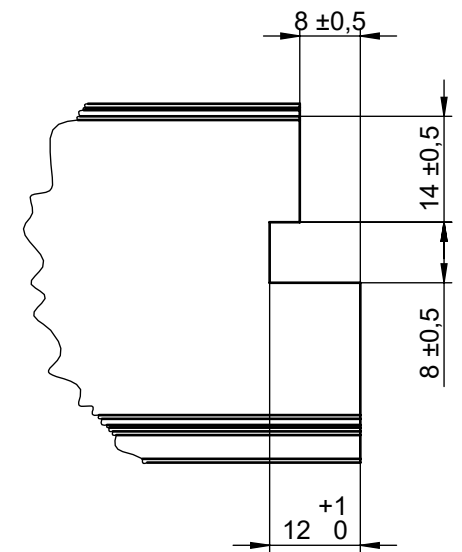
Configuration:Default

SHEET 1 OF 1

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A 1:1



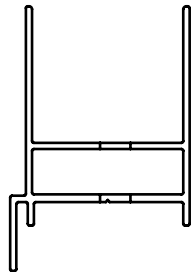
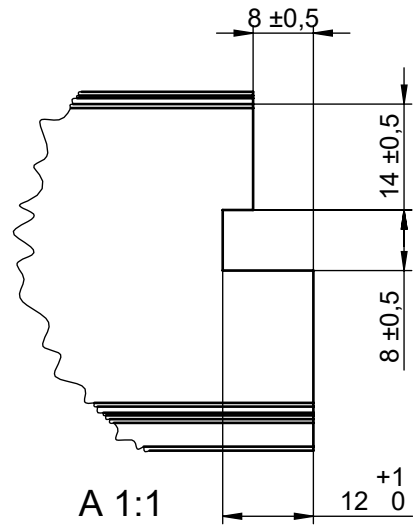
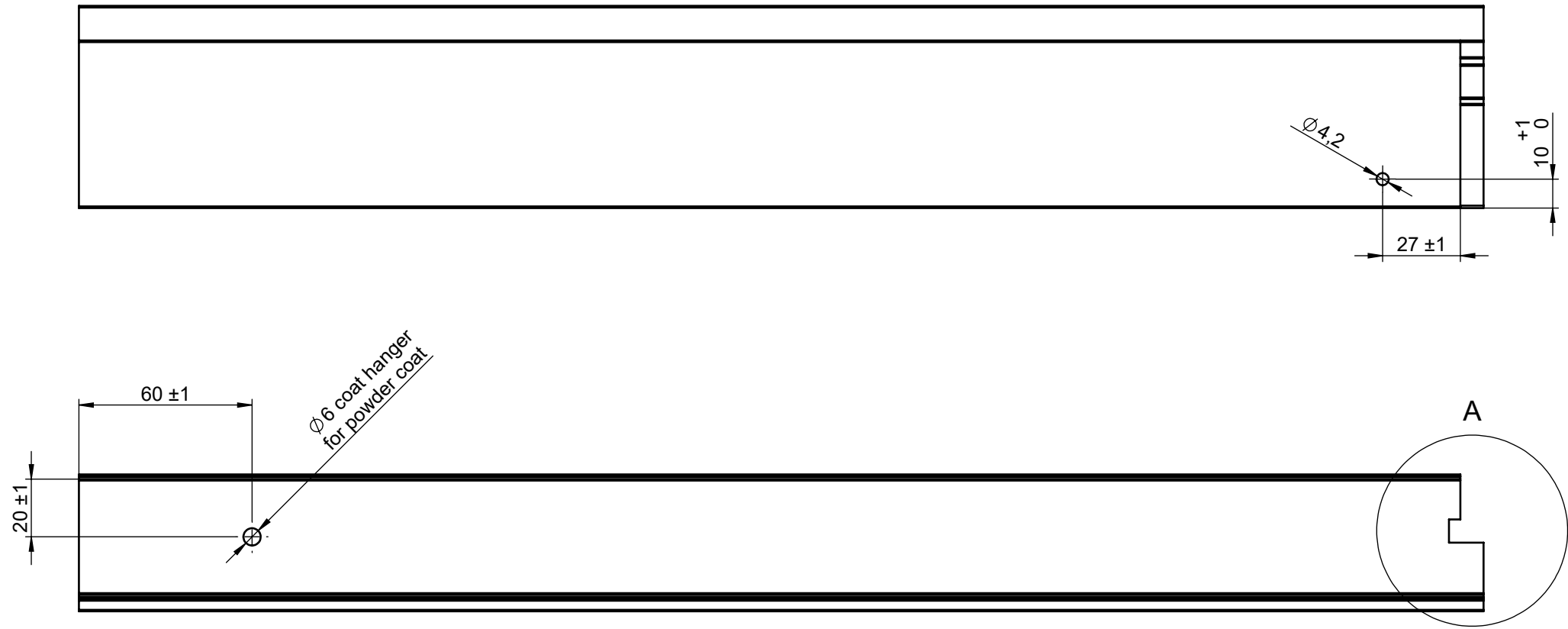
Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134MN500DNR	Anodised silver 15µm
1134MN500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 180496.55 mm³	Mass: 487.34 gram	Surface area: 209179.32 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Middle - No Handle Door - No Lock			Alternate ID 1134MN500DNR		
						Document ID D001121318-001		Rev.: 1

Approved 2020-10-20

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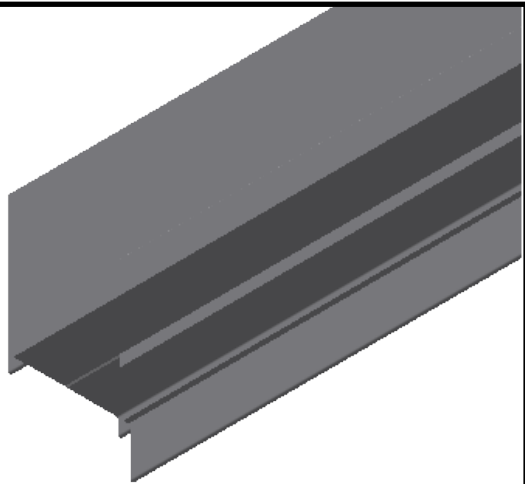
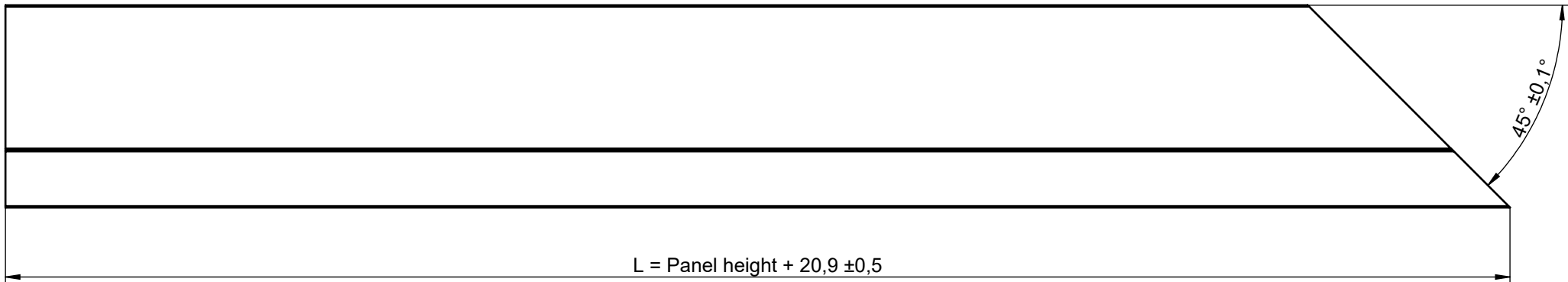
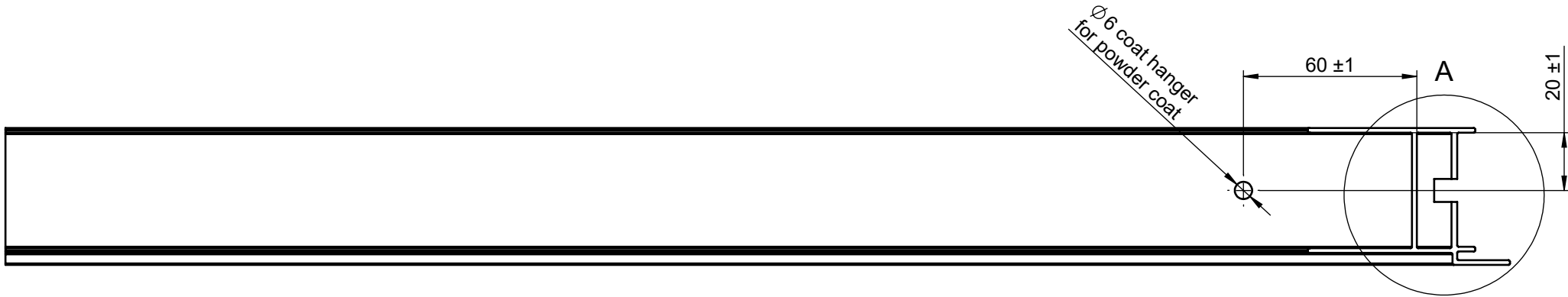
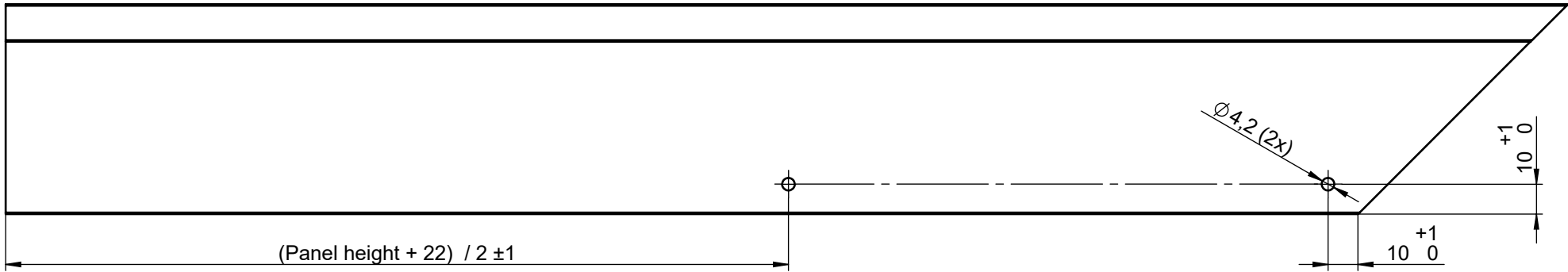


Profile 1134P
D001046707-001

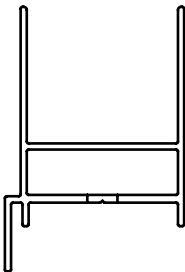
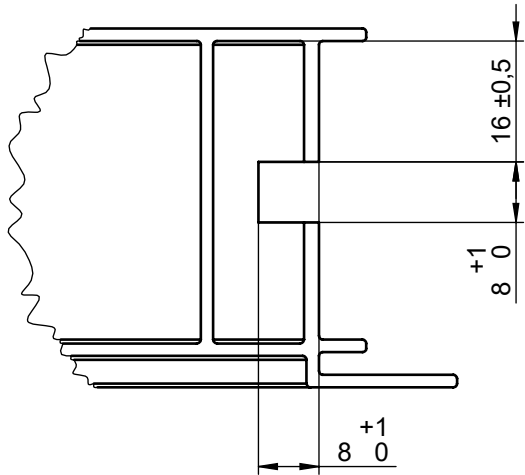
Art. Code	Surface treatment
1134MH500DNR	Anodised silver 15µm
1134MH500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 180519.41 mm³	Mass: 487.40 gram	Surface area: 209185.26 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Middle - Handle Door - No Lock			Alternate ID 1134MH500DNR		
						Document ID D001121321-001		Rev.: 1

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A 1:1



Profile 1134P
D001046707-001

Art. Code	Surface treatment
1134BL500DNR	Anodised silver 15µm
1134BL500DNRB	Brut

Surface treatment: Brut Anodised 15 µm Powder coated 50 -80 µm thick			Material: 6063-T6			General tolerance: ISO 8015 ISO 2768-mH		
Volume: 182629.37 mm³	Mass: 493.10 gram	Surface area: 211456.92 mm²	Created (YYYY-MM-DD): 2020-07-08	Designed by: thowij	Drawn by: casvan	Scale: 1:2 (A3)	Projection: 	
ASSA ABLOY FlexiForce Group			Pass door part Bottom Low Door - No Lock			Alternate ID 1134BL500DNR		
						Document ID D001121323-001		Rev.: 2